

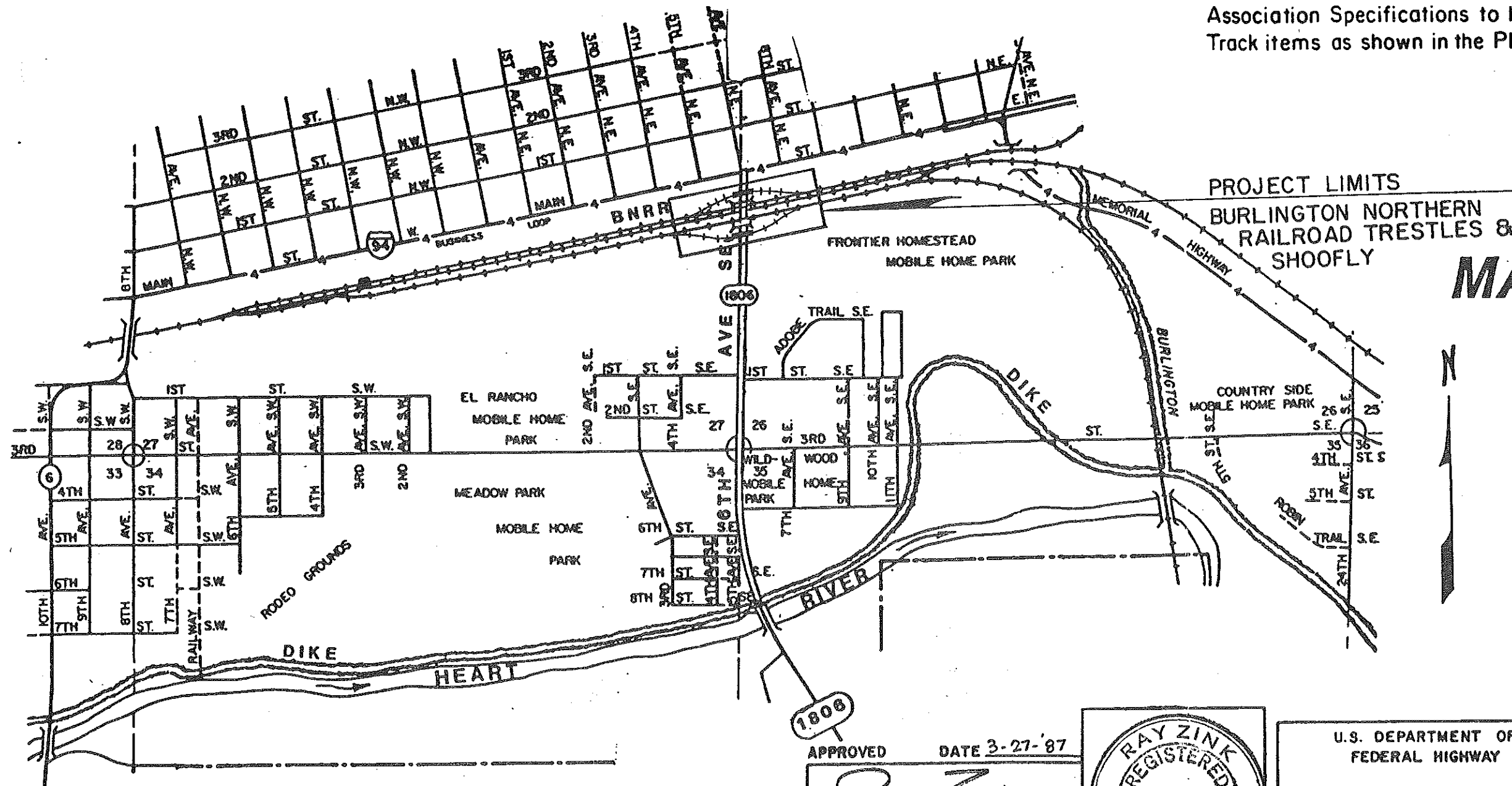
This projects consists of the construction of railroad shoofly tracks and wood trestles on both the north and south sides of the existing railroad underpass. Some storm sewer installation, traffic control items, and miscellaneous work is included.

NORTH DAKOTA
STATE HIGHWAY DEPARTMENT
MORTON COUNTY
FG-1-806(015)069
RAILROAD TRESTLES & SHOOFLY

JOB # 8

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	FG-1-806(15)	1

GOVERNING SPECIFICATIONS
Standard Specifications adopted by the North Dakota State Highway Department, November 1986. Standard Drawings currently in effect, and other Contract Provisions submitted herein. American Railway Engineering Association Specifications to be used for Railroad Track items as shown in the Plans.



PROJECT LIMITS
BURLINGTON NORTHERN
RAILROAD TRESTLES &
SHOOFLY

MANDAN

TWP 139 N
RGE 81 W

APPROVED DATE 3-27-87

Ray Zink
CHIEF ENGINEER
NORTH DAKOTA
STATE HIGHWAY DEPARTMENT



U.S. DEPARTMENT OF TRANSPORTATION
FEDERAL HIGHWAY ADMINISTRATION

APPROVED

17

DIVISION ENGINEER DATE

SYMBOLS

STATE & NATIONAL LINES		WIRELINES	
COUNTY LINE		TELEGRAPH LINES	
TOWNSHIP & RANGE LINES		TELEPHONE LINES	
SECTION LINE		POWER LINES	
QUARTER SECTION LINE		CULVERTS (in Place)	
SECTION CORNER		CULVERTS (boxed)	
QUARTER SECTION CORNER		CONCRETE FOR CULVERTS (boxed)	
OLD RIGHT OF WAY LINE		GRDGES (boxed)	
NEW RIGHT OF WAY LINE		CONCRETE CURB	
GRADE LINE		CONCRETE CURB AND GUTTER	
CENTERLINE OF CONSTRUCTION		CONCRETE WALK	
RAILROAD RIGHT OF WAY LINE		CATCH BASIN (existing)	
CITY OR VILLAGE CORPORATE LIMITS		CATCH BASIN (new)	
PROPERTY LINE		MANHOLE (existing)	
EASEMENT LINE		MANHOLE (new)	
FENCES		CURB INLET (existing)	
SNOW FENCE		CURB INLET (new)	
DRAINAGE		GROUND MOUNTED SIGN	
WATERS EDGE		OVERHEAD SIGN	
MARSH OR SWAMP		HYDRANT	
WRAP		LIGHT STANDARDS	
DRAINAGE DITCH		TRAFFIC SIGNALS (See 0 North Arrow)	
APPROACH		HIGH MAST LIGHTING ASSEMBLY	
TRAVELED WAY		GROUND ELEVATION	
RAILROADS		GRADE	
GUARD RAIL		CENTERLINE	
GUIDE POSTS		SECTION LINE	
DELIMITERS		DEFLECTION ANGLE (Dotted)	
HERDS AND TREES		300 OR JUTE MESH	
INTERCHANGE		POLES TO BE MOVED	
HIGHWAY GRADE SEPARATION-NO CONNECTION		POLES TO BE LOWERED	
OTHER GRADE		CONCRETE FOUNDATION	
SERVICE ROAD		CONDUIT	
TERMINATED CROSS-ROAD		CONDUCTOR	
		CONCRETE PULL BOX	
		FEED POINT	
		250 WATT LIGHT STANDARDS	
		400 WATT LIGHT STANDARDS	
		700 WATT LIGHT STANDARDS	
		1000 WATT LIGHT STANDARDS	
		FLASHING BEACON	
		TRAFFIC SIGNAL - MAST ARM MOUNTED	
		TRAFFIC SIGNAL - POST MOUNTED	
		SIGNAL HEAD	
		PEDESTRIAN PUSHBUTTON POST	
		TRAFFIC SIGNAL CONTROLLER	
		FEED POINT - PAD MOUNTED	

ABBREVIATIONS

Agg	Aggregate	M.L.	Main Line
Alid	Aluminum	N.R.	North Roadway
Alt	Alternate	Off Loc.	Office Location
Apprx	Approximate or Approximately	O to O	Out to Out
Appr	Approach	P & P	Plan and Profile
Asph. Con.	Asphalt Concrete	P.C.	Point of Curvature
Asph. Conc.	Asphalt Concrete	P.C.C.	Point of Compound Curvature
Bt	Bituminous or Bitumen	P.C.C. Pavt	Portland Cement Concrete Pavement
Bk	Back	P.D.	Private Drive
B.M.	Bench Mark	P.O.	Point of Origin
Blkg.	Building	Perf.	Perforated
Br.	Bridge	P.I.	Point of Intersection
C.A.E.S.	Corrugated Aluminum End Section	P.O.C.	Point on Curve
C.A.P.	Corrugated Aluminum Pipe	P.O.V.	Point on Tangent
C.B.	Channel Basin	P.P.	Power Pole
C.B.S.	Chamber and Gutter	P.R.C.	Point of Reverse Curvature
Ch. Ch.	Channel Chicago	Pruf.	Preformed
C.I.	Cast Iron	P.S.B.	Passing Sight Distance
C.P.	Cast Iron Pipe	P.T.	Point of Tangency
Cl.	Clay	P.V.C.	Polyvinyl Chloride Sewer Pipe
C.S.E.S.	Corrugated Steel End Section	Q	Quantity or Quantities
C.S.P.	Corrugated Steel Pipe	R	Radius
C.M.S.	Concrete Medium Setting	R or Rpt	Range
Comp.	Compression	RE	Reinforcing
Conc.	Construction	R.C.E.S.	Reinforced Concrete End Section
Conc.	Concrete	R.C.P.	Reinforced Concrete Pipe
Cont. Rein. Conc.	Continuously Reinforced Concrete	R.C.P.S.	Reinforced Concrete Pipe Sewer
Pvm)	Pavement	Rd	Road
Contn.	Continuation	Road	Roadbed
Coa	Coast	Rdwy	Roadway
C.R.S.	Concrete Rapid Setting	Ref.	Reference
Crse	Course	R.R.	Railroad
C.S.	Center to Sight	Rt	Right
C to C.	Center to Center	R/W	Right of Way
C.V.	Cubic Yard	S	Shoulder
D	Degree of Curvature	S.C.	Spiral to Curve
D-Load	Dead Load	SC	Slope Curves
D.D.	Ditch Depth	Sc	Spiral Stationing Angle
Det.	Detailed	S.D.	Sight Distance
D.L.	Detail	S.E.	Superstation
D.C.	Ditch Grade	Sec	Section
El. or Elev.	Elevation	See Line Appr.	Section Line Approach
Empt.	Emptied	Sup.	Superstation
Emb.	Embedment	Suro	Surface
Embl.	Embankment	Sgr Prep	Subgrade Preparation
Engr.	Engineer	Snck	Shoulder
Eq.	Equation	SP	Special Provision
E.R.	East Roadway	S.P.P.	Structural Plate Pipe
E.S.	End Section	S.P.R.A.	Structural Plate Pipe Arch
Elev.	Elevation	S.R.	South Roadway
Elev.	Elevation	SS	Site Siting or Supplement Specification
Exp.	Expansion	S.S.D.	Stopping Sight Distance
F.D.	Field Drive	S.T.	Spiral to Tangent
Found.	Foundation	Stn.	Station
F.P.	Fence Post	Std.	Standard
Furn.	Furnish	Std. Spec.	Standard Specifications
Go	Go or Gauge	Struct.	Structure
Gr.	Grade	Surf.	Surface or Surfacing
G.L.	Gate Valve	Suro	Survey
Hd.	Head	S.W.	Sidewalk
Hd.	Head	S.V.	Square Yard
Hd.	Head	T	Tangent Length (tangent curve)
Hd.	Head	T or Tap.	Tapping
Hd.	Head	Tat	Tangent
Hd.	Head	Temp.	Temporary
Hd.	Head	T.P.	Telephone Pole
Hd.	Head	Tv	Traffic
Hd.	Head	Trans.	Transition or Transition
Hd.	Head	Trk	Track
Hd.	Head	To	Tangent Length (curve with spirals)
Hd.	Head	T.S.	Tangent to Spiral
Hd.	Head	U.S.C. & G.S.	United States Coast and Geodetic Survey
Hd.	Head	V.C.	Vertical Curve
Hd.	Head	V.C.P.	Vertical Clay Pipe
Hd.	Head	W.M.	Water Main
Hd.	Head	W.M.V.	Water Main Valve
Hd.	Head	W.R.	Water Roadway
Hd.	Head	Wring.	Wearing
Hd.	Head	W.S.V.	Water Service Valve
Hd.	Head	W-Set	Water Section
Hd.	Head	Wc	Water Course
Hd.	Head	Wc	Water Course

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100 GENERAL: The engineer will see to the removal of existing
010 fences to the highway right of way line and to the relocation or
adjustment of utility facilities as shown on the plans. All
privately-owned light poles, guard posts, signs, etc., within the
right of way limits shall be removed by the owners.

100 WORK SCHEDULE: In order to minimize interference with traffic
020 operations, a detailed schedule shall be agreed to prior to
beginning work, between the engineer, utility companies, and the
contractor and subcontractors, if any.

100 UNDERGROUND UTILITIES: The contractor shall notify the local
030 utility companies prior to the beginning of construction, so they
may stake location and depth of all utilities in the project
area. Subcutting or scarifying over utility lines may be
eliminated if, in the opinion of the engineer, a hazardous
situation exists. Separate plans, if any, showing relocation or
adjustment work to be performed by utility companies to
accommodate highway construction will be made available to the
contractor, upon request to the engineer.

100 REMOVAL OF TRACKS: The existing railroad spur tracks located
P01 north and west of the existing underpass will be removed by the
Burlington Northern Railroad as required to provide room for
construction of the shoofly by the contractor.

100 PAVEMENT REPAIR: The contractor will be required to repair the
P02 existing pavement that is damaged due to pile driving, storm
sewer installation, or other construction activities. If the
existing curb and gutter is destroyed or damaged during
construction of the trestles, the contractor shall make repair
(patching, temporary curbs, etc.) as required to maintain the
present drainage patterns. Bituminous surfacing can be used for
the patches, repairs, or for constructing temporary curbs if
required. The cost of this repair work will not be paid for
separately but shall be included in the price bid for other items.

100 The contractor will be required to notify the following
P03 individual at least 48 hours prior to starting any work on this
project:

W. R. Grimstad
Yellowstone Division Superintendent
2718 Montana Avenue
Billings, MT 59101
Telephone: (406)256-4221

100 The temporary access easements between Main Street and the
P04 railroad as shown on the right of way and easement layout sheet
have been provided for use by the contractor for equipment access
to the north shoofly construction area. In the northeast
quadrant, it will be necessary to drive over the existing curb
and gutter and adjacent to the Mandan Supply building to get to
the construction site. Adequate flagging will be provided at all
times during the movement of equipment and machinery. The
temporary easement in the southeast quadrant can be used by the
contractor for equipment and machinery storage and parking area.
Upon completion of the project, the area shall be cleaned up to
the satisfaction of the engineer in the field.

100 SOIL CONTAMINATION: During the soil survey, which was done in
P05 February 1986, some of the borings taken in an area west of the
north trestle contained some hydrocarbon contaminated clay and
sand. It is assumed this contamination is due to a gasoline spill
or leak from the gasoline storage tanks in this area. This
information is furnished to the contractor so that any appropriate
action deemed necessary can be anticipated. Additional
information concerning this contamination can be obtained by
contacting the State Highway Department Materials and Research
Division in Bismarck, North Dakota. The telephone number is
(701)224-4382.

100 AMERICAN RAILWAY ENGINEERING ASSOCIATION SPECIFICATIONS:
P06 Inquiries pertaining to the A.R.E.A. Specifications can be
directed to the Burlington Northern Division Engineer at
Billings, Montana. The phone number is 406-256-4313.

100 The contractor will be required to conduct the construction
133 activities in such a manner as to comply with the Air Pollution
Control Regulations of the state of North Dakota. Water will
be used to control dust on the construction site.

100 UTILITY POLES: Equipment shall work around utility poles within
160 the construction area that are not to be disturbed.

107 RAILWAY PROTECTION INSURANCE: Insurance policies for Railway
100 Protection Insurance and for Public Liability Insurance as
required by Section 107.06 of the Standard Specifications and
Supplemental Specification 107.07 shall be obtained by the
Contractor at Stations 0+00 to 19+00 for protection of Burlington
Northern Railroad.

200 SHRINKAGE: 20 percent additional volume in yardage computed by
010 the end area method is allowed for shrinkage in earth embankment.

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200 RAILROAD FLAGGING: The contractor will reimburse the Highway
420 Department for the actual cost of railroad flagging. Railroad
flagging is not a separate pay item, but shall be included in the
price bid for "Excavation." Approximate rate is \$17 per man
hour. Haul operations across the Burlington Northern Railroad
will require flagging. A minimum of three flagpersons will be
required at each railroad crossing. Forty-eight hour advance
notice will be required.

200 WASTE DISPOSAL: All excess excavation and old concrete
252 sidewalks, driveways, curb and gutter, pavement, bituminous
surfacing, etc., shall be disposed of off the highway right of
way at a site selected by the contractor and approved by the
Engineer. Disposal in wetland areas will not be approved. The
cost of disposal (and obtaining of the disposal area) shall be
included in the price bid for other items.

200 WATER: The cost of water required for compaction, for the
P01 aggregate base course and for use as a dust palliative, has been
included in the quantities and shall be paid for at the unit
price bid for "Water."

200 SOUTH SHOOFLY EXCAVATION: The south shoofly will be constructed
P02 over a low area that is used as a "holding pond" for the water
discharged from the existing storm sewer lift station. The water
table in this specific area can be very high depending on the
weather and the amount of water pumping into the ponding area.
It may be necessary to divert the discharge water into the new
storm sewer and/or lower the ground water table in this area
prior to the removal of the excavation and subcut. Cost of any
pumping, special equipment, handling, etc., shall be included in
the price bid for "Common Excavation - Type A."

200 SUBCUT, SCARIFY, AND RECOMPACT: The area under the south shoofly
P03 shall be subcut to the elevation and dimension shown in the
plans. The first two feet above the subcut shall be backfilled
with Class 5 Aggregate Base as shown on the typical section. The
excavation and subcut material can be used for filling the holding
pond outside of the shoulder line. Some drying may be required.
The remainder of the backfill material shall be obtained from
borrow. The existing ground under the north shoofly roadway shall
be scarified and recompacted for a depth of 12 inches as directed
by the engineer. The subcut has been included in the quantities
and shall be paid for at the unit price bid for "Common Excavation
- Type A." The cost of scarifying and recompacting shall be
included in the price bid for "Borrow."

200 COMPACTION AND DENSITY CONTROL: Compaction and density controls
360 shall be in accordance with Section 203.02 F of the Standard
Specifications T-180. This includes the Class 5 aggregate base.

618 UNTREATED TIMBER: Payment for untreated timber will be based on
P01 plan quantity. Lumber pieces will not be measured individually
for payment.

704 MAINTAINING TRAFFIC: The contractor shall provide at least one
P01 lane for traffic at all times except possibly during the pile
driving operations when it may be necessary to stop all traffic
during construction within the two open spans. The roadway must
be open to two-way traffic during the hours of 10:00 P.M. to
7:00 a.m.

704 SIGNS: The signs listed below have been included in the
P02 quantities and shall be paid for at the unit price bid for
"Traffic Control Signs."

<u>Sign Description</u>	<u>Sign Number</u>
Route Marker	M1-5-24
Vertical Clearance Symbol	W12-2-48
Road Narrows	W5-1-48

Upon completion of the project, the route markers shall be
removed and the vertical clearance signs and the road narrows
signs shall remain in place. All of these signs shall become the
property of the State Highway Department.

706 FIELD LABORATORY: If deemed unnecessary by the engineer in the
010 field, the item "Field Laboratory" shall be deleted.

714 DRAINAGE: If the existing drainage facilities become inoperable
040 before the new drainage system is functioning, the contractor
shall provide sufficient temporary pumping and drainage
facilities to keep the roadway drained to the satisfaction of the
engineer. Not a pay item, cost to be incidental to the price bid
for other items.

722 MANHOLE: At Station 9+21± Lt., the new 48" manhole will be
P01 installed over the existing 15" storm sewer pipe. The cost of
removing and replacing the existing storm sewer, the cutting,
grouting, and all other work required to complete this
installation shall be included in the price bid for "Manhole - 48
In."

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752 SAFETY FENCE: A temporary safety fence shall be installed (and
P01 maintained) by the contractor at locations designated by the
engineer as needed for pedestrian control. The safety fence
shall be orange in color, 4 feet high, and constructed of high
density polyethylene and shall be installed in accordance with
manufacturer's recommendations. Tensor Corporation fence product
No. UX 4050 or equal can be used. The quantity of fencing shown
is advisory only and the actual amount needed shall be determined
in the field as required for the construction sequencing.

The price bid for "Safety Fence" shall be full compensation for
all labor, equipment, and materials necessary to complete the
work as required.

920 GEOTEXTILE REINFORCEMENT FABRIC: The geotextile fabric shall
P01 conform to the AREA Specifications for heavy fabric (typical
weight 12 to 16 oz./s.y.). The fabric shall be measured by the
actual surface area covered to the nearest square yard with no
allowance for overlaps. The quantities measured as provided will
be paid for at the contract unit price for "Geotextile
Reinforcement Fabric" complete in place.

980 RAILROAD BALLAST: Crushed stone complying with American Railway
P01 Engineering Association (AREA) Specification for No. 4 gradation
with a nominal size square opening of 1½" to ¾" shall be used
as ballast.

980 RAILROAD BALLAST: An additional 1300 tons of railroad ballast
P02 has been included in the quantities and shall be stockpiled for
use by Burlington Northern Railroad. The ballast shall be
stockpiled in the temporary easement area east of Highway 1806
and south of the railroad tracks. The exact location and
dimension of the stockpile shall be determined by the engineer.
This stockpiled material shall be measured and paid for at the
unit price bid for "Railroad Ballast."

980 RAILROAD TRACK: This item consists of furnishing and placing the
P03 ties, rails, and fastenings on the ballast at the locations shown
on the plan and profile sheets and as specified herein. The
construction and material for the track work and trestles shall
comply with the applicable specifications and standards of the
American Railway Engineering Association (A.R.E.A.) and/or the
North Dakota State Highway Department.

RAIL: All rail shall be new or good relayer rail and shall be
115 pounds or greater. The rail shall be in standard 39 foot
lengths and shall be smooth on the head, straight in line without
bends, twists, waves, or kinks. Only one weight of rail shall be
used throughout the project. Rail shall meet the approval of the
North Dakota State Highway Department. The dimensions and
elevations shown in the plans are based on the use of 115 pound
rail. If a heavier rail is used, required adjustments in
elevation shall be made accordingly.

TIE PLATES: The tie plates shall be new or good used plates and
shall be of the proper size and punched to fit the base of the
rail.

JOINT BARS: Joint bars shall be new or good secondhand material
and shall be of the correct size and weight to fit the rail. All
bars shall be free of defects and straight in the vertical and
horizontal planes.

TRACK BOLTS, NUTS, AND SPRING WASHERS: Track bolts shall be heat
treated carbon steel. Nuts shall be medium carbon steel. Bolts,
nuts, and spring washers shall be of the size recommended to fit
the joint bar and rail. Bolts, nuts, and spring washers shall be
new material in conformance with A.R.E.A. specifications.

TRACK SPIKES: Track spikes shall be new, conforming to the
requirements of A.R.E.A. specifications, size 5/8" x 6".
Reinforced throat high carbon steel track spikes shall be used.

TIES: Ties shall be new and shall be of mixed hardwood species
that are sawed or hewn on sides, top, and bottom. Hardwood ties
shall have an approved type of anti-splitting device installed in
each end before treatment. Ties shall be adzed and drilled for
spikes prior to treatment. Treatment shall be in accordance with
the applicable provisions of Fed. Spec. TT-W-571 for creosote or
solutions containing creosote. The ties shall conform to the
applicable requirements of the AREA manual, Size 7"x9"x8'-6".

All track construction shall be performed under the direction of
qualified and competent supervisory personnel, including foremen
and gang leaders, experienced in railroad construction. All
track construction not covered specifically herein shall be in
accordance with AREA specifications and recommended practices.

Roadbed surface, grade, and drainage shall be approved prior to
any distribution of construction material. The contractor shall
use equipment that will not form ruts or water pockets when
distributing material over the finished roadbed. Depressions
shall be filled and compacted prior to track laying.

Rail shall be loaded and unloaded with an approved derrick or
crane and placed with the head up without dropping and with
sufficient support under the base. Rail shall be handled
carefully at all times to prevent kinking or nicking and shall
not be unloaded from carts or trucks in motion. Rails unloaded
and distributed for laying shall be placed parallel with the
track on the edge of the roadbed opposite the locations in which
they are to be placed in the tracks.

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Rail shall be laid so that the joints on one rail shall not vary more than 36 inches in either direction from the center of the opposite rail. If it is necessary to field cut any rail, it shall be done with a power rail saw. The sawed rail ends shall be chamfered and end hardened. New bolt holes required shall be drilled and chamfered using a template to insure accurate location of holes. The use of an acetylene torch will not be permitted in cutting rails or making holes in rails.

Rail shall be laid without bumping or striking with the ends square.

Rail joints shall be applied before the track is spiked. When preplaced ties are not used, the north rail on tangents and the outside rail on curves shall be spiked first. After the first rail is lined and spiked, the opposite rail shall be lined to accurate gauge using track gauges simultaneously placed at every fourth tie on tangents and at every third tie on curves. The gauge spikes shall be fully driven before the gauges are removed. The contractor shall bore 9/16" diameter holes for anchor spikes and place anchor spikes after the gauge spikes are driven. All rail laid on any given day shall be fully spiked and bolted and anchored at the end of the day's work.

Crossties shall be so handled as to avoid breaking or bruising. They shall not be thrown from cars or trucks onto rails, other track material, or rocks. Moving and placing ties with picks, spike mauls, sledges, or shovels is prohibited. Surfaces damaged, cut or drilled in the field shall be coated with an approved preservative.

