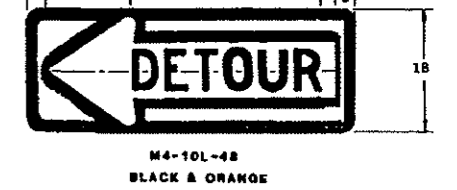
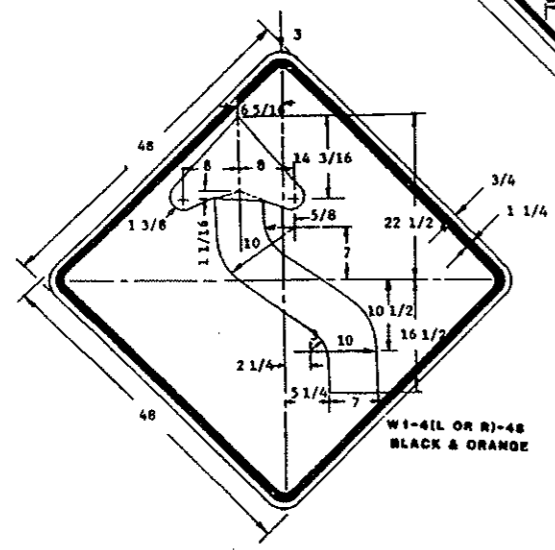
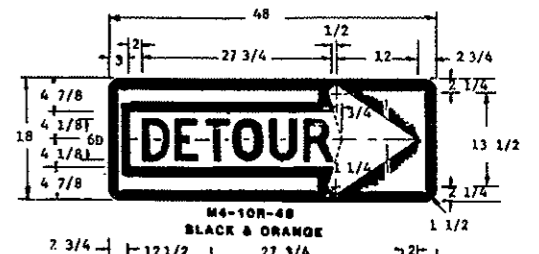
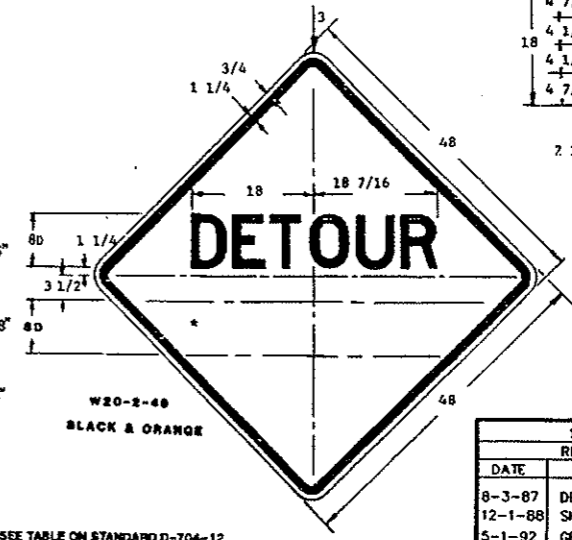
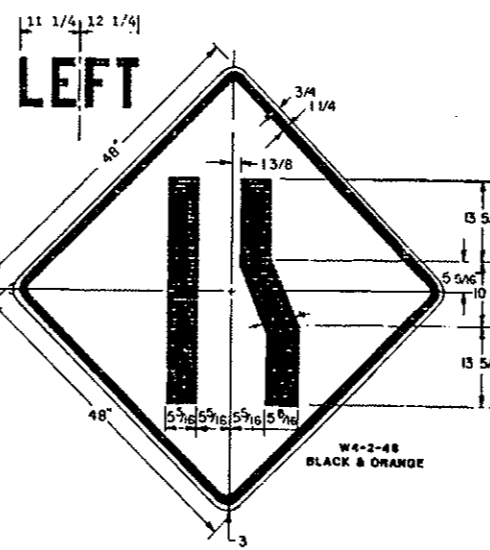
