

JOB# 4

FHWA REGION	STATE	PROJECT	SHEET NO.
8	N.D.	F-RRS-1-006(005)066	1

DESIGN DATA

	Main Street		Est. 30th Max, Hr.	
<u>Traffic</u>	<u>Average Daily</u>			
Current Traffic (1988)	7290 Pass.	510 Trucks	7800 Total	780
Traffic Forecast (2010)	14,440 Pass.	1010 Trucks	15,450 Total	1545
	Hwy. #6			
Current Traffic (1988)	5820 Pass.	280 Trucks	6100 Total	610
Traffic Forecast (2010)	7630 Pass.	370 Trucks	8000 Total	800
Design Speed	35 MPH			
Traffic Classification "M"				
Minimum Sight Distance (Stopping)	250'			

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

MORTON COUNTY
F-RRS-1-006(005)066
GRADING, SURFACING, SEWER,
LIGHTING, SIGNALS & INCIDENTALS

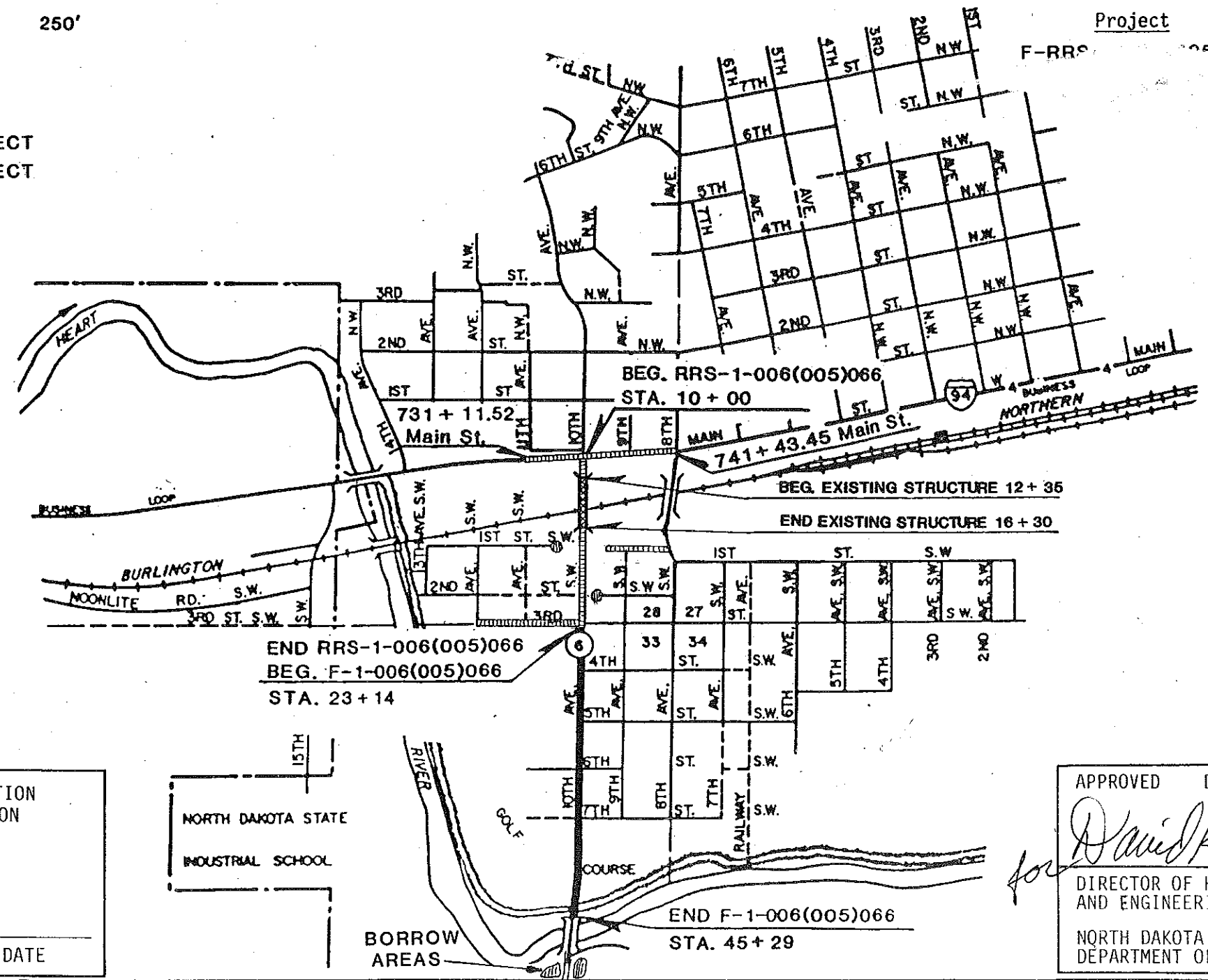
GOVERNING SPECIFICATIONS:

Standard Specifications for Road and Bridge Construction, adopted by the North Dakota State Highway Department, November 1986, shall apply to all North Dakota Department of Transportation contracts, standard drawings currently in effect, and other contract provisions submitted herein.

LENGTH OF PROJECT

Project	Miles-Gross	Miles-Net
F-RRS-1-006(005)066	0.668	0.668

▬▬▬▬▬▬▬ RRS PORTION OF PROJECT
▬▬▬▬ F PORTION OF PROJECT



MANDAN



U.S. DEPARTMENT OF TRANSPORTATION
FEDERAL HIGHWAY ADMINISTRATION

APPROVED _____

DIVISION ADMINISTRATOR _____ DATE _____

NORTH DAKOTA STATE
INDUSTRIAL SCHOOL

APPROVED DATE SEPT. 1, 1990

David K. Lee P.E. #1199

DIRECTOR OF HIGHWAYS AND ENGINEERING

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

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SYMBOLS

STATE & NATIONAL LINES		BUILDINGS	
COUNTY LINE		TELEGRAPH LINES	
TOWNSHIP & RANGE LINES		TELEPHONE LINES	
SECTION LINE		POWER LINES	
QUARTER SECTION LINE		CULVERTS (In Place)	
SECTION CORNER		CULVERTS (Install)	
QUARTER SECTION CORNER		CONCRETE BOX CULVERTS (Install)	
OLD RIGHT OF WAY LINE		BRIDGES (Install)	
NEW RIGHT OF WAY LINE		CONCRETE CURB	
GRADE LINE		CONCRETE CURB AND GUTTER	
CENTERLINE OF CONSTRUCTION		CONCRETE WALK	
RAILROAD RIGHT OF WAY LINE		CATCH BASIN (Existing)	
CITY OR VILLAGE CORPORATE LIMITS		CATCH BASIN (New)	
PROPERTY LINE		MANHOLE (Existing)	
EASEMENT LINE		MANHOLE (New)	
FENCES		CURB INLET (Existing)	
SNOW FENCE		CURB INLET (New)	
DRAINAGE		GROUND MOUNTED SIGNS	
WATER'S EDGE		OVERHEAD SIGNS	
MARSH OR SWAMP		HYDRANT	
RIPRAP		LIGHT STANDARDS	
DRAINAGE DITCH		TRAFFIC SIGNALS (Plan & Profile Sheets)	
APPROACH		HIGH MAST LIGHTING ASSEMBLY	
TRAVELED WAY		GROUND ELEVATION	
RAILROADS		GRADE	
GUARD RAIL		CENTERLINE	
GUIDE POSTS		SECTION LINE	
DELINEATORS		DEFLECTION ANGLE (Delta)	
HEDGES AND TREES		500 OR JUTE MESH	
INTERCHANGE		POLES TO BE MOVED	
HIGHWAY GRADE SEPARATION-NO CONNECTION		POLES TO BE LOWERED	
OTHER BRIDGE		CONCRETE FOUNDATION	
SERVICE ROAD		CONDUIT	
TERMINATED CROSS-ROAD		CONDUCTOR	
		CONCRETE PULL BOX	
		FEED POINT	
		250 WATT LIGHT STANDARDS	
		400 WATT LIGHT STANDARDS	
		700 WATT LIGHT STANDARDS	
		1000 WATT LIGHT STANDARDS	
		FLASHING BEACON	
		TRAFFIC SIGNAL - MAST ARM MOUNTED	
		TRAFFIC SIGNAL - POST MOUNTED	
		SIGNAL HEAD	
		PEDESTRIAN PUSHBUTTON POST	
		TRAFFIC SIGNAL CONTROLLER	
		FEED POINT - PAD MOUNTED	

ABBREVIATIONS

Aggr	Aggregate	M L	Main Line
Ahd	Ahead	N R	North Roadway
All	Alternate	Off Loc	Office Location
Approx	Approximate or Approximately	O to O	Out to Out
Appr	Approach	P & P	Plan and Profile
Asph Cem or A C	Asphalt Cement	P C	Point of Curvature
Asph Conc.	Asphaltic Concrete	P C C	Point of Compound Curve
Bit	Bituminous or Bitumen	P C C Pvm't	Portland Cement Concrete Pavement
Bk	Back	P D	Private Drive
B M	Bench Mark	Pen	Penetration
Bldg.	Building	Perf	Perforated
Br.	Bridge	P I	Point of Intersection
C. A. E. S.	Corrugated Aluminum End Section	P O C	Point on Curve
C. A. P.	Corrugated Aluminum Pipe	P O T	Point on Tangent
C. B.	Channel Basin	P P	Power Pole
C. B. G.	Channel Basin and Gutter	P R C	Point of Reverse Curvature
Ch Bk	Channel Block	P-rf'd	Pre-formed
Ch Ch	Channel Change	P S D	Passing Sight Distance
C. I.	Curb Inlet	P T	Point of Tangency
C. I. P.	Cast Iron Pipe	P V C	Polyvinyl Chloride Sewer Pipe
Cl	Class	Quant	Quantity or Quantities
C. S. E. S.	Corrugated Steel End Section	R	Radius
C. S. P.	Corrugated Steel Pipe	R or Rge	Range
CMS	Catronic Medium Setting	RC	Rapid Curing
Comp	Compression	R C E S	Reinforced Concrete End Section
Const	Construction	R C P	Reinforced Concrete Pipe
Conc	Concrete	R C P S	Reinforced Concrete Pipe Sewer
Cont. Reinf Conc Pvm't	Continuously Reinforced Concrete Pavement	Rd	Road
Contn	Contraction	Rdbs	Roadbed
Crn	Crown	Rdwy	Roadway
CRS	Catronic Rapid Setting	Raft	Reflectorized
Cree	Course	R R	Railroad
C. S.	Curve to Spiral	Rt	Right
C. to C.	Center to Center	R/W	Right of Way
C. Y.	Cubic Yard	Salv	Salvage
D	Degree of Curvature	San	Sanitary
D-Lead	Dead Lead	S C	Spiral to Curve
D. B.	Ditch Block	SC	Slow Curing
Def	Deformed	Sc	Spiral Deflection Angle
Del	Deliver	S D	Sight Distance
D G	Ditch Grade	S E	Superelevation
El. or Elev	Elevation	Sec	Section
Ellipt.	Elliptical	Sec Line Appr	Section Line Approach
Emb	Embankment	Sep	Separation
Emul.	Emulsified	Serv	Service
Engr	Engineer	Sgr Prep	Subgrade Preparation
Eq	Equation	Shldr	Shoulder
E. R.	East Roadway	SP	Special Provision
E S	End Section	S P P	Structural Plate Pipe
Esm	Easement	S P P A	Structural Plate Pipe Arch
Exc	Excavation	S. R.	South Roadway
Exp.	Expansion	SS	Slow Setting or Supplement Specification
F. D.	Field Drive	S S D	Stopping Sight Distance
Found	Foundation	S T.	Spiral to Tangent
F. P.	Fence Post	Sta.	Station
Furn	Furnish	Std.	Standard
Ga	Gage or Gauge	Std. Spece	Standard Specifications
Gr	Gravel	Struct.	Structure
Grd	Graded	Surf	Surface or Surfacing
G. V.	Gate Valve	Surv	Survey
Hel	Helical	S W	Sidewalk
Hyd	Hydrant	S Y	Square Yard
Ident	Identification	T -	Tangent Length (circular curve)
Inchg	Interchange	T or Twp.	Township
I M	Iron Monument	Tel	Telephone
Inst	Install	Temp	Temporary
Inter	Intersection	T P	Telephone Pole
Invt	Invert	Tr	Traffic
Jt	Joint	Trans	Transverse or Transition
L	Length of Curve	Trtd	Treated
Lc	Length of Spiral	Ts	Tangent Length (curve with spirals)
Levg	Leveling	T S	Tangent to Spiral
L. F.	Linear or Linear Foot	U. S. C. & G. S.	United States Coast and Geodetic Survey
Liq	Liquid	V C	Vertical Curve
Long	Longitudinal	V. C. P.	Vitrified Clay Pipe
L P	Light Pole	W M	Water Main
Li	Left	W M V	Water Main Valve
"M"	One Thousand	W R	West Roadway
Matt	Material	Wring	Wearing
Max	Maximum	W S V	Water Service Valve
MC	Medium Curing	X-Sec	Cross Section
M H	Manhole	Xc	Spiral Coordinate
Min	Minimum	Yc	Spiral Coordinate

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GENERAL NOTES

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100 GENERAL: The engineer will see to the removal of existing
010 fences to the highway right of way line and to the relocation or
adjustment of utility facilities as shown on the plans. All
privately-owned light poles, guard posts, signs, etc., within the
right of way limits shall be removed by the owners.

100 WORK SCHEDULE: In order to minimize interference with traffic
020 operations, a detailed schedule shall be agreed to prior to
beginning work, between the engineer, utility companies, and the
contractor and subcontractors, if any.

100 UNDERGROUND UTILITIES: The contractor shall notify the local
030 utility companies prior to the beginning of construction, so they
may determine the location of all utilities in the project area.
Subcutting or scarifying over utility lines may be eliminated if,
in the opinion of the engineer, a hazardous situation exists.
Separate plans, if any, showing relocation or adjustment work to
be performed by utility companies to accommodate highway
construction will be made available to the contractor, upon
request to the engineer.

100 UNDERGROUND UTILITIES: The Contractor will be required to place
035 approximately 3 feet of additional embankment over any underground
utilities located under the cartways during any hauling
operations. The cost of furnishing, placing and removing the
embankment will not be paid for separately but shall be included
in the price bid for other items.

100 DETOURS: The contractor shall maintain the streets used as
060 detours (streets to be designated by the engineer) and repair
areas damaged by the detoured traffic. Upon completion of the
project, the contractor shall restore the streets to a condition
at least equal to that which existed at the time traffic was
routed over them. Work shall be as deemed necessary by the
engineer. The repair and maintenance of the detours will be paid
for in accordance with Section 107.05 B of the Standard
Specifications - Haul Roads. Necessary route markers will be
furnished by the state highway department and erected and
maintained by the contractor as an incidental item.

100 TREES, SHRUBS, AND NATIVE GRASSES: The contractor shall exercise
130 care in his construction operations to ensure that trees,
shrubs, and native grasses within the right of way and outside
the construction area are not disturbed.

100 The contractor will be required to conduct the construction
133 activities in such a manner as to comply with the Air Pollution
Control Regulations of the state of North Dakota. Water will
be used to control dust on the construction site.

100 CONTRACTOR LOCATED AGGREGATE AND/OR BORROW PITS: Prior to
145 surface disturbance or removal of material from a contractor
located pit, the contractor shall provide the North Dakota
Department of Transportation (NDDOT) with the legal description
of the location of the pit. The NDDOT will review this
information to determine the probability of any significant
cultural resources being affected. The contractor shall submit
this information to the NDDOT at least fourteen days prior to
stripping the surface or removing any material from the pit. If
the NDDOT determines that there is a moderate or higher potential
for cultural resources to exist in the affected area, the
contractor will be required to obtain the State Historical
Preservation Officer's (SHPO) clearance before any material from
the pit will be accepted. In order to obtain SHPO clearance, the
contractor will be responsible for having a cultural resource
survey conducted by a qualified archeologist. They survey shall
be submitted to the NDDOT. NDDOT will coordinate with the SHPO
once the cultural resource survey is received. Apart from an
extension of time, no payment or claim for any damages shall be
made to the contractor as compensation for damage for any delays
or hindrances from any cause whatsoever in the progress of the
work because of this required review. This review conducted by
the NDDOT will not relieve the contractor of any responsibility
for complying with all federal and state laws and regulations
concerning the preservation of cultural resources that are
discovered during the operation of the pit. The NDDOT will not
participate in the cost of complying with federal or state laws
and regulations regarding the salvage or preservation of cultural
resources that are discovered during operation of the pit.

100 The contractor will be required to contact the two individuals
P01 listed in Note 200-P06 at least 48 hours prior to starting any
work on this project that is located on railroad right of way.

100 U.S. SPRINT CABLE: A U.S. Sprint transcontinental fiber optic
P02 cable crosses the survey line at approximately Sta. 16+10. The
exact location of this cable will be determined by a
representative of U.S. Sprint prior to any work in this area.
The cost of repairing any damage caused by the construction
activities will be the responsibility of the contractor.

100 WORK HOURS: The contractors construction activities will be
P03 limited to the hours of 7 a.m. to 10 p.m.

100 CONSTRUCTION COORDINATION: The city of Mandan may install a new
P04 underground sprinkler system in the approach fills north and south
of the structure over the railroad tracks. This installation
would be made prior to the installation of the new sod. If the
city decides to proceed, the contractor shall coordinate the
construction activities to avoid scheduling conflicts and allow
the new sprinkler system to be installed.

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107 RAILWAY PROTECTION INSURANCE: Insurance policies for Railway
100 Projection Insurance and for Public Liability insurance as
required by Section 107.06 of the Standard Specifications and
Supplemental Specification 107.07 shall be obtained by the
contractor at Station(s) 11+20 to 16+40 and including the removal
of the existing railroad structure for protection of Burlington
Northern Railroad.

200 Any costs for the disposal of excess excavation from the trenches
045 of storm drains, water lines, water mains, sanitary sewers, and
related items shall be included in the price bid for the
respective pay item.

200 WASTE DISPOSAL: All excess excavation and old concrete
252 sidewalks, driveways, curb and gutter, pavement, bituminous
surfacing, etc., shall be disposed of off the highway right of
way at a site selected by the contractor and approved by the
engineer. Disposal in wetland areas will not be approved. The
cost of disposal (and obtaining of the disposal area) shall be
included in the price bid for other items.

The quantity of excavation shown in the plans to be wasted is
approximate only. It has been assumed that a portion of the
excavation in the subcut areas will not be suitable for placement
in the embankment. This determination shall be made by the
engineer in the field and the quantity shown to be wasted and
for borrow shall be adjusted accordingly.

200 COMPACTION AND DENSITY CONTROL: Compaction and density controls
360 shall be in accordance with Section 203.02 F of the Standard
Specifications T-180.

200 RAILROAD FLAGGING: The contractor shall coordinate the need for
421 railroad flagging with the Burlington Northern Railroad. The
contractor shall notify the two individuals listed in
Note 200-P06 at least 48 hours before any flagging is needed.
Payment for this flagging will be made directly to the
railroad by the North Dakota Department of Transportation.
There will be no charge to the contractor.

200 REMOVAL OF CONCRETE: The removal of the existing concrete
P01 sidewalks and concrete driveways on this project and the existing
integral curbs, concrete steps, and concrete retaining wall on the
approach to the existing railroad structure shall be measured and
paid for as "Removal of Concrete." The area of the retaining
wall shall be determined by multiplying the height times the
length. Any existing sidewalk or curb and gutter that will be
under a minimum of 3 feet of fill can remain in place. The cost
of any sawing required for this removal shall be included in the
price bid for "Removal of Concrete."

200 REMOVAL OF EXISTING RETAINING WALL: On Third Street, SW at
P02 Sta. 5+62 Rt., approximately 6 feet of the existing retaining wall
shall be removed. The height of this wall is about 4.5 feet
above the ground. A vertical saw cut shall be used to remove the
segment of the wall. The existing chain link fence on top of the
wall shall be removed and reset as required. The price bid for
"Removal of Existing Retaining Wall" shall be full compensation
for all labor, equipment, and materials necessary to complete the
work.

200 REMOVAL OF BITUMINOUS SURFACING: The removal of the existing
P03 bituminous surfacing as required for construction of this project
has been included in the quantities and shall be paid for at the
unit price bid for "Common Excavation - Type A."

200 REMOVAL OF TREE STUMPS: Any existing tree stumps within the
P04 right of way limits shall be removed as directed by the engineer.
Cost of the stump removal shall be included in the prices bid for
"Removal of Trees."

200 WATER: The cost of water required for compaction, for the
P05 aggregate base course, and for use as a dust palliative has been
included in the quantities and shall be paid for at the unit
price bid for "Water."

200 REMOVAL OF STRUCTURE: The existing structure over the railroad
P06 tracks is a five span structure consisting of two warren trusses
and three steel I-beam spans. The structure has a reinforced
concrete deck with reinforced concrete piers and abutments. The
truss spans are 132'-8" and 152'-4". The I-beam spans are
40', 38'-2", and 40'. The roadway is 24' clear and there is a
pedestrian walkway on the west side.

This structure (and approaches) shall not be removed until the
new structure and connecting roadways are fully open to traffic.
The removal of the structure shall be done in a manner
satisfactory to Burlington Northern and to ND Department of
Transportation and as necessary to prevent damage to, or
interference with, Burlington Northern tracks or trains. The
concrete piers and abutments shall be removed to a minimum of two
(2) feet below the existing ground. All materials removed shall
become the property of the contractor for proper disposal. The
contractor shall be responsible for the cost of repairing any
damage to Burlington Northern property caused by the structure
removal.

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Before the contractor can move any equipment across the railroad tracks to perform this removal, temporary crossings will have to be installed by Burlington Northern. The ND Department of Transportation has entered into an agreement with Burlington Northern which requires them to construct the temporary crossings as needed. The contractor shall give notice to the following individuals at least 48 days before the crossings are needed:

Rudy Almaguer
Supt. of Mtnc. & Engr.
51 Broadway Street North
Suite 201
Fargo, ND 58120
Telephone (701)280-7230

P.A. Yauney
Roadmaster, Dakota Division
PO Box 1205
Mandan, ND 58554
Telephone (701)667--2235

The contractor will be required to submit to the project engineer a detailed plan outlining the proposed removal procedures. This plan shall be submitted a minimum of 30 days prior to the actual removal. Plans of the existing structure are available at the NDDOT central office in Bismarck.