Ties shall be placed with the adzed side up and at right angles to the centerline of track.

Timber crossties shall be placed on approximately 20-1/2" centers, with 23 ties per 39 feet of rail unless otherwise directed.

All track on timber ties shall be fully tie plated. Tie plates shall be installed by the contractor so that the rail will have full bearing on the plate and the plate will have full bearing on the tie. All bearing surfaces of ties, tie plates, and rail shall be cleaned before the rail and plates are laid. Tie plates shall be so placed that the shoulder is in contact with the base of rail for the entire length of shoulders, and shall be centered as nearly as appropriate over the prebored gauge spike holes. Plates shall be installed with cant in proper direction.

All rail shall be laid accurately to standard gauge at the time the rail is laid. The standard gauge of track shall be 4' - 8 1/2" between points 5/8" below the top of rail on the two inside edges of the rail. On tangents and curves, the track shall be accurately laid and maintained to standard gauge of 4' - 8 1/2". All track gauges used by the contractor will be checked by the railroad. If found to be more than 1/16" in variance from the master gauge, they shall immediately be removed from the job.

Joint bars shall be set in proper position and secured firmly in place by the full number of bolts and washers before track is fully spiked. Nuts shall be installed with the bevel end of the nut bearing against the lock washer. All bolts shall be tightened with approved bolt machines to within a range of 20,000 to 25,000 lbs. per bolt. Bolting shall start with the center bolts working toward the ends and all nuts shall be turned up tight with the bolt heads staggered inside and outside of the rail alternately. All joint bars and rail ends covered by the bars shall be cleaned of all foreign material. All joint bars, rail ends, bolts, nuts, and washers shall be well coated with corrosion resistant grease before installing.

Rail anchors shall be applied immediately after track is fully spiked, contractor shall box anchor each tie for each thirty-nine foot rail length at each end of each track and box anchor alternate ties for the remainder of the rail per detailed drawing, except no anchors shall be placed on ties at which joints occur in either rail. Anchors shall have full bearing against the tie.

Whenever the bearing of rail anchors against the tie is disturbed, the anchors shall be tightened or reset by an approved mechanical device, or they shall be taken off and reapplied in proper position by means of the rail anchor applicator, except that adjustments of less than one inch may be made by driving the anchors along the rail. In carrying out adjustments by driving along the rail, care shall be taken to avoid overdriving or damaging the anchors and to avoid skewing of the anchor on the rail.

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Rails shall be spiked to each timber crosstie using two gauge spikes and two anchor spikes in accordance with detailed drawing. Spikes shall be driven vertically and not inclined under the rail. Gauge spikes shall be driven close against the base of the rail. Care shall be taken to prevent injury to the rail by a blow from the spike maul. In no case shall the spikes be overdriven or straightened while being driven. Except when using preplated ties, the gauge shall always be used when spiking and no lifted until the spikes are fully driven.

Gauge at least every third tie on curves and every fourth tie on tangents. The rail shall be held to proper gauge by use of track lining bars while spikes are driven. The removal of spikes once driven shall be avoided whenever possible. When spikes are pulled, the holes shall be plugged with treated wood plugs, using care in driving when straight so as to avoid breaking before they are driven their full length.

Railroad ballast shall be paid for by the number of ton used in the accepted work. This payment will be full compensation for all labor, equipment, and materials necessary to complete the work in accordance with the plans and specifications. (See Note 980-P02).

Railroad track shall be paid for by the lineal foot of accepted track measured along the centerline between rails. The price bid for "Railroad Track" will be full compensation for all materials, labor, and equipment required to construct the track in accordance with the plans and specifications. All material necessary to install the railroad tracks including, but not limited to rails, joint bars, track bolts, nuts, spring washers, tie plates, spikes, and ties will be incidental and the cost of these items will be included in the price bid for "Railroad Track." The rails that are installed on the timber trestles have been included in the quantities and shall be paid for at the unit price bid for "Railroad Track."

Geotextile Reinforcement Fabric shall be measured and paid for in accordance with Note 920-P01.

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QUANTITIES

<u>SPEC</u>	<u>CODE</u>	<u>ITEM DESCRIPTION</u>	<u>UNIT</u>	<u>QUANTITY</u>
103	0100	Contract Bond	L. Sum	1
107	0100	Railway Protection Insurance	L. Sum	1
203	0101	Common Excavation - Type A	C.Y.	1,478
203	0140	Borrow	C.Y.	3,370
216	0100	Water	M. Gal.	100
302	0120	Aggregate Base Course - Class 5	Ton	1,800
616	5890	Structural Steel	L. Sum	1
618	0115	Untreated Timber	M.B.M.	104
622	5400	Untreated Timber Piling	L.F.	13,410
622	5410	Untreated Timber Test Piling	L.F.	340
622	6760	Steel Sheet Piling	Sq. Ft.	3,600
702	0100	Mobilization	L. Sum	1
704	0100	Flagging	M. Hr.	300
704	1000	Traffic Control Signs	Unit	1,618
704	1030	Attenuation Device - Type A	Ea.	12
704	1052	Type III Barricade	Ea.	16
704	1065	Traffic Cones	Ea.	22
706	0100	Field Laboratory - Type A	Ea.	1
708	2187	Seeding, Type A, Class VI	Acre	1
714	0210	Pipe, Conc., Reinf., 15" - Cl. III - Sewer	L.F.	32
714	0212	Pipe, Conc., Reinf., 15" - Cl. IV - Sewer	L.F.	48
714	0315	Pipe, Conc., Reinf., 18" - Cl. III - Sewer	L.F.	66
714	0405	Pipe, Conc., Reinf., 21" - Cl. III - Sewer	L.F.	564
722	0100	Manhole - 48 In.	Ea.	5
722	1100	Manhole Riser - 48 In.	L.F.	47

QUANTITIES

<u>SPEC</u>	<u>CODE</u>	<u>ITEM DESCRIPTION</u>	<u>UNIT</u>	<u>QUANTITY</u>
722	2500	Manhole, Special	Ea.	1
752	0910	Safety Fence	L.F.	400
920	1210	Geotextile Reinforcement Fabric	S.Y.	4,300
930	9500	Hardware	Lbs.	7,000
980	0500	Railroad Ballast	Ton	3,100
980	0600	Railroad Track	L.F.	1,963

BASIS OF ESTIMATE

Description

Aggregate Base Course - Cl. 5: 1.5 Ton/C.Y. plus 25%

Railroad Ballast: 1.5 Ton/C.Y.

Water: 10 Gal./C.Y. of estimated embankment quantity and 20 Gal./Ton of aggregate base course. An estimated amount of water has been included in the quantities and shall be used as a dust palliative.

Seeding: The entire area disturbed by construction of the shooflys, storm sewer, etc., shall be seeded. The exact limits for seeding shall be determined in the field.

MAXIMUM SIZE OF AGGREGATE

<u>Description</u>	<u>Type of Aggregate</u>	<u>Max. Size</u>
Aggregate Base Course, Cl. 5	Crushed	3/4"
Railroad Ballast (see A.R.E.A. Specifications)		

LIST OF STANDARD DRAWINGS

DESCRIPTION

D-722-5 Manhole Details

D-754-1 Construction Sign Details

D-754-2 Construction Sign Details

D-754-3 Construction Sign Details

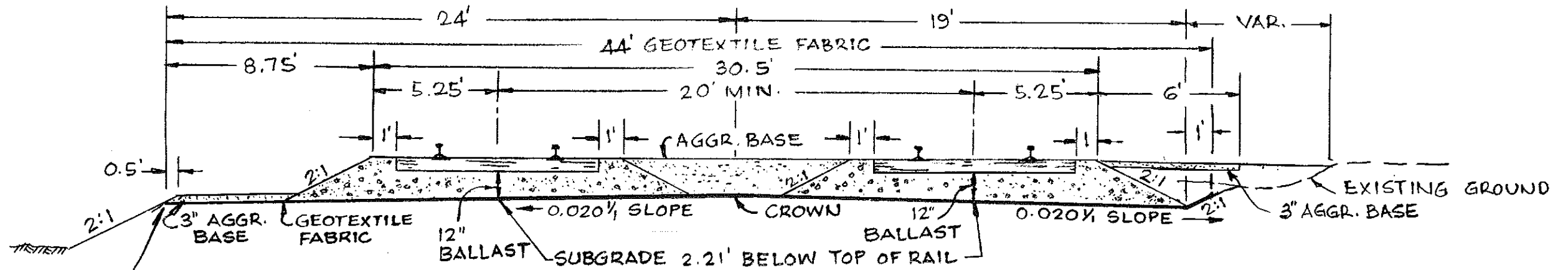
D-754-4 Construction Sign Details

D-754-5 Barricade Details

D-754-5A Construction Sign and Barricade Assembly Details

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	FG-1-806(015)	11

TYPICAL SECTIONS

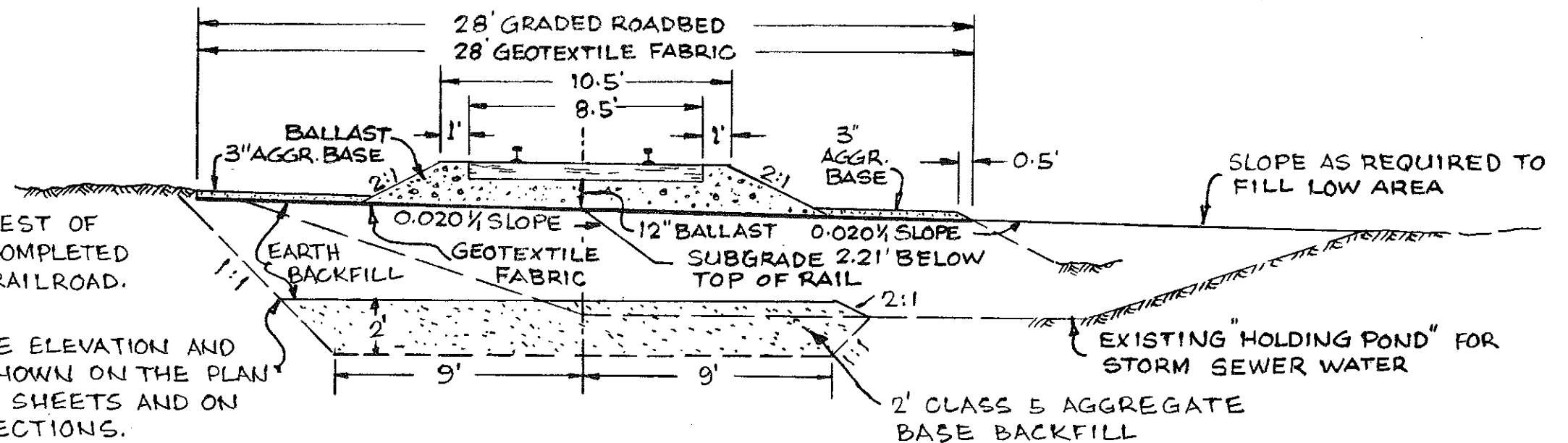


NOTE: WIDTH OF GRADED SHOULDER SHALL BE REDUCED BY 2' FROM STA 13+70± TO 14+15± TO ALLOW MORE CLEARANCE AT THE FARMERS UNION BUILDING.

NORTH SHOOFLY

STA. 6+56.87 TO 15+12.83 (MAIN LINE SHOOFLY)
 STA. 7+65.12 TO 14+05.12 (TRACK NO. 1 SHOOFLY)

NOTE: The subgrade elevation (2.21' below the top of rail) is based on the use of 115 pound rail. If heavier rail is used, adjustments shall be made accordingly.



ALL TRACK CONSTRUCTION WEST OF THE SOUTH TRESTLE TO BE COMPLETED BY BURLINGTON NORTHERN RAILROAD.

SUBCUT TO THE ELEVATION AND DIMENSION SHOWN ON THE PLAN AND PROFILE SHEETS AND ON THE CROSS SECTIONS.

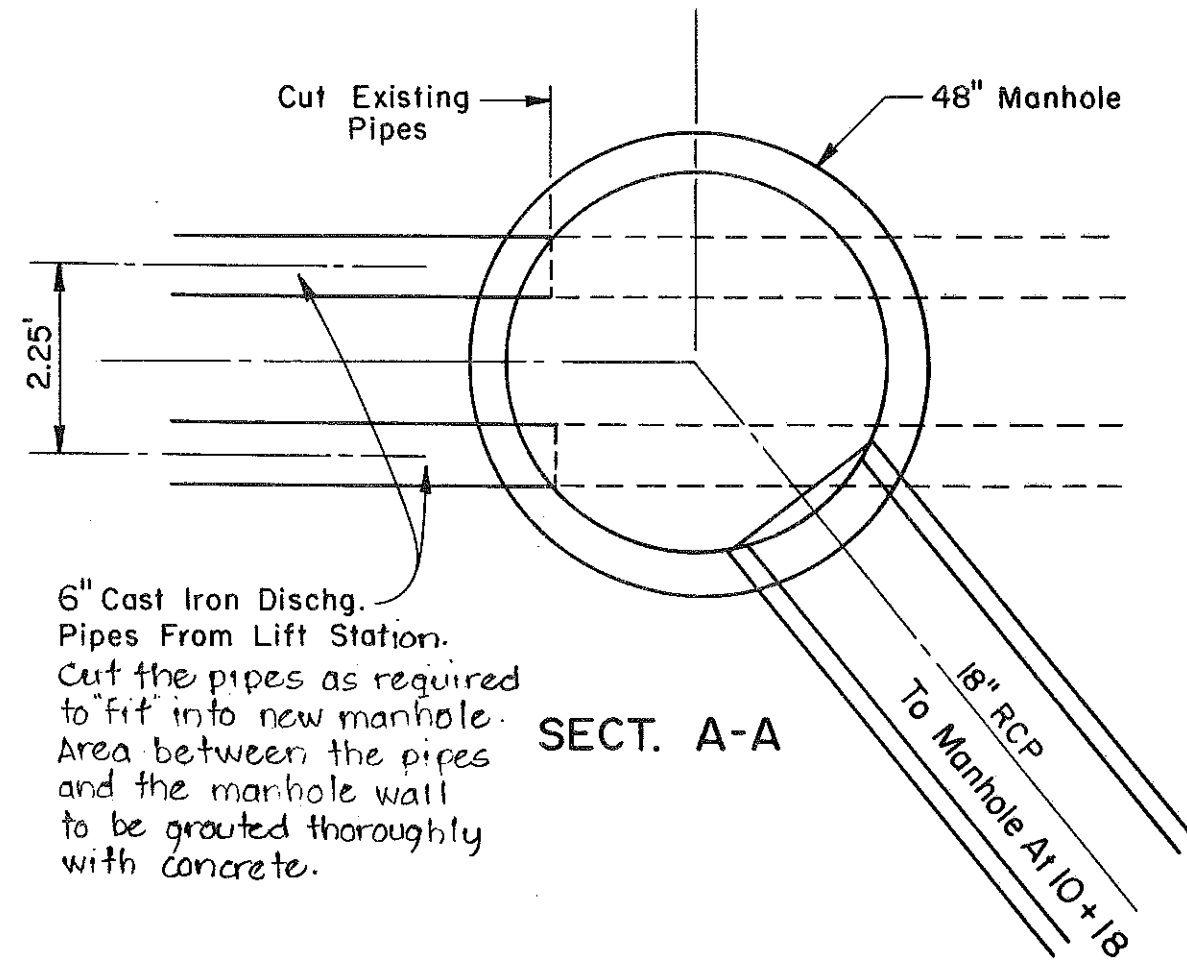
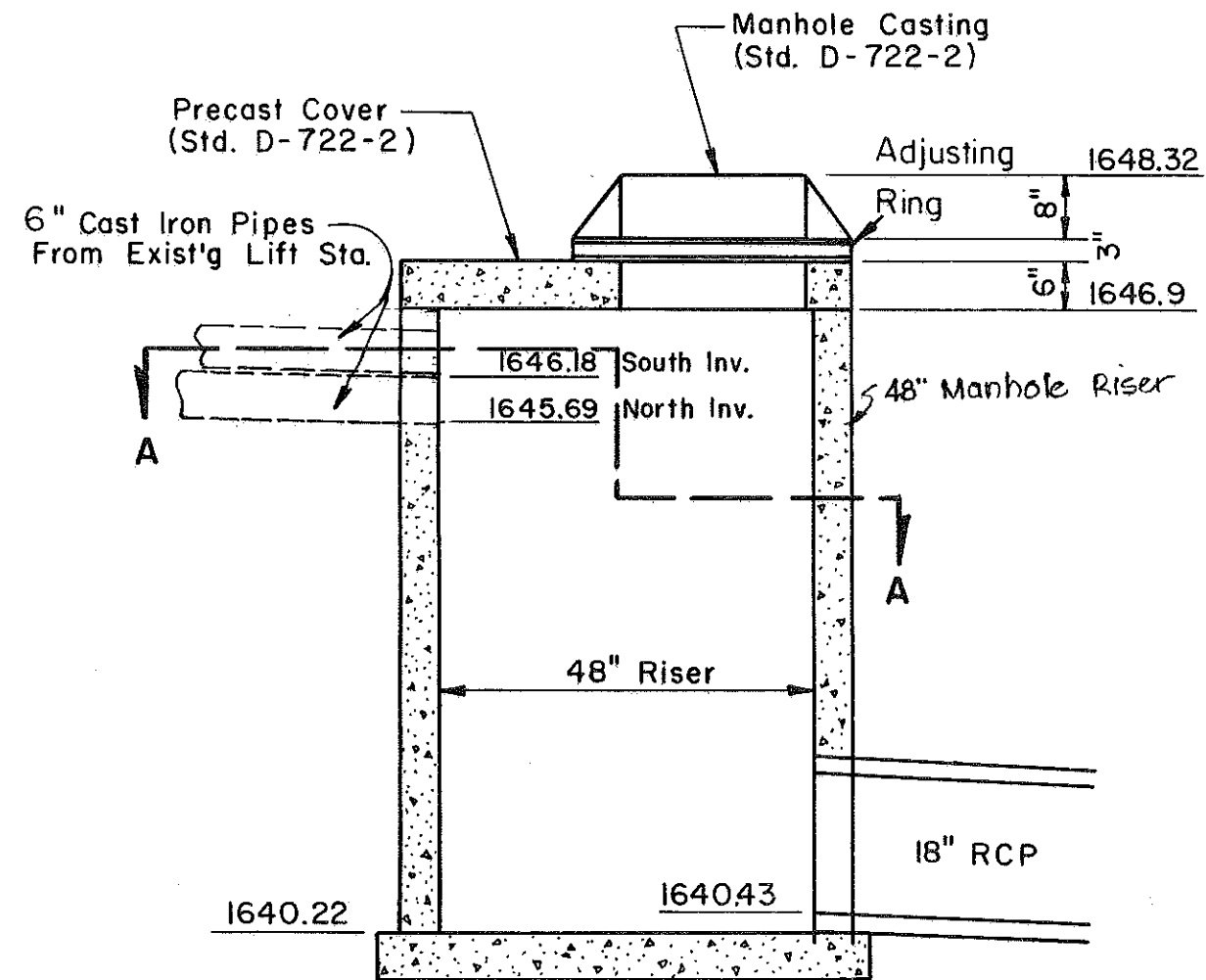
SOUTH SHOOFLY

* STA. 9+52.6 (EAST END OF TRESTLE) TO STA. 13+11

* RAILS TO BE INSTALLED ON TRESTLE FROM STA. 8+43.3 TO 9+52.6

48" MANHOLE - 9+80 RT.

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	FG-1-806(015)069	12



6" Cast Iron Dischg. Pipes From Lift Station. Cut the pipes as required to "fit" into new manhole. Area between the pipes and the manhole wall to be grouted thoroughly with concrete.

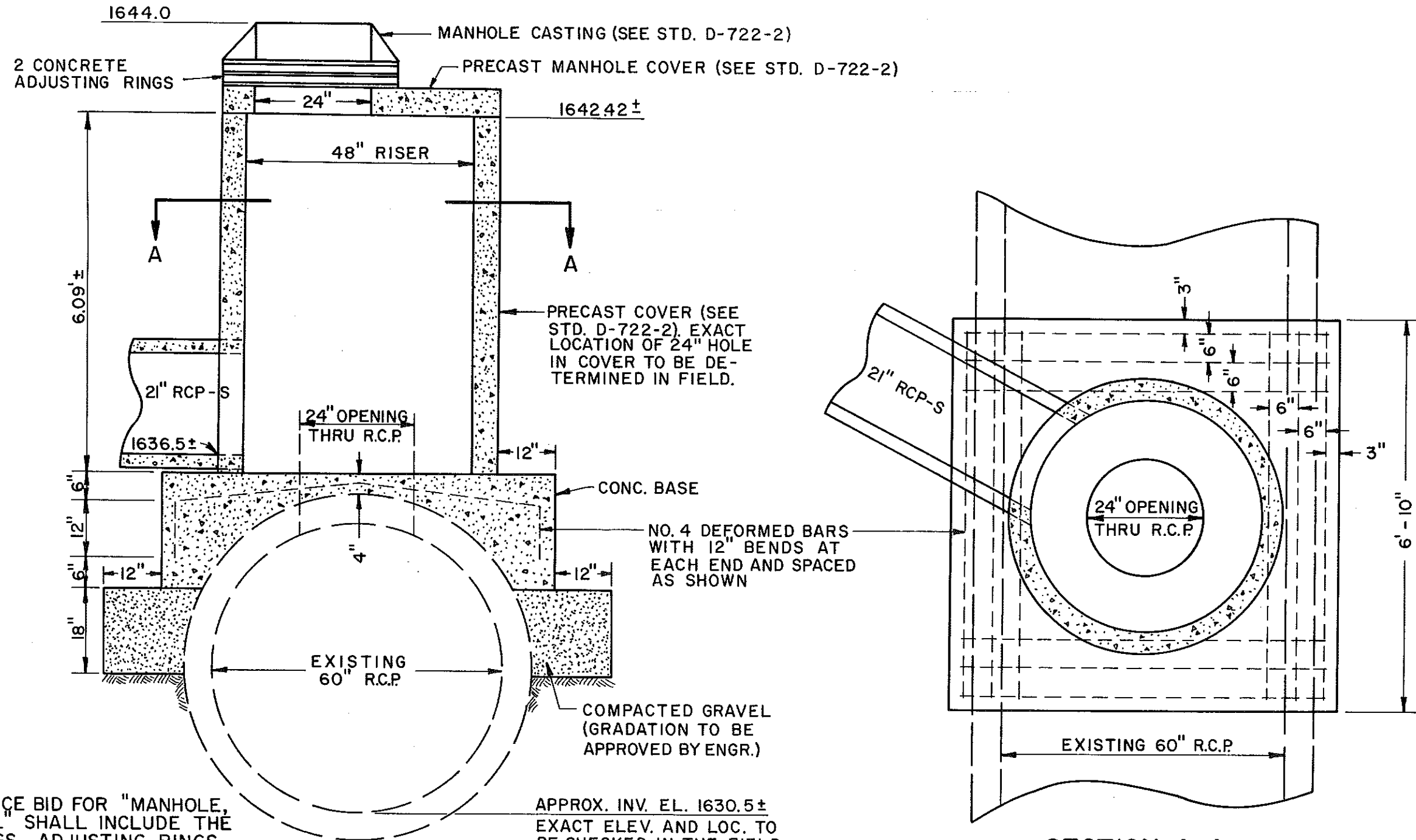
SECT. A-A

18" RCP
To Manhole At 10+18

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	FG-1-806(015)069	13

SPECIAL MANHOLE

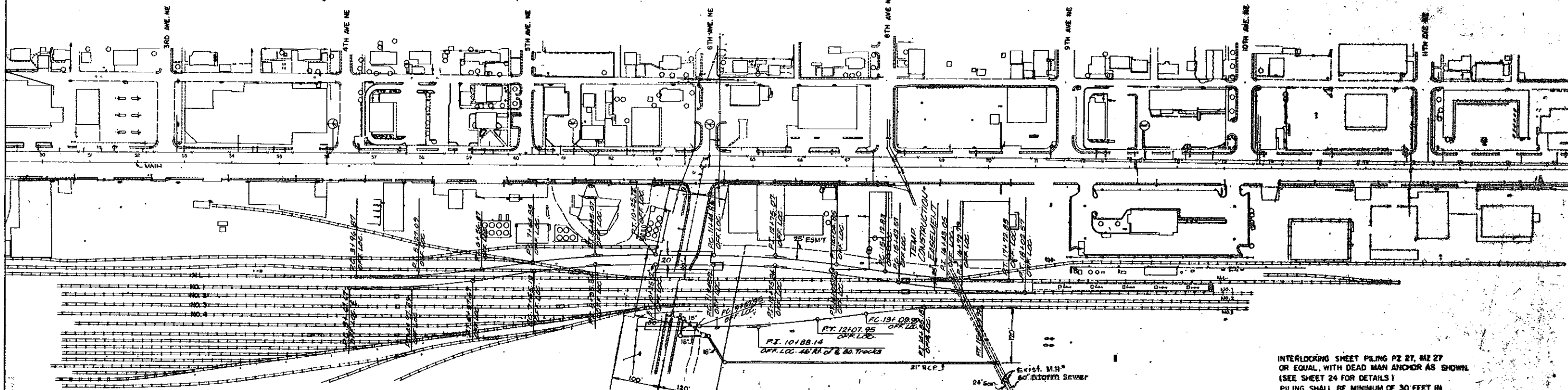
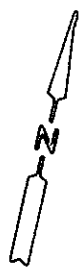
STA. 15+90± RT.