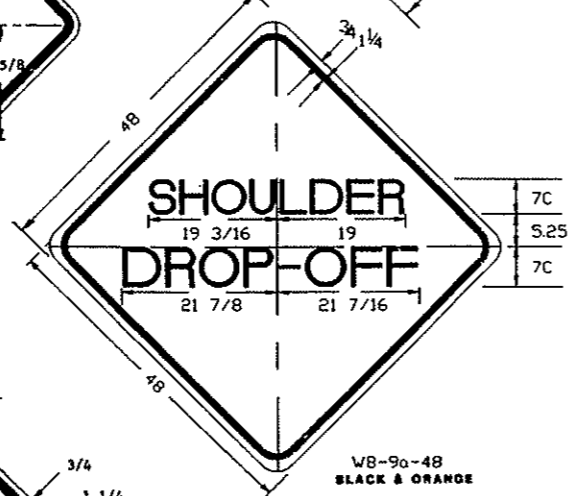
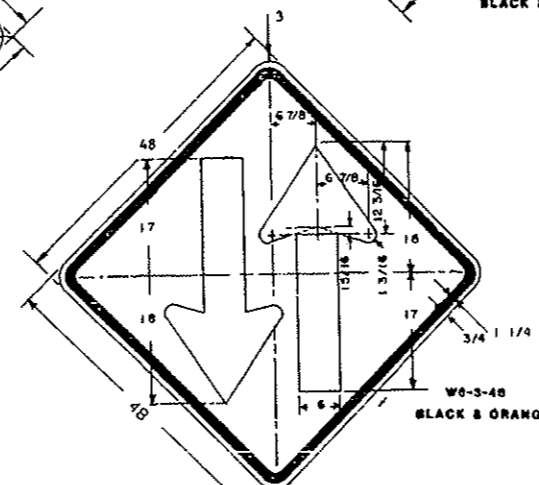
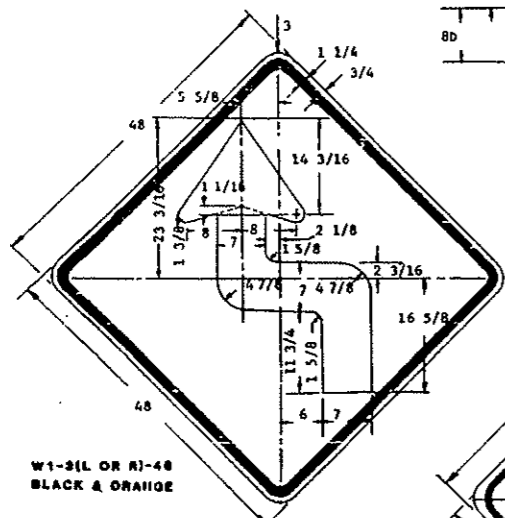
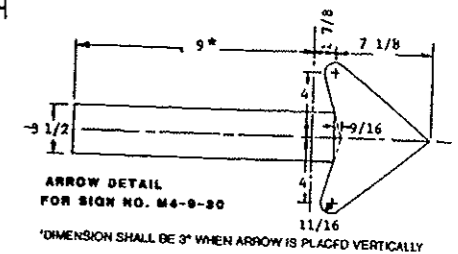
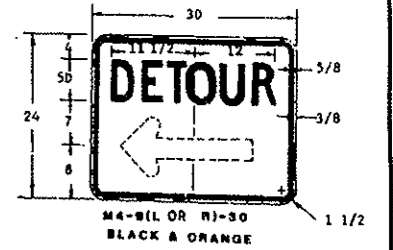