203 MANDATORY BORROW AREA: The contractor will be required to obtain P01 the necessary borrow from the designated borrow areas located south of the Heart River and east and west of Highway 6. The location, typical sections, and gradients for these borrow areas are shown on the borrow area layout sheet. The entire available borrow shall be removed from the west borrow area first. The remaining borrow required to complete the embankment shall be obtained from the east borrow area. Special care shall be taken to prevent any damage to the existing telephone and television cables. The cost of repairing any damage to the cables caused by the construction activities will be the responsibility of the contractor. The mandatory borrow areas are furnished at no cost to the contractor.

203 TOPSOIL: The existing topsoil on this project (including the P02 borrow areas) shall be removed to its full depth, but not to exceed 6 inches, and stockpiled. Upon completion of the grading operations, the topsoil shall be spread evenly over the areas to be seeded or sodded. On the previous project (RRS-1-006(004)067) borrow was obtained from the south portion of the borrow area on the east side of Highway 6. The topsoil from this area was removed and stockpiled at approximately Station 42+50-350 feet left. The contractor shall reshape the slopes from this previous borrow area (if required) and spread the stockpiled topsoil prior to seeding. The removal, stockpiling, and spreading of the existing topsoil shall not be paid for separately but shall be measured and paid for as "Common Excavation - Type A" or "Borrow." Cost of reshaping the slopes (if required) and spreading the existing stockpiled topsoil shall be included in the price bid for "Borrow."

1200 cubic yards of "Topsoil for Seeding" has been provided and shall be used in areas to be seeded or sodded where there is a shortage of existing topsoil. The quantity shown is advisory only and the actual amount needed shall be determined in the field and payment made accordingly.

302 COMPACTION OF AGGREGATE BASE: The Class 5 Aggregate Base Course P01 shall be compacted to 85% of the maximum dry density as determined by AASHTO T-180.

302 AGGREGATE BASE COURSE - CLASS 5: The percentage of material P02 passing the No. 200 sieve shall be 4-10 rather than 0-10 as shown in the Standard Specifications.

400 AUTOMATIC BATCHING EQUIPMENT: The automatic batching equipment P01 as specified in AASHTO M-156 will not be required on this project.

400 HOT BITUMINOUS PAVEMENT: The 7 inches hot bituminous pavement P01 shall be laid in three (3) lifts with the top lift having a depth of approximately 2 inches.

400 HOT BITUMINOUS PAVEMENT: Approximately 60 tons of hot bituminous P01 pavement and 4 tons of 85-100 asphalt cement have been provided in the quantities and shall be used at street returns and where concrete construction abuts existing asphalt such as parking lots, etc, at the property line. The street return patches shall be 6 inches thick and the property line patches shall be a minimum of 4 inches thick. The widths and lengths of the patches shall be determined in the field.

400 PAVEMENT JOINT: The contractor shall provide a straight joint P02 with a vertical face at all street locations where the new pavement will abut existing surfacing. This shall be done by sawing. This sawing shall be measured and paid for at the unit price bid for "Saw Bituminous Surfacing (Full Depth)."

550 SURFACE TOLERANCE: After the concrete has hardened sufficiently, P01 the pavement surface shall be tested with a 10-foot straight edge. Areas showing high spots of more than 1/4 inch but not exceeding 5/8 inch in 10 feet shall be ground down with an approved grinding tool to an elevation where deviation is less than 1/4 inch. Areas where deviations exceed 5/8 inch shall be ground with diamond grinding equipment to an elevation where deviation is less than 1/4 inch or the pavement shall be removed and replaced at the contractor's expense. The area of pavement removed shall be at least 5 feet in length and at least the full width of the lane involved. If the limits of removal extend to within 5 feet of a transverse joint, the pavement shall be removed to that joint.

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550 The requirements for the transverse metal tine finish of
050 Section 550.04-J-6 (Final Surface Finish) of the Standard
Specifications shall be deleted.

550 HIGH EARLY STRENGTH CONCRETE: The 1800 S.Y. of high early
P01 strength concrete that has been included in the quantities shall be
used for constructing street approaches and to complete gaps left
in the pavement for traffic control. The exact location, use,
and quantity of high early strength concrete shall be determined
by the engineer in the field.

704 FLEXIBLE DELINEATOR: The flexible delineator shall be installed
300 in the location shown on the plans. The post shall be tough,
resilient PVC in orange color, similar to Services and material
Co., Inc., Deluxe delineator post, or polyethylene similar to
Safety Guide Traf-Flex Post. The post shall have 4" wide white
bands as shown on the plans. The reflective intensity of the
bands shall meet the requirements of Type IIIA or TYPE IIIB,
flexible reflective sheeting. The delineator base shall be
attached to the pavement as shown on the plans. The contractor
shall maintain the delineators until they are removed. The
flexible delineator shall remain the property of the contractor.
The flexible delineators shall be measured by the number
installed and accepted by the engineer. All costs for providing,
installing, maintaining, and removing the flexible delineators
shall be included in the unit price bid for "Flexible
Delineators."

704 MAINTAINING ACCESS: The contractor will be responsible for
P01 providing access to all residential dwelling and business
establishments adjacent to this project. Final details on
location of access points and construction procedures shall be
worked out with the engineer in the field prior to start of the
project.

Cold bituminous pavement has been provided and shall be used for
providing an all-weather surface for maintaining access to
adjacent establishments. The exact locations and quantities shall
be determined in the field. The gradation of the aggregate and
the type of grade of bitumen to be used shall be approved by the
engineer. The unit price bid for "Cold Bituminous Pavement" will
be full compensation for all labor, equipment, and materials
(including bitumen) necessary to complete the work as specified.
Subsequent removal of this material (where required) will not be
paid for separately but shall be included in the price bid for
"Cold Bituminous Pavement."

704 MAINTAINING TRAFFIC: Traffic shall be maintained on Main Street
P02 and on Highway 6 (Tenth Avenue) from Third Street, SW to south of
the Heart River Bridge during construction of this project.
One-half of the roadway shall be completed while two-way traffic
is carried on the other half. On Highway 6 the contractor shall
complete the construction of the west half of the roadway first.
To provide sufficient width for two-way traffic on the east
side, a minimum of 2 inches of cold bituminous pavement shall be
placed adjacent to the existing surfacing to provide a total
width of approximately 25 feet. Prior to placing the cold
bituminous pavement the existing trees shown on the plan and
profile sheets will have to be removed. Some replacing of the
subgrade will be required and the existing street lighting system
shall be revised as shown on the electrical layout sheets. The
cost of the reshaping the subgrade shall be included in the price
bid for "Cold Bituminous Pavement." When the first half of the
roadway is completed, the traffic shall be moved to the new
pavement and the other half constructed.

There is an existing temporary bituminous surfaced access road
located south of the existing structure that connects
First Street, SW to Highway 6. The contractor will be required
to complete Third Street, SW from 12th Avenue, SW to Highway 6 at
least to the extent that it will accommodate two lanes of traffic
on a minimum of 3 inches of hot bituminous pavement before the
temporary access road can be removed.

704 TRAFFIC CONTROL: When the surfacing is placed on the second half
P03 of the roadways, the vertical panels will have to be removed.
Until this concrete has hardened sufficiently to allow the
placement of delineator drums, the contractor shall place tubular
markers on the concrete placed on the first half. These tubular
markers shall have weighted bases. When the second half
surfacing is sufficiently hard, the tubular markers shall be
removed and weighted delineator drums installed. These drums
shall be placed entirely on the new concrete with the edge of the
drum on the edge of the new concrete. A sufficient number of
tubular markers have been provided for one days surfacing
production. The markers shall be moved to the next days
operation and moving them will be considered incidental to the
price bid for tubular markers. A sufficient number of delineator
drums have been provided to do Main Street and Highway 6
(Tenth Avenue).

708 LOOSE ROCK RIPRAP: The loose rock riprap to be placed in the
P01 north ditch on Main Street shall have a minimum depth of 2 feet.
A non woven geotextile fabric with a minimum weight of 8 ounces
per square yard shall be placed under the riprap. Some grading
in the ditch to accommodate the riprap will be required. The cost
of the necessary grading and for the furnishing and installing of
the geotextile fabric shall be included in the price bid for
"Riprap, Loose Rock."

GENERAL NOTES

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-RRS-1-006(005)066	7

724 WATER SERVICE LINES: The following material shall be used for
P03 the installation of the one inch copper water service lines at approximately Station 34+61 Rt., 35+11 Rt., and 35+61 Rt.

Copper Water Pipe: The one inch copper water pipe shall conform to A.S.T.M. B88, Type K.

Corporation Stop With Bend: The corporation stops with bend shall be Mueller No. H-15020 or equal.

Curb Stop: Curb stops shall be Mueller No. H-15164 for copper water pipe or equal.

Curb Box: Curb box shall be Mueller No. H-10304 (two inch diameter) for one inch copper water pipe or equal. the length of the curb box extended shall be 8 feet.

The city of Mandan will make the required taps on the watermain. The contractor shall pay the city \$15 for each tap. The contractor shall provide all materials required for the tap and install the new one inch copper line from the new corporation stops to the location of the new curb stops. An approved adaptor shall be installed to join the new copper lines to the existing lines. The existing corporation cocks shall be shut off at the main and the old lines cut. The existing curb stops and boxes shall be removed and disposed of. The unit price bid for "Water Service Line - 1 Inch Copper" will be full compensation for all labor, equipment, and material necessary to complete the work as specified.

Questions pertaining to the city of Mandan specifications should be directed to the city engineer. The address is 205 Second Avenue, NW, 58554. The telephone number is (701)667-3225.

724 PIPE, DUCTILE IRON: The ductile iron pipe used on this project
P04 shall be manufactured in accordance with the American National Standards Institute (A.N.S.I.) Specifications A21.51. The pipe shall be Class 50. The pipe shall be coated and lined in accordance with A.N.S.I. A21.4. Pipe joints shall be the mechanical or slip-on type gasket joint. The ductile iron pipe shall be installed with a polyethylene encasement conforming to A.N.S.I. A21.5, using method A for installation. The fittings required to complete the installation as shown will not be paid for separately, but shall be measured and paid for at the unit price bid for "Pipe, Ductile Iron - 12 inch." The ductile iron pipe from the lift station (339) to manhole #40 is not included in the quantities as a pay item. See "Pumping Equipment" special provision.

724 SHUT OFF EXISTING CORPORATION: At approximately
P05 Sta. 16+97-182' Lt., 20+52-375' Lt. and 22+54-19' Lt. the contractor shall excavate down the existing watermain and close the existing corporation stops. Care shall be taken so no leakage occurs after the stops have been closed. The resulting holes shall be backfilled and properly compacted. 6 inches of cold bituminous pavement shall be used for patching as required on Second Street. This material shall be measured and paid for at the contract price.

748 CURB RAMPS: Curb ramps shall be placed at all intersections of
010 the sidewalk and street. The type of curb ramp to be used at each intersection will be determined by the engineer in the field.

752 SAFETY FENCE: A temporary safety fence shall be installed (and
P01 maintained) by the contractor at locations designated by the engineer as needed for pedestrian control. The safety fence shall be orange in color, four feet high, and constructed of high density polyethylene and shall be installed in accordance with manufacturer's recommendations. Tensor Corporation fence Product No. UX 4050 or equal can be used. The quantity of fencing shown is advisory only and the actual amount needed shall be determined in the field as required for the construction sequencing.

The price bid for "Safety Fence" shall be full compensation for all labor, equipment, and materials necessary to complete the work as required.

752 CHAIN LINK FENCE: The chain link fence installed on this project
P02 shall be 8 feet high. The line posts shall be installed in the header curb as shown on the curb and gutter detail sheet. Where the fence is to be installed outside the header curb (see plan and profile sheets) the concrete bases shall be as shown on Std. D-752-2. Fence terminals shall be installed at each end. These terminals have been included in the quantities and shall be paid for at the unit price bid for "Fence, Chain Link."

754 IN-PLACE SIGNS: The district shall inspect the in-place signs
030 and supports for condition to determine if there are any additional signs or supports that can be reset or changed to new sign and supports. The district shall inform the contractor of any changes prior to the time the contractor orders materials.

754 SIGN SUPPORTS: The sign support "Steel Galvanized Posts - Square
050 Tube Perforated" were designed using a minimum yield strength of 42,000 psi and the design requirements of the "Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals." The wind speed of 75 mph was used. The contractor may choose other types of square telescoping steel post in lieu of the ones specified but the contractor must provide equivalent strength posts and meet the FHWA yielding support requirements.

GENERAL NOTES

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
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762 TEMPORARY PAVEMENT MARKINGS: When the first half of the roadway
 P01 is being graded and surfaced, paint and beads shall be used for temporary marking on the bituminous surfacing on the other half of the roadway. When the surfacing on the first half is completed, raised pavement markers shall be used for temporary pavement marking. The centerline markers shall be placed in pairs 3 inches apart spaced at 5 feet along the centerline. The edge line shall be a single raised pavement markers spaced at 5 feet and located one foot inside the new pavement edge.

The raised pavement markers shall be Stimsonite No. 66, Flex-) Lite RCM construction marker or equal. The raised pavement markers shall be cleaned when necessary to retain reflectivity as specified in Section 704.03 W. At completion of the project, the markers shall be removed in accordance with the manufacturer's recommendations and when removed, shall leave no unsightly marks on the pavement.

770 OVERHEAD LINES CLEARANCE: Minimum horizontal and vertical
 001 clearance between light and/or signal standards and power lines shall be as shown for the following power line voltages:

<u>Power Line Voltage</u>	<u>Horizontal Clearance</u>	<u>Vertical Clearance</u>
0-15,000	5'	6'
15,000-50,000	5'	7'
50,000 Plus	5'+0.033' per KV Over 50 KV	7'+0.033' per KV Over 50 KV

770 CONDUIT BENDS AND DOWN CONDUIT: Station 12+11-32' Lt. and
 P01 12+23-23.3' Rt. The contractor shall install the conduit bends and down conduit at these locations as shown on the plans. The conduit bends and down conduit will not be paid separately but shall be included in the price bid for other items.

770 FEEDER CIRCUIT: Sta. 23+53-182' Lt. The contractor shall
 P02 install the conduit on the existing pole. The conduit shall have a weather head and meter trim installed with it. The cost of the weather head, meter trim, and installation shall be incidental to the price bid for the conduit. The utility company shall make the service connection.

770 GROUNDING: Sta. 2+07-23' Lt., 3+40-2.3' Rt., 1+50-24' Lt.,
 P03 6+00-13' Rt., 1+50-20' Rt., 3+80-20' Rt., 7+32-22' Rt., 22+30-41' Lt., and 37+45-43' Lt., 3+60-51' Rt., 6+00-4' Rt. The contractor shall furnish and install the ground rod and make the necessary connections grounding the new lighting standard. Sta. 7+38-53' Rt. & 2+10-23' Lt. The contractor shall furnish and install the ground rod and make the necessary connections grounding the new light standard at the wood pole. The cost for furnish, installing, and connecting the ground rod shall be incidental price bid for other items.

770 CONDUIT BODY AND CONDUIT: Sta. 7+38-53' Rt., 2+10-23' Lt.,
 P04 29+76-400' Lt. The contractor shall furnish the conduit body and conduit as shown in the plans at the locations shown. The existing circuits shall be disconnected at the feed point. The existing conduit shall be cut and the feed wire to the luminaire cut to make the necessary connection to the new conductors. If sufficient conductor is not in place to reconnect the luminaire the contractor shall furnish the necessary NO. 12 AWG wire. The cost of furnishing, material, equipment, and labor incidental to the price bid for other items.

770 BREAKAWAY LIGHT STANDARDS: The breakaway light standards shall be
 P05 of the davit type and designed for the mast arm lengths shown in the plans and shall be galvanized. The bases shall be of the breakaway type. The shaft length shall be 41 foot from the top of the foundation to the bottom of the luminaire as shown in the plans.

770 LIGHT STANDARDS: The light standards shall be of the davit type
 P06 and designed for the mast arm length shown in the plans and shall be galvanized. The base shall be of the anchor type. Mounting height shall be as noted in the plans.

770 LUMINAIRES: The high pressure sodium vapor luminaires shall be
 P07 internal ballast constant wattage, 120x240 voltage. the luminaires for light standards 1-28 shall be operated on 240 volts. The luminaires on the First Street, SW, Second Street, SW and Third Street, SW shall be operated on 120 volts.

GENERAL NOTES

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770 LEGEND--LIGHTING:

P08

100-watt sodium vapor luminaire

200-watt sodium vapor luminaire

250-watt sodium vapor luminaire

770 REMOVE WOOD POLE LIGHT STANDARDS: The contractor shall remove
P09 the existing light standards as shown on the plans. The contractor shall arrange to have power disconnected at the feed point. The light standard shall have the circuits disconnected and the luminaire and mast arm removed. The underground conductors are deemed not salvageable and may be abandoned. The removed light standard luminaires and mast arms shall become the property of the city and shall be delivered to the city maintenance yard. The cost of equipment, labor, and delivering the removed equipment shall be incidental to price bid for "Remove Wood Pole Light Standards."

770 MAIN STREET WOOD POLE LIGHTING SYSTEM: The contractor shall not
P10 remove the wood pole light system along Main Street until the new lighting system is installed and operational.

770 TEMPORARY LIGHTING SYSTEM: The contractor shall install the
P11 temporary lighting system from Third Street to Seventh Street prior to diversion of traffic to the east half of the roadway. The wood pole system shall be de-energized at the feed point and the conductors installed, the wood pole and luminaire relocated and the wire spliced to provide continuity. The lighting system shall be re-energized at the end of each days work and shall be entirely operational. The cost of materials, equipment, and labor shall be included in the price bid for "Temporary Lighting System."

770 The contractor shall install the permanent lighting on the west
P12 side of the roadway prior to moving traffic to the west half of the roadway. This circuit of the lighting shall be energized.

772 SIGNAL TESTING AND INITIAL OPERATION: The signal head shall be
006 hooded with a material that will allow the signal heads, when lighted, to be seen dimly by personnel testing the signals. The hood shall remain in place until the signal is authorized to be operated.

772 PAINT: The traffic signal system components shall be painted in
100 accordance with the following:

- Transformer base - green
- Mast arm - green
- Signal head mounting hardware - yellow
- Shaft - green
- Signal housing - yellow
- Pedestrian pushbutton post - yellow

SUMMARY OF QUANTITIES

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
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<u>SPEC</u>	<u>CODE</u>	<u>ITEM DESCRIPTION</u>	<u>UNIT</u>	<u>RRS PORTION</u>	<u>F PORTION</u>	<u>TOTAL</u>
103	0100	Contract Bond	L. Sum	1		1
107	0100	Railway Protection Insurance	L. Sum	1		1
201	0370	Removal of Trees - 10 Inches	Ea.		3	3
201	0380	Removal of Trees - 18 Inches	Ea.	1	11	12
201	0390	Removal of Trees - 30 Inches	Ea.	1	14	15
202	0105	Removal of Structure	L. Sum	1		1
202	0112	Removal of Concrete	Sq. Yd.	873	711	1,584
202	0130	Removal of Curb and Gutter	L. Ft.	2,600	44	2,644
202	0153	Saw Bituminous Surfacing (Full Depth)	L. Ft.	360	180	540
202	0292	Removal of Existing Retaining Wall	L. Sum	1		1
203	0101	Common Excavation - Type A	Cu. Yd.	20,828	10,128	30,956
203	0140	Borrow	Cu. Yd.	37,024		37,024
216	0100	Water	"M" Gal.	880	200	1,080
302	0120	Aggregate Base Course Cl. 5	Ton	13,459	8,550	22,009
401	0152	SS-1h or CSS-1h Emulsified Asphalt	Gal.	641	10	651
402	0110	Cold Bituminous Pavement	Ton	100	400	500
406	0170	Hot Bituminous Pavement - Cl. 25	Ton	2,654	40	2,694
406	0310	85-100 Asphalt Cement	Ton	173	3	176
550	0112	8 In. Non-reinforced Concrete Pavement - Cl. AE	Sq. Yd.	8,363	9,359	17,722
550	0174	8 In. Non-reinforced Concrete Pavement - High Early Strength	Sq. Yd.	800	1,000	1,800
550	0215	Concrete Bridge Approach Slab	Sq. Yd.		189	189
550	0230	Doweled Expansion Joint Assembly	L. Ft.	367	369	736
550	0240	Doweled Contraction Joint Assembly	L. Ft.	937	1,189	2,126
550	0809	Preformed Compression Joint Seal 9/16 In.	L. Ft.	5,804	6,835	12,639
550	0958	Longitudinal Joint Silicone Seal	L. Ft.	1,594	2,195	3,789

SUMMARY OF QUANTITIES

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
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<u>SPEC</u>	<u>CODE</u>	<u>ITEM DESCRIPTION</u>	<u>UNIT</u>	<u>RRS PORTION</u>	<u>F PORTION</u>	<u>TOTAL</u>
550	0961	Expansion Joint Silicone Seal	L. Ft.	367	369	736
702	0100	Mobilization	L. Sum	1		1
704	0100	Flagging	M. Hr.	500	500	1,000
704	1000	Traffic Control Signs	Unit	1,058	368	1,426
704	1052	Type III Barricade	Ea.	18	5	23
704	1060	Delineator Drums	Ea.	69	117	186
704	1067	Tubular Markers	Ea.		36	36
704	1072	Flexible Delineators	Ea.	36	146	182
704	1080	Vertical Panels	Ea.	5	90	95
706	0300	Field Laboratory - Type C	Ea.	1		1
708	1020	Riprap, Loose Rock	Cu. Yd.	45		45
708	2240	Seeding Type B, Class II	Acre	4		4
708	3020	Topsoil for Seeding	Cu. Yd.	800	400	1,200
708	4000	Sodding	Sq. Yd.	16,762	4,528	21,290
714	0115	Pipe, Concrete Reinforced 12 In. - Cl. III - Storm Drain	L. Ft.	592	46	638
714	0210	Pipe, Concrete Reinforced 15 In. - Cl. III - Storm Drain	L. Ft.	845	246	1,091
714	0315	Pipe, Concrete Reinforced 18 In. - Cl. III - Storm Drain	L. Ft.	52	268	320
714	0405	Pipe, Concrete Reinforced 21 In. - Class III - Storm Drain	L.Ft.		1,516	1,516
714	0620	Pipe, Concrete Reinforced 24 In. Class III - Storm Drain	L. Ft.		308	308
714	3005	End Section, Concrete Reinforced 15 In.	Ea.	2		2
714	9720	Underdrain, Pipe, PVC, Perforated - 4 In.	L. Ft.	262	200	462
722	0100	Manhole - 48 In.	Ea.	4	3	7
722	0110	Manhole - 60 In.	Ea.	2	5	7