SECTION A-A

NOTE: THE PRICE BID FOR "MANHOLE, SPECIAL" SHALL INCLUDE THE CASTINGS, ADJUSTING RINGS, PRECAST COVER, POURED CONCRETE BASE AND THE GRAVEL. THE RISER HAS BEEN INCLUDED IN THE QUANTITIES AND SHALL BE PAID FOR AT THE PRICE BID FOR "MANHOLE RISER - 48 IN."

APPROX. INV. EL. 1630.5±
EXACT ELEV. AND LOC. TO BE CHECKED IN THE FIELD AND ADJUSTMENTS TO THE RISER LENGTH AND/OR ADJUSTING RINGS MADE ACCORDINGLY



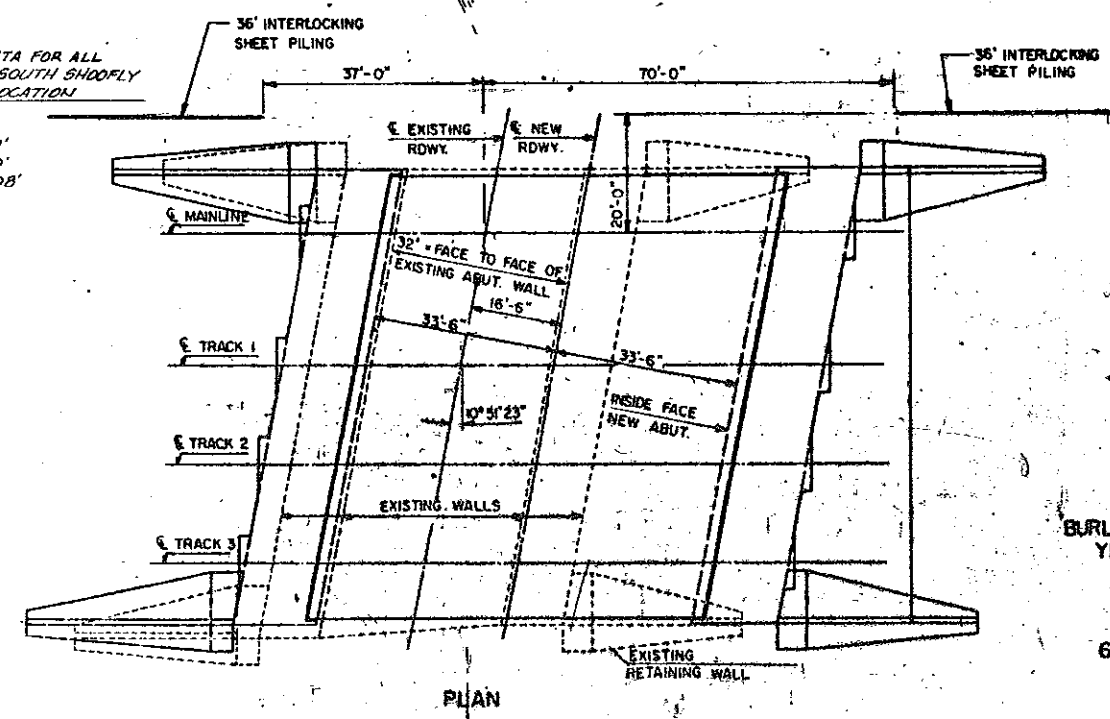
SCALE: 1 INCH = 100 FEET
 PHOTO DATE: 4-9-85

CURVE DATA FOR ALL CURVES, NORTH SHOOFLY OFFICE LOCATION
 $\Delta = 7^{\circ} 48'$
 $D = 3^{\circ}$
 $T = 130.22'$
 $L = 260.0'$
 $R = 1910.08'$

CURVE DATA FOR ALL CURVES, SOUTH SHOOFLY OFFICE LOCATION
 $\Delta = 7^{\circ} 30'$
 $D = 3^{\circ}$
 $T = 125.19'$
 $L = 250.0'$
 $R = 1910.08'$

LIMITS OF SHOOFLY TRACK CONSTRUCTION ON NORTH DAKOTA STATE HIGHWAY DEPARTMENT CONTRACT
 MAIN LINE: BEG. @ RT. 6+56.87 - 17.4' N. OF MAIN LINE &
 END @ RC. 15+12.83 - 17.4' N. OF MAIN LINE &
 TRACK NO. 1: BEG. @ RC. 7+65.12 - 12.2' N. OF MAIN LINE &
 END @ RT. 14+05.12 - 12.2' N. OF MAIN LINE &
 TRACK NO. 3: BEG. @ 8+43.3 - WEST END OF TRESTLE
 END @ RC. 13+09.99 - 16.1' SOUTH OF TR. NO. 3

INTERLOCKING SHEET PILING PI 27, ME 27 OR EQUAL, WITH DEAD MAN ANCHOR AS SHOWN (SEE SHEET 24 FOR DETAILS) PILING SHALL BE MINIMUM OF 30 FEET IN LENGTH AND DRIVEN FLUSH TO SURFACE.



BURLINGTON NORTHERN RAILROAD
 YELLOWSTONE DIVISION
 BRIDGE NO. 199.1
LAYOUT
 6TH AVE. S.E. UNDERPASS
 MANDAN, N. DAK.

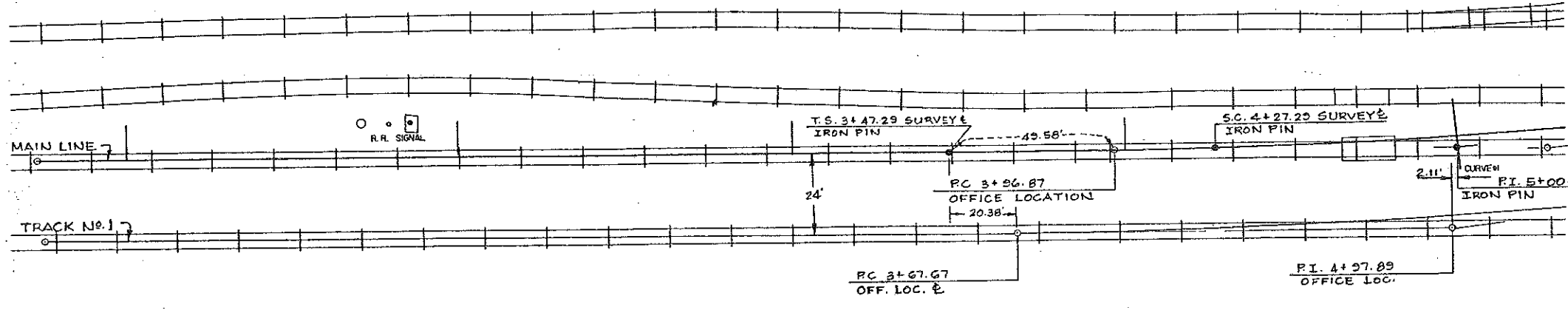
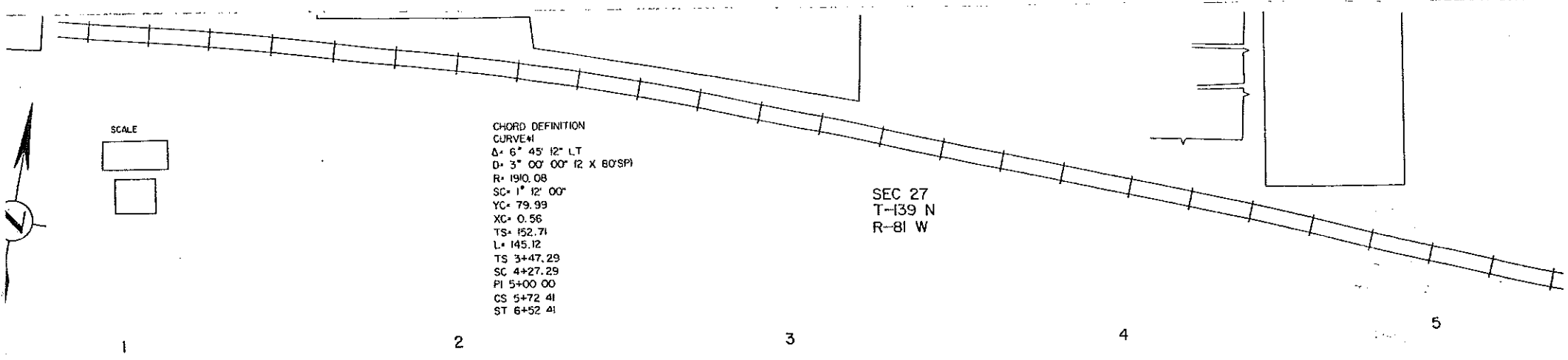
1806-070.039

FHWA REGION	STATE	FED AID PROJ. NO.	SHEET NO.
8	N. D.	FG-1-806(15)	16

BENCH MARKS

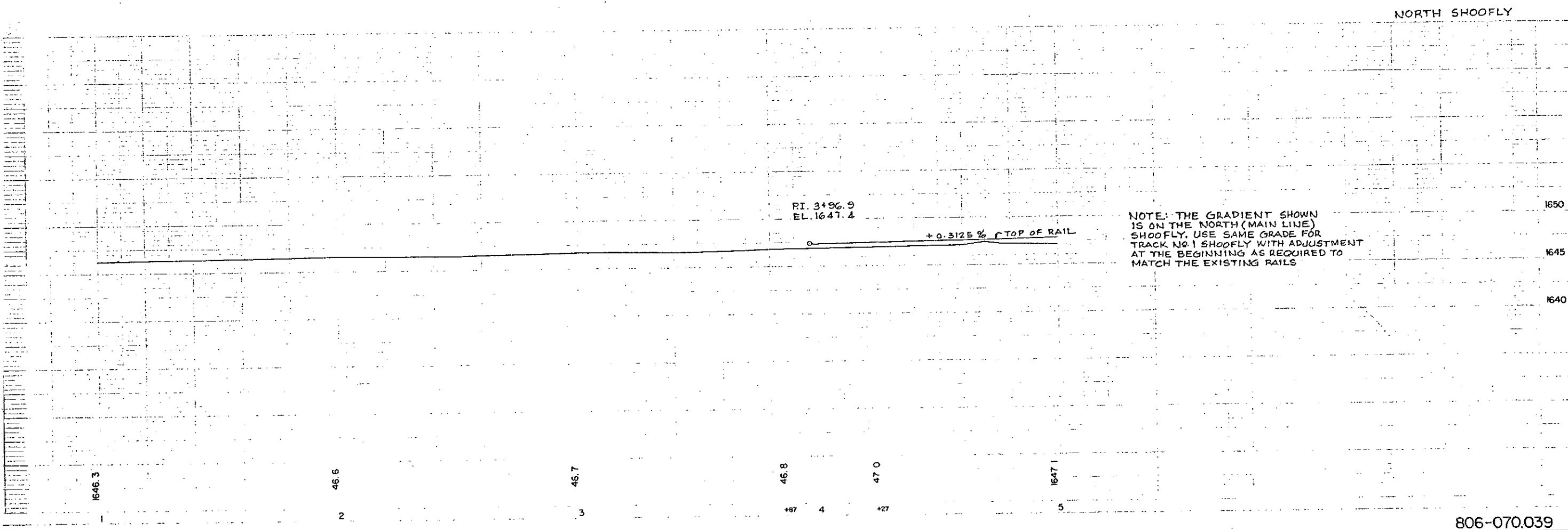
NO.	DESCRIPTION	LOCATION	ELEV.

NOTE: ALL TRACK CONSTRUCTION ON THIS SHEET BY BURLINGTON NORTHERN RAILROAD.



OFFICE LOCATION CURVE DATA

$\Delta = 7^\circ 48'$
 $D = 3'$
 $T = 130.22'$
 $L = 260.0'$
 $R = 1910.08'$



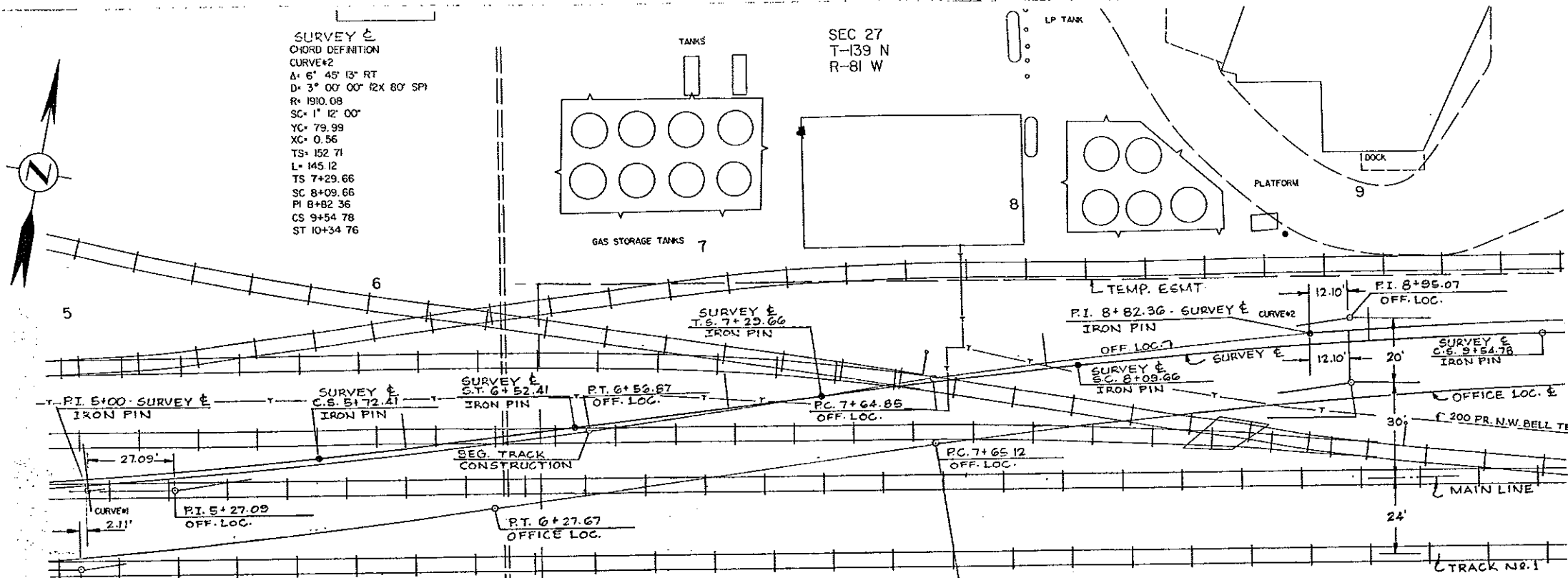
BENCH MARKS

NO.	DESCRIPTION	LOCATION	ELEV.

RAILROAD TRACK
 6+57 TO 9+00 (MAIN LINE) - 243 L.F.
 7+65 TO 9+00 (TRACK NO. 1) - 135 L.F.

SURVEY E
 CHORD DEFINITION
 CURVE#2
 Δ: 6° 45' 13" RT
 D: 3° 00' 00" 12X 80' SPI
 R: 1910.08
 SC: 1' 12' 00"
 YC: 79.99
 XC: 0.56
 TS: 152.71
 L: 145.12
 TS: 7+29.66
 SC: 8+09.66
 PI: 8+82.36
 CS: 9+54.78
 ST: 10+34.76

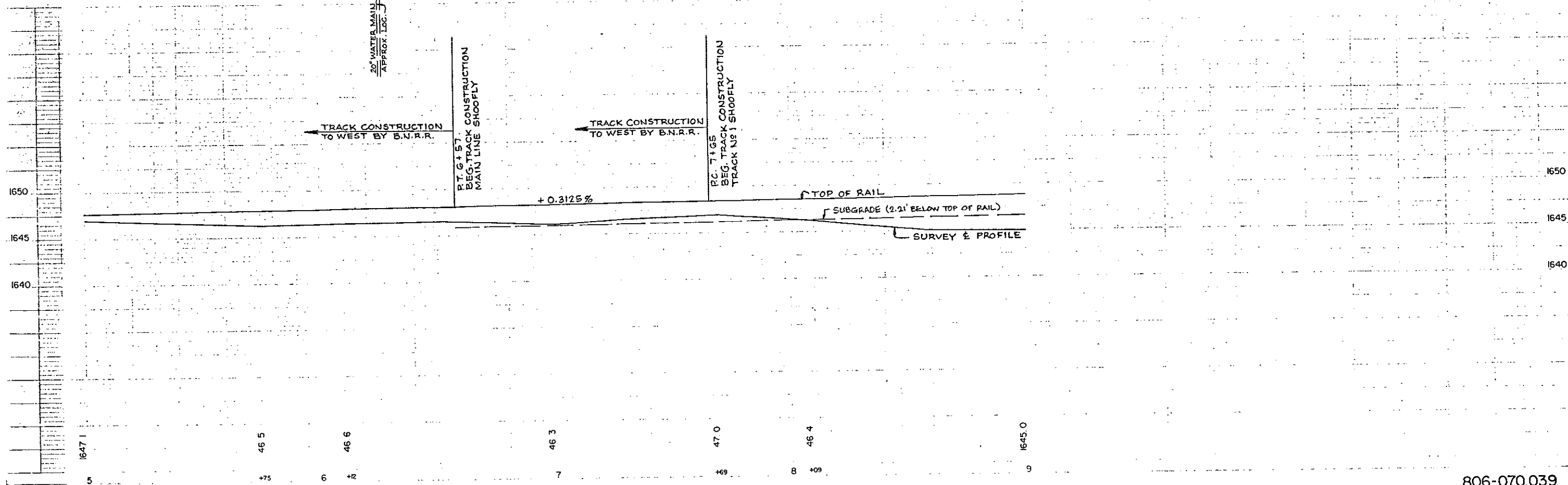
SEC 27
 T-139 N
 R-81 W

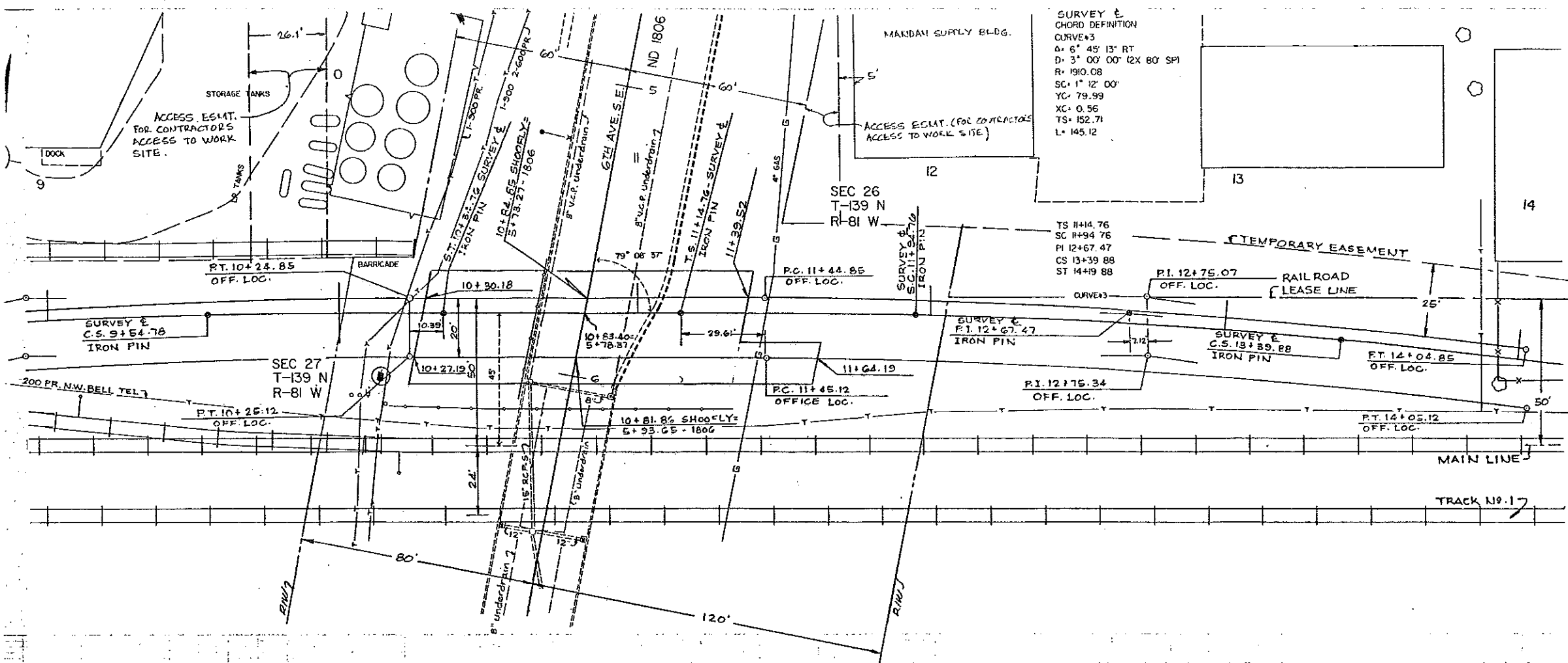


OFFICE LOCATION
 CURVE DATA
 Δ: 7° 48'
 D: 3°
 T: 130.22'
 L: 260.0'
 R: 1910.08'

NOTE: TRACK CONSTRUCTION FROM STA. 3+96.87 TO 6+57 (MAIN LINE SHOOFLY) AND FROM STA. 3+87.67 TO 7+65 (TRACK NO. 1 SHOOFLY) TO BE COMPLETED BY BURLINGTON NORTHERN R.R.

NORTH SHOOFLY





FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N. D.	FG-1-806(15)	18

BENCH MARKS

NO.	DESCRIPTION	LOCATION	ELEV.
* BM 1	PAINT SPOT N.E. COR. CONTROLLER	4+47 - 48' RT.	1646.21
* BM 2	PAINT SPOT ON NW. COR. LINDERPASS TUNN.	6+11 - 25' RT.	1634.45

* STATIONING ON 6TH AVE. S.E.

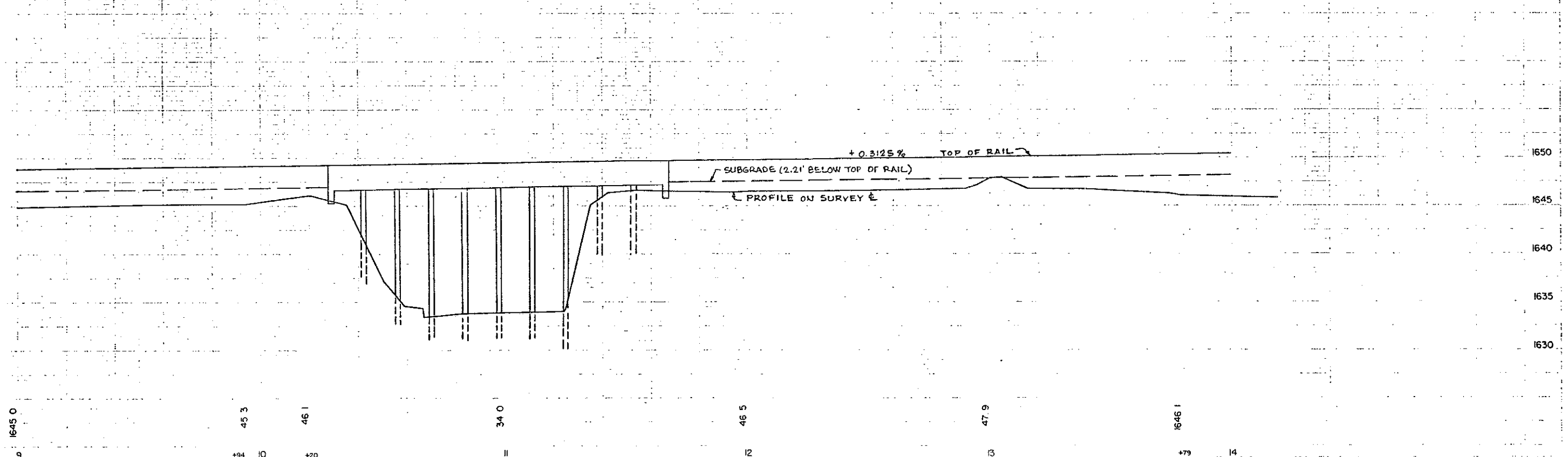
RAILROAD TRACK

9+00 TO 14+05 (MAIN LINE) - 50S L.F.
9+00 TO 14+05 (TRACK NO. 17) - 50S L.F.

OFFICE LOCATION CURVE DATA

Δ: 7° 48'
D: 3°
T: 130.22'
L: 200.0'
R: 1910.08'

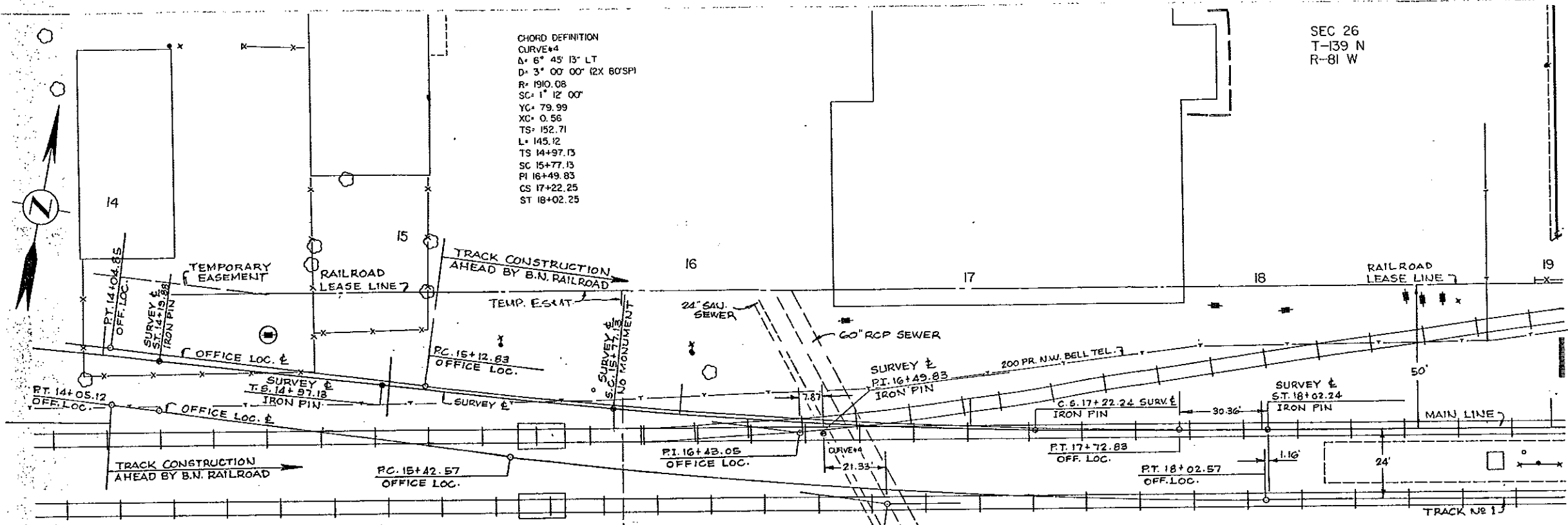
NORTH SHOOFLY



BENCH MARKS

NO	DESCRIPTION	LOCATION	ELEV.