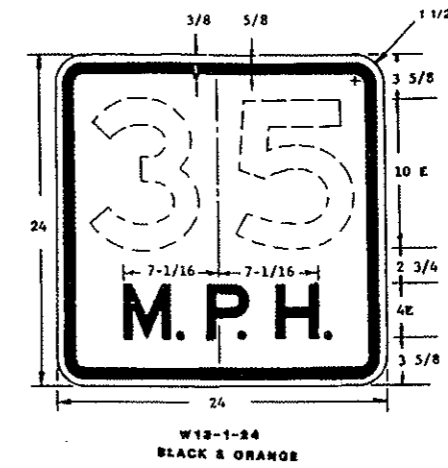
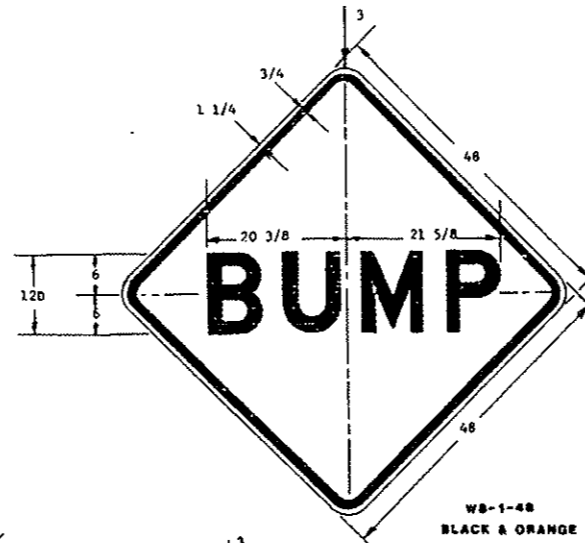
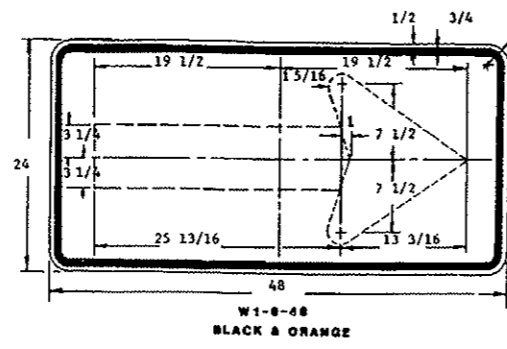
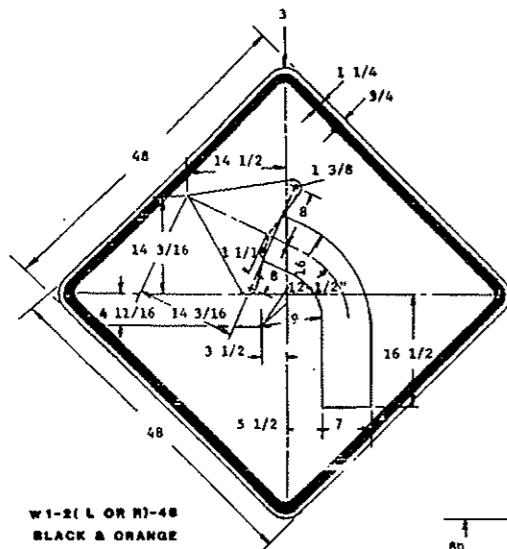


CONSTRUCTION SIGN DETAILS



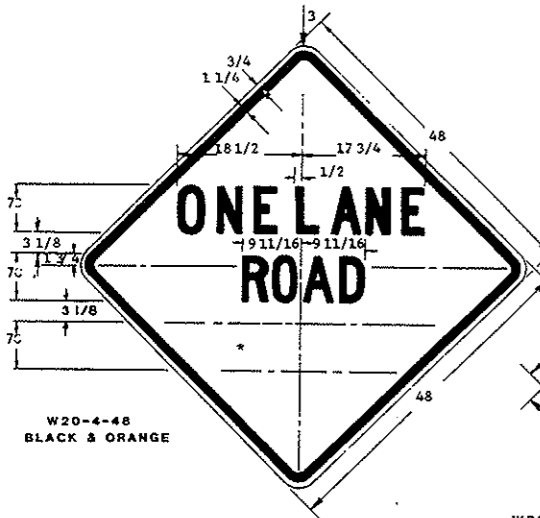