SUMMARY OF QUANTITIES

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-RRS-1-006(005)066	12

<u>SPEC</u>	<u>CODE</u>	<u>ITEM DESCRIPTION</u>	<u>UNIT</u>	<u>RRS PORTION</u>	<u>F PORTION</u>	<u>TOTAL</u>
722	1100	Manhole Riser - 48 In.	L. Ft.	17	27	44
722	1110	Manhole Riser - 60 In.	L. Ft.	12	41	53
722	3500	Inlet, Type I	Ea.	7	8	15
722	3510	Inlet, Type 2	Ea.	8	2	10
722	4000	Inlet, Catch Basin - Type A	Ea.		1	1
722	4010	Inlet, Catch Basin - 6 In. Beehive	Ea.	2		2
722	6240	Adjust Utility Appurtenance	Ea.	11	13	24
724	0200	Fittings, Cast Iron	Lbs.	1,150		1,150
724	0420	Hydrant, Relocate	Ea.	2	1	3
724	0610	Water Service Line - 1 In. Copper	L. Ft.		40	40
724	0850	Watermain, 12 In. PVC	L. Ft.	20		20
724	1144	Pipe, Ductile Iron - 12 In.	L. Ft.		120	120
724	7052	Shut Off Existing Corporation	Ea.	3		3
748	0140	Curb and Gutter, Type I	L. Ft.	6,112	4,253	10,365
748	0500	Curb, Header, Type I	L. Ft.	297		297
748	0520	Curb, Type I	L. Ft.	160		160
750	0100	Sidewalk, Concrete	Sq. Yd.	1,658	1,815	3,473
750	1010	Driveway, Concrete - High Early Strength	Sq. Yd.	298	386	684
752	0102	Fence, Barbed Wire, 3-Strand Wood Post	L. Ft.	380		380
752	0320	Fence, Barbed Wire, 4-Strand Steel Post	L. Ft.	622		622
752	0600	Fence, Chain Link	L. Ft.	320		320
752	0910	Safety Fence	L. Ft.	400	400	800
752	0995	Fence Terminal - Wood Posts	Ea.	2		2
752	3150	Corner Assembly, Barbed Wire - Wood Post	Ea.	2		2
752	3160	Corner Assembly, Barbed Wire - Steel Post	Ea.	2		2

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FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
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<u>SPEC</u>	<u>CODE</u>	<u>ITEM DESCRIPTION</u>	<u>UNIT</u>	<u>RRS PORTION</u>	<u>F PORTION</u>	<u>TOTAL</u>
754	0116	Flat Sheet for Signs - Type 2 Refl. Sheeting	Sq. Ft.	89	26	115
754	0117	Flat Sheet for Signs - Type 3A Reflective Sheeting	Sq. Ft.	31	52	83
754	0209	Steel Galvanized Posts - Square Tube Perforated	Lb.	964	549	1,513
754	0592	Reset Sign Panel	Ea.	18	20	38
754	0593	Reset Sign Support	Ea.	19	14	33
762	0102	Pavement Marking Painted Line	L. Ft.	5,169	692	5,861
762	0128	Plastic Pavement Marking Film Message	Sq. Ft.	165		165
762	0129	Plastic Pavement Marking Film Line	Sq. Ft.	1,604	396	2,000
762	0132	Temporary Stripe - Solid Line, Type NR	L. Ft.	3,000	7,350	10,350
764	0131	W-Beam Guardrail	L. Ft.		129	129
764	0151	Remove Beam Guardrail and Posts	L. Ft.		182	182
764	1060	Reset W-Beam Guardrail - Flared End Treatment and Transition	Ea.		2	2
764	2081	Remove End Treatment and Transition	Ea.		2	2
770	0020	Concrete Foundation - Highway Lighting	Ea.	20	18	38
770	0060	Concrete Foundation - Feed Point - Type B	Ea.	2		2
770	0210	Cable Trench - Type I	L. Ft.	2,944	4,063	7,007
770	0330	2 In. Diameter Rigid Conduit	L. Ft.	1,387	1,038	2,425
770	0335	2 In. Diameter Rigid Conduit - Bridge Mounted	L. Ft.		274	274
770	0503	Underground Conductor No. 2 - Type RHW	L. Ft.	192	1,396	1,588
770	0504	Underground Conductor No. 4 - Type RHW	L. Ft.		2,082	2,082

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<u>SPEC</u>	<u>CODE</u>	<u>ITEM DESCRIPTION</u>	<u>UNIT</u>	<u>RRS PORTION</u>	<u>F PORTION</u>	<u>TOTAL</u>
770	0505	Underground Conductor No. 6 - Type RHW	L. Ft.	8,914	8,918	17,832
770	0506	Underground Conductor No. 8 - Type RHW	L. Ft.	1,977		1,977
770	0605	Underground Conductor No. 6 - Type THW	L. Ft.	4,904	5,445	10,349
770	0735	Feed Point - Type II - Pad Mounted	Ea.	1		1
770	1066	Light Standard 6 Ft. M.A. - 30 Ft. M.H.	Ea.	3	1	4
770	1076	Light Standard 6 Ft. M.A. - 40 Ft. M.H.	Ea.	11	10	21
770	1086	Lt. Std. 6 Ft. M.A. 50 Ft. Mt. Ht.	Ea.		1	1
770	1097	Lt. Std. 6 Ft. M.A. 45.5 Ft. Pole	Ea.	1		1
770	1176	Light Standard 10 Ft. M.A. - 40 Ft. M.H.	Ea.	4		4
770	1226	Light Standard 12 Ft. M.A. - 40 Ft. M.H.	Ea.	3	3	6
770	1232	Lt. Std. 12 Ft. M.A. 50 Ft. MT. Ht.	Ea.		1	1
770	1678	Lt. Std. 6 Ft. M.A. 42 Ft. Pole - Breakaway	Ea.		2	2
770	4115	H.P. Sodium Vapor Luminaire-100 Watt	Ea.	8	1	9
770	4130	H.P. Sodium Vapor Luminaire - 200 Watt	Ea.	8	15	23
770	4140	H.P. Sodium Vapor Luminaire - 250 Watt	Ea.	8	2	10
770	4501	Temporary Lighting System	Ea.		1	1
770	4573	Remove Wood Pole Light Standard	Ea.	17	11	28
770	4590	Remove Feed Point	Ea.	1		1
772	0020	Concrete Foundation - Traffic Signals	Ea.	5		5
772	0100	Pull Box	Ea.	7		7
772	0200	1 In. Diameter Rigid Conduit	L. Ft.	487		487
772	0240	2 In. Diameter Rigid Conduit	L. Ft.	718		718
772	0270	3 In. Diameter Rigid Conduit	L. Ft.	202		202
772	0290	4 In. Diameter Rigid Conduit	L. Ft.	61		61
772	0300	Underground Conductor No. 6 - Type RHW	L. Ft.	364		364
772	0310	Underground Conductor No. 6 - Type THW	L. Ft.	182		182

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8	N.D.	F-RRS-1-006(005)066	15

<u>SPEC</u>	<u>CODE</u>	<u>ITEM DESCRIPTION</u>	<u>UNIT</u>	<u>RRS PORTION</u>	<u>F PORTION</u>	<u>TOTAL</u>
772	0325	Detector Loop - Polyethylene Conduit Pre-wired	L. Ft.	204		204
772	0330	Loop Lead-in Conductor	L. Ft.	1,919		1,919
772	0350	Preformed Loop Detector	Ea.	7		7
772	0400	No. 12 AWG 2 Conductor Cable	L. Ft.	312		312
772	0403	No. 12 AWG 5 Conductor Cable	L. Ft.	303		303
772	0410	No. 12 AWG 12 Conductor Cable	L. Ft.	885		885
772	0490	Saw Slot	L. Ft.	58		58
772	0551	Feed Point - Combo. Lighting and Signal Pad Mount	Ea.	1		1
772	0619	Type IV Signal Standard - 19 Foot Mast Arm	Ea.	1		1
772	0624	Type IV Signal Standard - 24 Foot Mast Arm	Ea.	1		1
772	0786	Comb. 8 Ft. M.A. Sign. and Light Std. - Type C	Ea.	1		1
772	0952	Combo 25 Ft. M.A. Signal and Light Standard - Type C	Ea.	1		1
772	1810	1-Way 3 Sec Head W/12 In. Lenses - Post Mounted	Ea.	4		4
772	1812	1-Way 3 Sec. Head W/12 In. Lenses - Mast Arm Mounted	Ea.	5		5
772	1832	1-Way 5 Sec. Head W/12 In. Lenses - Mast Arm Mounted	Ea.	1		1
772	2000	1-Way, 2 Sec. Hd. Pedestrian Signal - Post Mounted	Ea.	2		2
772	2145	Flashing Beacon - Mast Arm Mounted	Ea.		2	2
772	2200	Pedestrian Pushbutton Post	Ea.	1		1
772	2505	Volume Density Controller W/Ped. Timing	Ea.	1		1
772	3125	Remove Traffic Signal System	Ea.	1		1
920	0100	Pumping Equipment	L. Sum		1	1
920	0200	Pump House	L. Sum		1	1

BASIS OF ESTIMATE

<u>Description</u>	<u>Unit</u>	<u>Quantity/S.Y./In.</u>
Hot Bit. Surf. - Cl. 25 @ 2.0 Ton/C.Y.	Ton	0.05556
85-100 Asphalt Cement @ 6.5% of Hot Bituminous Pavement	Ton	0.00361
Aggregate Base Course - Cl. 5 @ 1.5 Ton/C.Y. + 25%	Ton	0.05208
Water for Aggregate Base @ 20 Gal./Ton of Aggregate Base	M. Gal.	0.00104
SS-1h or CSS-1h Emulsified Asph. for Tack Coat @ 0.05 Gal. S.Y.	Gal.	0.05/S.Y.

SPECIAL PROVISIONS

SP-140 Pumping Equipment

BASIS OF ESTIMATE (GRADING)

WATER: 10 Gals./C.Y. of estimated embankment quantities. Additional water has been included in the quantities and shall be used as a dust palliative as directed by the engineer.

TOPSOIL: See Note 203-P02.

SODDING: The entire area behind the curb and gutter or sidewalk (except surfaced and seeded areas) shall be sodded. The exact limits shall be determined in the field.

SEEDING: The area disturbed by the removal of the approaches to the existing structure and the borrow areas located south of the Heart River and east and west of Highway 6 shall be seeded.

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STANDARD
NO.

LIST OF STANDARD DRAWINGS

D-706-1 Type C Field Laboratory

D-714-1 Reinforced Concrete Pipe Culverts and End Sections

D-722-1 Inlet - Type 1

D-722-1A Inlet - Catch Basin

D-722-2 Inlet - Type 2

D-722-5 Manhole Details

D-724-1 Water Works

D-752-1 Standard Barbed Wire Fence

D-752-2 Chain Link Fence

D-754-1 Construction Sign Details

D-754-10 Construction Sign and Barricade Location Details

D-754-11 Construction Sign and Barricade Location Details

D-754-2 Construction Sign Details

D-754-23 Assembly Details

D-754-24 Mounting Details Perforated Tube

D-754-26 Sign Punching, Stringer, and Support Location Details for
Regulatory, Warning, and Guide Signs

D-754-27 Sign Punching, Stringer, and Support Location Details for
Regulatory, Warning, and Guide Signs

D-754-29 Sign Punching, Stringer, and Support Location Details for
Regulatory, Warning, and Guide Signs

D-754-3 Construction Sign Details

D-754-4 Construction Sign Details

D-754-41 Sign Punching, Stringer, and Support Location Details for
Regulatory, Warning, and Guide Signs

D-754-5 Barricade Details

D-754-5A Construction Sign and Barricade Assembly Details

D-754-57 Sign Punching, Stringer, and Support Location Details -
Route Marker Signs

D-754-58 Sign Punching, Stringer, and Support Location Details -
Route Marker Signs

D-754-76 Street Name Sign Assembly Details

D-754-80 Light Standard, Signal Standard, and Span Wire Mounted
Sign Assembly Detail

D-764-1 Beam Guardrail - General Details

D-764-2 Beam Guardrail - Flared End Treatment and Transition

D-764-3 W-Beam Guardrail at Bridge Ends (General Layout and Details
Flared Guardrail Section)

D-764-7 Guardrail at Bridge Ends (50 mph Design Length of Need Tables)

D-770-1 Concrete Foundations (Traffic Signals and Highway Lighting)

D-770-2 Feed Point (Roadway Lighting)

D-770-4 Lighting and Signal Details

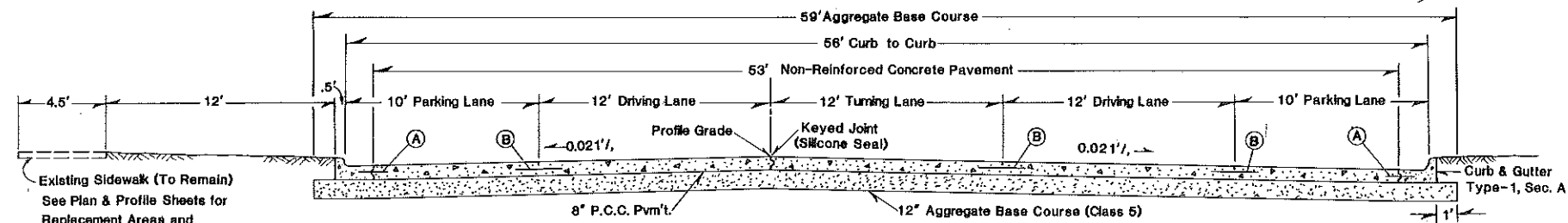
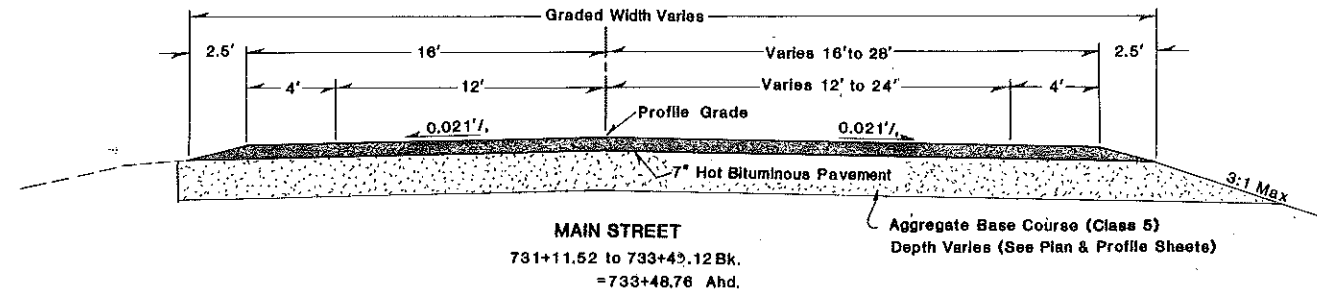
D-770-5 Light Standard Details

D-772-2 Traffic Signal Standards

D-772-3 Traffic Signal Standards (Mast Arm Type)

D-772-4 Traffic Signal Head Mounting

D-772-5 Loop Detector Details

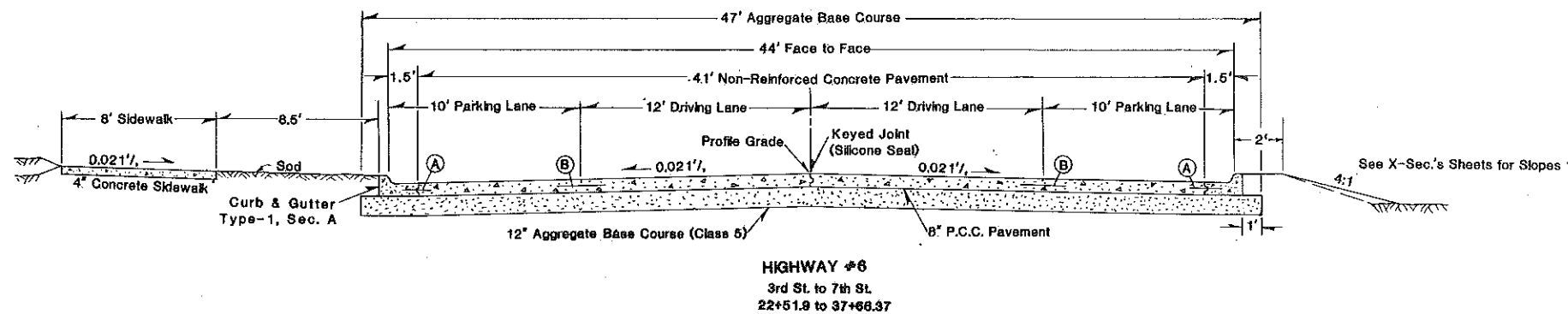
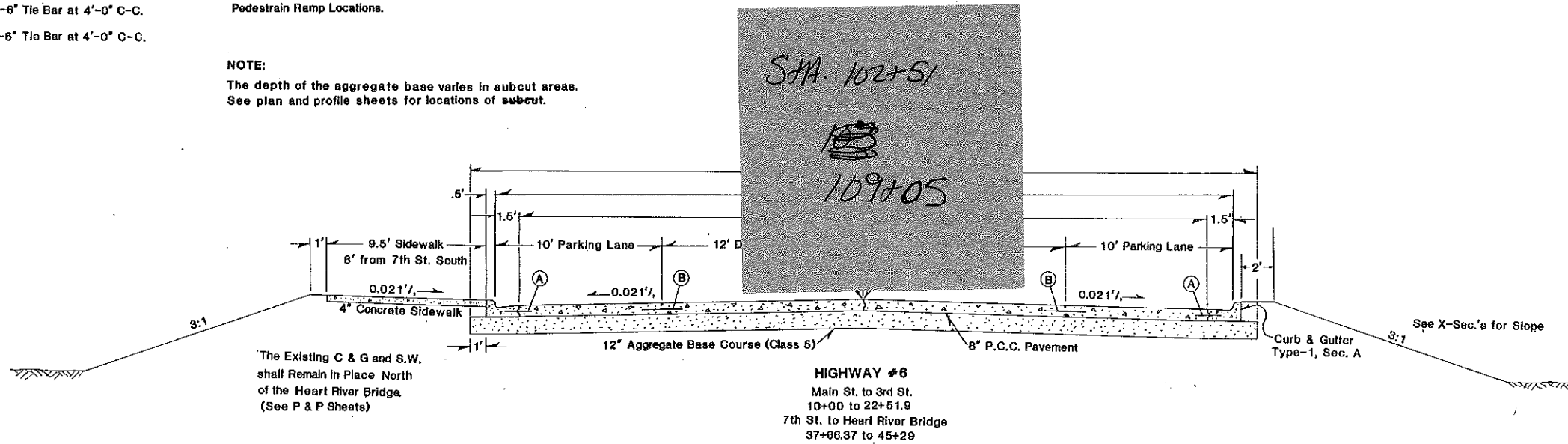


- (A) No. 3 x 1'-6" Tie Bar at 4'-0" C-C.
- (B) No. 4 x 2'-6" Tie Bar at 4'-0" C-C.

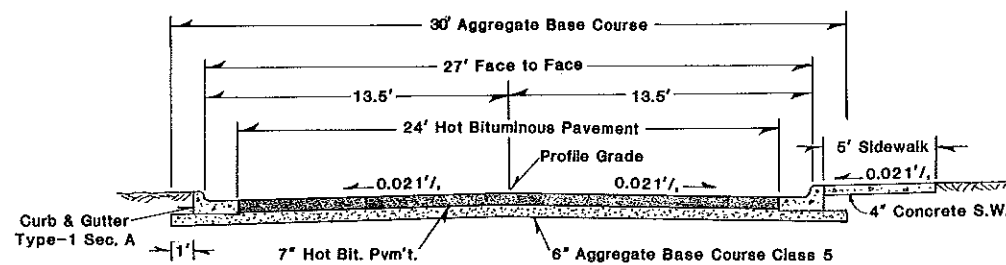
NOTE:
The depth of the aggregate base varies in subcut areas.
See plan and profile sheets for locations of subcut.



CURB - TYPE 1
741+43.45 to 10+72 Rt.
See Detail Sheet for Curb



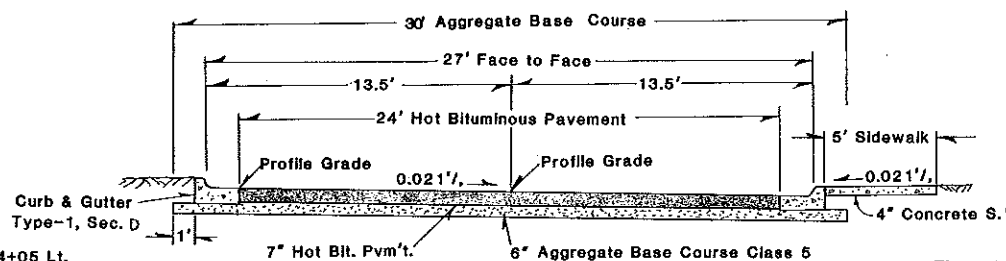
TYPICAL SECTIONS



1st STREET S.W.
1+80.3 to 4+00

NOTE:
The surfacing on the cul-de-sacs on 1ST. Street and 2ND Street shall be the same as shown above

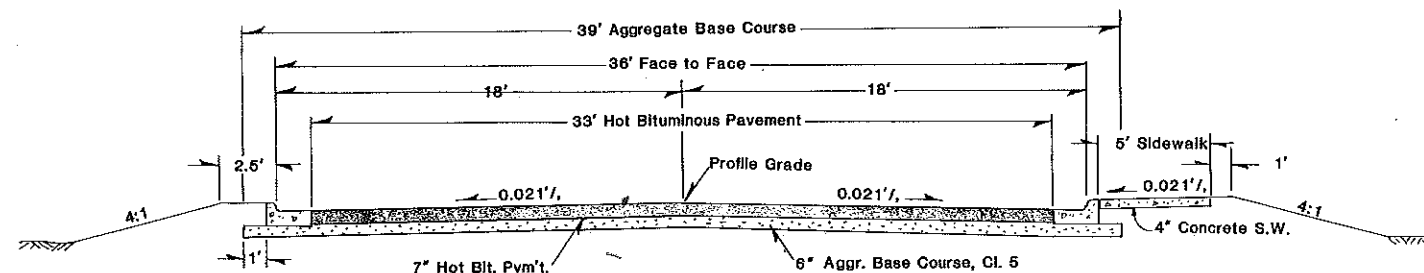
NOTE:
Depth of aggregate base varies in subcut areas.
See plan and profile sheets for locations of subcut.