RAILROAD TRACKS
14+05 TO 15+13 (MAIN LINE) 108 L.F.



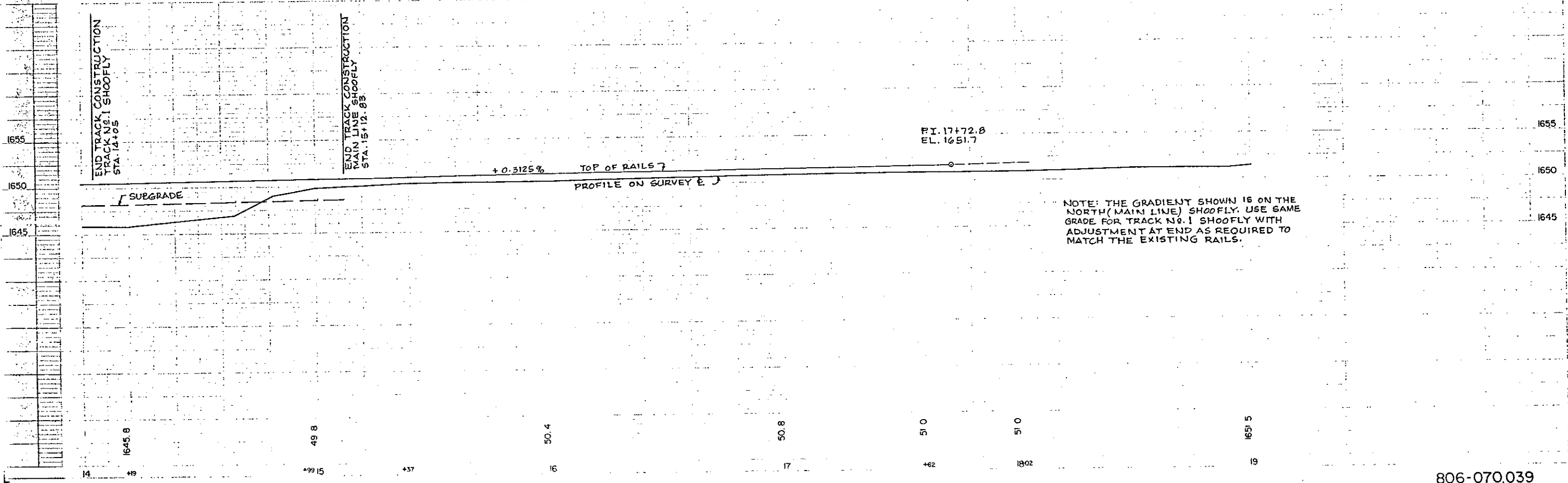
CHORD DEFINITION
CURVE#4
Δ= 6° 45' 13" LT
D= 3° 00' 00" (2X 60'SPI)
R= 1910.08
SC= 1' 12' 00"
YC= 79.99
XC= 0.56
TS= 152.71
L= 145.12
TS 14+97.13
SC 15+77.13
PI 16+49.83
CS 17+22.25
ST 18+02.25

SEC 26
T-139 N
R-81 W

NOTE:
TRACK CONSTRUCTION FROM STA. 14+05.12 TO 18+02.57 (TRACK No. 1 SHOOFLY) AND FROM STA. 15+12.83 TO 17+72.83 (MAIN LINE SHOOFLY) WILL BE COMPLETED BY BURLINGTON NORTHER RAILROAD.

OFFICE LOCATION
CURVE DATA
Δ= 7° 48'
D= 3°
T= 130.22'
L= 240.0'
R= 1910.08'

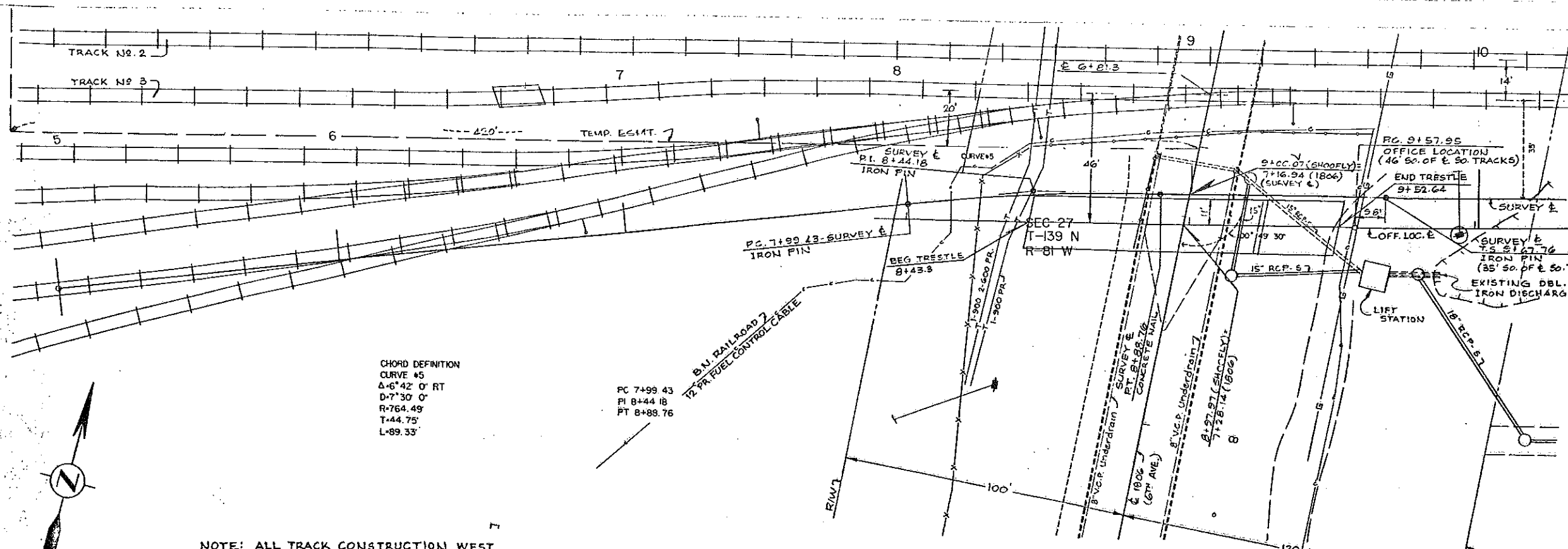
NORTH SHOOFLY



NOTE: THE GRADIENT SHOWN IS ON THE NORTH (MAIN LINE) SHOOFLY. USE SAME GRADE FOR TRACK No. 1 SHOOFLY WITH ADJUSTMENT AT END AS REQUIRED TO MATCH THE EXISTING RAILS.

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N. D.	FG-1-806(15)	20

BENCH MARKS			
NO.	DESCRIPTION	LOCATION	ELEV.
1	PAINT SPOT ON N.E. CORNER OF CONTROLLER	4+47 (ON 1806)	1646.21
2	PAINT SPOT ON NEW CON. UNDER-PASS TUNNEL	6+11 (ON 1806) 25' RT.	1634.45



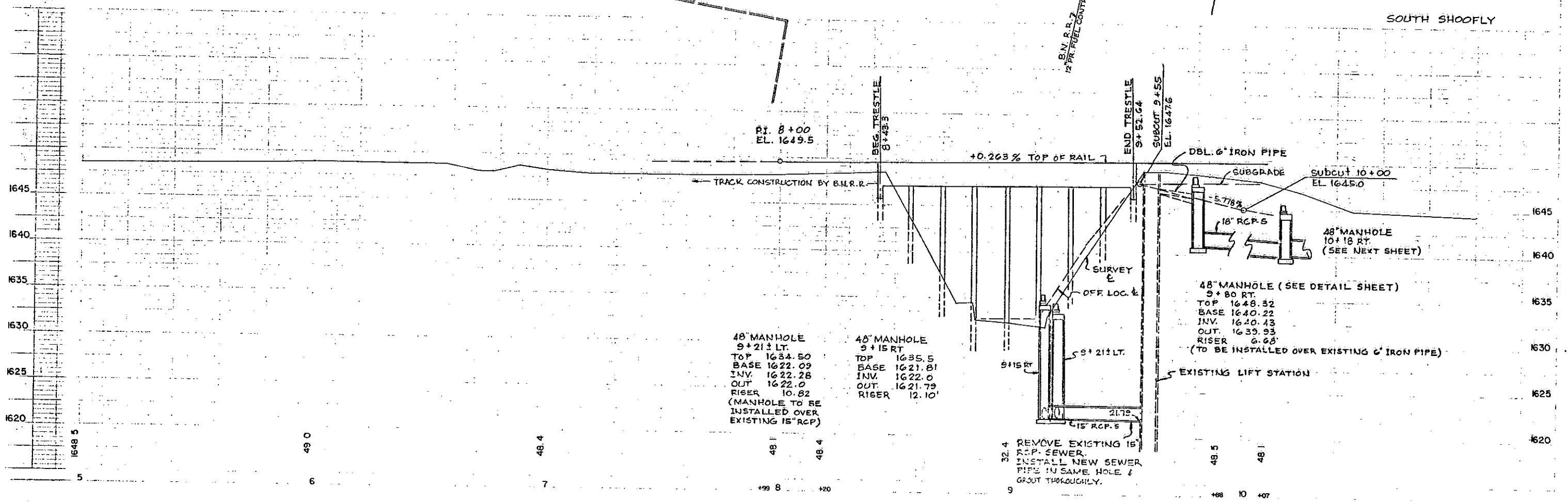
CHORD DEFINITION
 CURVE #5
 Δ-6°42' 0" RT
 D-7°30' 0"
 R-764.49'
 T-44.75'
 L-89.33'

PC 7+99.43
 PI 8+44.18
 PT 8+89.76

- RAILROAD TRACK**
 8+43 TO 10+00 - 157 L.F.
- MANHOLE - 48"**
 9+15 - 18' RT. - 1EA.
 9+21 - 16' LT. - 1EA.
 9+80 - 16.5' RT. - 1EA.
- MANHOLE RISER**
 9+15 - 18' RT. - 48" X 12.1 L.F.
 9+21 - 16' LT. - 48" X 10.8 L.F.
 9+80 - 16.5' RT. - 48" X 6.7 L.F.
- PIPE, CONC. REINF. SEWER**
 9+21 LT. TO 9+15 RT. - 15' X 32 L.F. CL. III
 9+15 RT. TO LIFT STA. 15' X 48 L.F. CL. IV
 9+80 RT. TO 10+18 RT. - 18' X 66 L.F. CL. III

NOTE: ALL TRACK CONSTRUCTION WEST OF THE TRESTLE (STA. 8+43.3) WILL BE COMPLETED BY BURLINGTON NORTHERN RAILROAD

SEE RIGHT OF WAY AND EASEMENT LAYOUT SHEET FOR TEMPORARY EASEMENTS IN THIS AREA.



48" MANHOLE
 9+21 LT.
 TOP 1634.50
 BASE 1622.09
 INV. 1622.28
 OUT. 1622.0
 RISER 10.82
 (MANHOLE TO BE INSTALLED OVER EXISTING 15" RCP)

48" MANHOLE
 9+15 RT.
 TOP 1635.5
 BASE 1621.81
 INV. 1622.0
 OUT. 1621.79
 RISER 12.10'

48" MANHOLE (SEE DETAIL SHEET)
 9+80 RT.
 TOP 1648.32
 BASE 1640.22
 INV. 1640.43
 OUT. 1639.93
 RISER 6.68
 (TO BE INSTALLED OVER EXISTING 6" IRON PIPE)

AREA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N. D.	FG-1-806(151)	21

BENCH MARKS

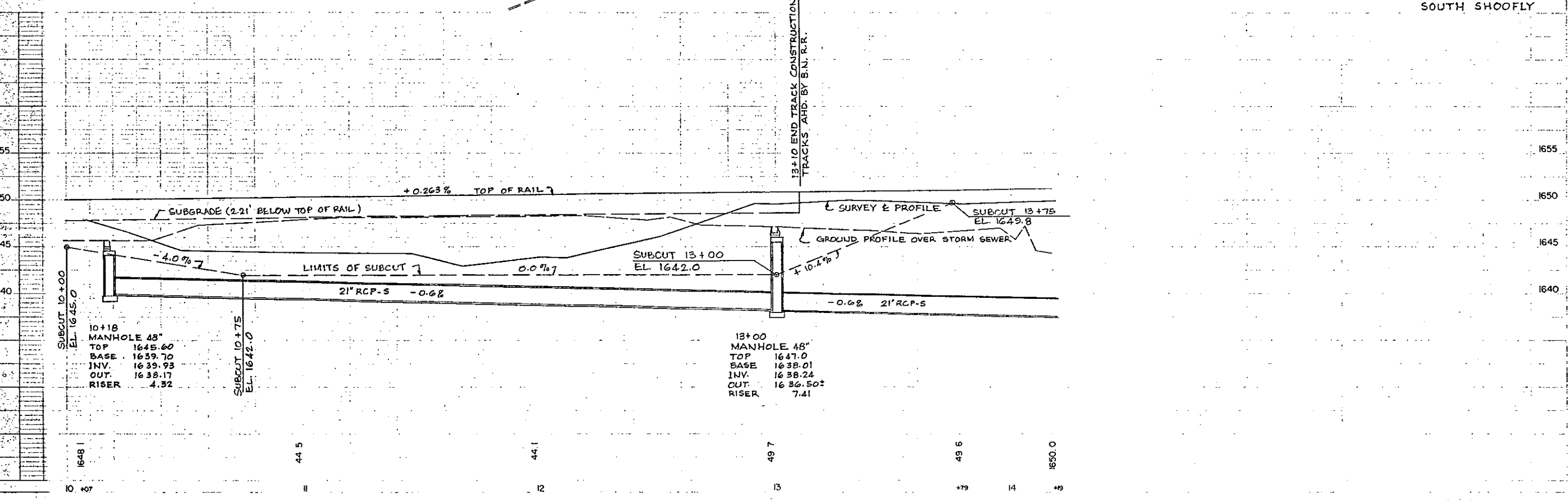
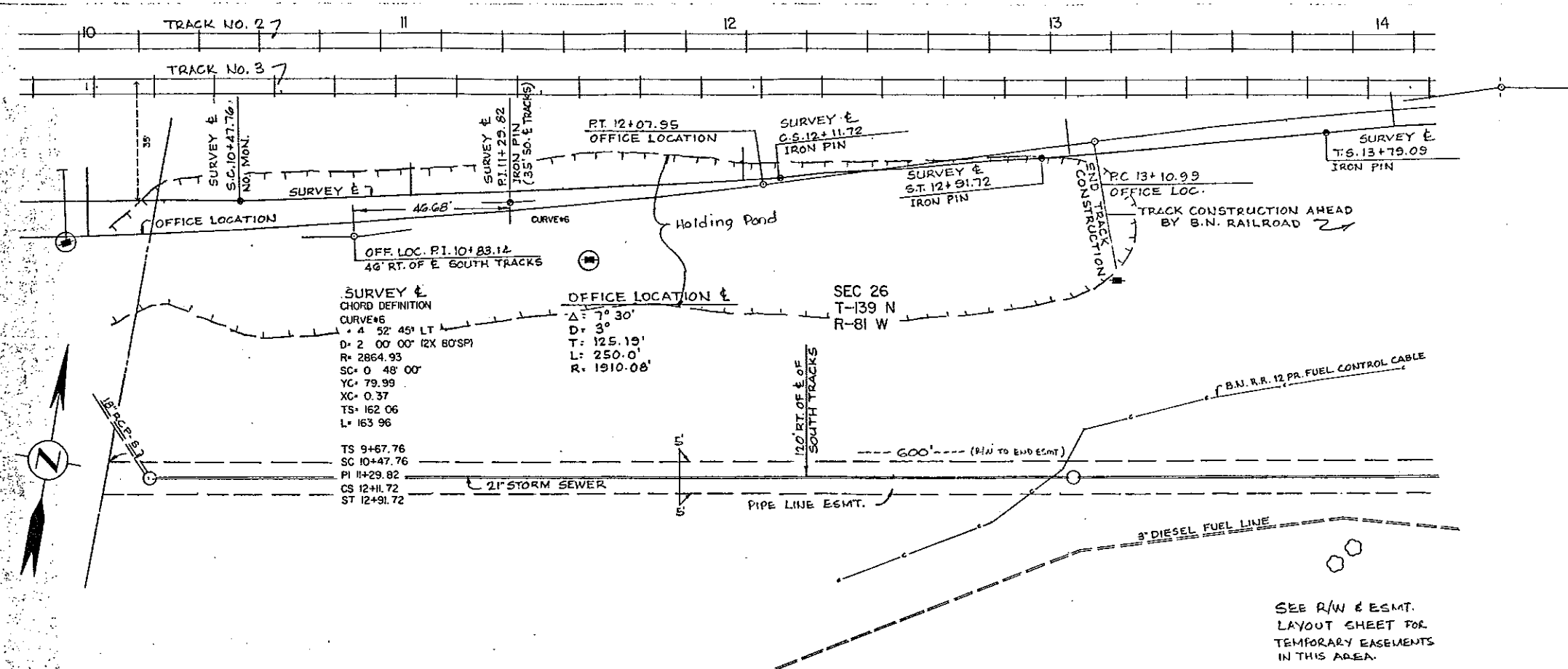
NO.	DESCRIPTION	LOCATION	ELEV.

RAILROAD TRACKS
10+00 TO 13+10 - 310 L.F.

MANHOLE - 48"
10+18 RT. - 1 EA.
13+00 RT. - 1 EA.

PIPE, CONC. REINF. SEWER
10+18 TO 13+00 - 21" X 278 L.F. CL. III
13+00 TO 14+20 - 21" X 118 L.F. CL. III

MANHOLE RISER
10+18 RT. - 48" X 4.3 L.F.
13+00 RT. - 48" X 7.4 L.F.



SOUTH SHOOFLY

SEE R/W & ESMT. LAYOUT SHEET FOR TEMPORARY EASEMENTS IN THIS AREA.

HWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N. D.	FG-1-806(15)	22

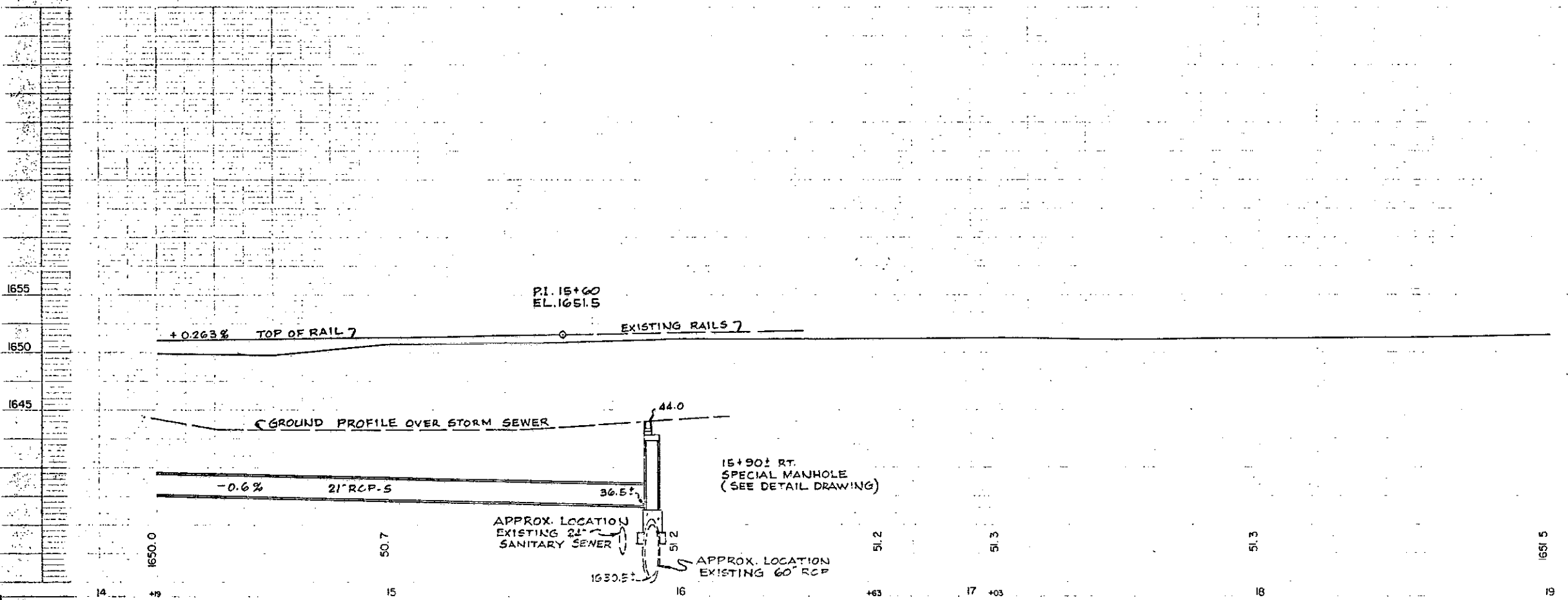
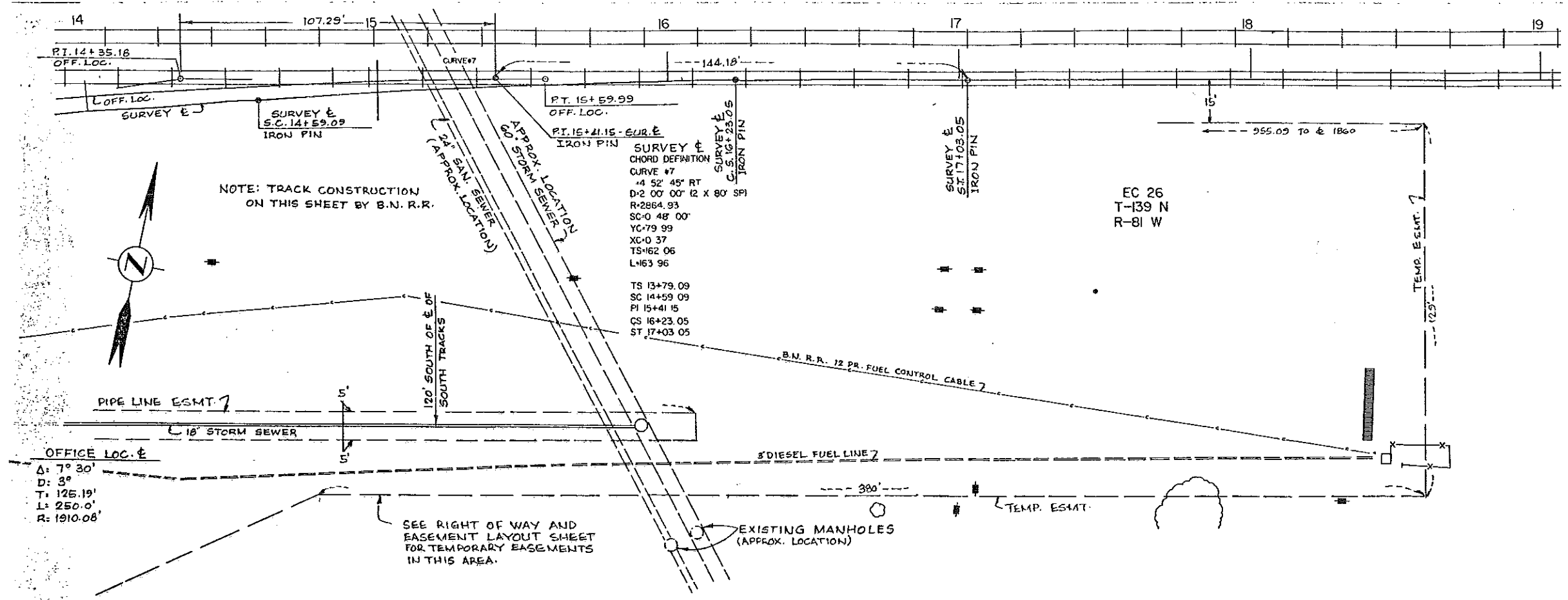
BENCH MARKS

NO.	DESCRIPTION	LOCATION	ELEV.

MANHOLE, SPECIAL
15+90 ± RT. - 1 EA.