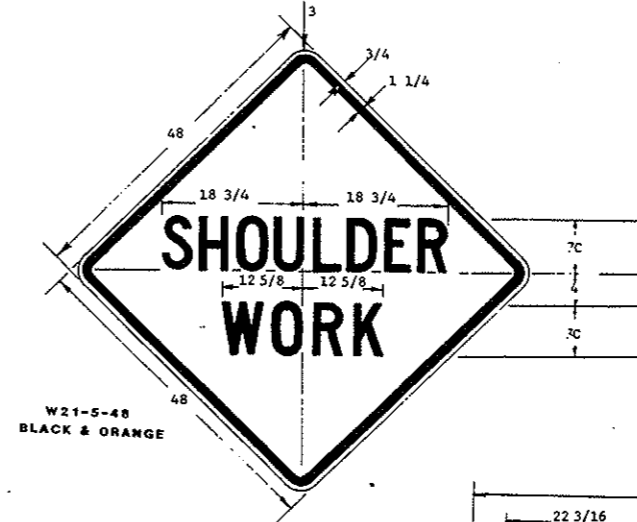
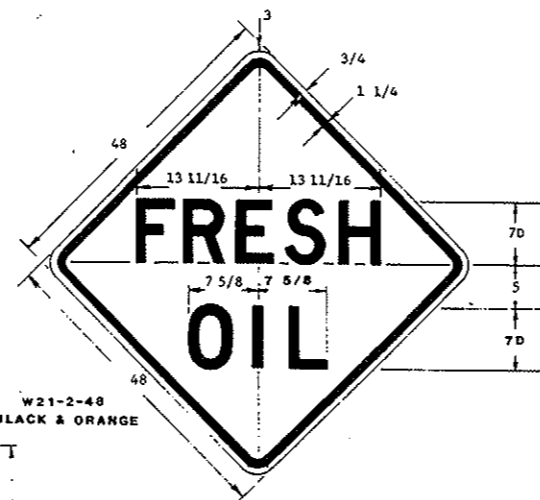
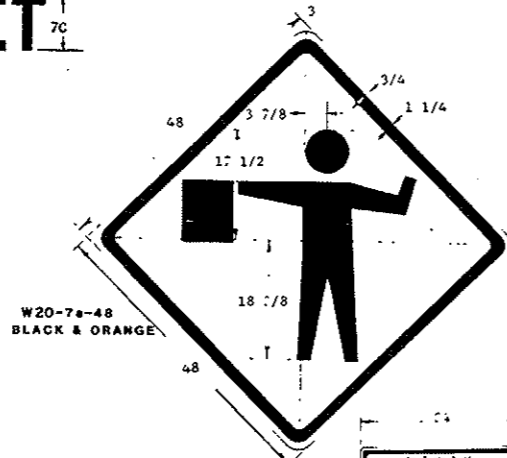
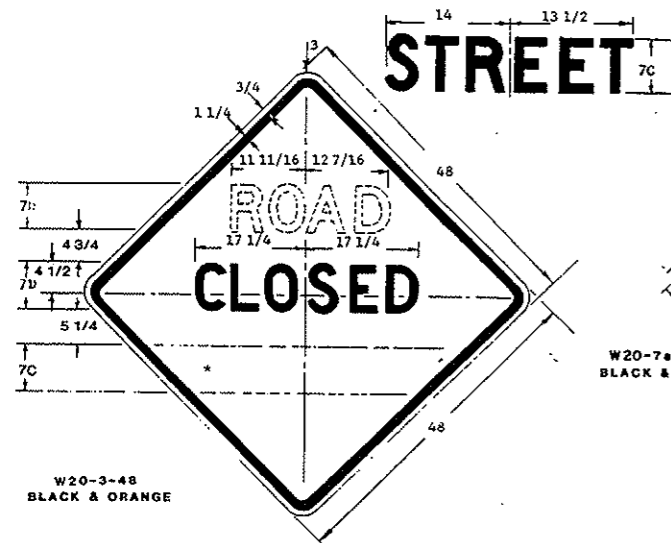
10-1-85 REVISIONS	
DATE	CHANGE
8-3-87	DETOUR NO.