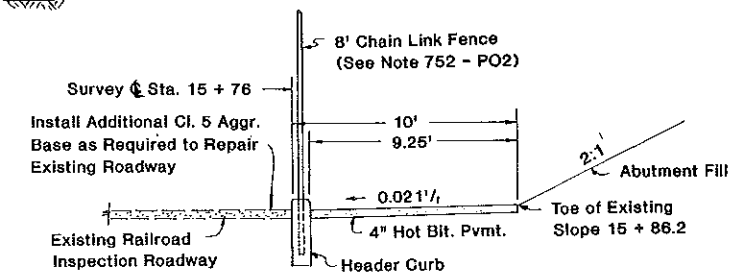
Sta. 3+95 to 4+05 Lt.
Transition C & G From
Type-1, Sec. A to
Type-1, Sec. D.

1st STREET S.W.
4+00 to 7+59.8

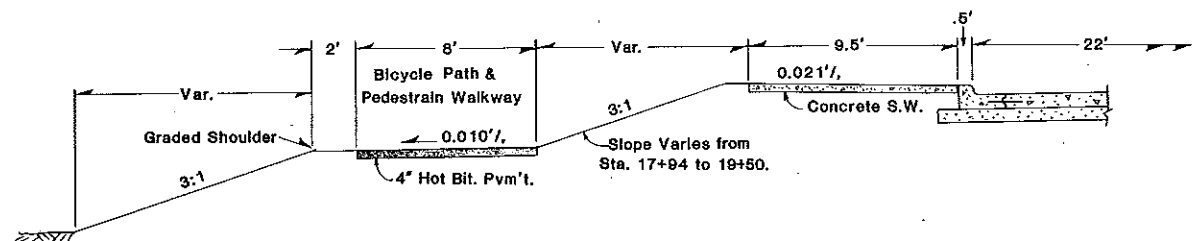
The Existing Curb & Gutter
and Sidewalk shall Remain
in Place on the South Side
of the Street from Sta. 5+61
to 8th Ave. S.W.



3rd STREET S.W.
0+39.8 to 7+78.7



BICYCLE PATH AND PEDESTRIAN WALKWAY
UNDER STRUCTURE - EAST & WEST

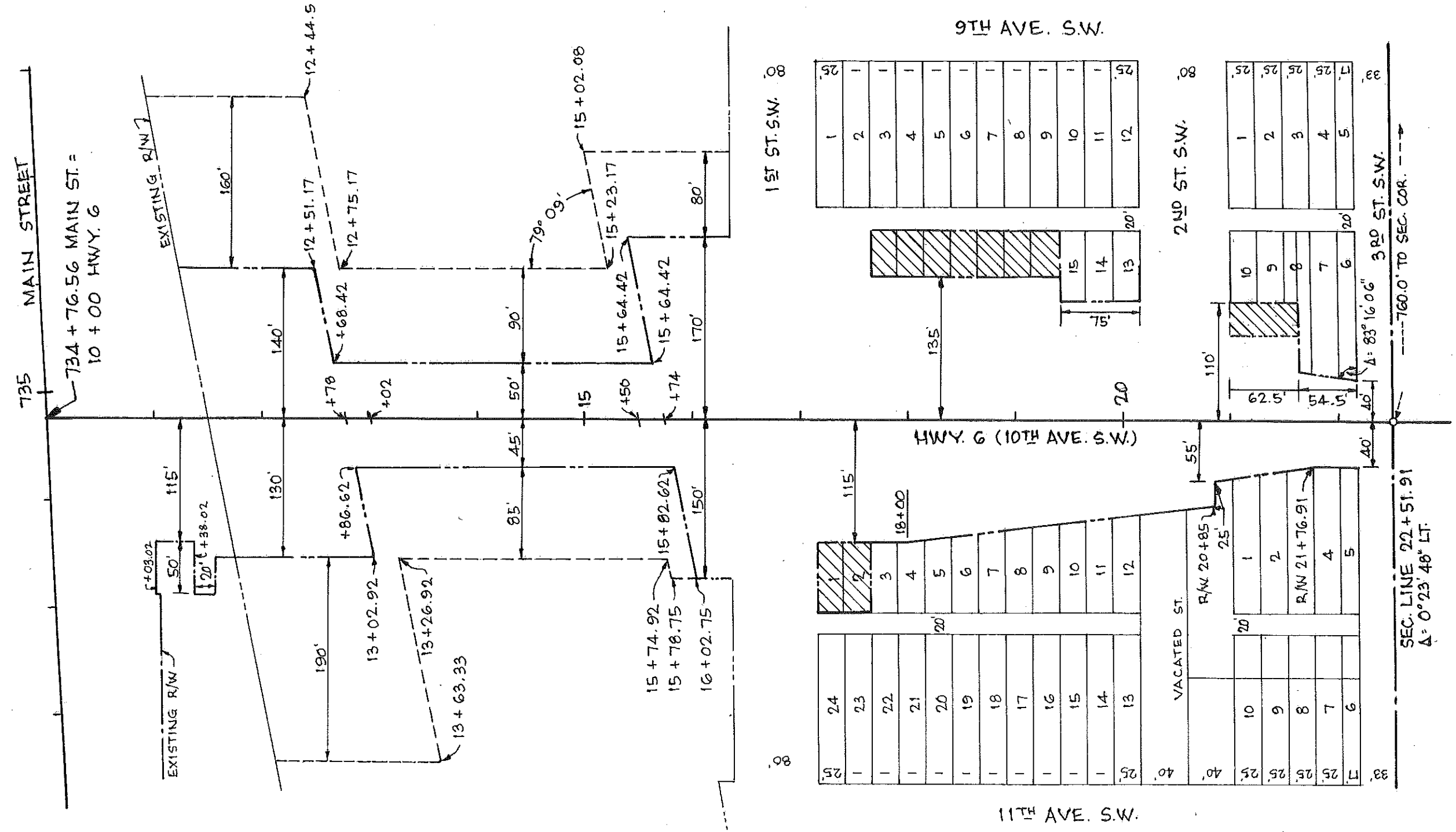
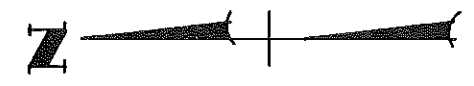


BICYCLE PATH & PEDESTRIAN WALKWAY
(See Plan & Profile Sheets for Location)

TYPICAL SECTIONS

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RIGHT OF WAY AND EASEMENT LAYOUT MAIN STREET TO 3RD STREET



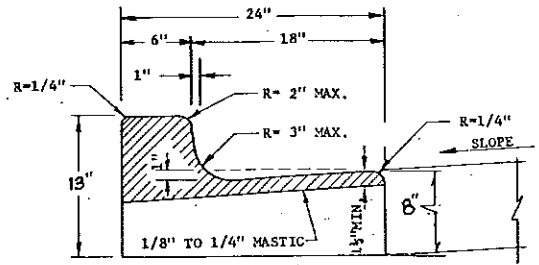
- - - - - Right of Way Limits
 - - - - - Temporary Construction Easement

Excess Right of Way
 To Be Sold To Others

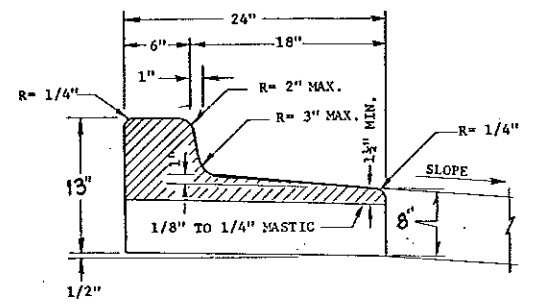
SEC. LINE 22+51.91
 $\Delta: 0^{\circ}23'40''$ LT.

F-RRS-1-006(005)066

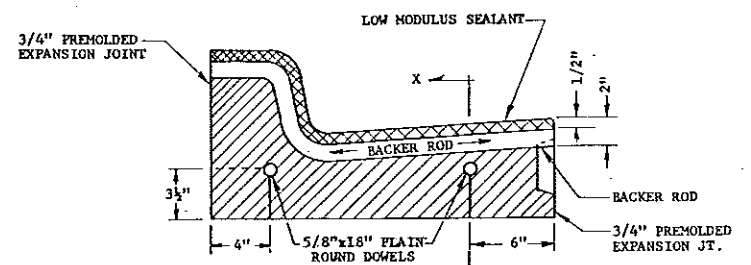
CURB & GUTTER DETAIL



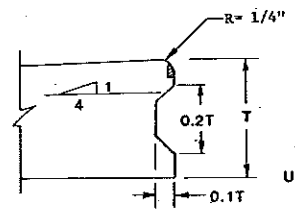
CURB & GUTTER TYPE I (SEC. A)



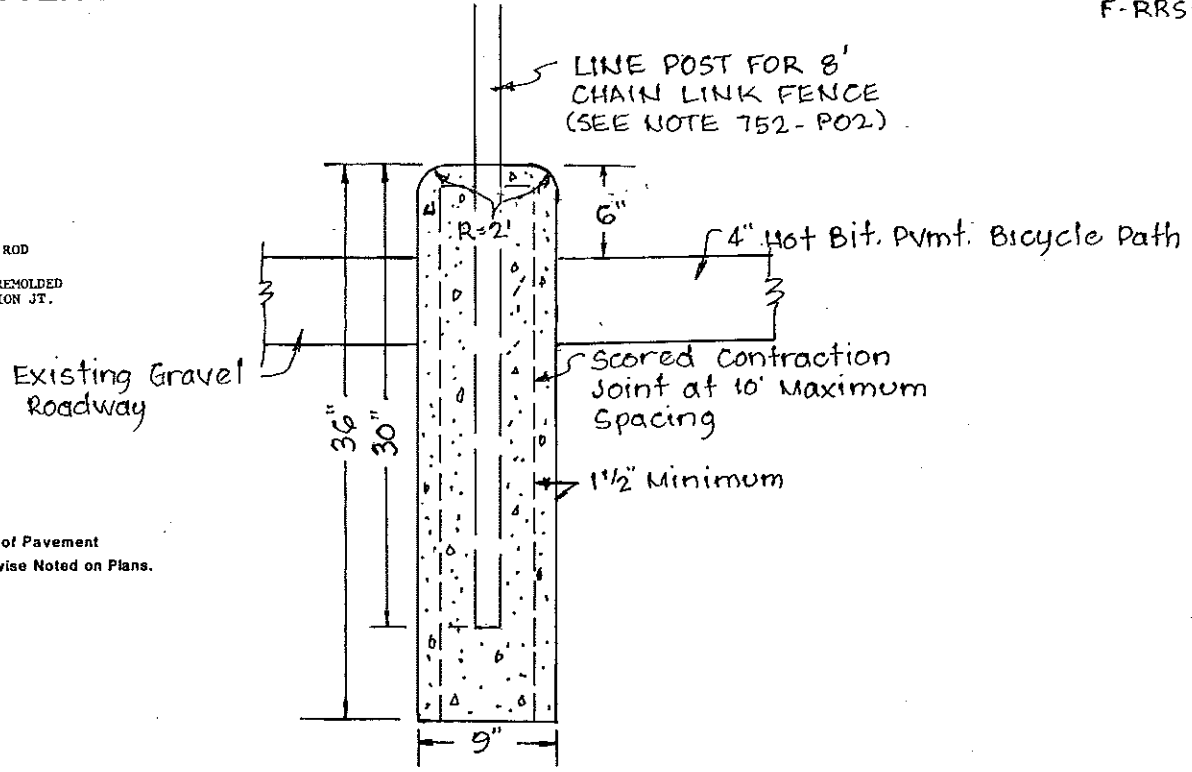
CURB & GUTTER TYPE I (SEC. D)



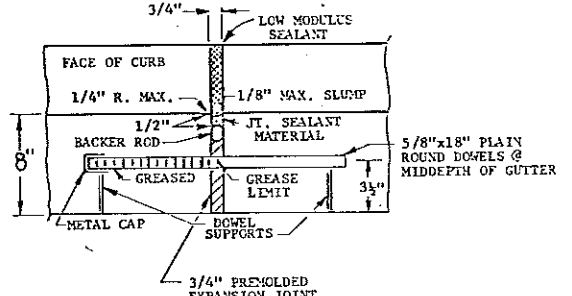
EXPANSION JOINT DETAIL



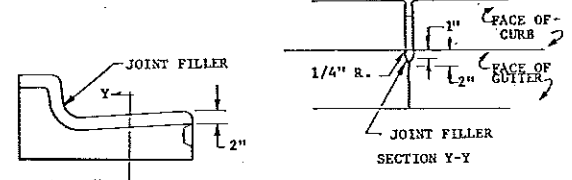
KEYWAY DETAIL FOR CURB & GUTTER (TO BE USED WITH P.C.C. PAVEMENT AND DRIVES.)



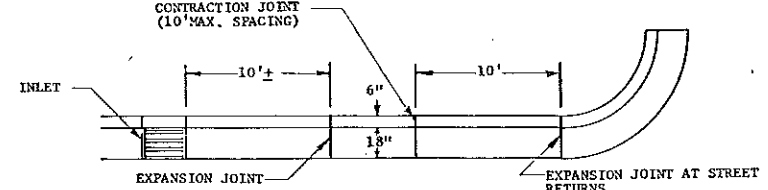
CURB, HEADER - TYPE I STA. 15 + 76 RT. & LT.



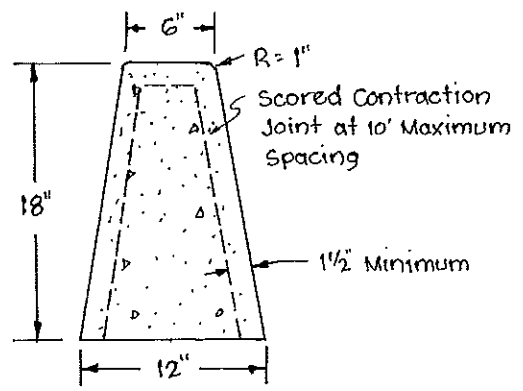
SECTION X-X



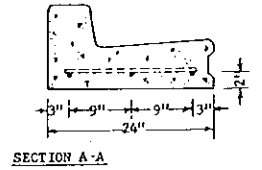
SCORED CONTRACTION JOINT DETAIL (10' MAX. SPACING)



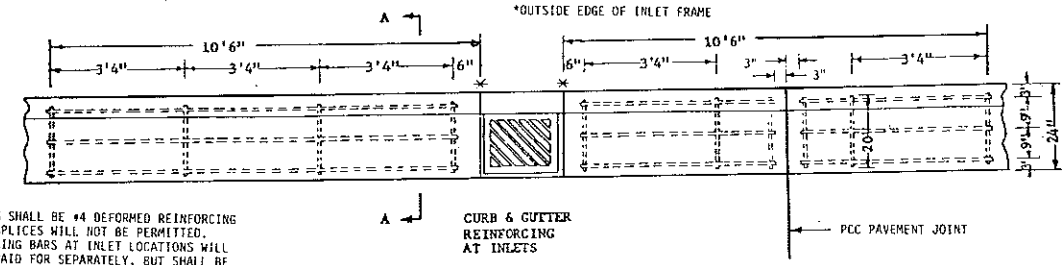
JOINT LOCATION DETAIL



CURB - TYPE I TO BE USED ON MAIN STREET STA. 741 + 43.45 TO 10 + 72 RT.



SECTION A-A

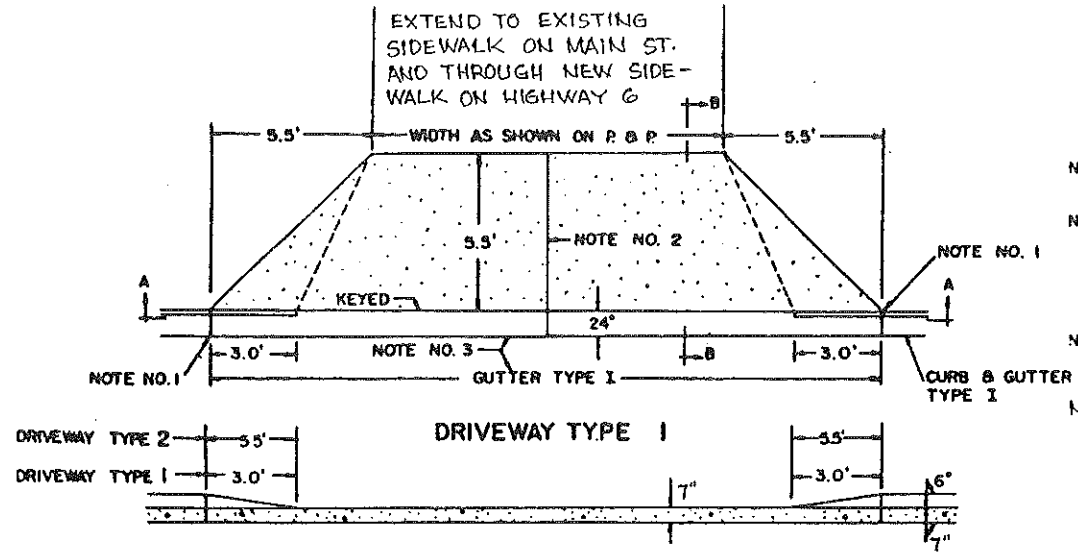


NOTE: ALL BARS SHALL BE #4 DEFORMED REINFORCING BARS. SPLICES WILL NOT BE PERMITTED. REINFORCING BARS AT INLET LOCATIONS WILL NOT BE PAID FOR SEPARATELY, BUT SHALL BE INCLUDED IN THE PRICE BID FOR "CURB AND GUTTER - TYPE I."

- EXPANSION JOINTS - EXPANSION JOINT MATERIAL SHALL BE 3/4" PREFORMED CONFORMING TO SECTION 826.02 B OF THE STANDARD SPECIFICATIONS. THE OPENING FOR THE BACKER ROD AND JOINT SEALANT SHALL BE FORMED BY A PRE-CUT PIECE OF WOOD OR OTHER MATERIAL APPROVED BY THE ENGINEER. DOWEL SUPPORTS ARE NOT REQUIRED ON THE SECOND POUR AT A COLD JOINT. THE METAL CAP AND GREASED DOWEL SHALL BE ON THE SECOND POUR.
- JOINT SEALING - ALL CONTRACTION AND EXPANSION JOINTS SHALL BE SEALED AS SHOWN IN THE DETAILS OR AS APPROVED BY THE ENGINEER. THE JOINT SEALANT SHALL BE LOW MODULUS SILICONE OR POLYURETHANE WITH THE FOLLOWING MINIMUM PROPERTIES:
TENSILE STRENGTH AT BREAK (ASTM D-412) 125 psi
MOVEMENT CAPABILITY ±50% EXPANSION/CONTRACTION
TT-5-00230C
THE SEALANT SHALL BE TOOLED AND INSTALLED IN ACCORDANCE WITH THE MANUFACTURERS RECOMMENDATIONS.
- THE COST FOR ALL LABOR, EQUIPMENT, AND MATERIAL NECESSARY TO CONSTRUCT CONTRACTION, & EXPANSION JOINTS SHALL BE INCLUDED IN THE PRICE BID FOR CURB AND GUTTER.

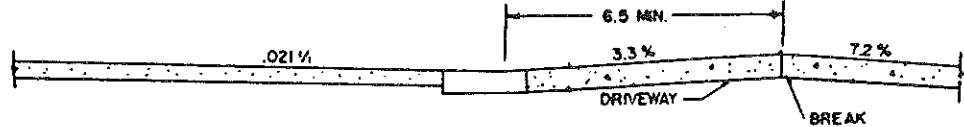
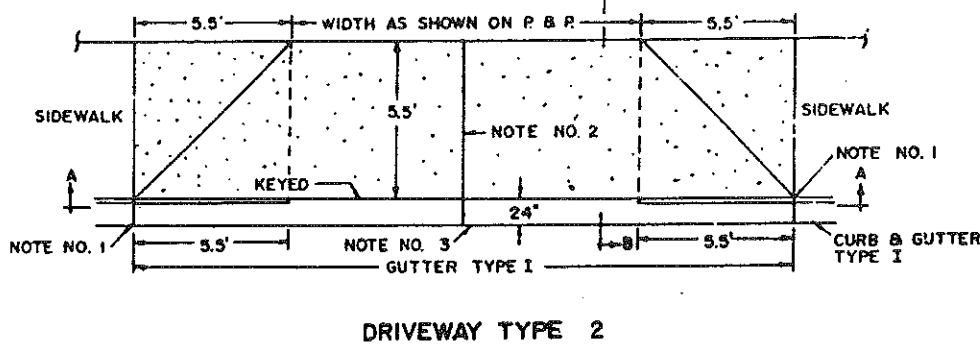
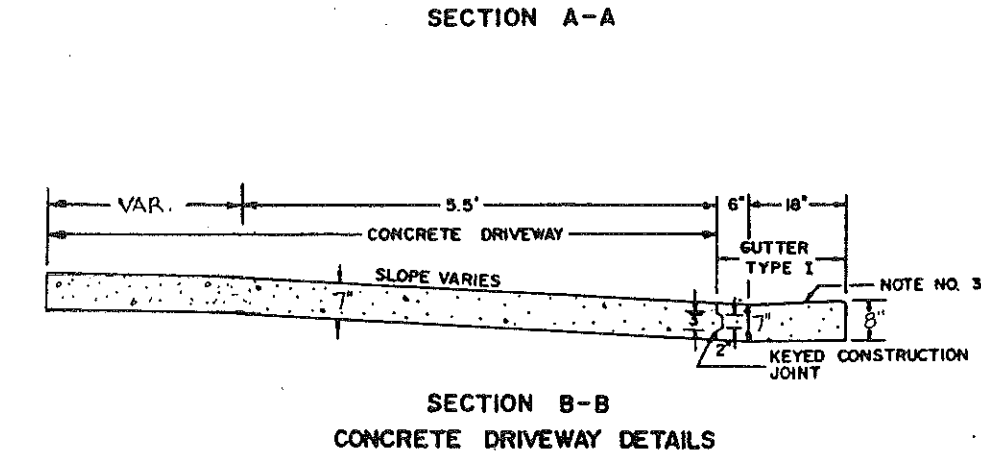
- NOTES:
- CURB AND GUTTER TYPE I (SEC. A) TO BE USED UNLESS OTHERWISE SPECIFIED.
 - CONTRACTION JOINTS: USE 1/8"-1/4" ASPHALTIC MASTIC BOARD EMBEDDED 1 1/2" INTO THE GUTTER AND THROUGH THE CURB, OR SCORE THE CURB AND GUTTER 2" AS SHOWN IN THE DETAIL.