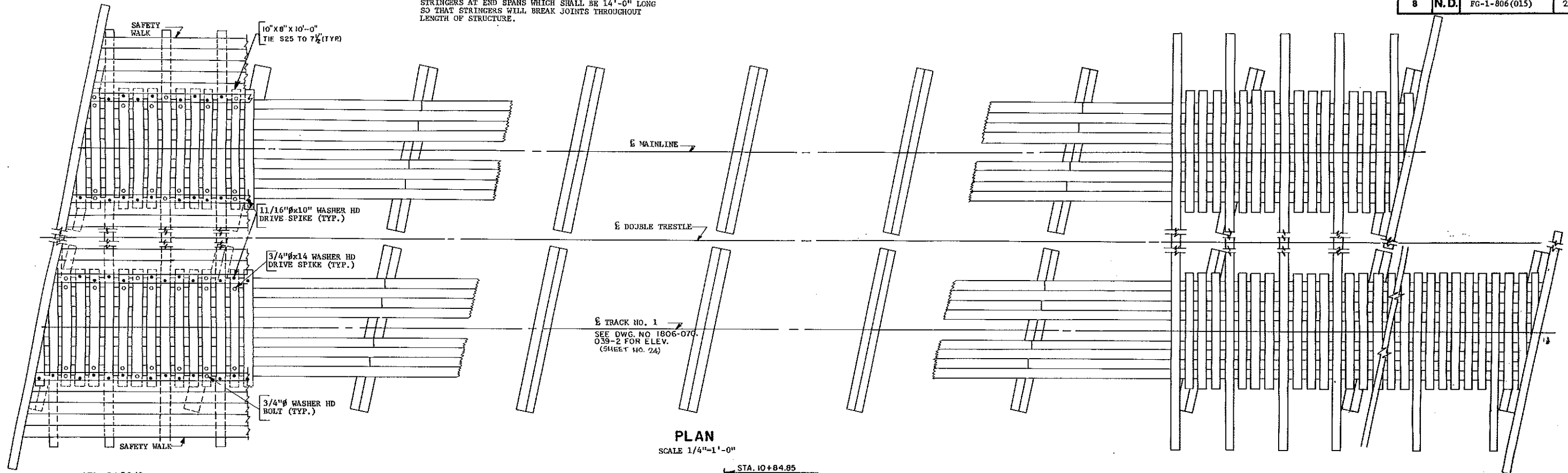
MANHOLE RISER
15+90 ± RT. - 48" x 6.1 L.F.

PIPE CONCRETE, REINF. SEWER
14+20 TO 15+90 RT. - 21" x 168 L.F.

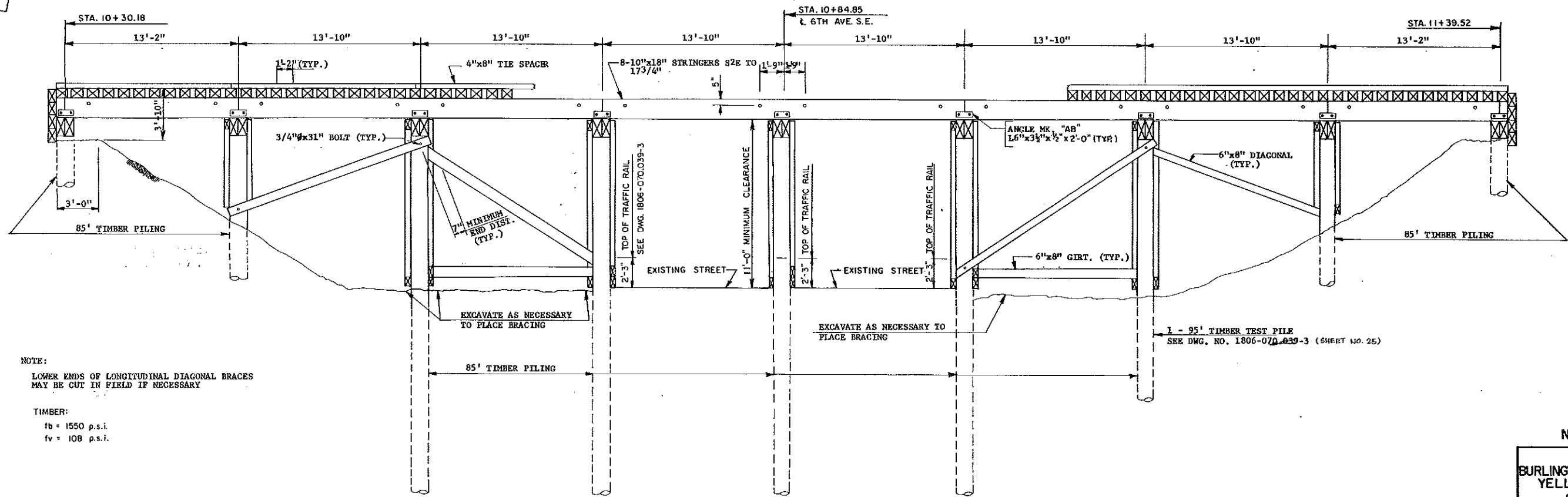


SOUTH SHOOFLY

NOTE: STRINGERS SHALL BE 10"x18"x28'-0" EXCEPT ALTERNATE STRINGERS AT END SPANS WHICH SHALL BE 14'-0" LONG SO THAT STRINGERS WILL BREAK JOINTS THROUGHOUT LENGTH OF STRUCTURE.



PLAN
SCALE 1/4"=1'-0"



ELEVATION MAINLINE ONLY

(FOR ELEVATION OF TRACK NO. 1 SEE DWG. NO. 1806-070.039-2) (SHEET NO. 24)

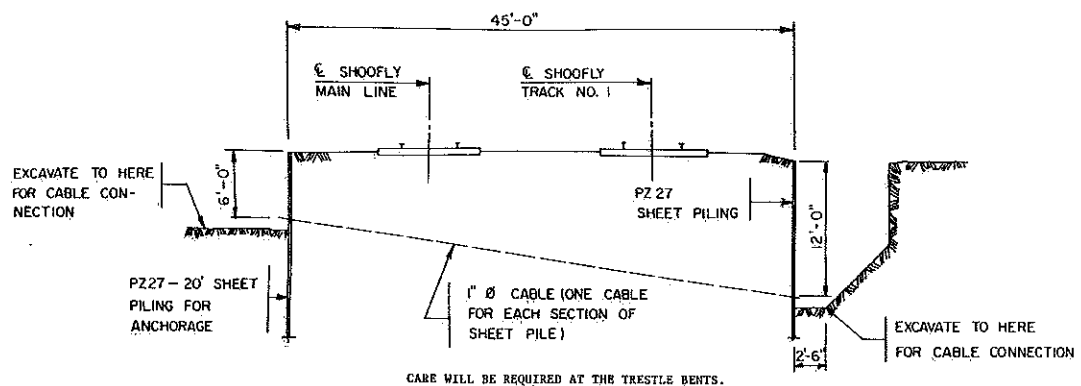
NOTE:
LOWER ENDS OF LONGITUDINAL DIAGONAL BRACES MAY BE CUT IN FIELD IF NECESSARY

TIMBER:
fb = 1550 p.s.i.
fv = 108 p.s.i.

NORTH TRESTLE

BURLINGTON NORTHERN RAILROAD
YELLOWSTONE DIVISION
BRIDGE NO. 199.1

6TH AVE. S.E. UNDERPASS
MANDAN, N. DAK.



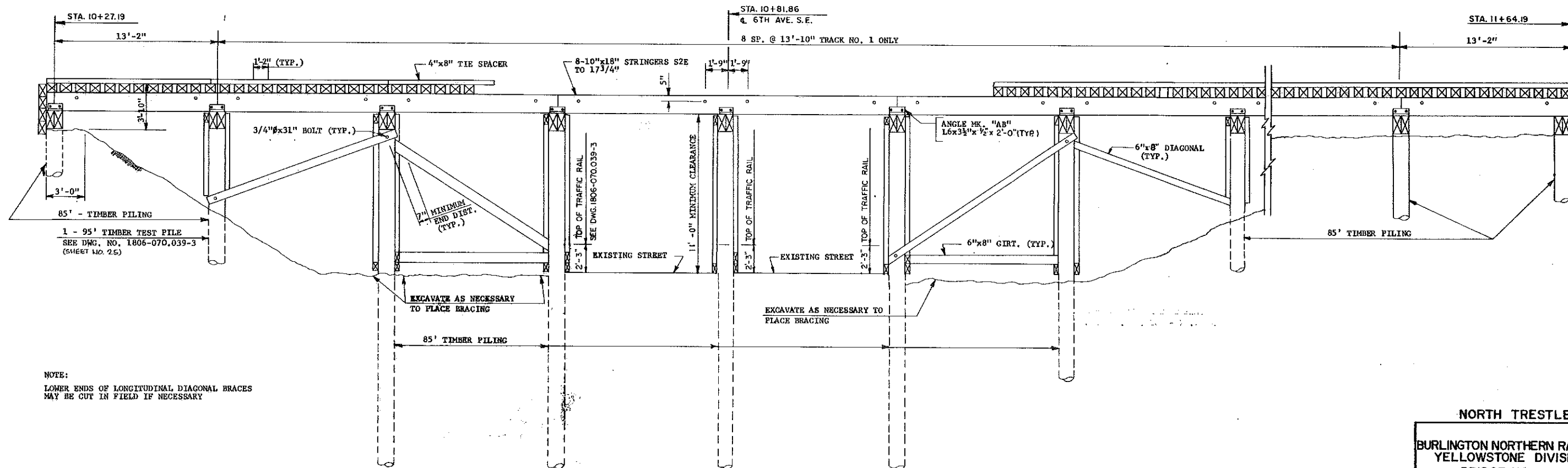
TYPICAL SECTION
SHOWING SHEET PILING ARRANGEMENT
& ANCHORAGE

NOTE:
STEEL SHEET PILING: THIS WORK SHALL CONSIST OF THE MATERIALS AND LABOR NEEDED FOR CONSTRUCTION OF STEEL SHEET PILING NECESSARY TO ALLOW THE EXCAVATION FOR FOUNDATIONS.

THE COST OF THE CABLES AND HARDWARE USED FOR ANCHORAGE, AND EXCAVATION NEEDED FOR WORKING SPACE SHALL BE INCIDENTAL TO THE PRICE BID FOR SHEET PILING.

DRAWINGS ON THIS PAGE DO NOT SHOW THE CABLE CONNECTIONS AND OTHER DETAILS PERTAINING TO SHEET PILING. CONTRACTOR SHALL SUBMIT A COMPLETE SET OF DRAWINGS WITH ALL CONNECTIONS SHOWN, OR HE MAY SUBMIT HIS OWN DESIGN AND DETAILS IF DIFFERENT FROM WHAT IS SHOWN ON THIS SHEET FOR APPROVAL BY THE BRIDGE ENGINEER. THESE DRAWINGS SHALL BE SUBMITTED AS SOON AS POSSIBLE AFTER CONTRACT IS AWARDED TO PROVIDE AMPLE TIME FOR ANY REVISIONS AND CHANGES THAT MAY BE REQUIRED BY THE ENRR COMPANY.

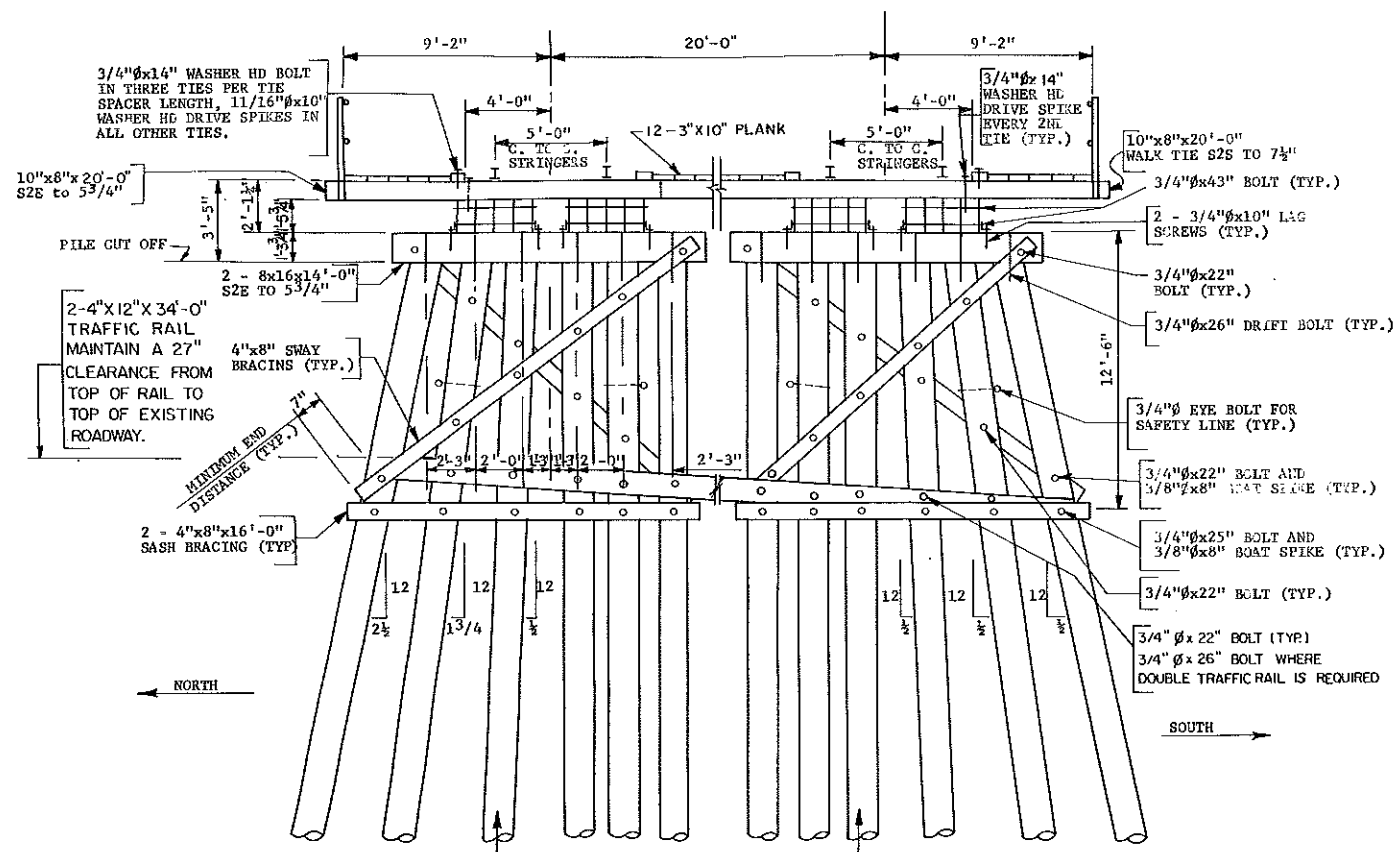
NO SPLICING OF THE SHEET PILES IS ALLOWED.



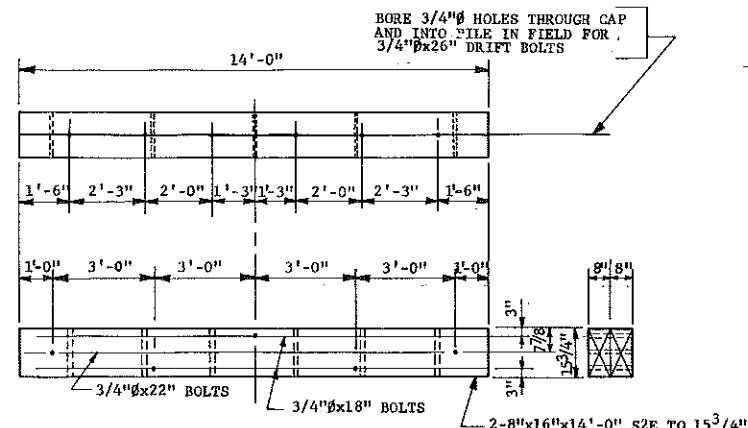
NOTE:
LOWER ENDS OF LONGITUDINAL DIAGONAL BRACES
MAY BE CUT IN FIELD IF NECESSARY

ELEVATION TRACK NO. 1 ONLY
SCALE 1/4" = 1'-0"

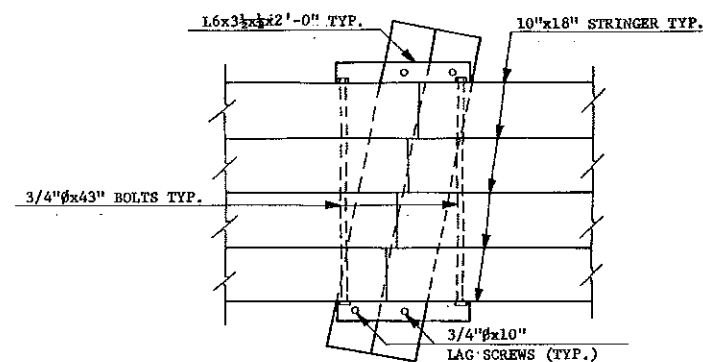
NORTH TRESTLE
BURLINGTON NORTHERN RAILROAD
YELLOWSTONE DIVISION
BRIDGE NO. 199.1
6TH AVE. S.E. UNDERPASS
MANDAN, N. DAK.



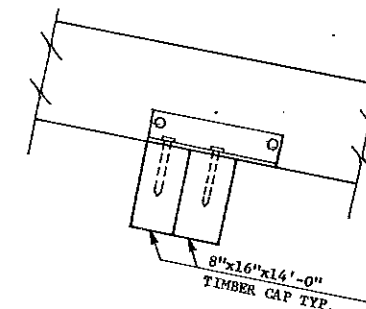
SECTION THRU NORTH BRIDGE
SCALE: 1/4" = 1'-0"



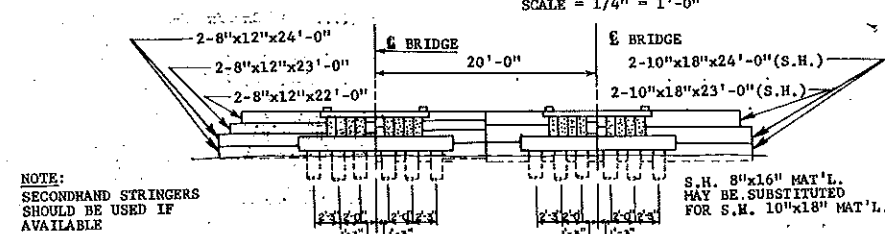
TIMBER CAP DETAILS
SCALE: 3/8" = 1'-0"



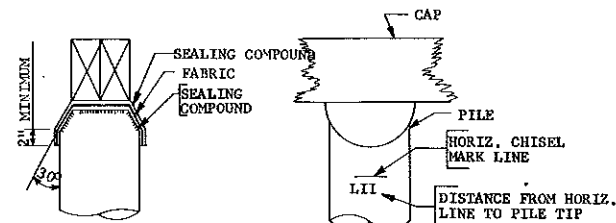
PLAN
SHOWING STRINGER CONNECTION
SCALE 3/4" = 1'-0"



ELEVATION



END BENT
SCALE: 1/8" = 1'-0"



DETAIL "A"

PILE HEAD FIELD PROTECTION

NOTES:

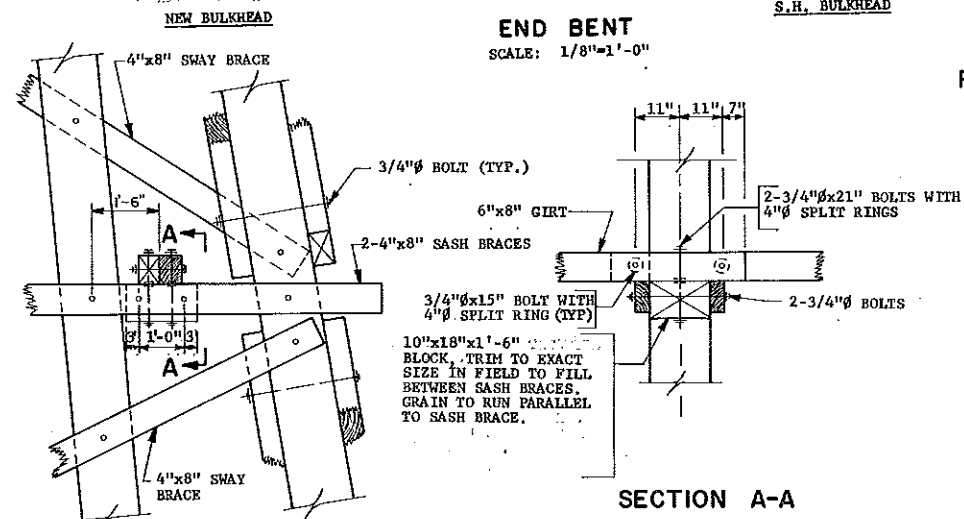
- ALL TIMBER AND PILING SHALL BE UNTREATED.
- FRAMING: UNTREATED PILES MUST NOT BE CUT FOR FASTENING OF BRACING. IF NECESSARY, FILLER BLOCKS SHALL BE USED TO FILL SPACES BETWEEN PILES AND BRACING.
- TOPS OF PILES SHALL BE CUT AND PROTECTED AS SHOWN.
- SWAY BRACING SHALL BE FASTENED TO CAPS WITH 3/4" BOLTS.
- USE 6" WIDE FILLER BETWEEN CAP AND SWAY BRACE IF PILES ARE OVER 16" DIAMETER.
- ALL BRACING SHALL BE FASTENED TO PILES WITH 3/4" BOLTS. WHEN BRIDGE IS LOCATED ON A HORIZONTAL CURVE OF 2° OR MORE, SPIKE GRIDS SHALL BE USED WITH BOLTS ON ALL BRACING CONNECTIONS.
- BORE GROOVES FOR SPLIT RINGS WITH SPLIT RING CUTTER HEAD M-14. DO NOT CUT OUT MATERIAL INSIDE OF GROOVES.
- ALL BOLTS THROUGH TIMBER SHALL HAVE A 5/16"x3 O.D. CUT WASHER OR EQUIVALENT UNDER BOTH NUT AND HEAD.
- USE APPROVED LOCK NUTS ON ALL BOLTS.
- HOLES FOR 3/4" BOLTS SHALL BE 13/16" - HOLES FOR 3/4" DRIFT BOLTS SHALL BE 3/4".
- HOLES FOR DRIVE SPIKES SHALL BE 1/8" LESS THAN DIAMETER OF SPIKE.

PILING: ALL TIMBER PILING SHALL BE DRIVEN TO A MINIMUM BEARING CAPACITY OF 25 TON PER PILE. PILE DRIVING RECORDS SHALL BE RECORDED FOR EACH PILE WITH A COPY FURNISHED TO THE BRIDGE ENGINEER. EACH PILE SHALL BE CHISEL MARKED WITH A HORIZONTAL LINE AND ROMAN NUMERALS TO RECORD THE DISTANCE FROM THAT LINE TO THE PILE TIP (SEE DETAIL "A").

DECK: TIES SHALL BE PLACED AT ABOUT 14" CENTERS.
TIES SHALL BE BORED IN THE FIELD.
TIE SPACERS SHALL BE CUT TO PROPER LENGTH AND BOLT HOLES BORED IN FIELD.

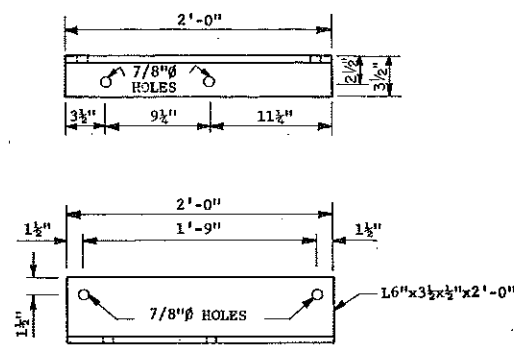
PILING: Piling shall be driven with a steam, air or diesel hammer with a rated energy and ram weight not less than 12,935 foot-pound-tons, as computed by the formula $W(E-3938)+.657E$, where W is the weight of the ram in tons and E is the rated hammer energy. In no case shall the ram weight be less than 2700 pounds.

Boring indicate contaminated materials. Contractor to use all precautions necessary to maintain safe conditions.