12-1-88	SHOULDER DROP OFF
5-1-92	GENERAL REVISIONS
2-3-95	WB-9a-48
3-4-96	REMOVE W20-1-48

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION
APPROVED: *David K. Lee*
DESIGN ENGINEER

* SEE TABLE ON STANDARD D-704-12 FOR MESSAGES AND DIMENSIONS.

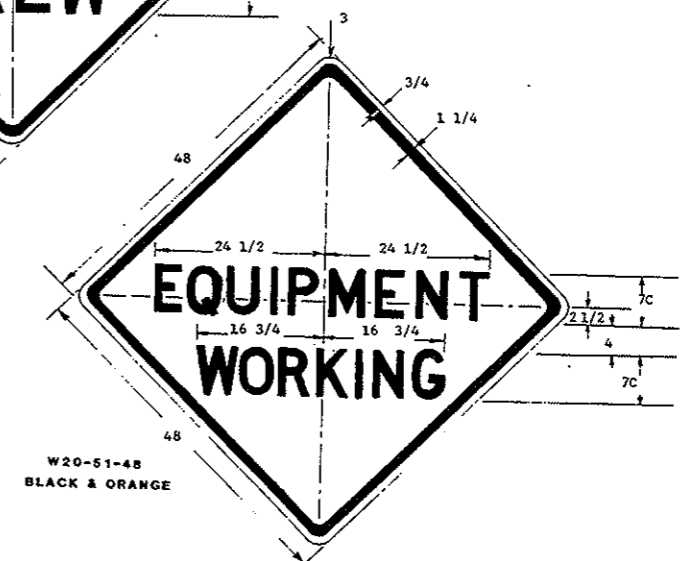
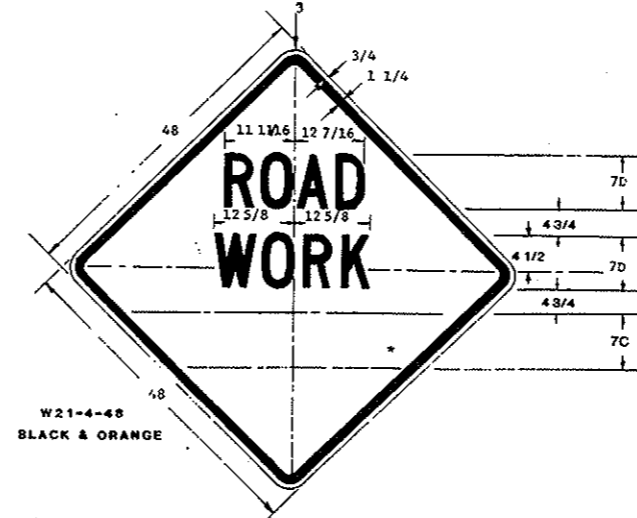
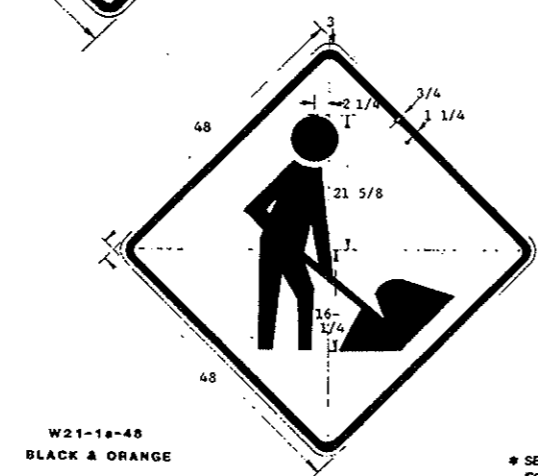
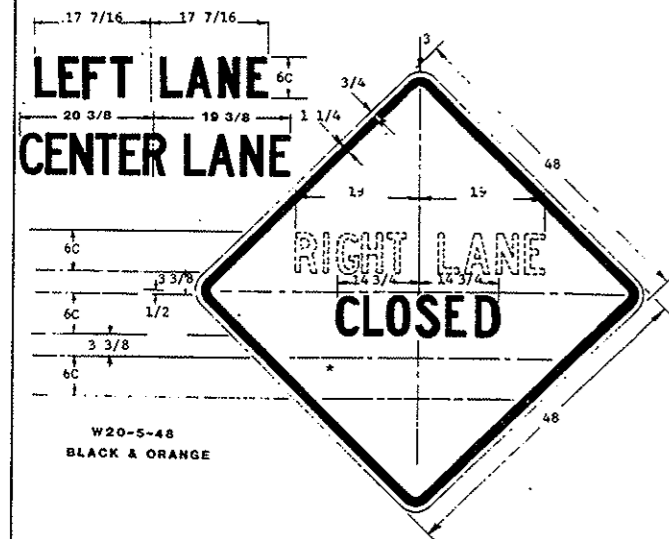
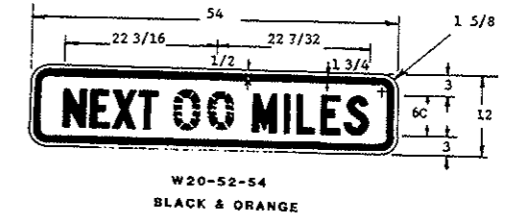
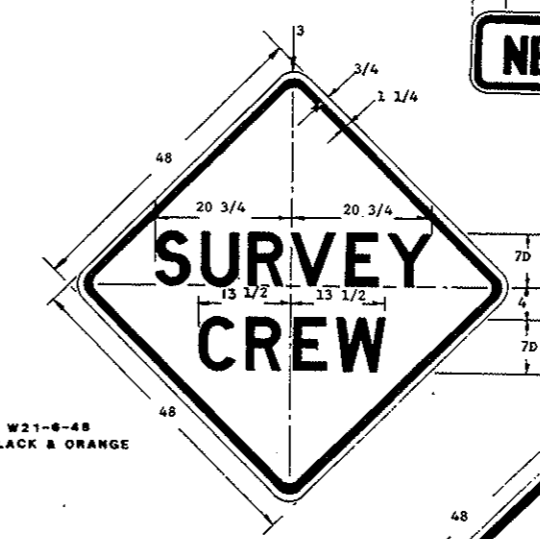