CONCRETE DRIVEWAY (URBAN)

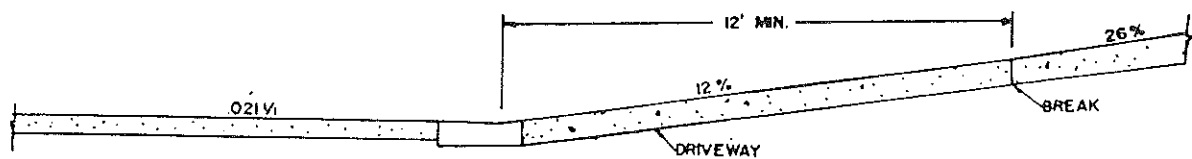


- NOTE NO. 1 3/4" PREMOLDED EXPANSION JOINT FULL DEPTH AND SAME SHAPE AS CURB AND GUTTER.
- NOTE NO. 2 CENTER JOINT SHALL BE USED ON ALL DRIVEWAYS 16' IN WIDTH OR GREATER. JOINTS SHALL BE A KEYED CONSTRUCTION JOINT OR A CONTRACTION JOINT SCORED 1/3 THE DEPTH OF THE CONCRETE. JOINT SHALL BE SEALED IN A MANNER AND WITH A MATERIAL APPROVED BY THE ENGINEER.
- NOTE NO. 3 GUTTER-TYPE I SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "CURB AND GUTTER-TYPE I."
- NOTE NO. 4 THE CONCRETE DRIVEWAYS SHALL BE CONSTRUCTED WITH HIGH EARLY STRENGTH CONCRETE

WIDTH	TYPE 1	TYPE 2
10'	9.5	12.6
12'	10.7	14.1
14'	11.9	15.3
16'	13.1	16.5
18'	14.4	17.7
20'	15.6	18.9
22'	16.8	20.2
24'	18.0	21.4
26'	19.3	22.6
28'	20.5	23.8
30'	21.7	25.1



SUMMIT
(MAX. SUMMIT CHANGE 10.5%)



SAG
(MAX. SAG CHANGE 14%)

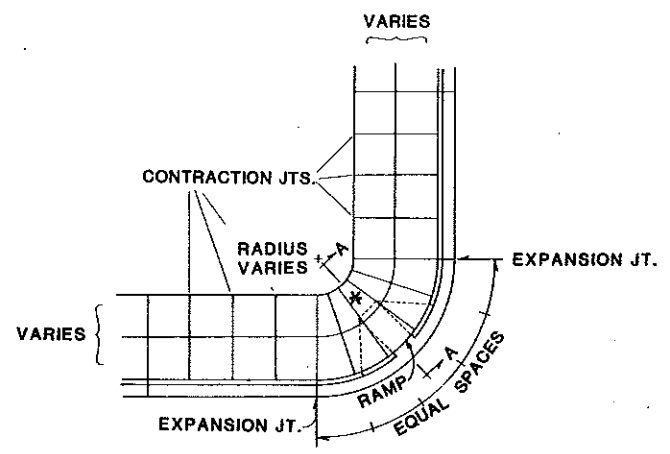
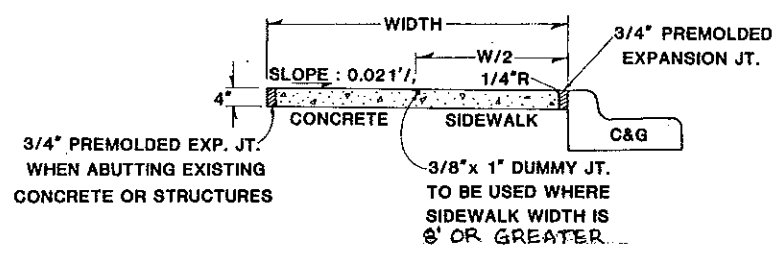
NOTE: ABOVE GRADIENTS ARE MAXIMUM VALUES ONLY. LESSER GRADIENTS ARE DESIRABLE WHERE EXISTING CONDITIONS PERMIT.

7-26-77		NORTH DAKOTA STATE HIGHWAY DEPARTMENT
REVISIONS		
DATE	CHANGE	Submitted: <i>[Signature]</i> Design Engineer
		Recommended: <i>[Signature]</i> Asst. Chief Engineer Prog. Construction
		Approved: <i>[Signature]</i> Chief Engineer

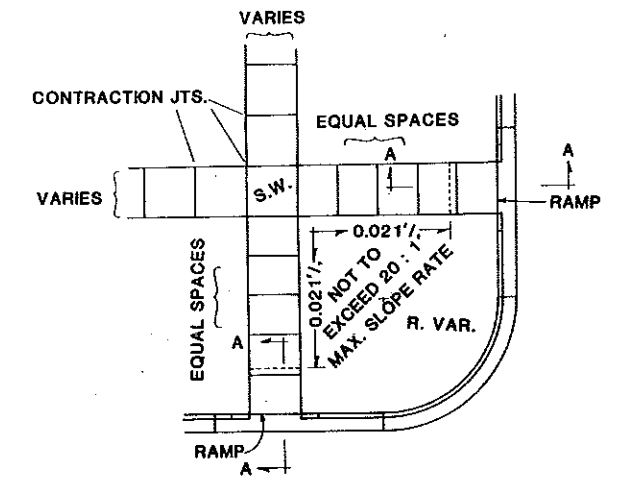
SIDEWALK & CURB RAMPS

NOTES: 1. METHOD OF PAYMENT: THE CURB RAMP WILL NOT BE PAID FOR SEPARATELY BUT SHALL BE INCLUDED IN THE QUANTITIES & PAID FOR AT THE UNIT PRICE BID FOR CONCRETE SIDEWALK AND CURB & GUTTER.

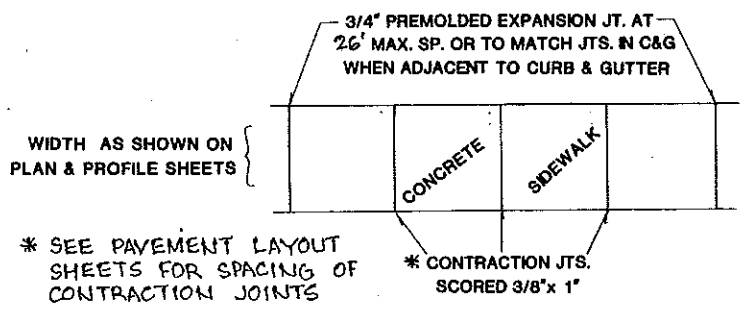
2. THE EXACT LOCATION & TYPE OF RAMP SHALL BE DETERMINED BY THE ENGINEER IN THE FIELD AFTER CONSULTATION WITH THE CITY ENGINEER & CHANGES MADE ACCORDINGLY.



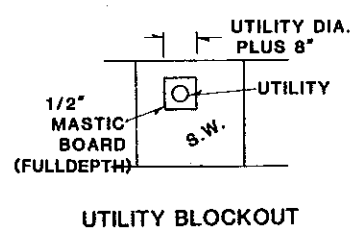
TYPE A



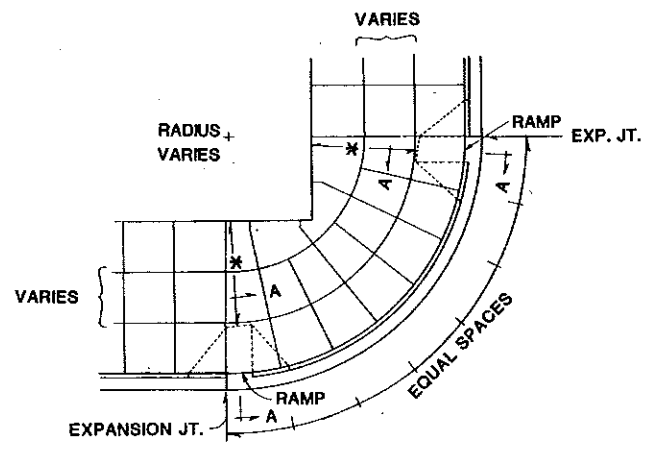
TYPE B



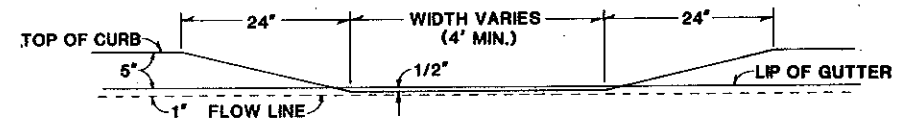
CONCRETE SIDEWALK DETAILS



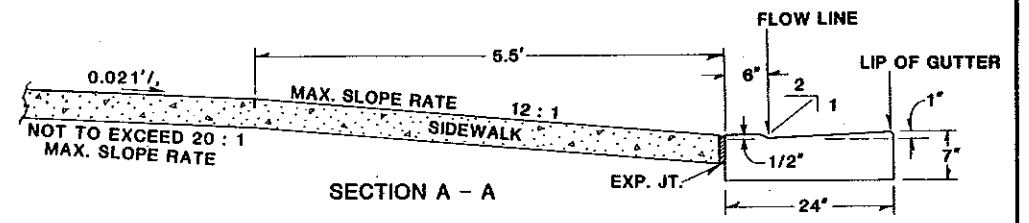
UTILITY BLOCKOUT



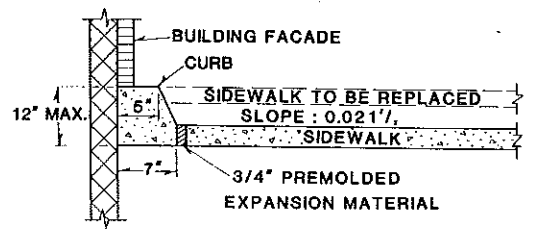
TYPE C



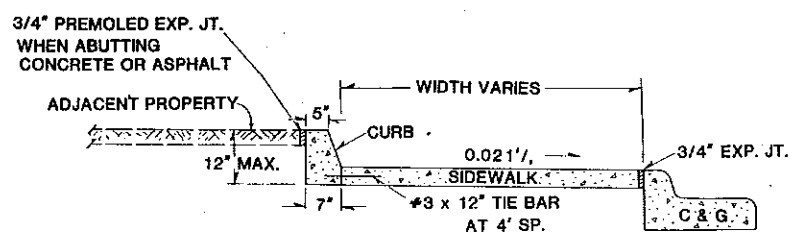
DEPRESSED CURB FOR PEDESTRIAN CROSSING (TYPE B RAMP)



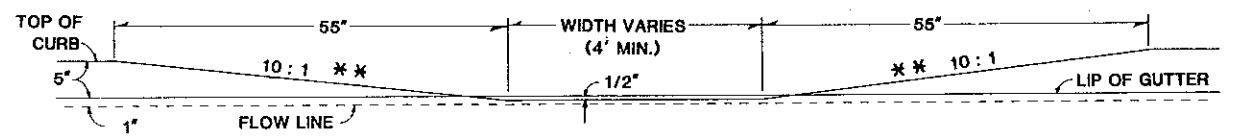
SECTION A - A
RAMPS SHALL HAVE A TEXTURED NONSKID SURFACE



CURB DETAIL



CURB DETAIL



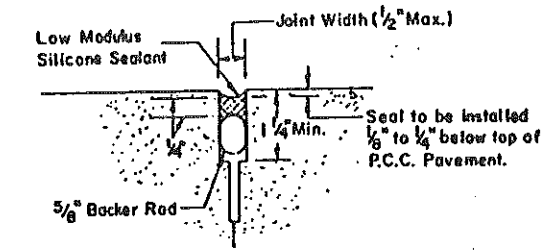
DEPRESSED CURB FOR PEDESTRIAN CROSSING (TYPE A & C RAMPS)

* IF LESS THAN 4' USE 12 : 1 SIDE SLOPE **

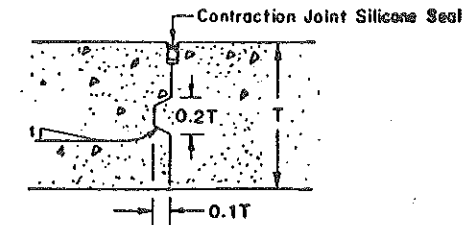
NOTE: 3. AS SHOWN ON THE PLANS OR AT THE DIRECTION OF THE ENGINEER, A CURB SHALL BE CONSTRUCTED WHERE THE EXISTING S.W., ABUTTING A BUILDING OR ADJACENT PROPERTY, IS TO BE LOWERED. THE CURB WILL BE PAID FOR AT THE UNIT PRICE BID FOR CURB-TYPE 1

JOINT DETAILS

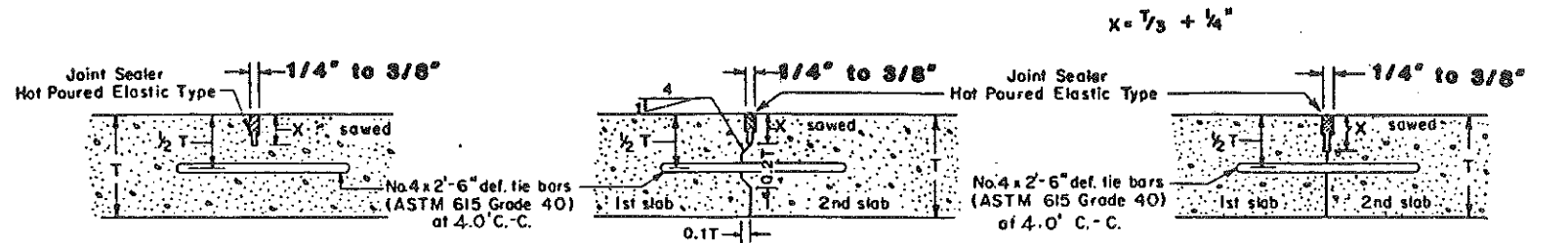
FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
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LONGITUDINAL JOINT SILICONE SEAL



**LONGITUDINAL KEYED JOINT
(MID-DEPTH OF PAVEMENT)**

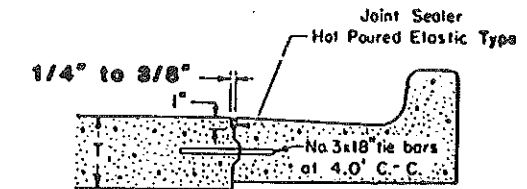


SAWED LONGITUDINAL JOINT

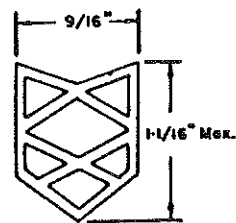
**LONGITUDINAL CONSTRUCTION JOINT
(KEYED TIED JOINT)**

**LONGITUDINAL CONSTRUCTION JOINT
(TIED BUTT JOINT)**

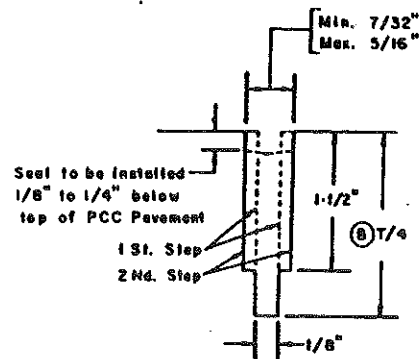
NOTE: The Joint Sealer on Longitudinal Joints shall have a Minimum Depth of 1 inch.



**JOINT SEALER AT ALL
CURB & GUTTER SECTIONS**

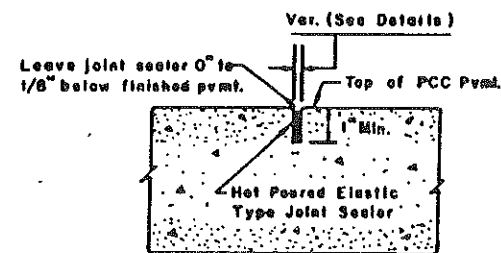


**PREFORMED COMPRESSION
JOINT SEAL FOR TRANSVERSE
CONTRACTION JOINTS**



SAWED TRANSVERSE JOINT

NOTE: (B) T/4 = One-Fourth thickness of PCC Pavement



JOINT SEALER DETAIL

Applies to sawed joints

NOTE:

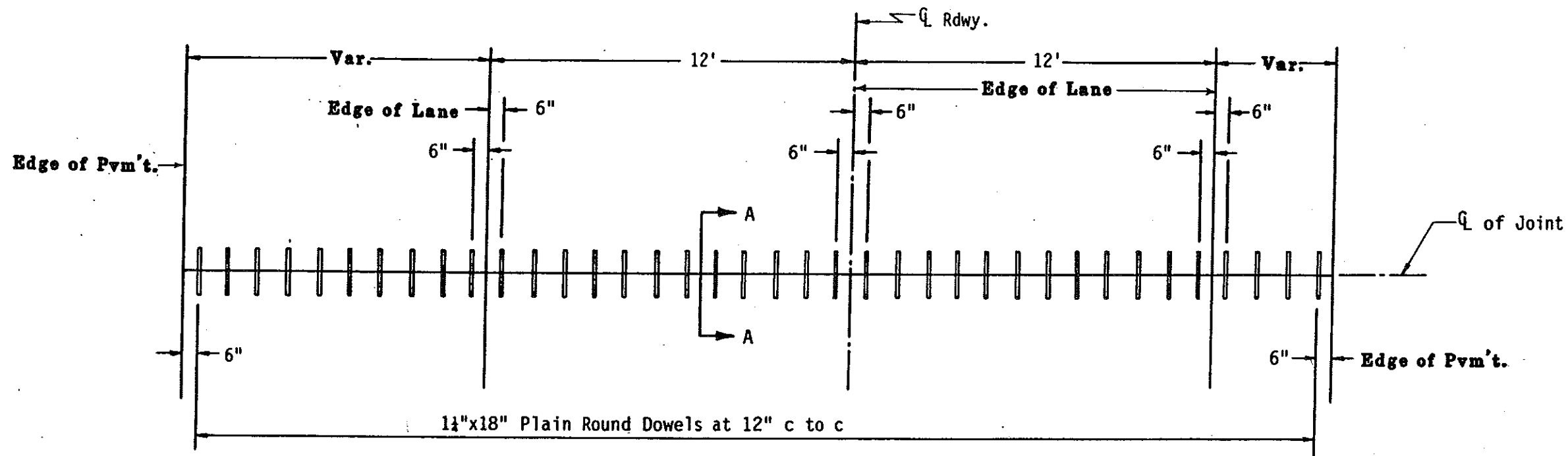
Prefomed inserts used to form grooves for transverse joints will not be allowed. Prefomed compression joint seals of other shapes may be used. The shape and dimensions must be approved by the Engineer.

The hot poured elastic type joint filler shall meet the requirements of section 826.02 A.2 of the standard specifications.

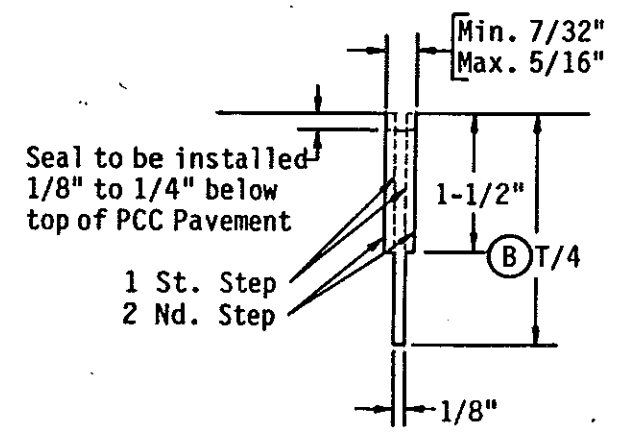
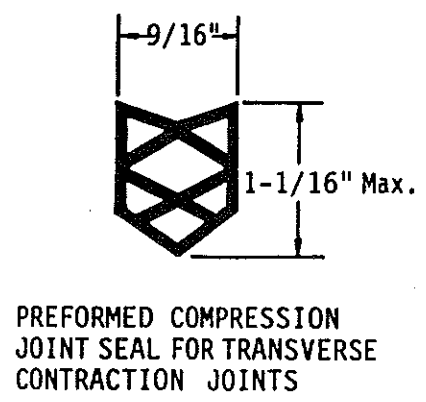
NOTE: Prefomed compression joint seals of other shapes may be used. The shape and dimensions must be approved by the Engineer.