PARTIAL ELEVATION
SCALE: 1/2" = 1'-0"

SECTION A-A

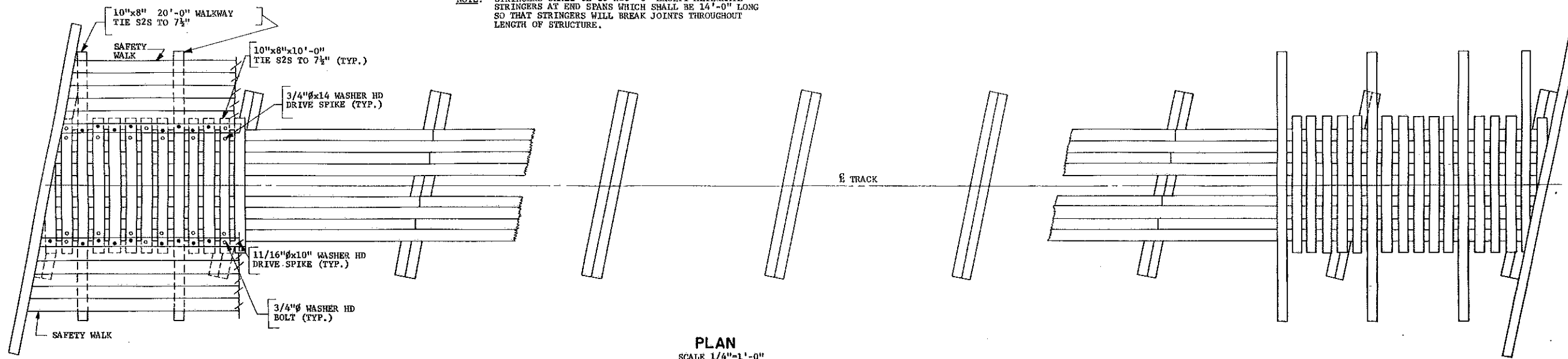


ANGLE DETAIL-MK AB
SCALE 1 1/2" = 1'-0"

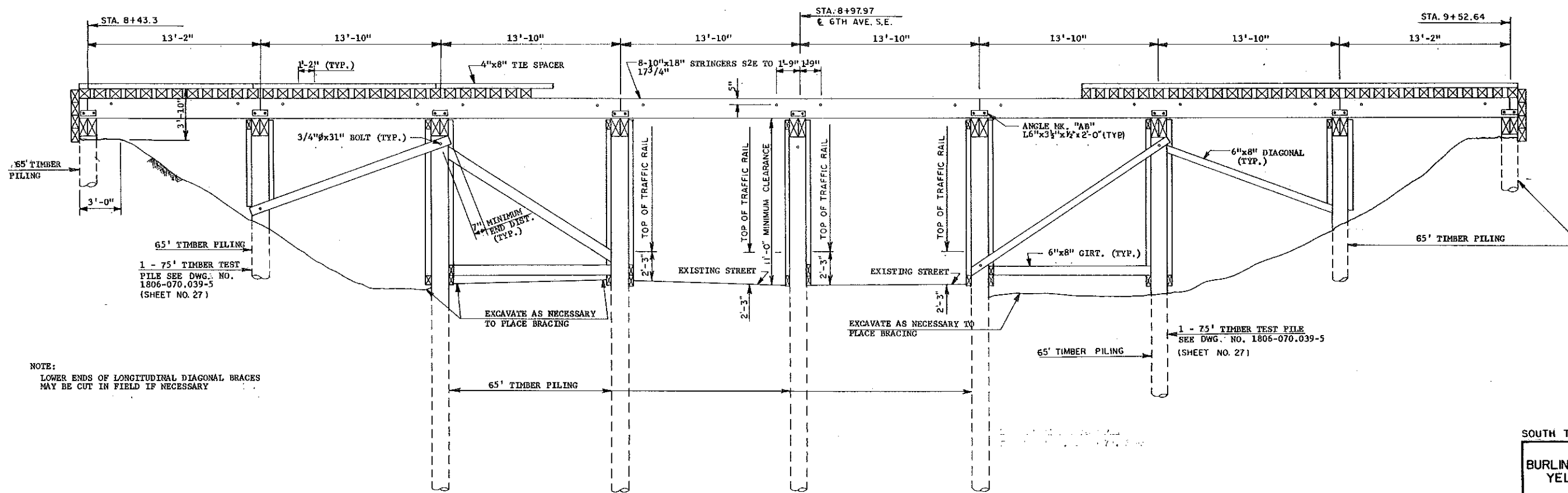
NORTH TRESTLE

BURLINGTON NORTHERN RAILROAD
YELLOWSTONE DIVISION
BRIDGE NO. 199.1
6TH AVE. S.E. UNDERPASS
MANDAN, N. DAK.

NOTE: STRINGERS SHALL BE 10"x28'-0" EXCEPT ALTERNATE STRINGERS AT END SPANS WHICH SHALL BE 14'-0" LONG SO THAT STRINGERS WILL BREAK JOINTS THROUGHOUT LENGTH OF STRUCTURE.



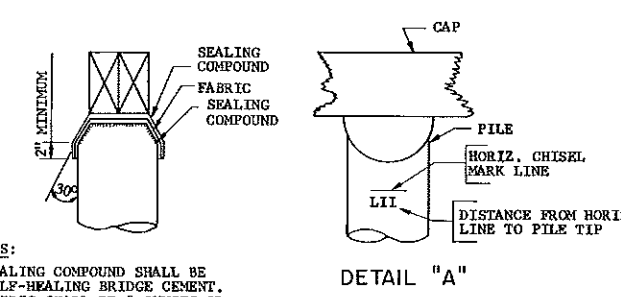
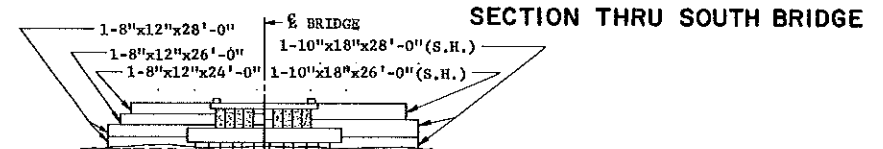
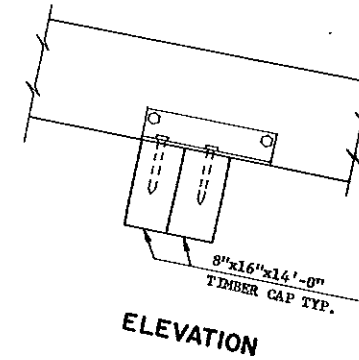
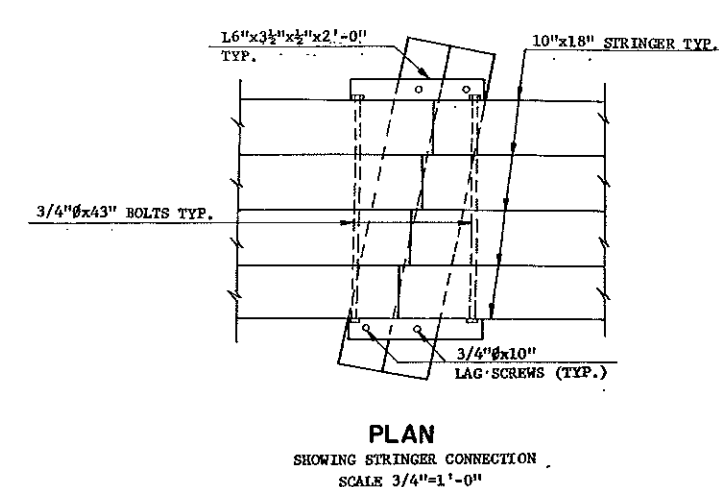
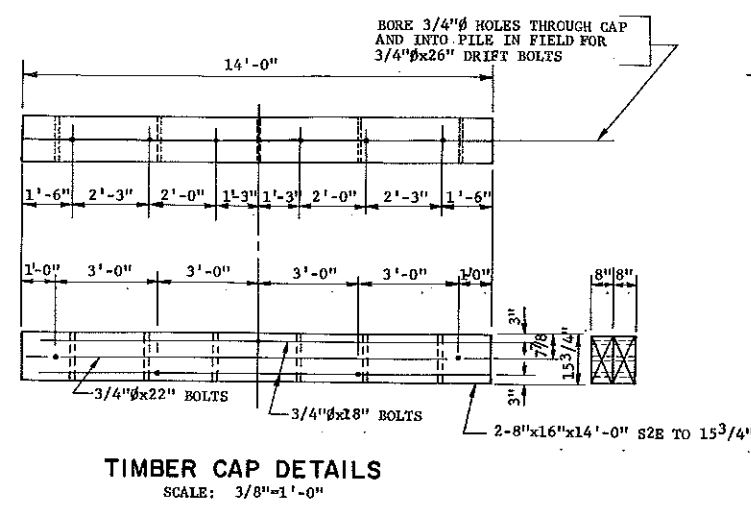
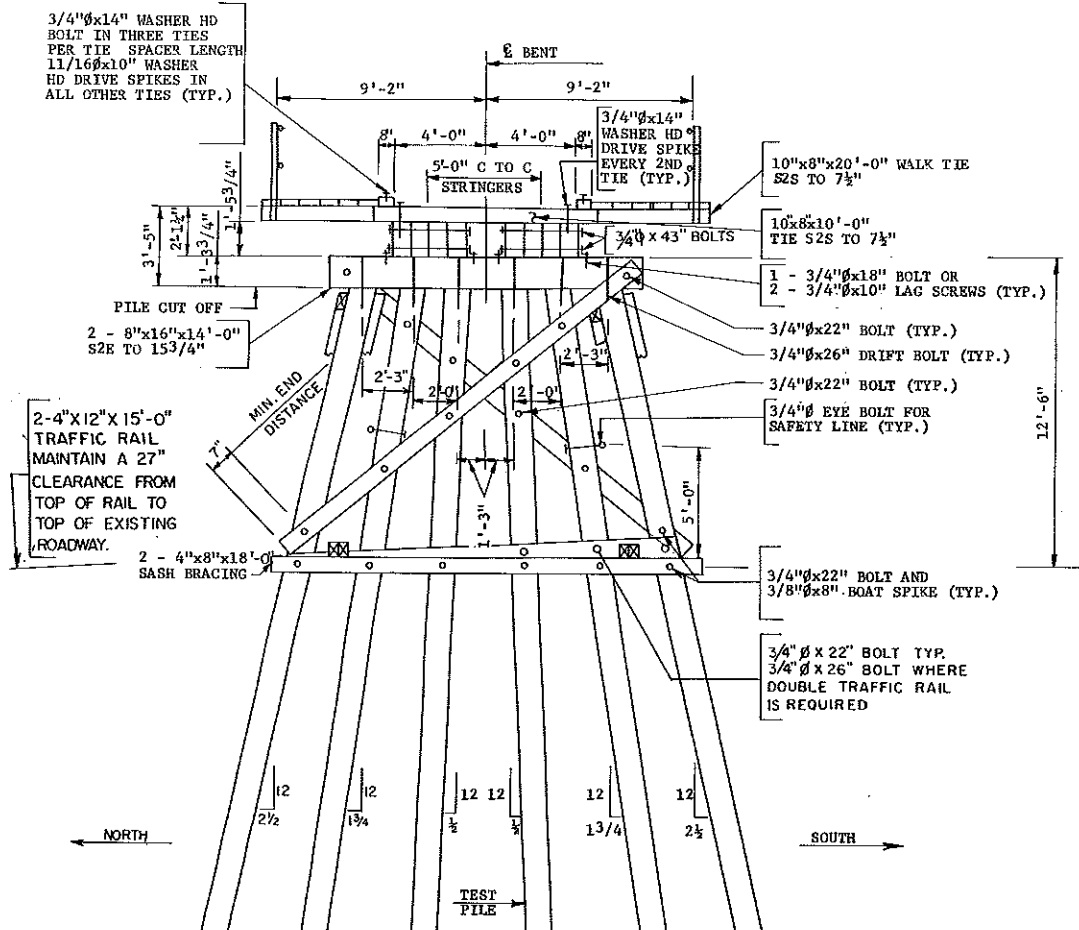
PLAN
SCALE 1/4"=1'-0"



ELEVATION
SCALE 1/4"=1'-0"

NOTE:
LOWER ENDS OF LONGITUDINAL DIAGONAL BRACES MAY BE CUT IN FIELD IF NECESSARY

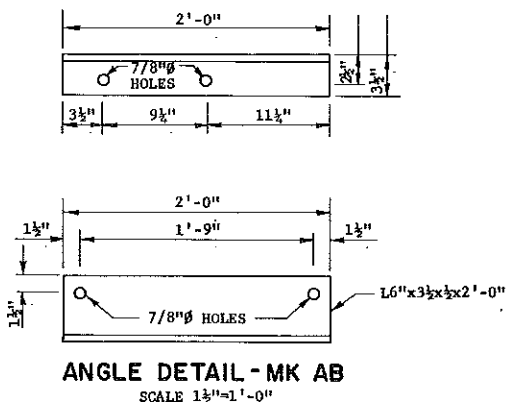
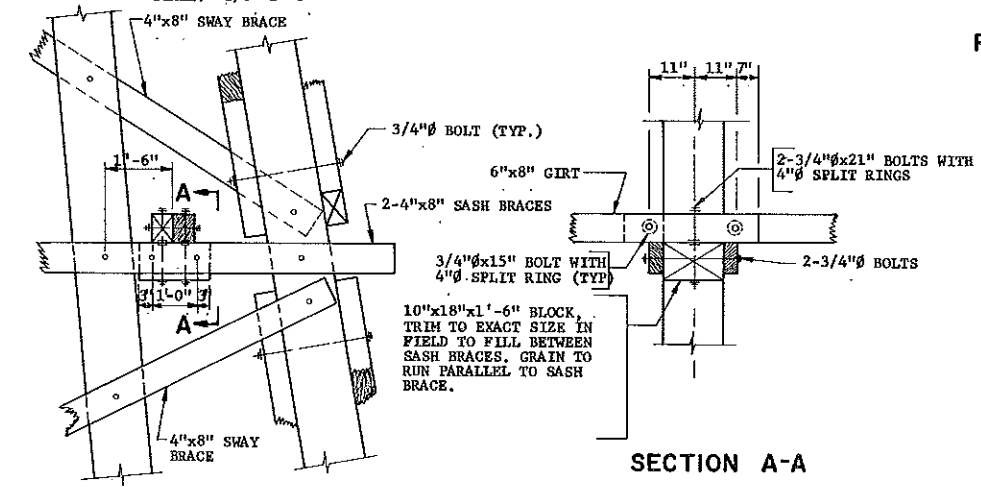
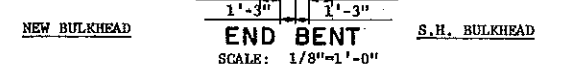
SOUTH TRESTLE
BURLINGTON NORTHERN RAILROAD
YELLOWSTONE DIVISION
BRIDGE NO. 199.1
6TH AVE. S.E. UNDERPASS
MANDAN, N. DAK.



NOTES:

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- FRAMING: UNTREATED PILES MUST NOT BE CUT FOR FASTENING OF BRACING. IF NECESSARY, FILLER BLOCKS SHALL BE USED TO FILL SPACES BETWEEN PILES AND BRACING.
- TOPS OF PILES SHALL BE CUT AND PROTECTED AS SHOWN.
- SWAY BRACING SHALL BE FASTENED TO CAPS WITH 3/4" BOLTS.
- USE 6" WIDE FILLER BETWEEN CAP AND SWAY BRACE IF PILES ARE OVER 16" DIAMETER.
- ALL BRACING SHALL BE FASTENED TO PILES WITH 3/4" BOLTS. WHEN BRIDGE IS LOCATED ON A HORIZONTAL CURVE OF 2° OR MORE, SPIKE GRIDS SHALL BE USED WITH BOLTS ON ALL BRACING CONNECTIONS.
- BORE GROOVES FOR SPLIT RINGS WITH SPLIT RING CUTTER HEAD M-14. DO NOT CUT OUT MATERIAL INSIDE OF GROOVES.
- ALL BOLTS THROUGH TIMBER SHALL HAVE A 5/16" x 3 O.D. CUT WASHER OR EQUIVALENT UNDER BOTH NUT AND HEAD.
- USE APPROVED LOCK NUTS ON ALL BOLTS.
- HOLES FOR 3/4" BOLTS SHALL BE 13/16" - HOLES FOR 3/4" DRIFT BOLTS SHALL BE 3/4".
- HOLES FOR DRIVE SPIKES SHALL BE 1/8" LESS THAN DIAMETER OF SPIKE.

NOTE:
SECONDHAND STRINGERS SHOULD BE USED IF AVAILABLE



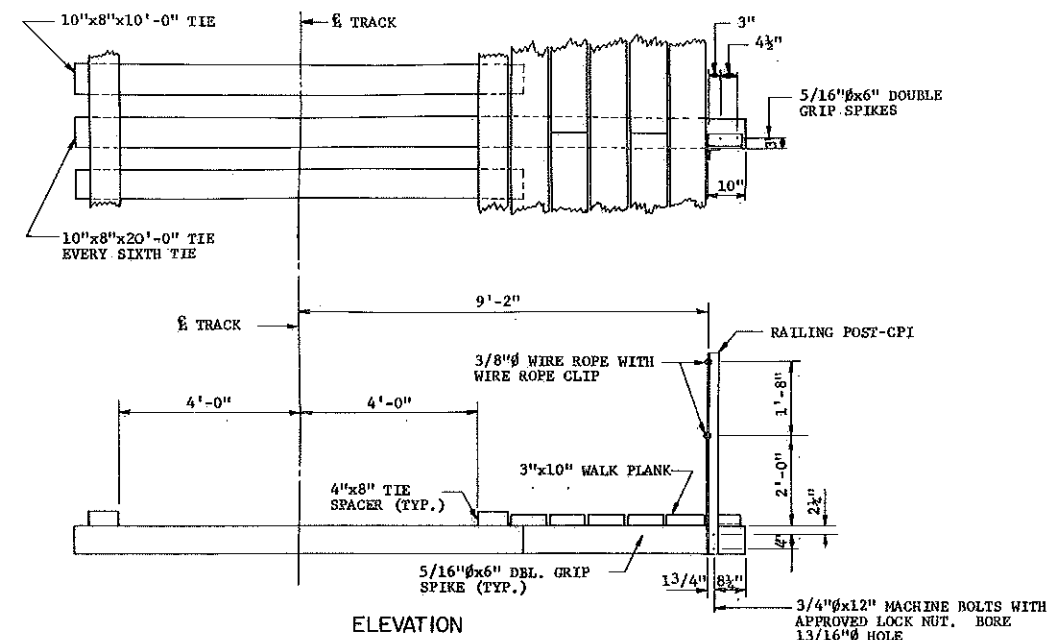
DECK: TIES SHALL BE PLACED AT ABOUT 14" CENTERS.
TIES SHALL BE BORED IN THE FIELD.
TIE SPACERS SHALL BE CUT TO PROPER LENGTH AND BOLT HOLES BORED IN FIELD.

PILING: Piling shall be driven with a steam, air or diesel hammer with a rated energy and ram weight not less than 12,935 foot-pound-tons, as computed by the formula $W(E-3938)+.657E$, where W is the weight of the ram in tons and E is the rated hammer energy. In no case shall the ram weight be less than 2700 pounds.

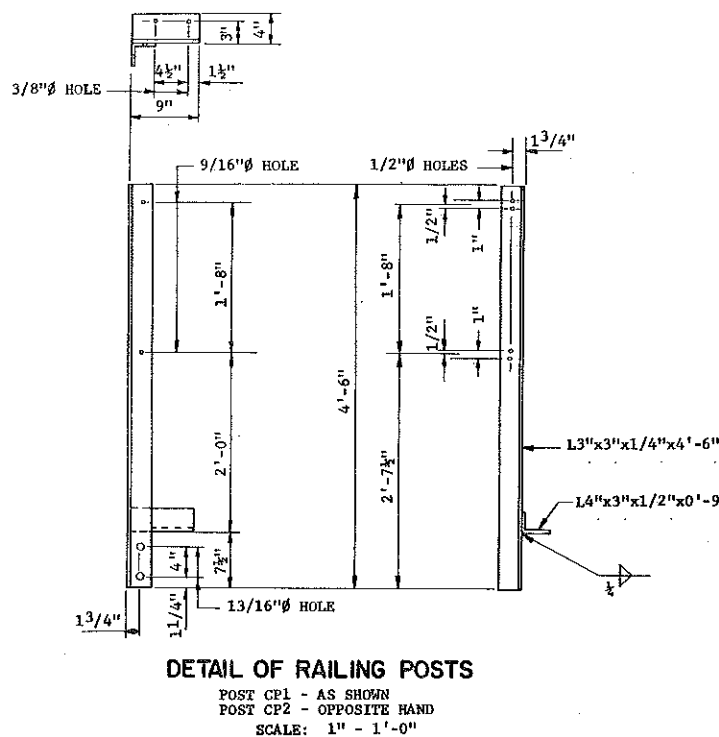
Boring indicate contaminated materials. Contractor to use all precautions necessary to maintain safe conditions.

SOUTH TRESTLE
BURLINGTON NORTHERN RAILROAD
YELLOWSTONE DIVISION
BRIDGE NO. 199.1
6TH. AVE. S.E. UNDERPASS
MANDAN, N. DAK.

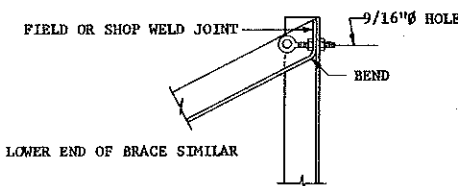
FIHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	FG-1-806(15)	20



DETAIL OF WALK WITH WIRE ROPE RAILINGS FOR TIMBER TRETTLE SPANS
SCALE: 1/2" = 1'-0"

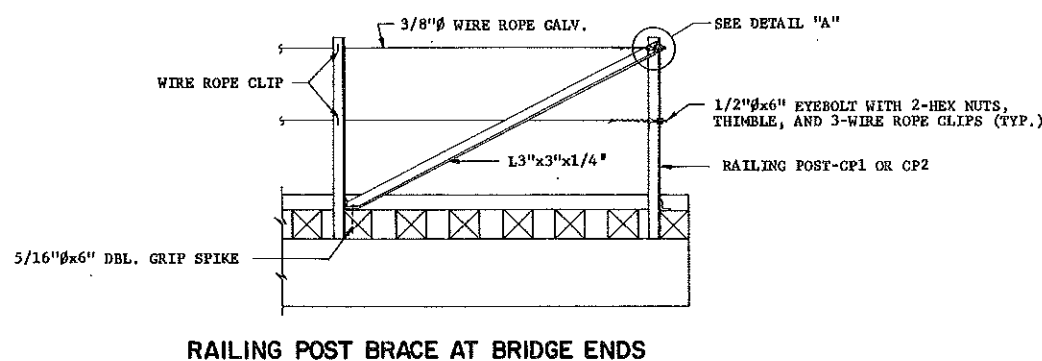


DETAIL OF RAILING POSTS
POST CP1 - AS SHOWN
POST CP2 - OPPOSITE HAND
SCALE: 1" = 1'-0"



NOTES
CANT HOOKS, PEAVIES, PICES, OR EDOES SHALL NOT BE USED TO HANDLE TIMBER.
WIRE ROPE: 3/8" Ø - 7 WIRE STRAND, COMMON GRADE, TYPE 1, GALV. ASTM A473.
WIRE ROPE CLIPS: ASTM A338.
PAINT: POSTS SHALL BE GIVEN ONE SHOP COAT OF PRIMER.
APPLY TWO COATS OF BRIDGE PAINT TO POSTS AND BRACES AFTER ERECTION.
HOLES FOR 5/16" Ø x 6" DBL. GRIP SPIKES SHALL BE 3/16" Ø.
WALKS AND RAILINGS SHALL BE PLACED AS DIRECTED.
RAIL POSTS SHALL BE SPACED AT 7 FEET (ON WALK TIES).
HARDWARE: ASTM A153.

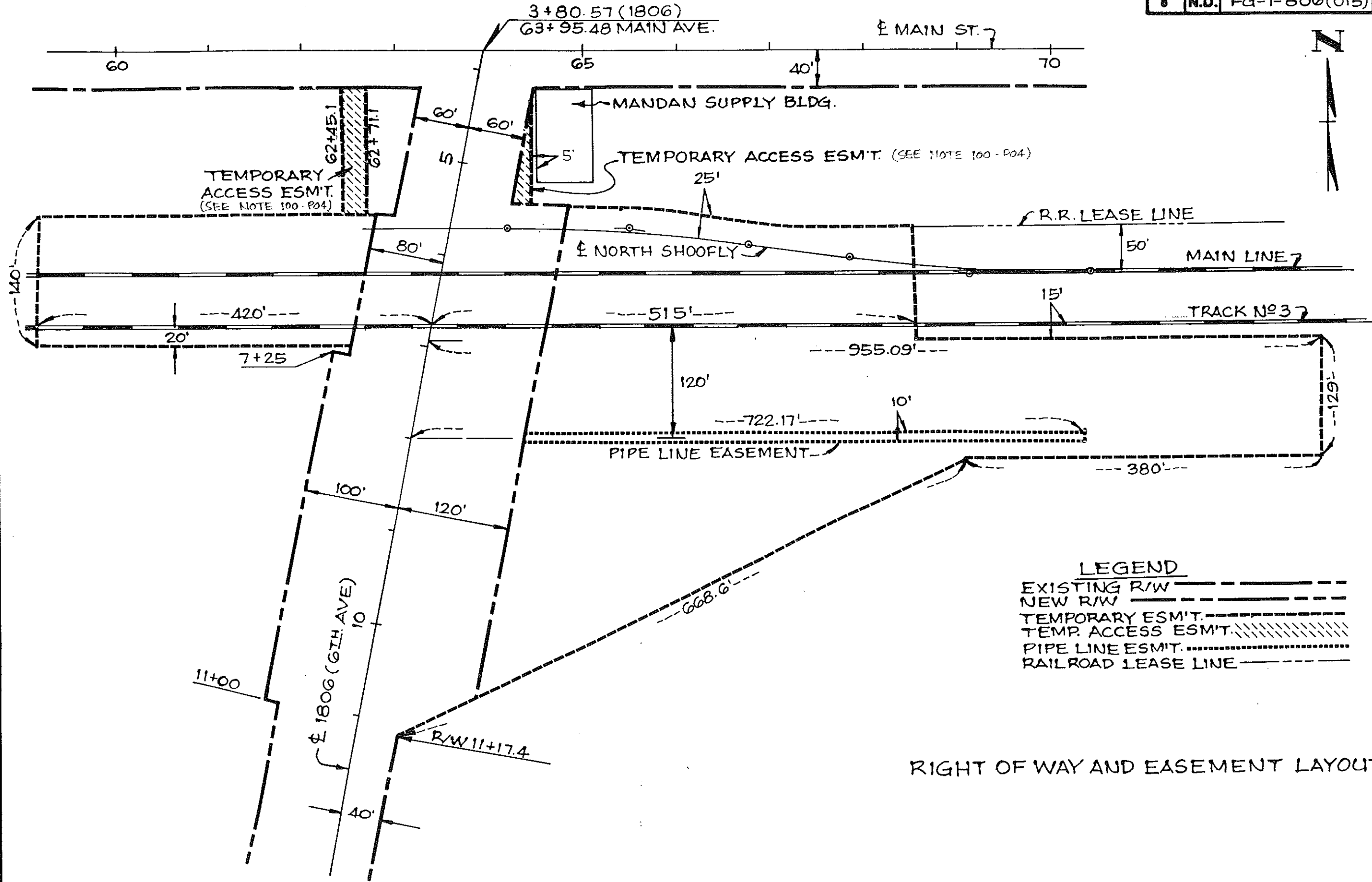
STRUCTURAL STEEL - MINIMUM 6,000 POUNDS
INCLUDES POSTS, END BRACINGS, ANGLES
AND 6x3 1/2 x 1/2 ANGLES ON STRINGERS
(SEE SHEETS 25 AND 27.)