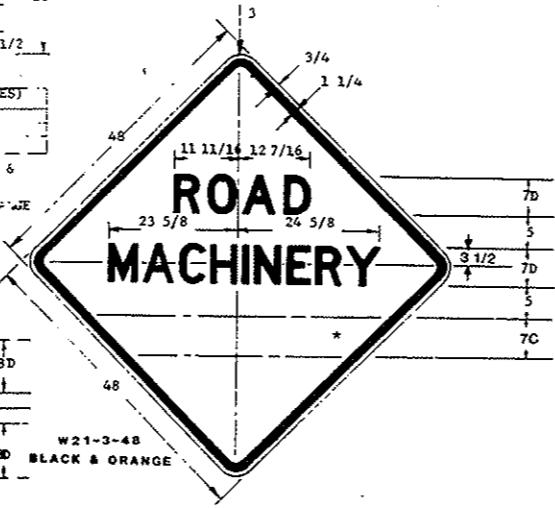
CONSTRUCTION SIGN DETAILS

D-704-11



SIGN	DIMENSION	(INCHES)
W20-7k-25	1	17 25/16
1000'	4	11 1/16
1000'	5	1 1/2
1000'	5	5/16

USE WITH W20-7a-48 & W21-1a-48
BLACK & ORANGE



* SEE TABLE ON STANDARD D-704-12 FOR MESSAGES AND DIMENSIONS.

10-1-86 REVISIONS		NORTH DAKOTA DEPARTMENT OF TRANSPORTATION
DATE	CHANGE	
5-1-92	GENERAL REVISIONS	APPROVED: <i>David H. Lee</i> DESIGN ENGINEER
6-9-95	Chg 7D to 7C (Orig W20-3, W21-3 & W21-4)	