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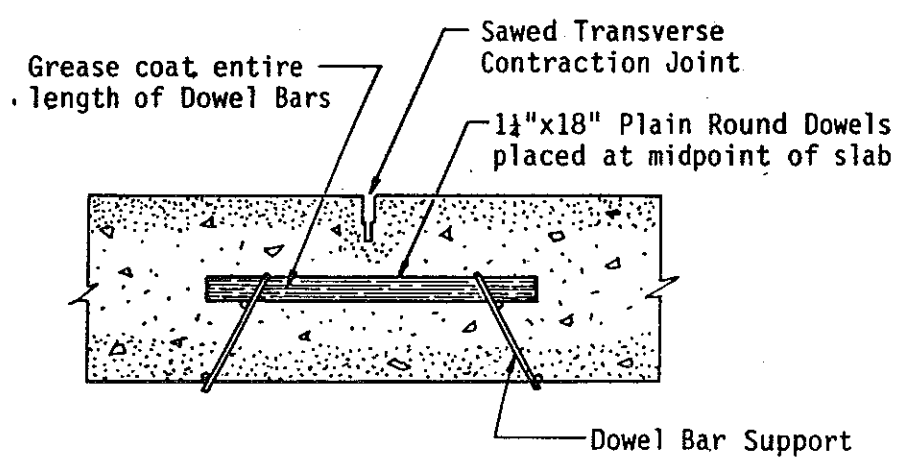
CONTRACTION JOINT DETAILS



CONTRACTION JOINT DOWEL BAR ASSEMBLY



SAWED TRANSVERSE JOINT
(B) T/4 = One-Fourth thickness of PCC Pavement

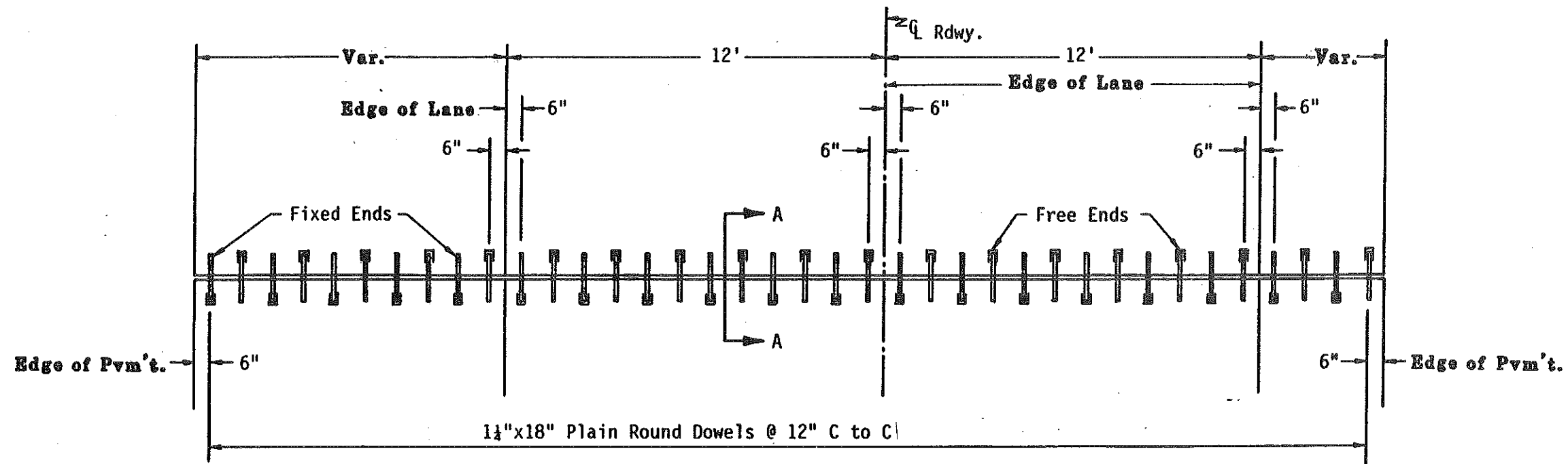


SECTION A-A

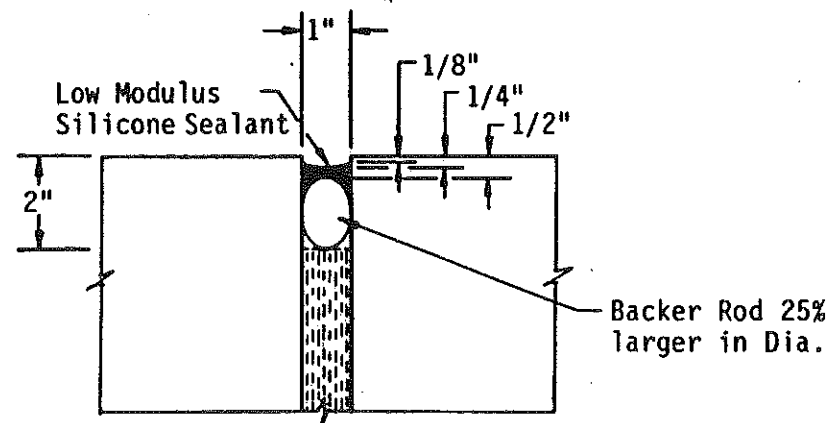
NOTE: Preformed compression joint seals of other shapes may be used. The shape and dimensions must be approved by the Engineer.

EXPANSION JOINT DETAILS

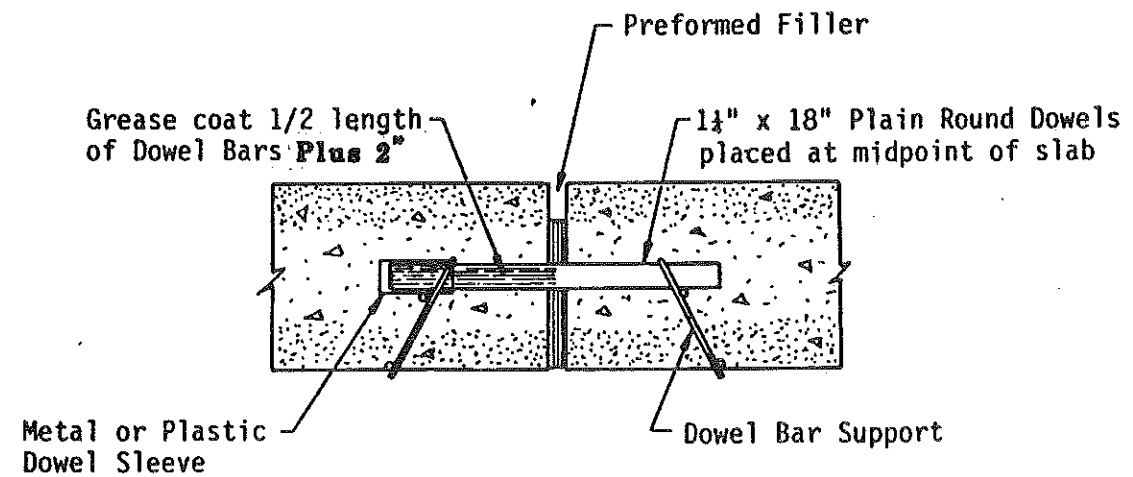
FYWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-RRS-1-006(005)066	26



EXPANSION JOINT DOWEL BAR ASSEMBLY

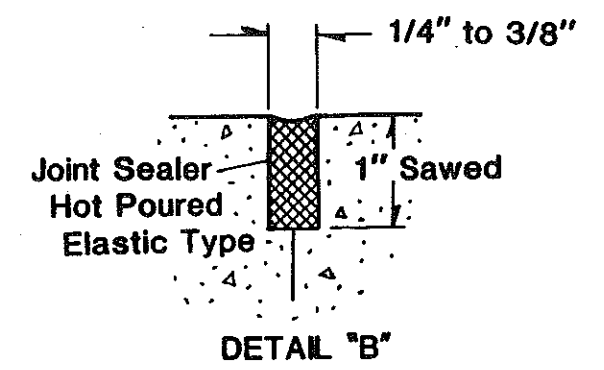
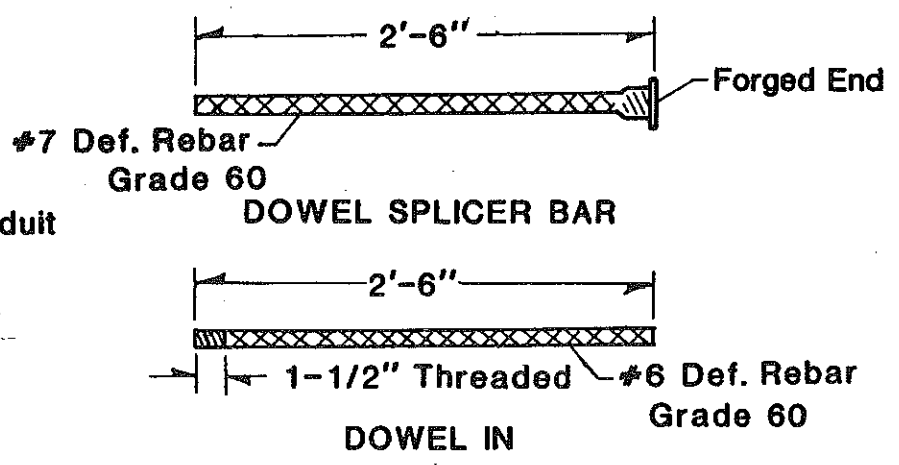
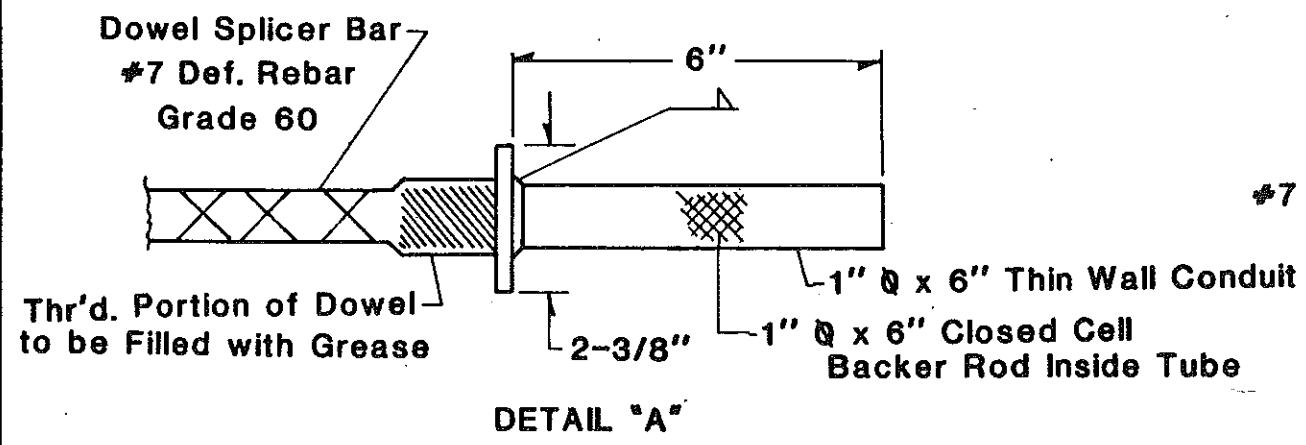


INSTALLATION
(Expansion Joint Seal)

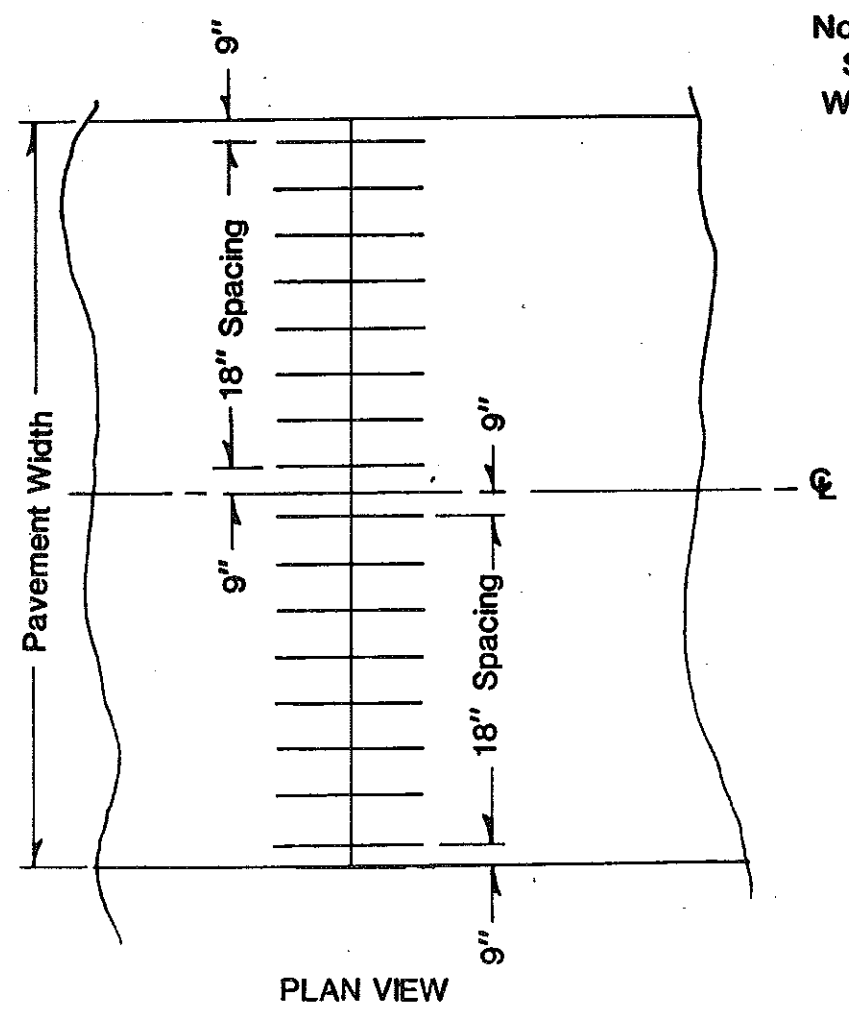
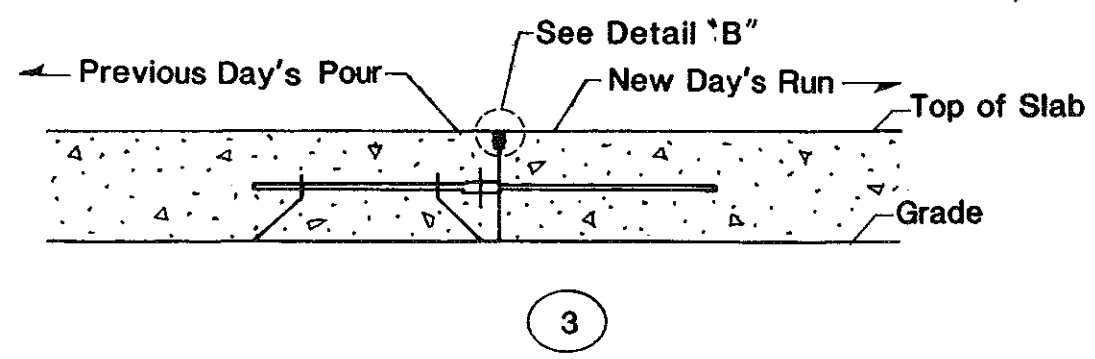
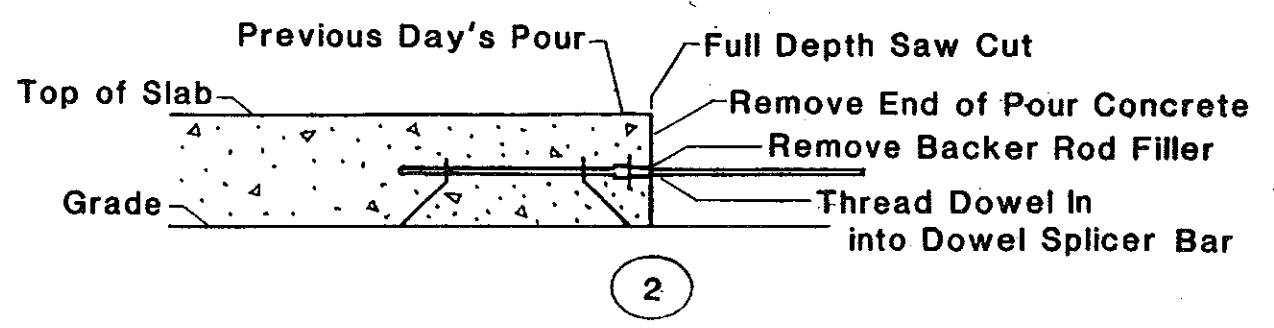
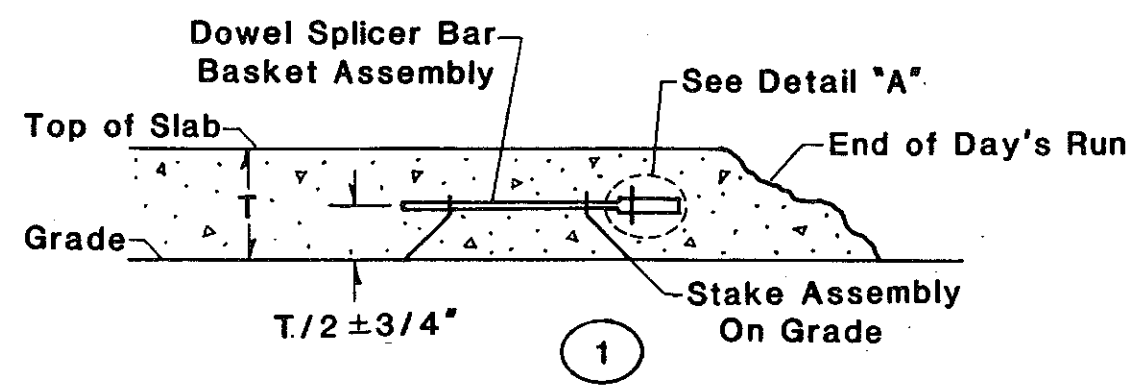


SECTION A-A

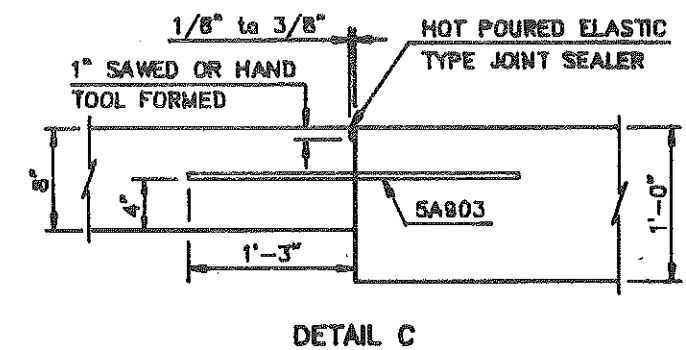
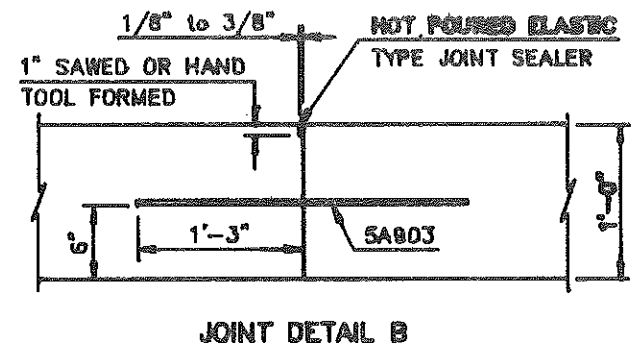
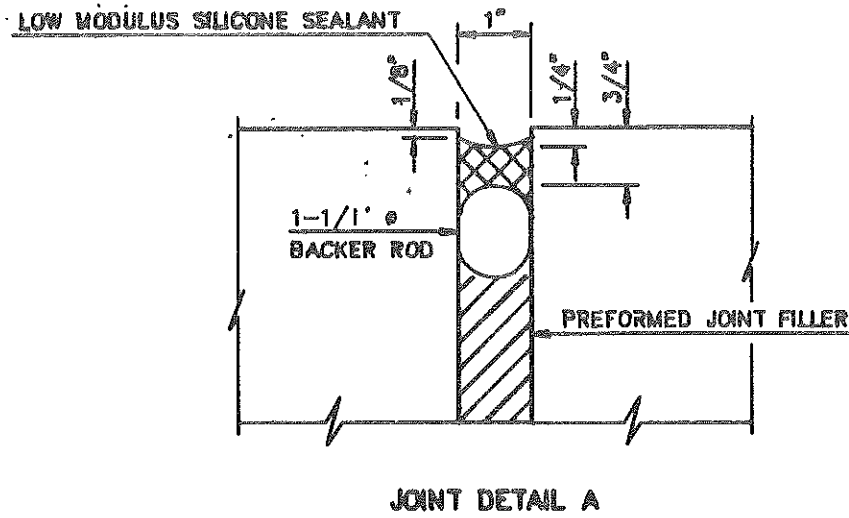
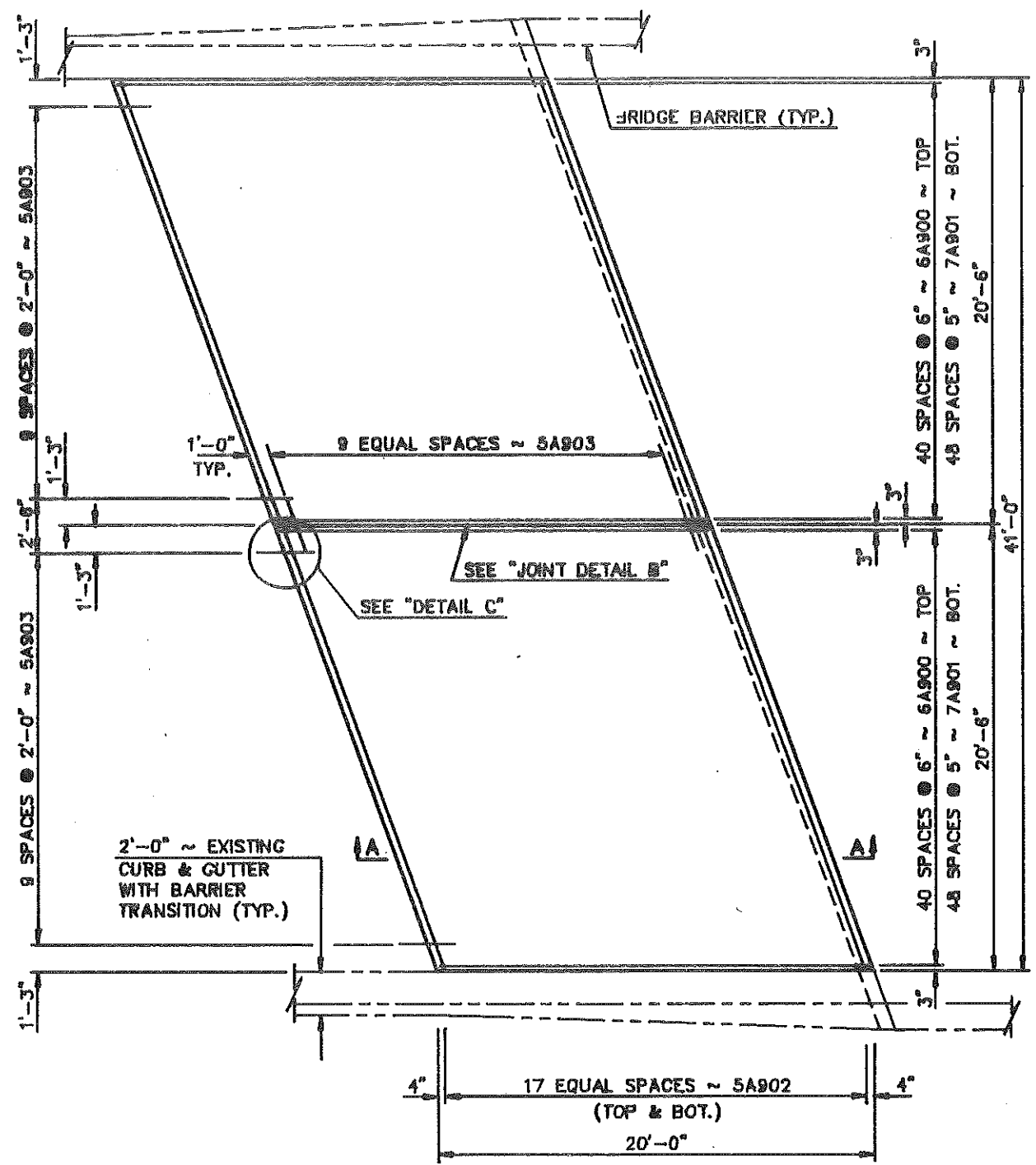
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Note: Construction Joints to be Sawed to a Depth of 1" & a Width of 1/4" to 3/8" & Sealed.