RAILING POST BRACE AT BRIDGE ENDS
SCALE: 1/2" = 1'-0"

RAILING DETAILS

BURLINGTON NORTHERN RAILROAD
YELLOWSTONE DIVISION
BRIDGE NO. 199.1
6TH. AVE. S.E. UNDERPASS
MANDAN, N. DAK.



RIGHT OF WAY AND EASEMENT LAYOUT

3/13/87

PROJECT NO. FG-1-806(015)069

SIGN NUMBER	SIGN SIZE	DESCRIPTION	AMOUNT REQUIRED	UNITS PER AMOUNT	UNITS SUB-TOTAL
R1-1-30	30"x 30"	STOP		17	0
R1-1-48	48"x 48"	STOP		34	0
R1-2-48	48"x 48" & YIELD & TO ONCOMING TRAFFIC			45	0
R2-1-48	36"x 30"	SPEED LIMIT		40	0
R2-5c-48	48"x 60"	SPEED ZONE AHEAD		40	0
R4-1-48	48"x 60"	DO NOT PASS		40	0
R4-7-48	48"x 60"	KEEP RIGHT SYMBOL		40	0
R4-8-48	48"x 60"	KEEP LEFT SYMBOL		40	0
R10-6-48	48"x 72"	STOP HERE ON RED		44	0
R11-2-48	48"x 30"	ROAD CLOSED		26	0
R11-3a-60	60"x 30"	ROAD CLOSED MILES AHEAD LOCAL TRAFFIC ONLY		30	0
R11-3b-60	60"x 30"	BRIDGE OUT MILES AHEAD LOCAL TRAFFIC ONLY		30	0
R11-2a-48	48"x 30"	STREET CLOSED	2	26	52
R11-3c-48	60"x 30"	STREET CLOSED MILES AHEAD LOCAL TRAFFIC ONLY	2	30	60
R11-4a-60	60"x 36"	STREET CLOSED TO THRU TRAFFIC		30	0
G20-1-60	60"x 24"	ROAD CONSTRUCTION NEXT MILES	2	34	0
G20-2-60	60"x 24"	ROAD CONSTRUCTION		28	56
G20-2a-48	48"x 24"	END ROAD WORK		24	0
G20-4-36	36"x 18"	PILOT CAR FOLLOW ME		10	0
G20-50-72	72"x 36"	ROAD CONSTRUCTION NEXT MILES RT & LT ARROWS		38	0
G20-52-72	72"x 24"	ROAD CONSTRUCTION NEXT MILES RT or LT ARROW	2	30	60
G20-54-48	48"x 36"	OVERHEAD BRIDGE PAINTING		30	0
G20-8-48	48"x 36"	TEMPORARY SURFACE NEXT MILES		30	0
M1-5-24	24"x 24"	ROUTE MARKER	25	14	350
M3-1-24	24"x 12"	NORTH (MOUNTED ON ROUTE MARKER POST)	6	6	42
M3-3-24	24"x 12"	SOUTH (MOUNTED ON ROUTE MARKER POST)	18	6	108
M4-8-24	24"x 12"	DETOUR (MOUNTED ON ROUTE MARKER POST)	25	6	150
M4-8a-24	24"x 18"	END DETOUR	2	8	16
M5-1-21	21"x 15"	ARROW AHD AND RT or LT (MOUNTED ON RTE MKR POST)	3	6	18
M6-1-21	21"x 15"	ARROW RT or LT (MOUNTED ON ROUTE MARKER POST)	8	6	48
M6-2-21	21"x 15"	ARROW RT UP DIAGONAL (MOUNTED ON RTE MKR POST)	6	6	36
M6-3-21	21"x 15"	ARROW AHD (MOUNTED ON ROUTE MARKER POST)	1	6	6
M4-10-48	48"x 18"	DETOUR ARROW RIGHT or LEFT	13	6	78
W1-1-48	48"x 48"	RIGHT or LEFT SHARP CURVE ARROW		22	0
W1-2-48	48"x 48"	RIGHT or LEFT SHARP CURVE ARROW		34	0
W1-3-48	48"x 48"	RIGHT or LEFT SHARP REVERSE CURVE ARROW		34	0
W1-4-48	48"x 48"	RIGHT or LEFT SHARP REVERSE CURVE ARROW		34	0
W1-6-48	48"x 24"	LARGE ARROW		34	0
W3-1a-48	48"x 48"	STOP AHEAD SYMBOL		36	0
W3-2a-48	48"x 48"	YIELD AHEAD SYMBOL		34	0
W3-3-48	48"x 48"	SIGNAL AHEAD SYMBOL		34	0
W4-2-48	48"x 48"	LANE TRANSITION SYMBOL		34	0
W5-1-48	48"x 48"	ROAD NARROWS		34	0
W6-3-48	48"x 48"	TWO WAY TRAFFIC SYMBOL	2	34	68
W8-1-48	48"x 48"	BUMP		34	0
W8-3a-48	48"x 48"	PAVEMENT ENDS SYMBOL		34	0
W8-3a-24	24"x 18"	PAVEMENT END PLACUE		34	0
W8-9-48	48"x 48"	LOW SHOULDER		40	0
W8-51-48	48"x 48"	UNEVEN PAVEMENT		34	0
W8-53-48	48"x 48"	TRUCKS ENTERING HIGHWAY		34	0
W8-54-48	48"x 48"	TRUCKS ENTERING AHEAD or FT.		34	0
W8-55-48	48"x 48"	TRUCKS CROSSING AHEAD or FT.		34	0
W12-2-48	48"x 48"	VERTICAL CLEARANCE SYMBOL		34	0
W13-1-24	24"x 24"	MPH ADVISORY SPEED PLATE	2	10	20
W13-4-48	48"x 60"	RAMP ARROW		40	0
W20-1-48	48"x 48"	ROAD CONSTRUCTION - AHEAD, 1/2 MILE, or FT.	2	40	80
W20-1a-48	48"x 48"	ROAD CONSTRUCTION SYMBOL		34	68
W20-2-48	48"x 48"	DETOUR FT.	4	34	136
W20-3-48	48"x 48"	ROAD or STREET CLOSED AHEAD or FT.		34	0
W20-4-48	48"x 48"	ONE LANE ROAD AHEAD or FT.	1	34	34
W20-5-48	48"x 48"	RIGHT or LEFT LANE CLOSED AHEAD or FT.		34	0
W20-7a-48	48"x 48"	FLAGGING SYMBOL	4	34	136
W20-7k-24	24"x 18"	FEET	4	8	32
W20-8-48	48"x 48"	STREET CLOSED		34	0
W20-50-48	48"x 48"	BE PREPARED TO STOP		34	0
W20-51-48	48"x 48"	EQUIPMENT WORKING		34	0
W20-52-54	54"x 12"	NEXT MILES		34	0
W21-2-48	48"x 48"	FRESH OIL		10	0
W21-5-48	48"x 48"	SHOULDER WORK		34	0
W21-50-48	48"x 48"	BRIDGE PAINTING AHEAD or FT.		34	0
W21-51-48	48"x 48"	MATERIAL ON ROADWAY		34	0
W22-7-48	48"x 48"	SINGLE LANE AHEAD or FT.		34	0
W22-8-48	48"x 48"	FRESH OIL LOOSE ROCK		34	0
R1-1a-18	18"x 18"	STOP and SLOW PADDLE Back to Back		34	0
W22-14-18	18"x 18"	STOP and SLOW PADDLE Back to Back	4	8	32
TOTAL UNITS					1618

TYPE III	8' LONG BARRICADES	EACH	16
TYPE II	2' MIN. BARRICADES	EACH	
TYPE I	6'to 10' BARRICADES	EACH	
18"x 36" MIN.	DELINEATOR DRUMS	EACH	22
28" MIN.	TRAFFIC CONES	EACH	
	SEQUENCING ARROW PANEL TYPE C	EACH	

ATTENUATION DEVICES TYPE A ----- EACH 12

TRAFFIC CONTROL
CONSTRUCTION
DEVICES LIST

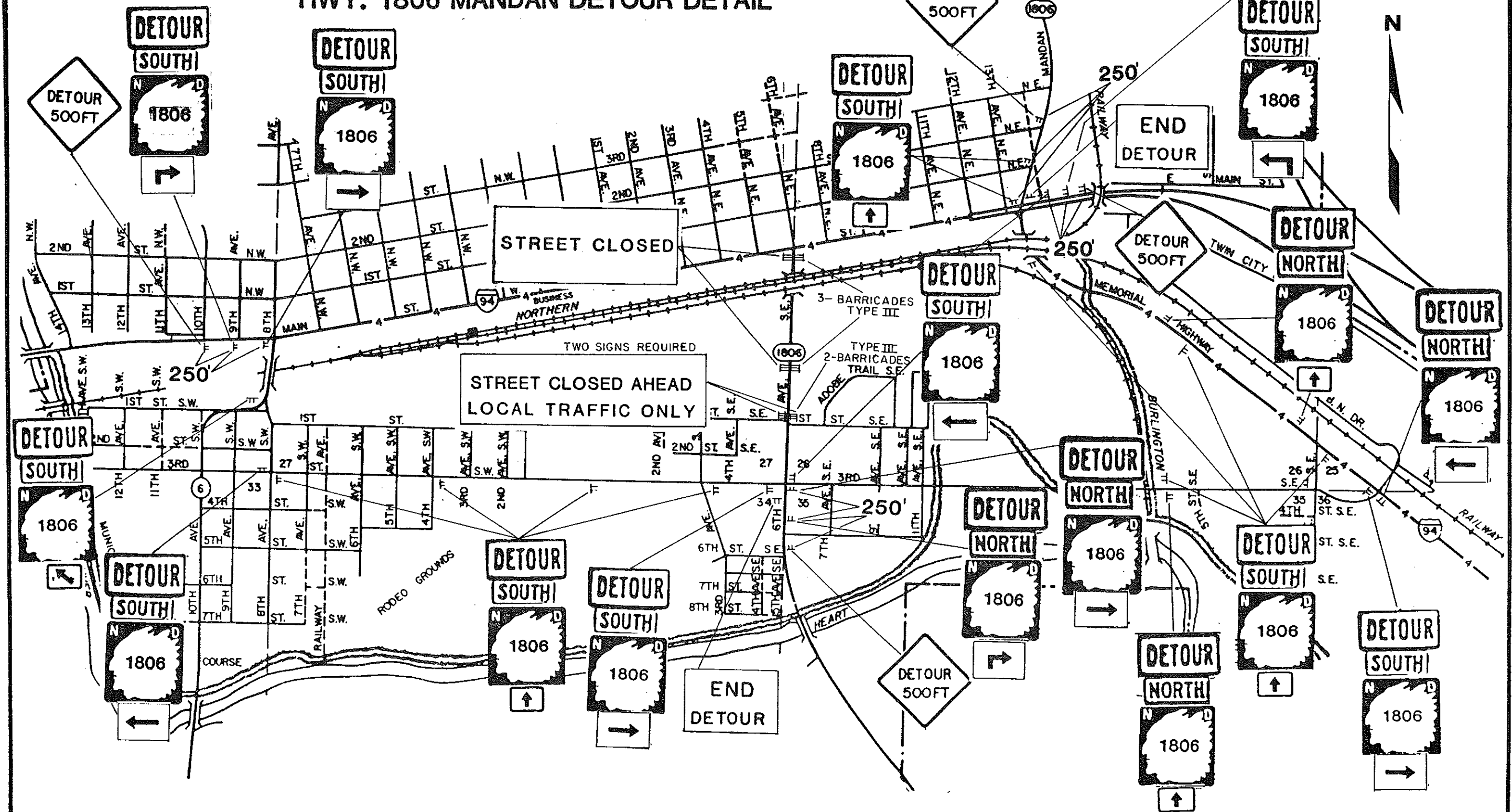
ND 1806
BNRR TRESTLE

MANDAN, ND

CONSTRUCTION SIGNING

HWY. 1806 MANDAN DETOUR DETAIL

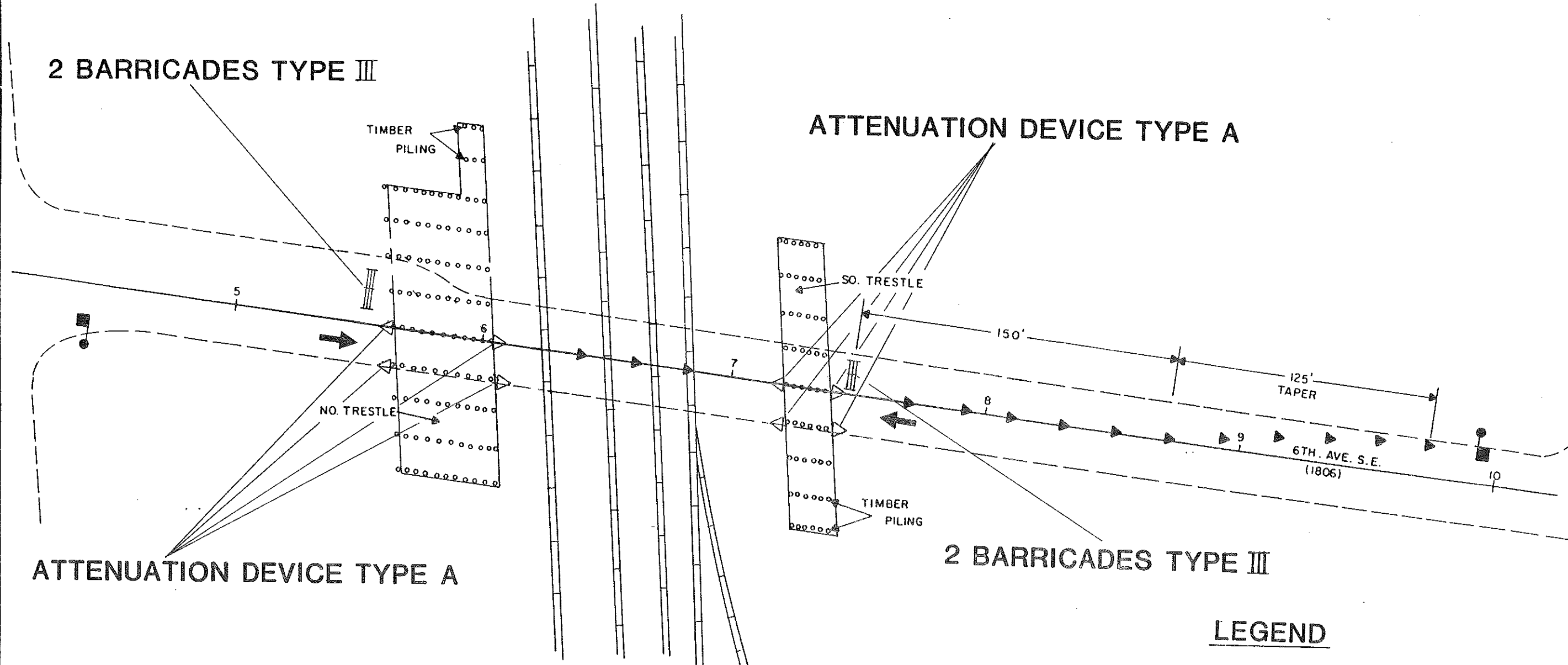
FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	FG-1-806(15)069	31



CONSTRUCTION SIGNING HWY. 1806 MANDAN

FHWA REGION	STATE	FED AID PROJ. NO.	SHEET NO.
8	N.D.	FG-1-806(15)089	32

SINGLE LANE TRAFFIC SHEET A



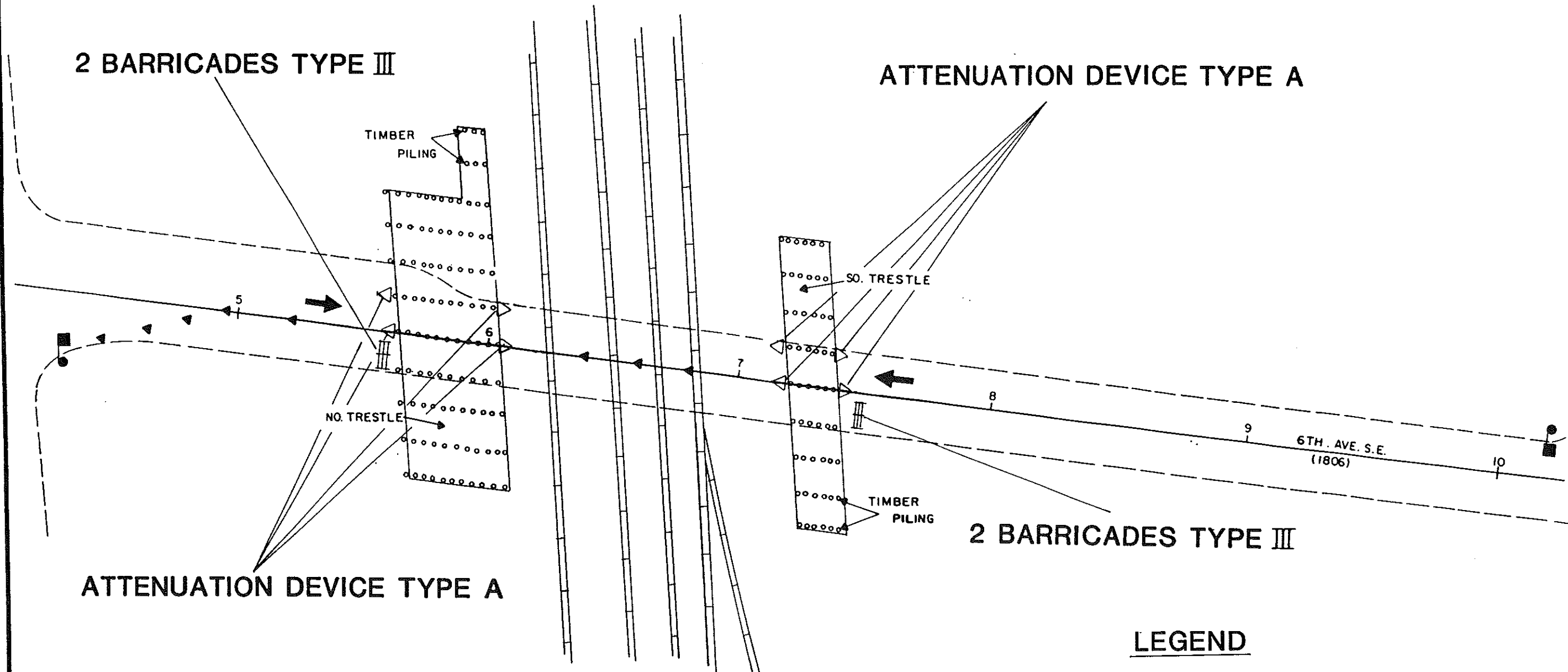
LEGEND

- ◁ ATTENUATION DEVICES
- ▲ CHANNELIZING DEVICES
- III TYPE III BARRICADE
- FLAGGER

CONSTRUCTION SIGNING HWY. 1806 MANDAN

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	FG-1-806(15)069	33

SINGLE LANE TRAFFIC SHEET B



LEGEND

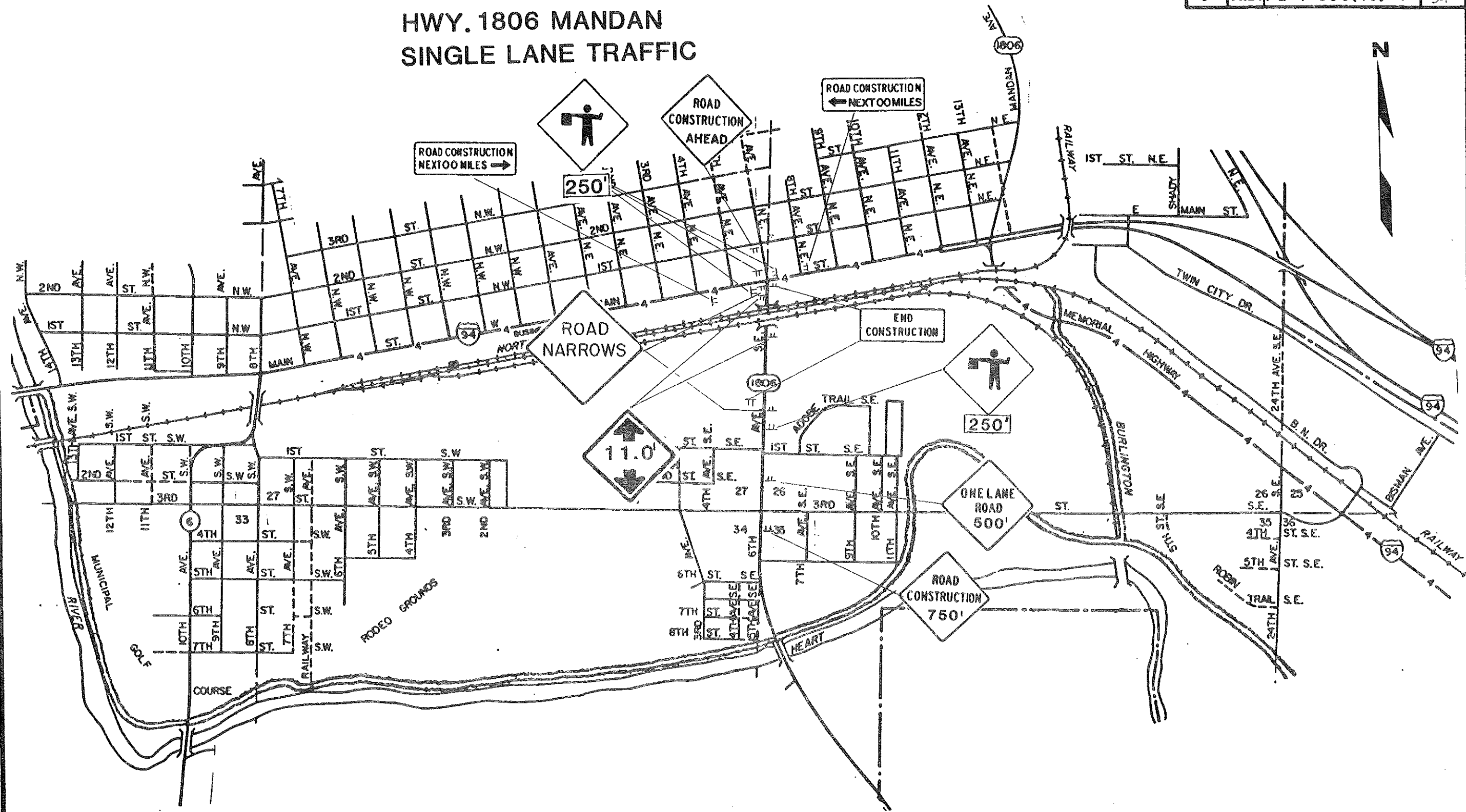
- ◁ ATTENUATION DEVICES
- ▲ CHANNELIZING DEVICES
- III TYPE III BARRICADE
- FLAGGER

CONSTRUCTION SIGNING

HWY. 1806 MANDAN

SINGLE LANE TRAFFIC

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	FG-1-806(15)069	34



NOTE: TO BE USED WITH SHEETS A AND B

(A) Where necessary safe speed to be determined by the Engineer.

CONSTRUCTION SIGN AND BARRICADE LOCATION DETAILS

FHWA REGION	STATE	FED AID PROJ. NO.	SHEET NO.
8	N.D.	FG-1-806(015)069	35
			D-754-7

Note: Positive Barriers may be needed in the coned area of two way two lane traffic. See plan for need.

NOTE:
FLAGS: All warning signs shall have two orange warning flags 24" square mounted perpendicular to the edges of the diamond sign and at such a distance above the edges so that when flag is hung limp it will not touch the sign.