TRANSVERSE CONSTRUCTION JOINT



WIDTH = 41'-0"

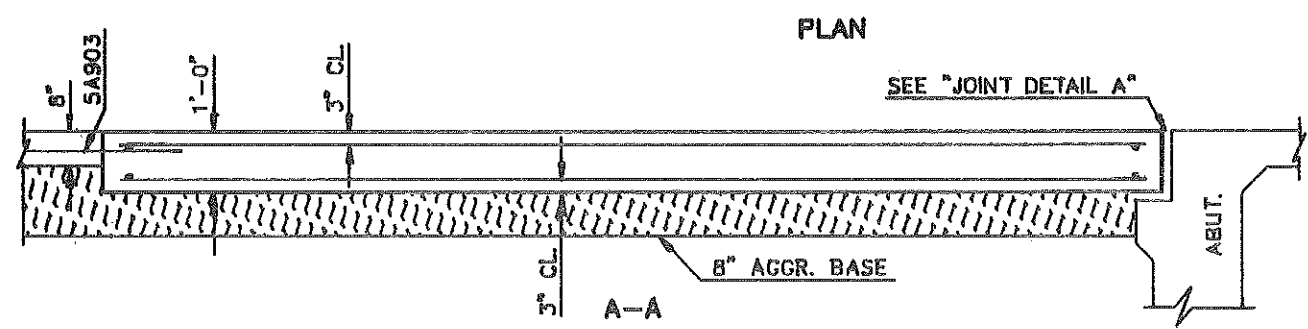
SKEW ANGLE = 20°

BAR LIST

SIZE	MARK	NO.	LENGTH
8	A900	82	19'-8"
7	A901	98	19'-8"
5	A902	72	21'-6"
5	A903	30	2'-6"

ESTIMATED MATERIAL QUANTITIES

REINFORCING STEEL (LBS.)	CONCRETE (C.Y.)
8055	30.4



NOTE:

THE ABOVE ESTIMATED MATERIAL QUANTITIES ARE FOR INFORMATIONAL PURPOSES ONLY. ALL MATERIALS INCLUDING CONCRETE, REINFORCING BARS, BACKER ROD, SILICON SEALANT, PREFORMED JOINT FILLER AND LABOR REQUIRED TO BUILD THE APPROACH SLABS AND APPROACH SLAB BARRIERS SHALL BE INCIDENTAL TO THE PAY ITEM, "CONCRETE BRIDGE APPROACH SLAB."

THE CONCRETE SHALL BE CLASS AE-3 AND THE REINFORCING STEEL SHALL BE GRADE 60.

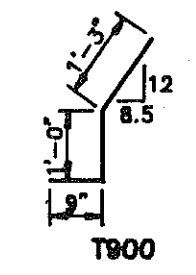
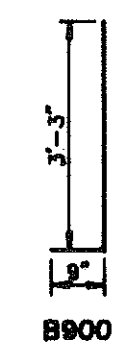
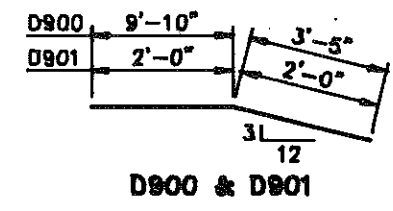
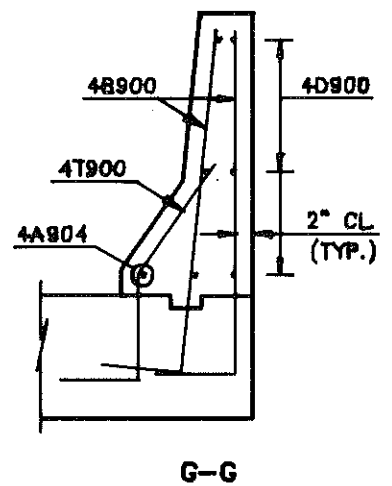
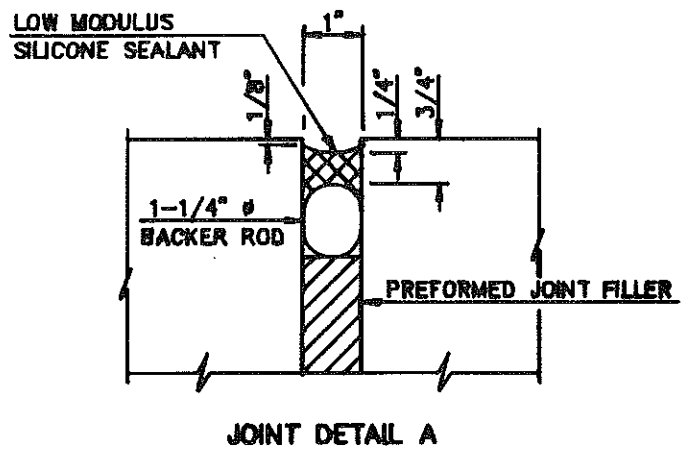
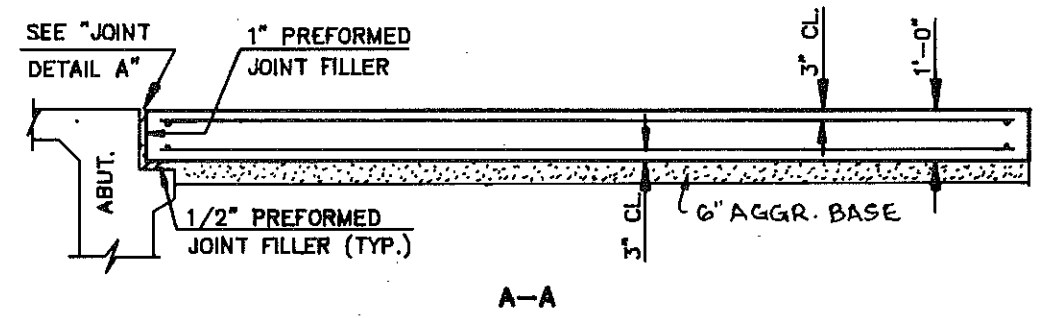
QUANTITIES

APPROACH SLAB	91.1 S.Y.
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HIGHWAY 6 - HEART RIVER MANDAN

(NORTH END)

APPROACH SLAB



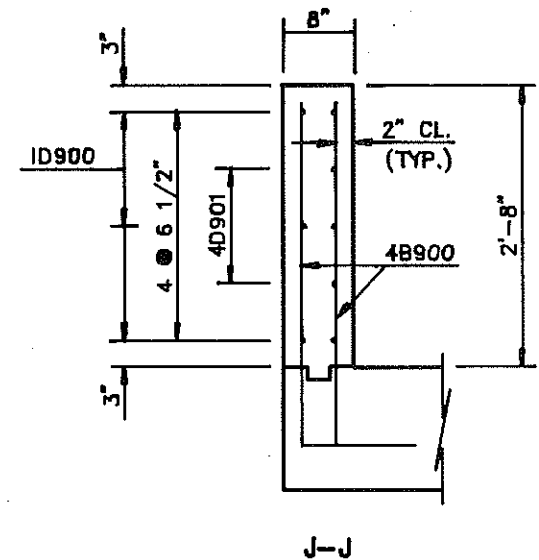
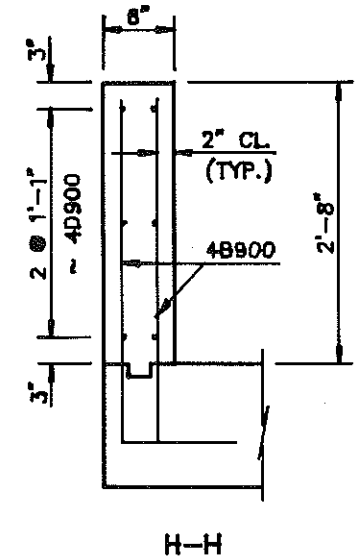
SKIEW ANGLE = 20°

BAR LIST -- ONE SLAB

SIZE	MARK	NO.	LENGTH
6	A900	94	19'-7"
7	A901	112	19'-7"
5	A902	12	6'-1"
4	A904	2	7'-8"
5	A905	10	3'-0"
5	A906	28	23'-8"
5	A907	56	24'-5"
4	B900	112	4'-0"
4	D900	12	13'-3"
4	D901	4	4'-0"
4	T900	18	3'-0"

ESTIMATED MATERIAL QUANTITIES

REINFORCING STEEL (LBS.)	CONCRETE (C.Y.)
9935	36.1



NOTE:

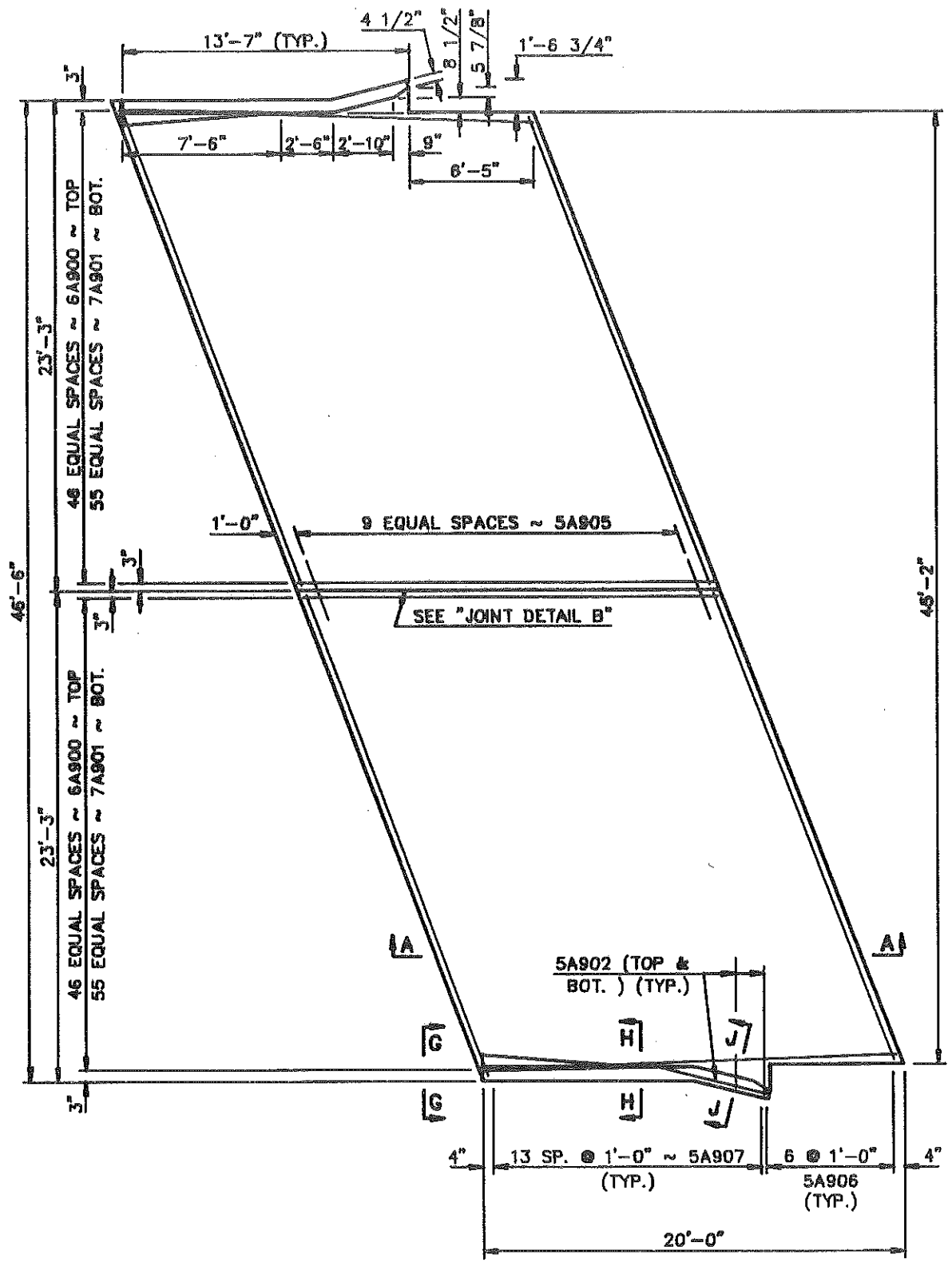
THE ABOVE ESTIMATED MATERIAL QUANTITIES ARE FOR INFORMATIONAL PURPOSES ONLY. ALL MATERIALS INCLUDING CONCRETE, REINFORCING BARS, BACKER ROD, ELASTIC JOINT SEALER, SILICON SEALANT, PREFORMED JOINT FILLER AND LABOR REQUIRED TO BUILD THE APPROACH SLABS AND APPROACH SLAB BARRIERS SHALL BE INCIDENTAL TO THE PAY ITEM, "CONCRETE BRIDGE APPROACH SLAB."

THE CONCRETE SHALL BE CLASS AE-3 AND THE REINFORCING STEEL SHALL BE GRADE 60.

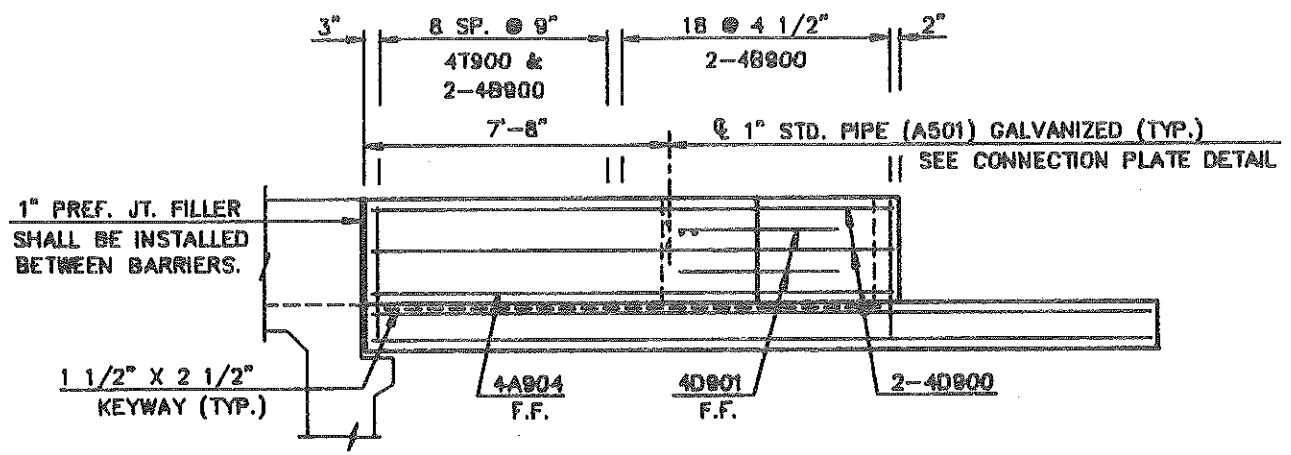
THE EXCAVATION REQUIRED FOR THE INSTALLATION OF THE SOUTH BRIDGE APPROACH SLAB (APPROX. 50 C.Y.) HAS BEEN INCLUDED IN THE QUANTITIES AND SHALL BE PAID FOR AT THE CONTRACT UNIT PRICE FOR "COMMON EXCAVATION-TYPE A."

QUANTITIES	(ONE SLAB)
APPROACH SLAB	97.8 S.Y.

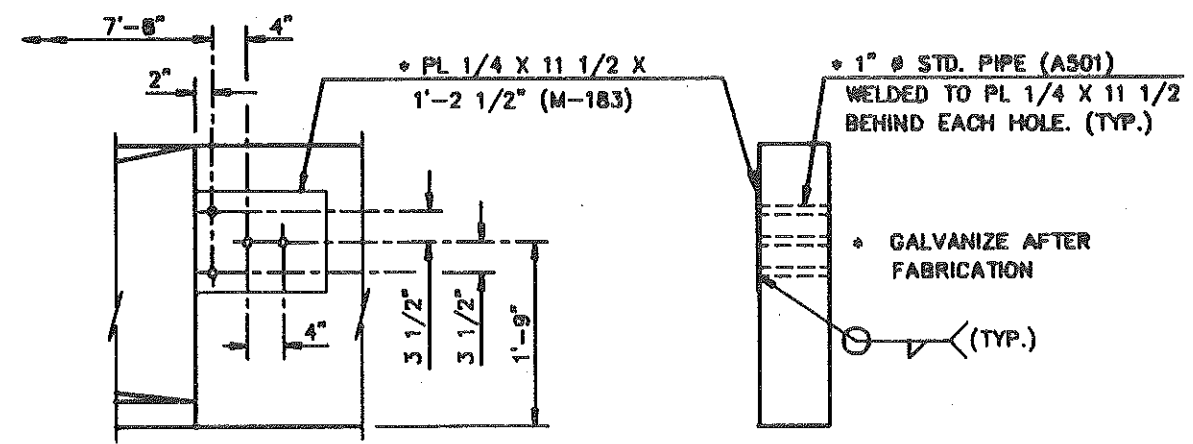
HIGHWAY 6 - HEART RIVER
 MANDAN
 (SOUTH END)
 APPROACH SLAB



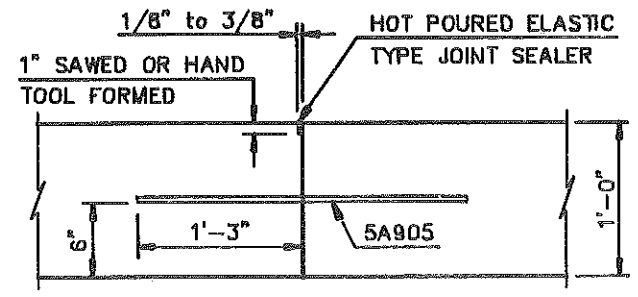
PLAN



ELEVATION



CONNECTION PLATE DETAILS

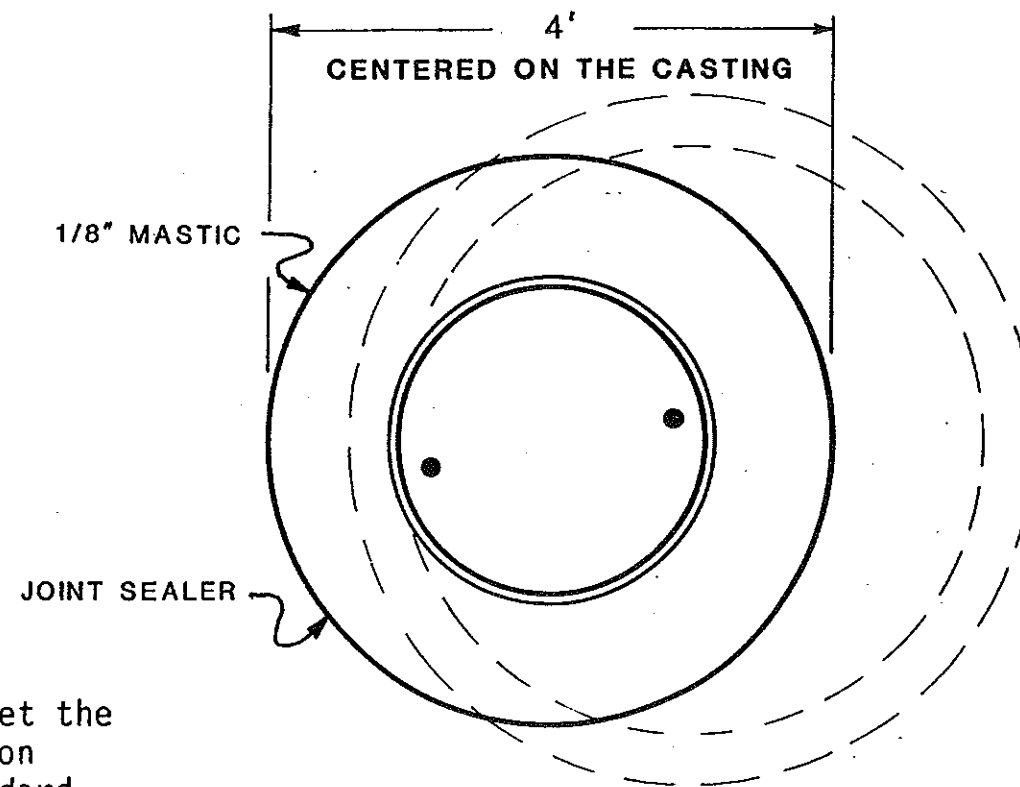


JOINT DETAIL B

NOTE:
SEE DWG. 6-066.735-3 FOR SECTIONS A-A, G-G, H-H & J-J.

QUANTITIES	(ONE SLAB)
SEE DWG. 6-066.735-3	
HIGHWAY 6 - HEART RIVER MANDAN (SOUTH END) APPROACH SLAB	

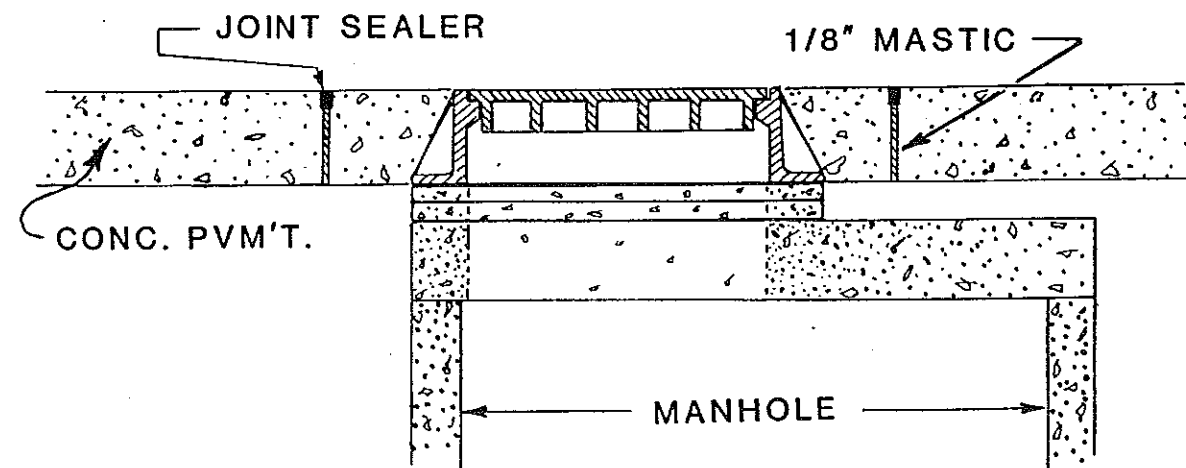
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(Joint Sealer shall meet the requirements of Section 826.02 A2 of the Standard Specifications.)