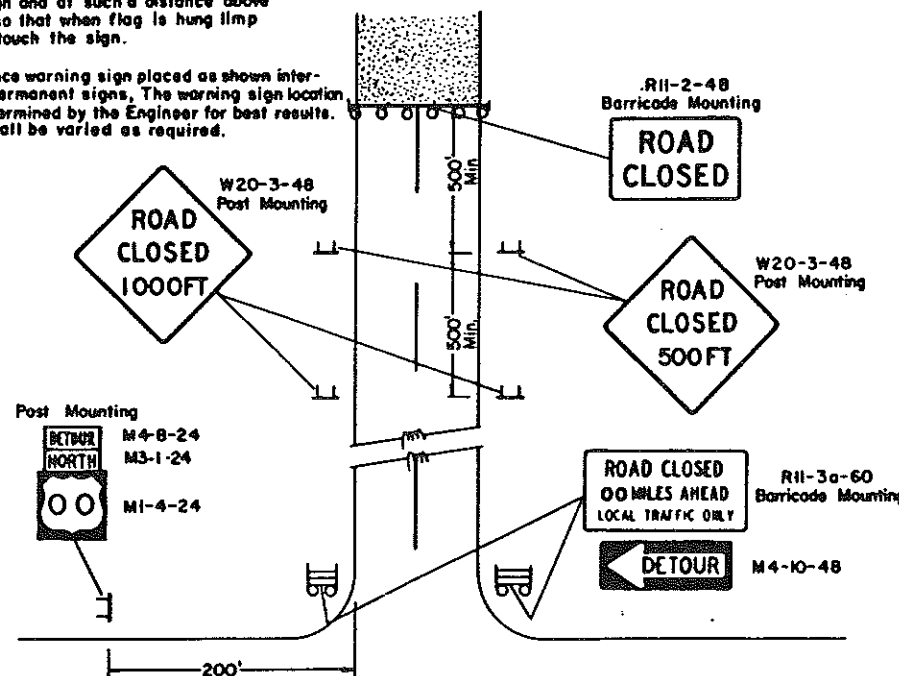
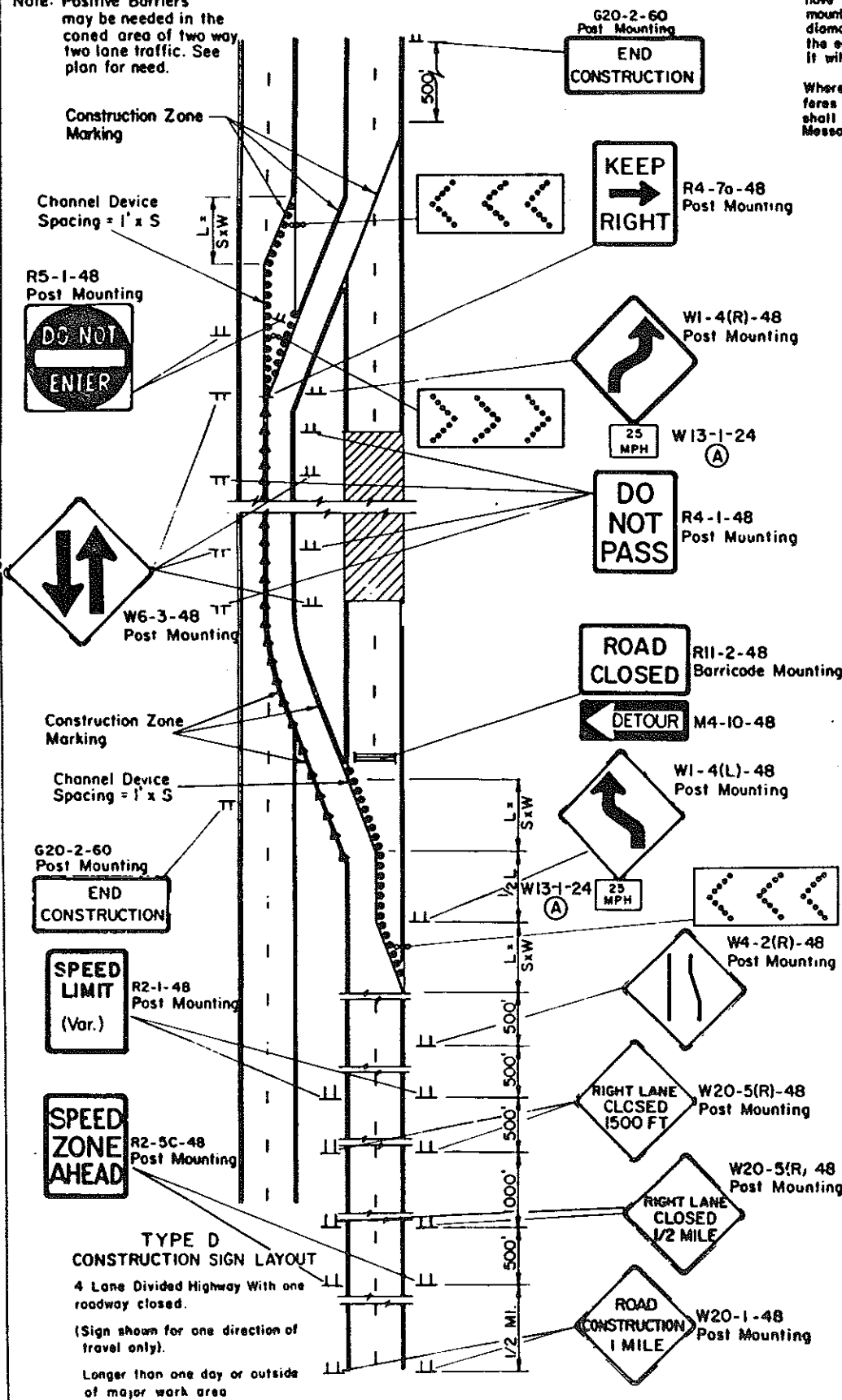
Where advance warning sign placed as shown interferes with permanent signs, The warning sign location shall be determined by the Engineer for best results. Messages shall be varied as required.

Delineator drums, Barricades or Cones used for tapering traffic shall be spaced at the dimension "S".
 "S" = Numerical value of speed limit or 85 percentile speed

Lighting - The flashers and steady burn lights shall be maintained as shown. If the danger exists at night and the work area is close to the traffic lane, the edge of the traffic lane on the work area side shall be illuminated by steady burn lights spaced at 100 ft. centers. The flashers shall be placed at the beginning and middle of the hazard. Where traffic is tapered into another lane, the flashers shall be placed at the beginning and middle of the taper, and the remaining tapering devices shall be illuminated by steady burn lights. The steady burn lights shall be spaced at the dimension S used in calculating length of tapers. Flashers shall be placed above the barricade bars and above all warning signs unless barricades and signs have TYPE III or TYPE IV reflective sheeted faces.

Mounting - Barricade shown to be placed on roadway shall be on a movable Assembly. Sign to be mounted on barricades shall be mounted with the sign bottom on the top of the top barricade bar. Intermediate Sign shall be on a movable assembly. Sign show to be placed on roadway shall be placed on movable assemblies.

Vertical Panels may be substituted for Drums if there is not sufficient room to place drums as determined by the Engineer.



Note: Regulating traffic control devices to be modified as needed for the duration of the detour.

* Where necessary safe speed to be determined at the site by the Engineer

Sequencing Arrow Panels shall be Type A, B or C dependent on traffic volumes and speeds as follows:

Type A Sequencing Arrow Panels shall be used on roadways with slow moving traffic speeds and low volume (25 mph and 750 ADT. or less).

Type B Sequencing Arrow Panels shall be used on roadways with moderate traffic speeds and moderate traffic volumes (40 mph and less and 5000 ADT. or less).

Type C Sequencing Arrow Panels shall be used on roadways with high traffic speeds and high traffic volumes (More than 40 mph and over 5000 ADT.).

Note:
 L = Minimum Length of Taper
 S = Numerical value of Speed limit or 85 percentile speed
 W = Width of offset

L = S x W for freeways, expressways, and all other roads with speeds of 45 mph or greater.

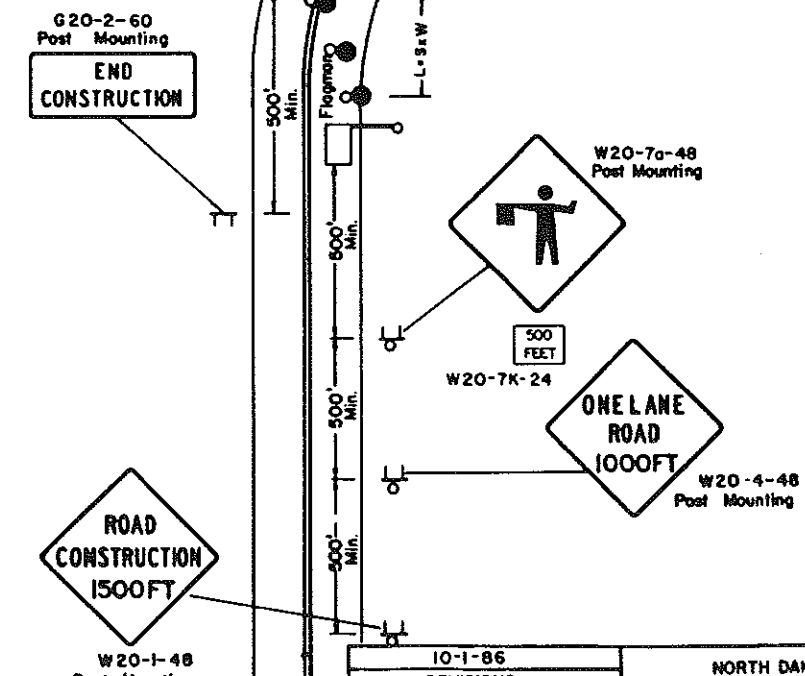
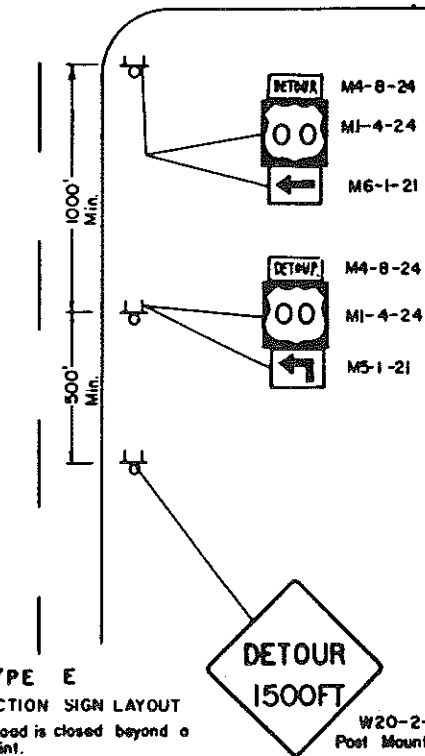
L = WS²/60 for urban, residential, and other streets with speeds of 40 mph or less

- KEY**
- I Type I Barricades
 - II Type II Barricades
 - III Type III Barricades
 - ▲ Cones
 - Lighting Device
 - Flagman
 - Delineator Drums
 - Signs
 - Type A Delineator
 - ∞ Sequencing Arrow Panel

TYPE E CONSTRUCTION SIGN LAYOUT
 Where a road is closed beyond a detour point.
 (Sign shown for one direction of travel only)

Sign not shown on detour shall be shown in plans and installed and maintained by the contractor.

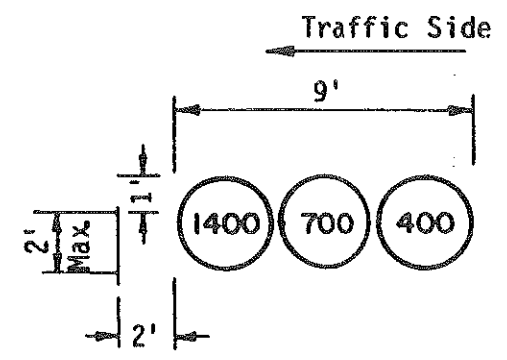
Longer than one day or outside of major work area



TYPE F CONSTRUCTION SIGN LAYOUT
 2 Lane Highway with one lane closed. Barricading is at a point where it is visible to approaching traffic.
 Warning sign sequence in opposite direction — same as one shown.

10-1-86	
REVISIONS	
DATE	CHANGE
10-2-86	Revised Type D & F

NORTH DAKOTA
 STATE HIGHWAY DEPARTMENT
 APPROVED: *Davis K. Dean*
 DESIGN ENGINEER



**ATTENUATION DEVICE DETAILS
(Barrel Weights)**

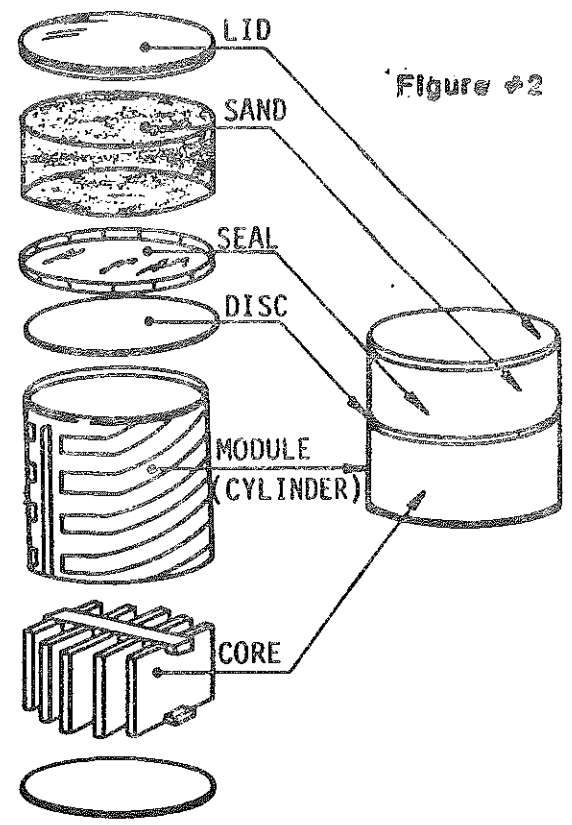
Note: Numbers indicated in barrels are required weights of sand fill.

Filling of Modules:

Each unit is composed of a cylinder 36 inches in diameter, a core, a disc to distribute the weight of the core, a flexible seal to keep the sand from leaking down and a lid (figure 2).

To erect-follow this procedure:

1. Place module in proper location as indicated on the plan.
2. Place proper care (see color codes and sand depth chart) in module.
3. Place plastic disc on top of core.
4. Place seal snugly on top of disc with turned up edges overlapping of slits.
5. Fill sand to required depth (see color code for core and sand depth chart).
6. Place lid on top and press down to achieve tight fit.



MODULE CONSTRUCTION DETAIL

MATERIALS:

The cylinders shall be approximately 36 inches in height and diameter. They shall be molded by a foamed center process from a tough, high density, polyethylene (or equal material which is durable, weatherproof, and esthetic) thickness approximately 5/16", weigh approximately 36 pounds. The module shall be of such design material and construction as to shatter under impact.

The lid shall be formed for high density polyethylene (or equal), .125 gauge and of such diameter so as to form a "press" fit on the modules, weight approximately five pounds.

The seal shall consist of 40 inch circular sheet of ionomer resin (or equal) slotted so as to form a dish to contain the sand placed inside the modules.

Discs shall be formed as the lids without the lip that fits around the top of the cylinder. They shall be of such diameter to provide a snug fit within the cylinder.

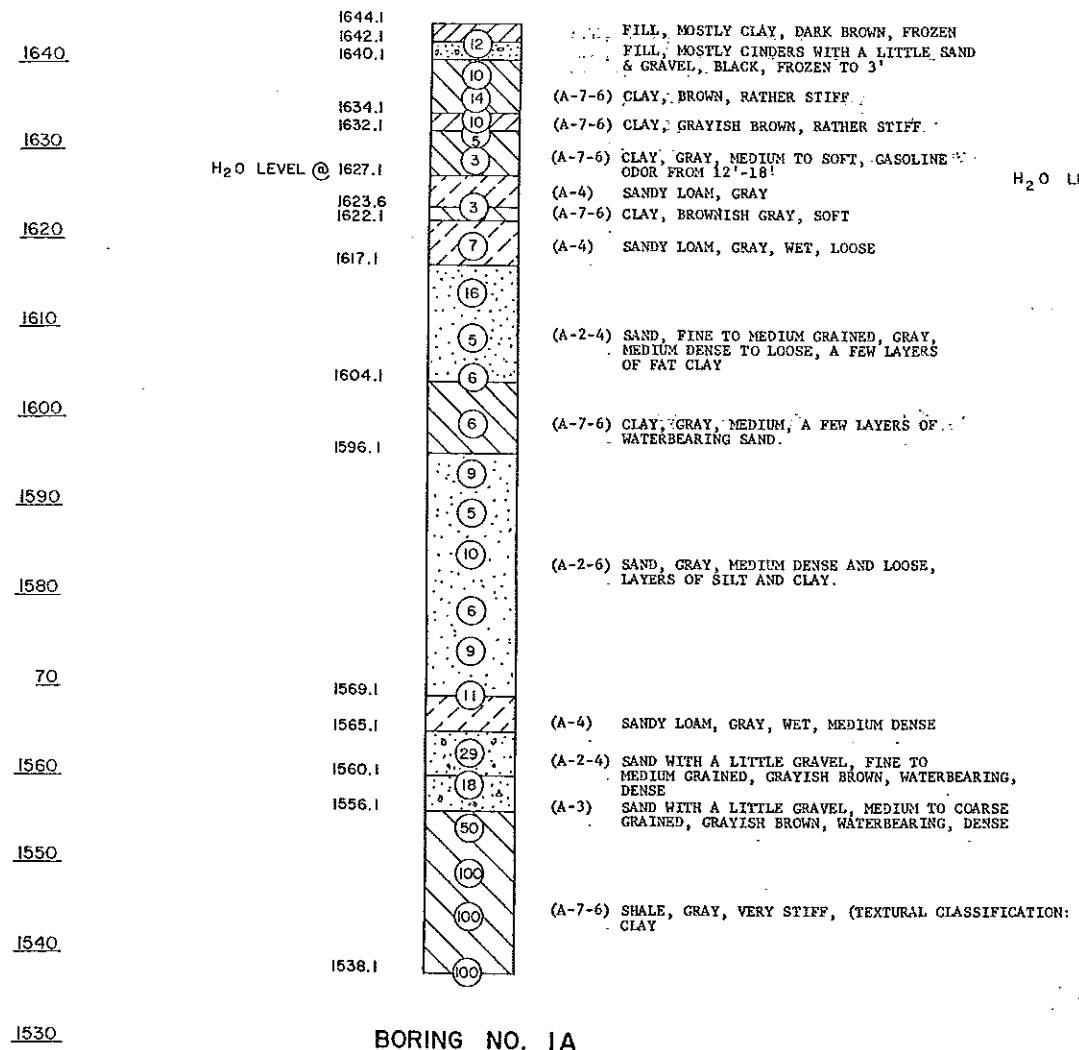
Spacer arrangement of cores shall be supplied in three heights: 11½ inches, 16½ inches, and 20½ inches, in accordance with the plans and fabricated from polystyrene (or equal) in accordance with the drawing. Density 1.5 PCF.

The contractor shall provide three barrel layouts as shown on the plans. In order to have sufficient numbers of replacement barrels for maintenance purposes, the contractor shall provide and have on hand throughout the duration of the contract three extra barrels for each type of layout in use at that time. Three extra barrels shall be 400, 700, and 1400 pounds. The extra barrels are to be used for maintenance purposes and shall be replaced in the extra barrel stock as damaged barrels are replaced in the construction zone.

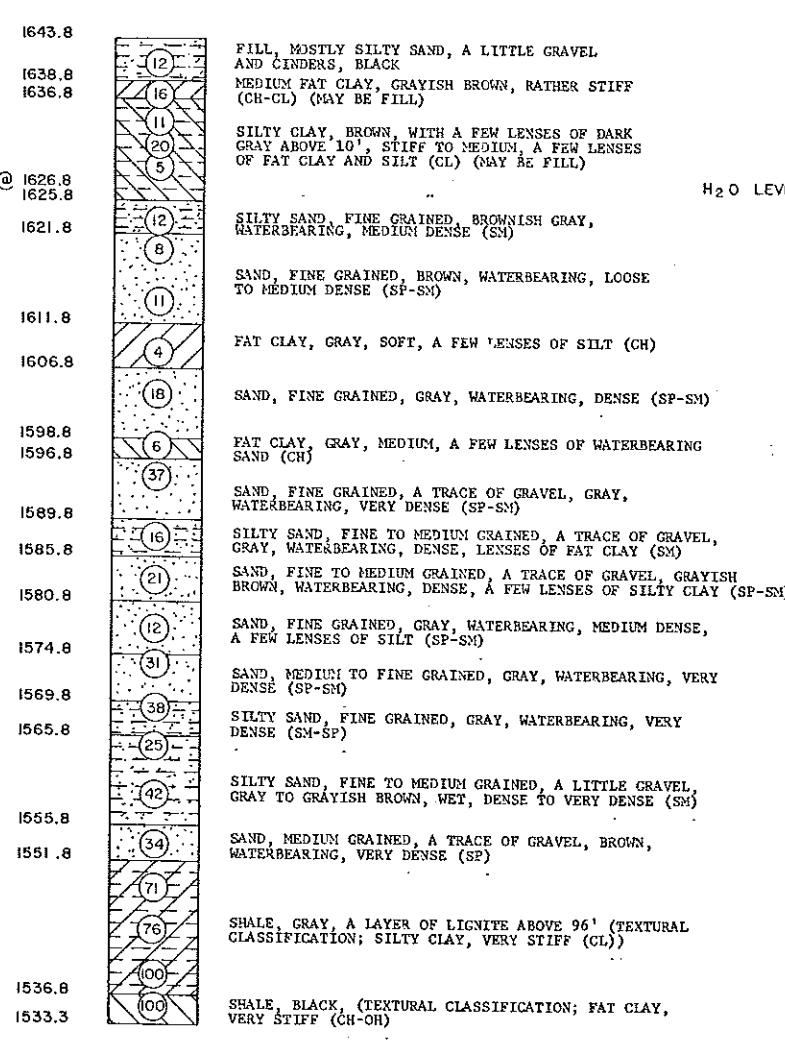
Cost of attenuation device shall be paid for at the price bid for each location. The barrels damaged over or above the initial installation and the extra barrels shall be paid for as extra work.

Upon completion of the project, attenuation devices shall be left in place on the approach ends of the piers. Those attenuation devices and the maintenance stockpile shall become the property of the State Highway Department.

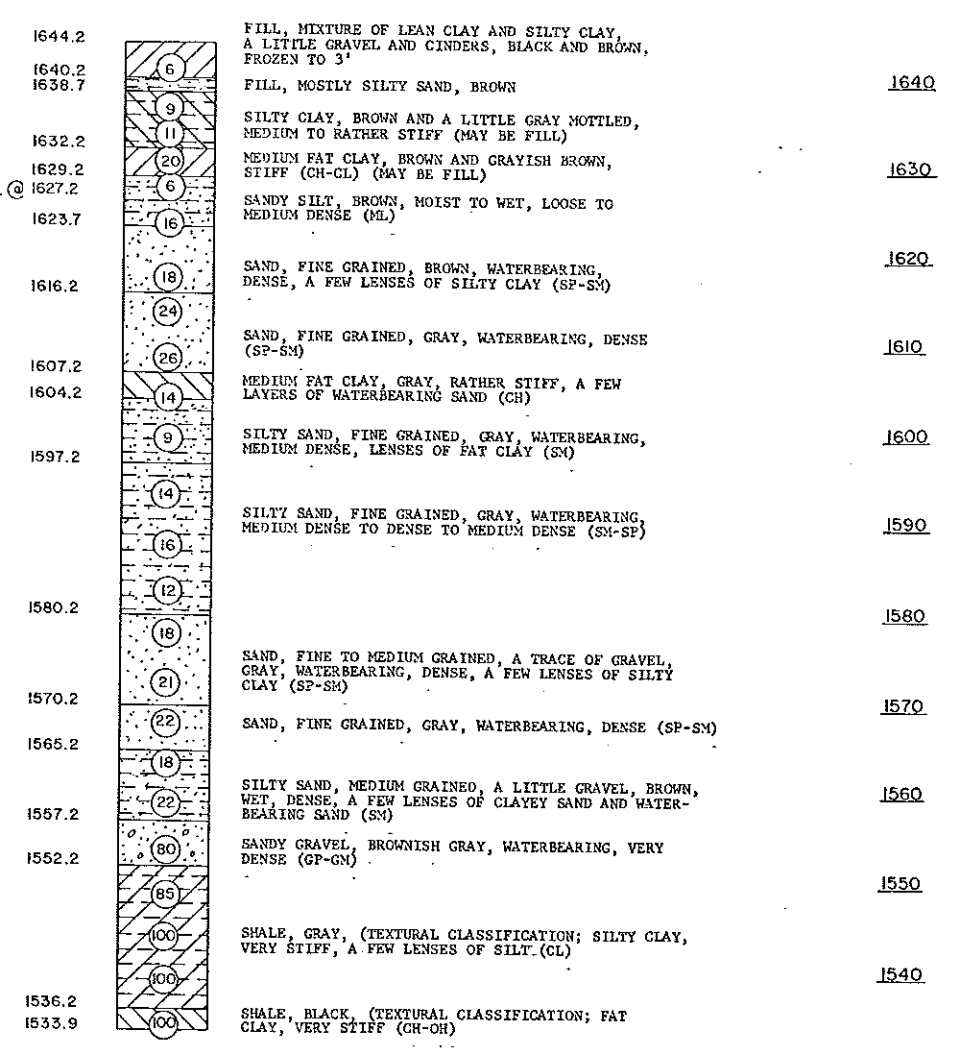
**ATTENUATION DEVICE DETAILS
AND NOTES**



BORING NO. 1A
NORTHWEST EXISTING BRIDGE



BORING NO. 1
SOUTHWEST EXISTING BRIDGE



BORING NO. 2
SOUTHEAST EXISTING BRIDGE

CLASSIFICATION:
 CP - POORLY GRADED GRAVELS AND GRAVEL-SAND MIXTURES, LITTLE OR NO FINES.
 SP - POORLY GRADED SANDS AND GRAVELLY SANDS, LITTLE OR NO FINES.
 SM - SILTY SANDS, SAND-SILT MIXTURES
 ML - INORGANIC SILTS, VERY FINE SANDS, ROCK FLOUR, SILTY OR CLAYEY FINE SANDS.
 CL - INORGANIC CLAYS OF LOW TO MEDIUM PLASTICITY, GRAVELLY CLAYS, SANDY CLAYS, SILTY CLAYS, LEAN CLAYS.
 CH - INORGANIC CLAYS OF HIGH PLASTICITY, FAT CLAYS.
 OH - ORGANIC CLAYS OF MEDIUM TO HIGH PLASTICITY.

NOTES: ENCIRCLED NUMBERS INDICATE THE NUMBER OF BLOWS DELIVERED BY A 140 LB. HAMMER FROM A HEIGHT OF 39" TO DRIVE A CORE TUBE 1'-0".
 THE BORING LOG DATA SHOWN IS FOR DESIGN PURPOSES ONLY. THE STATE ASSUMES NO RESPONSIBILITY IF SOIL CONDITIONS ENCOUNTERED DURING CONSTRUCTION DIFFER FROM THOSE SHOWN.

SYMBOLS:
 P - MAXIMUM LOAD (LBS. SQ. FT.)
 φ - ANGLE OF INTERNAL FRICTION (DEGREES)
 C - COHESION (LBS. SQ. FT.)
 M - MOISTURE (PERCENT)
 W - DRY WEIGHT (LBS./CU. FT.)
 * - TRIAXIAL

ND. 1806
MANDAN
BORING LOG

FHWA REGION	STATE	FED. AID PROJ. NO.	DIST. NO.
8	N.D.	FG-1-BC6(015)	38