NOTE:

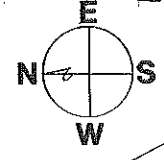
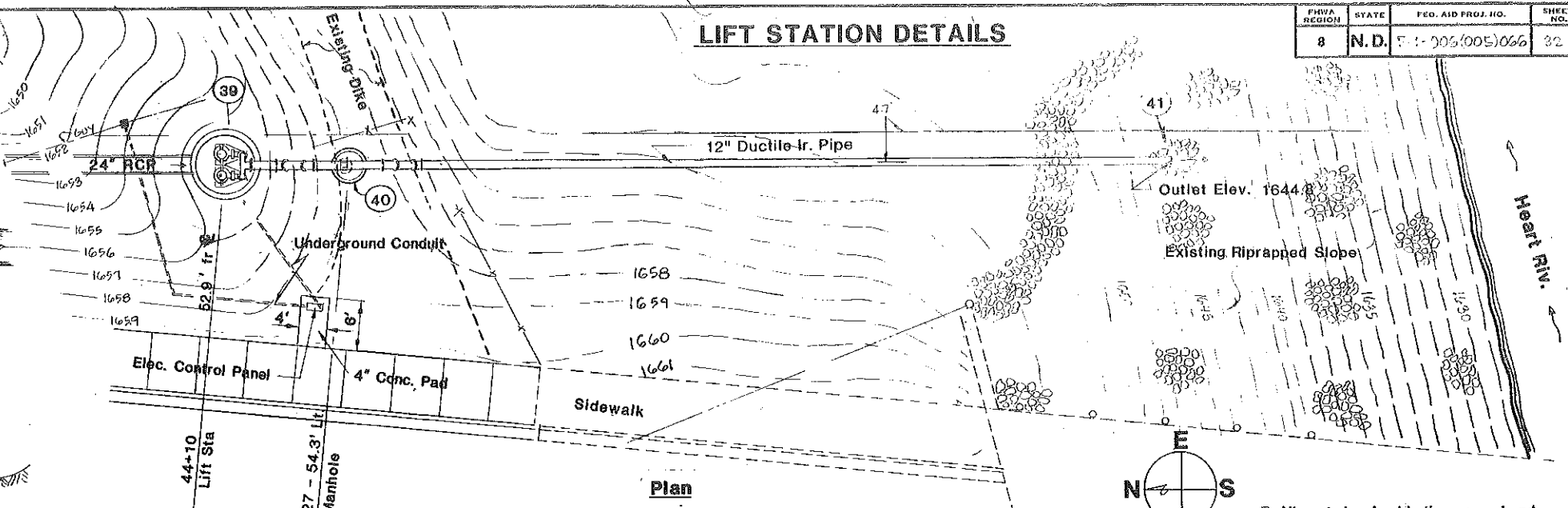
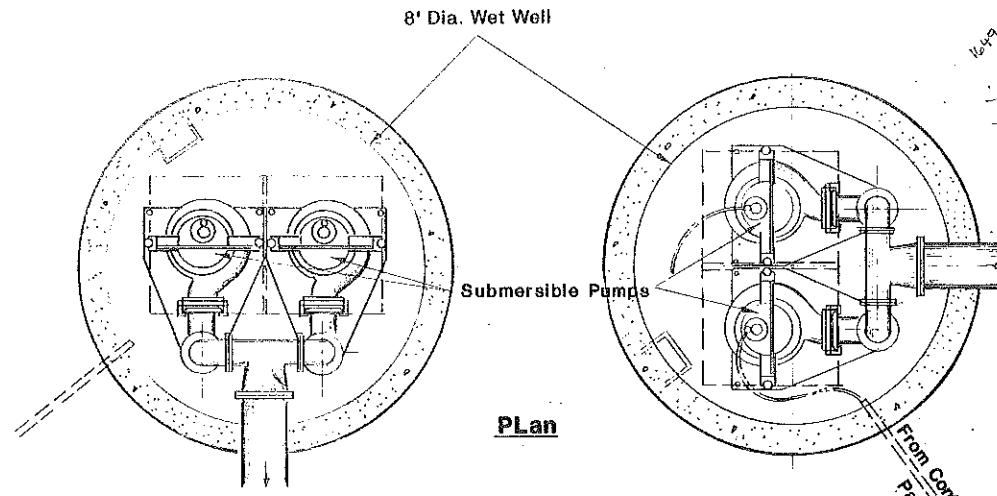
A manhole blockout shall be installed at all locations where a new or existing manhole is located in the new P.C.C. Pavement. The cost of installing the manhole blockout as shown shall be included in the price bid for -48" or Manholes - 60"



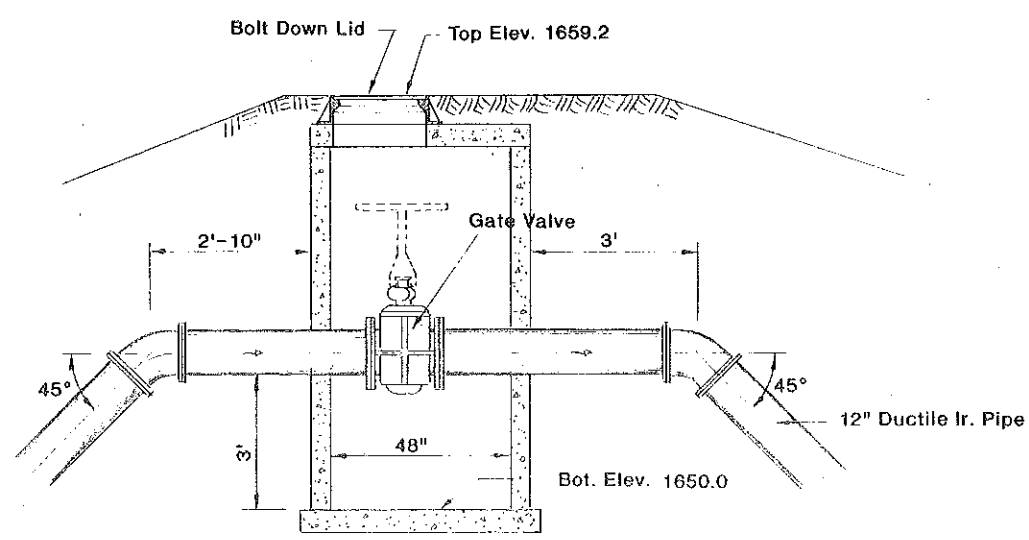
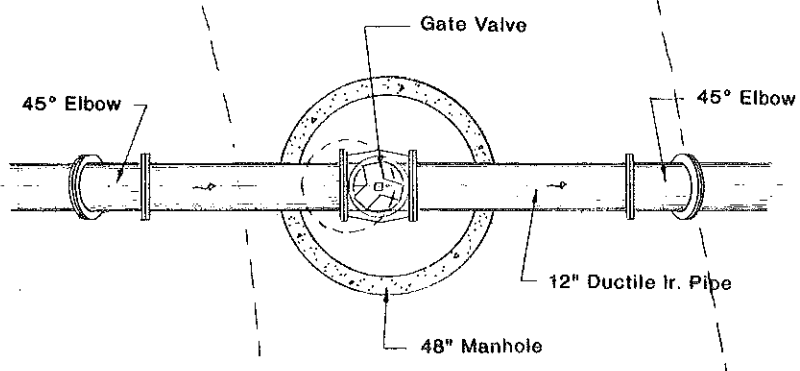
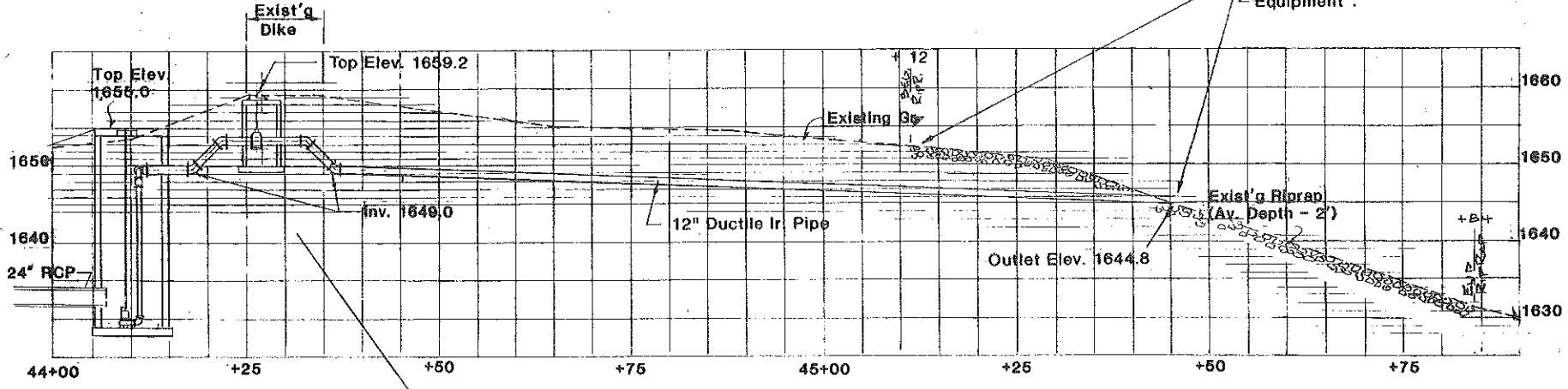
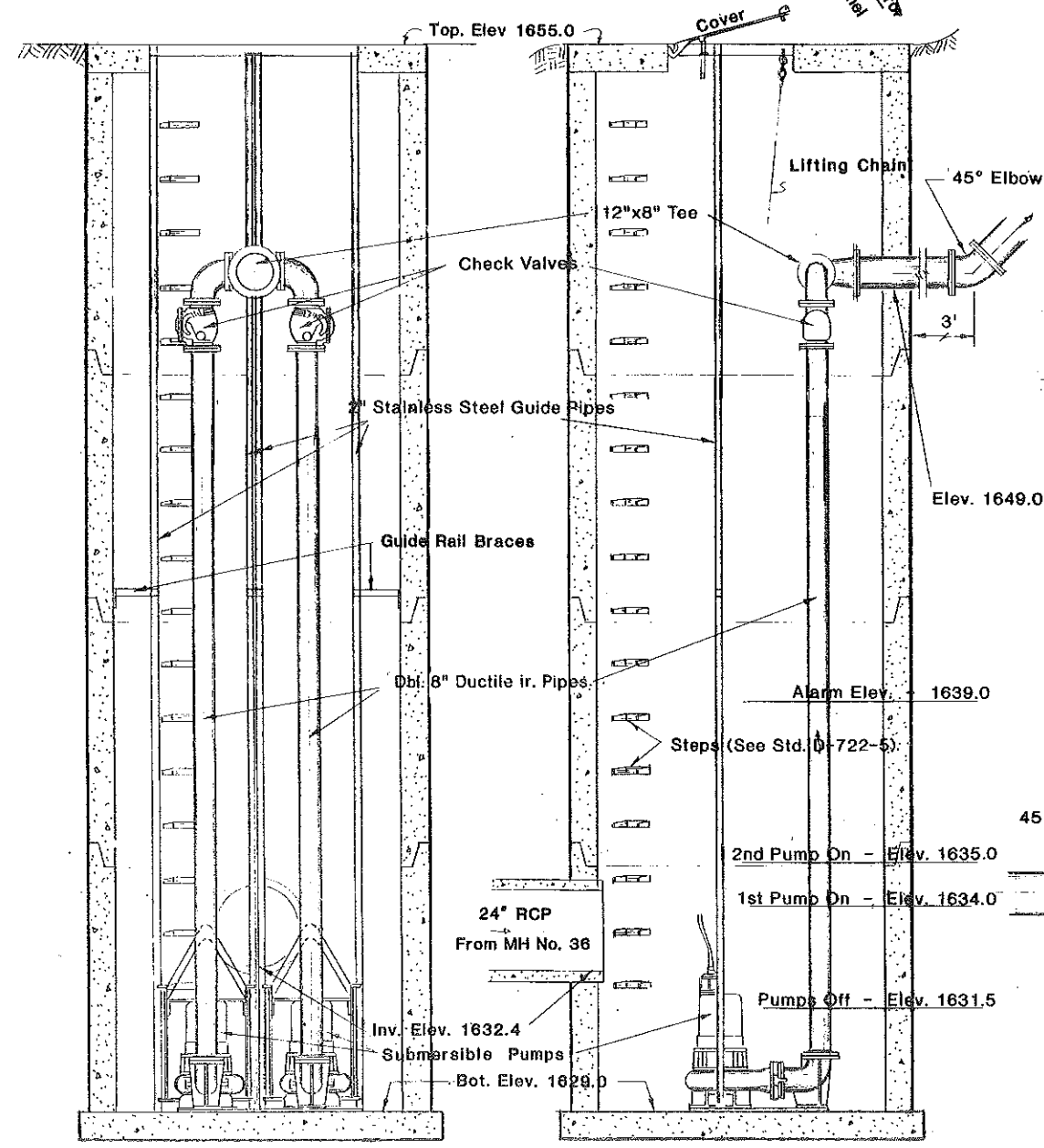
**MANHOLE BLOCKOUT
DETAILS
(ROUND)**

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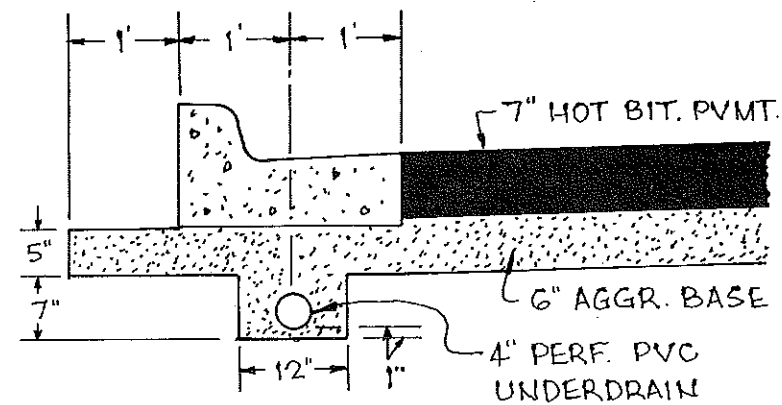
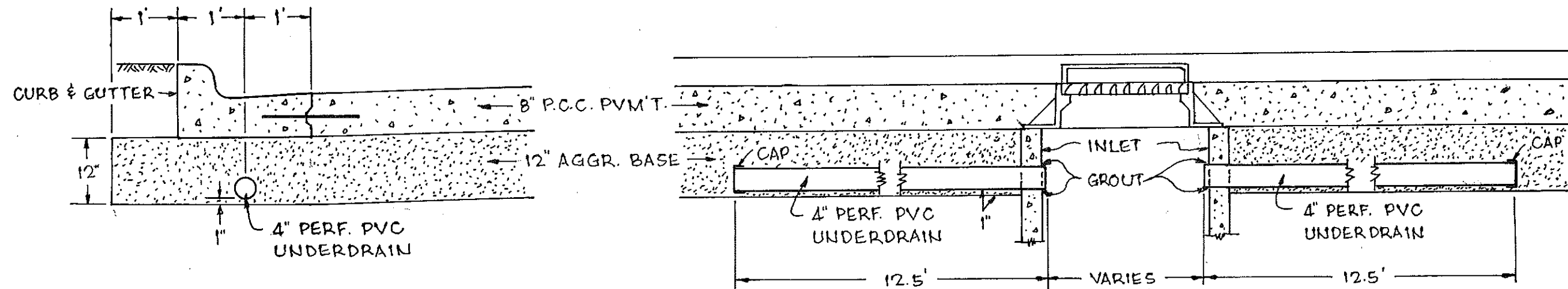
LIFT STATION DETAILS



All costs involved in the removal and replacement of existing riprap shall be included in the price bid for Pumping Equipment.



UNDERDRAIN, PIPE, PVC, PERFORATED - 4 INCH

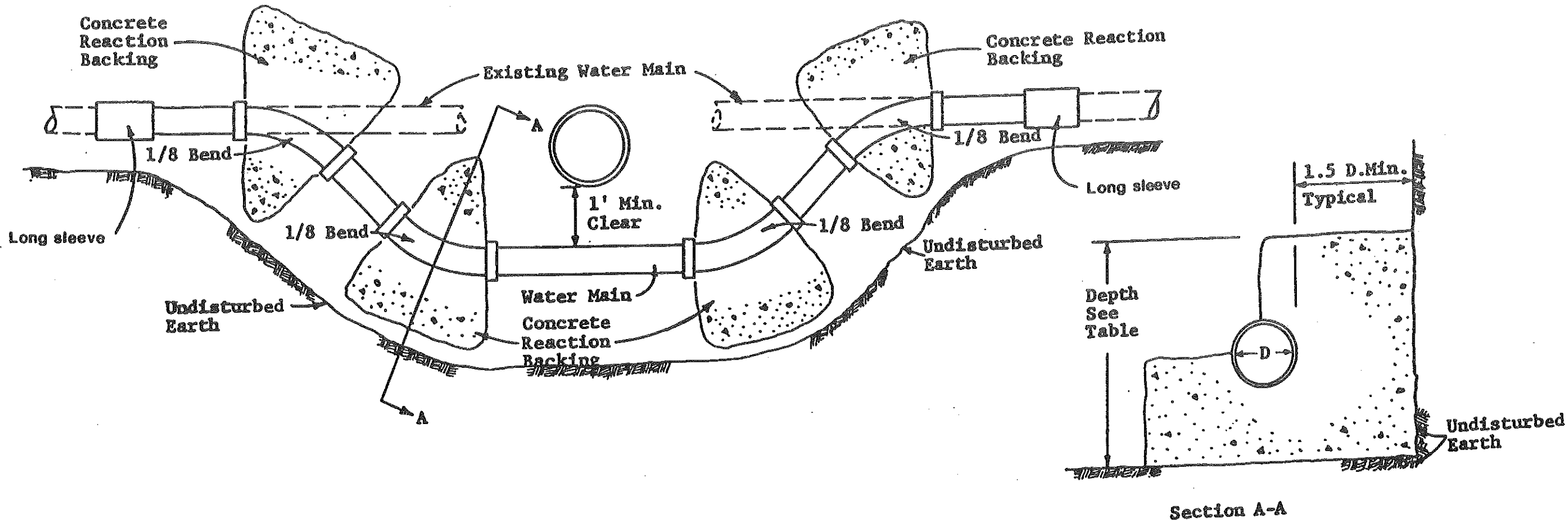


SECTION ON 1ST ST., 2ND ST. & 3RD ST.

The trench to accommodate the perforated pipe shall be excavated for a distance of 6" beyond the end of the pipe.

NOTE:

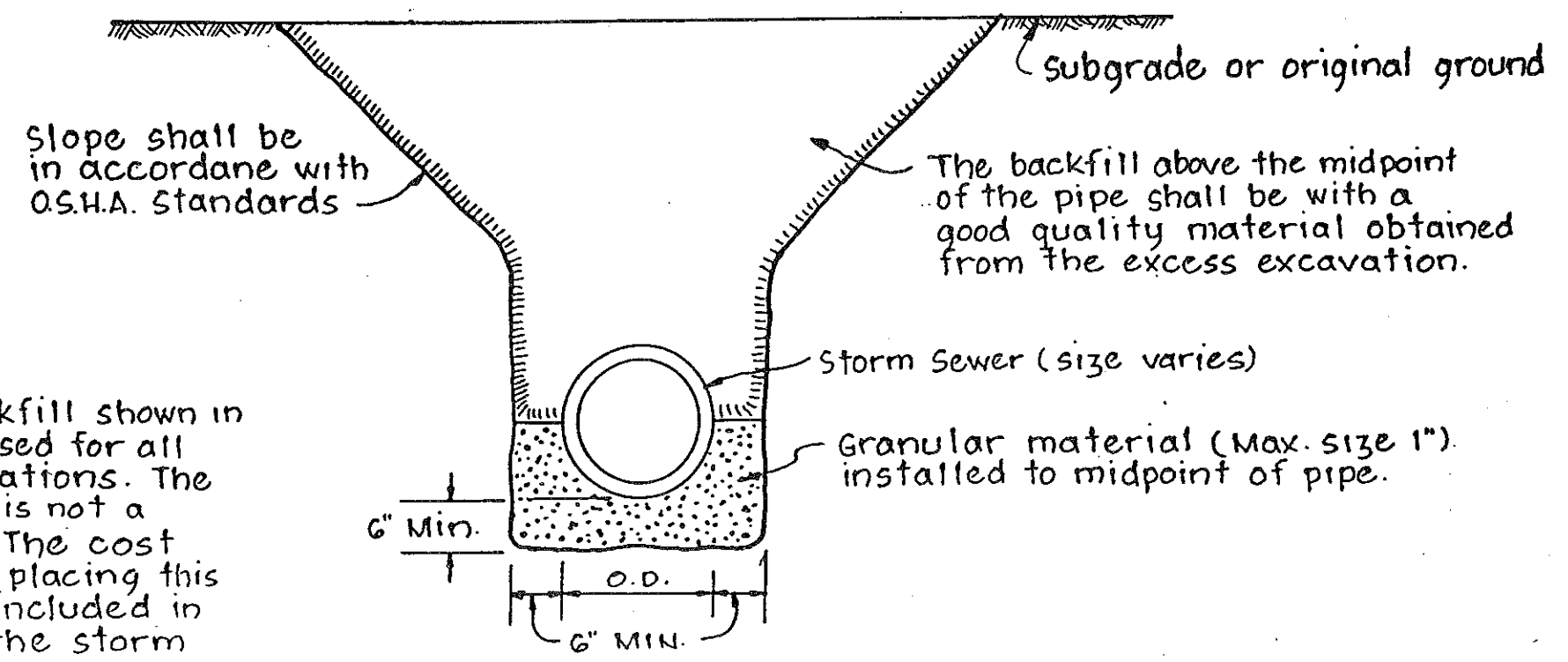
The 4" perforated PVC pipe shall be installed the upstream side of inlets located on a continuous grade and on both sides where the inlet is located in a sag. The contract unit price for "Underdrain, Pipe, PVC, Perforated - 4 Inch" shall be full compensation for all labor, equipment, and materials necessary to complete the work as specified.



NOTES:
 The exact elevation of the existing water main is not known. The lengths of 12" P.V.C. water main shall be adjusted as required for the installation. A length of 20 feet has been assumed for bidding purposes.
 See notes 724-P01 and 724-P02 pertaining to the P.V.C. water mains and the cast iron fittings.

Depth of Backing Ratio of Pipe Diam.	
Fitting	Depth
Tee or Plug	3-D
1/4 Bend-90°	3-D
1/8 Bend-45°	3-D
1/16 Bend-22½°	2-D

WATERMAIN INSTALLATION DETAIL

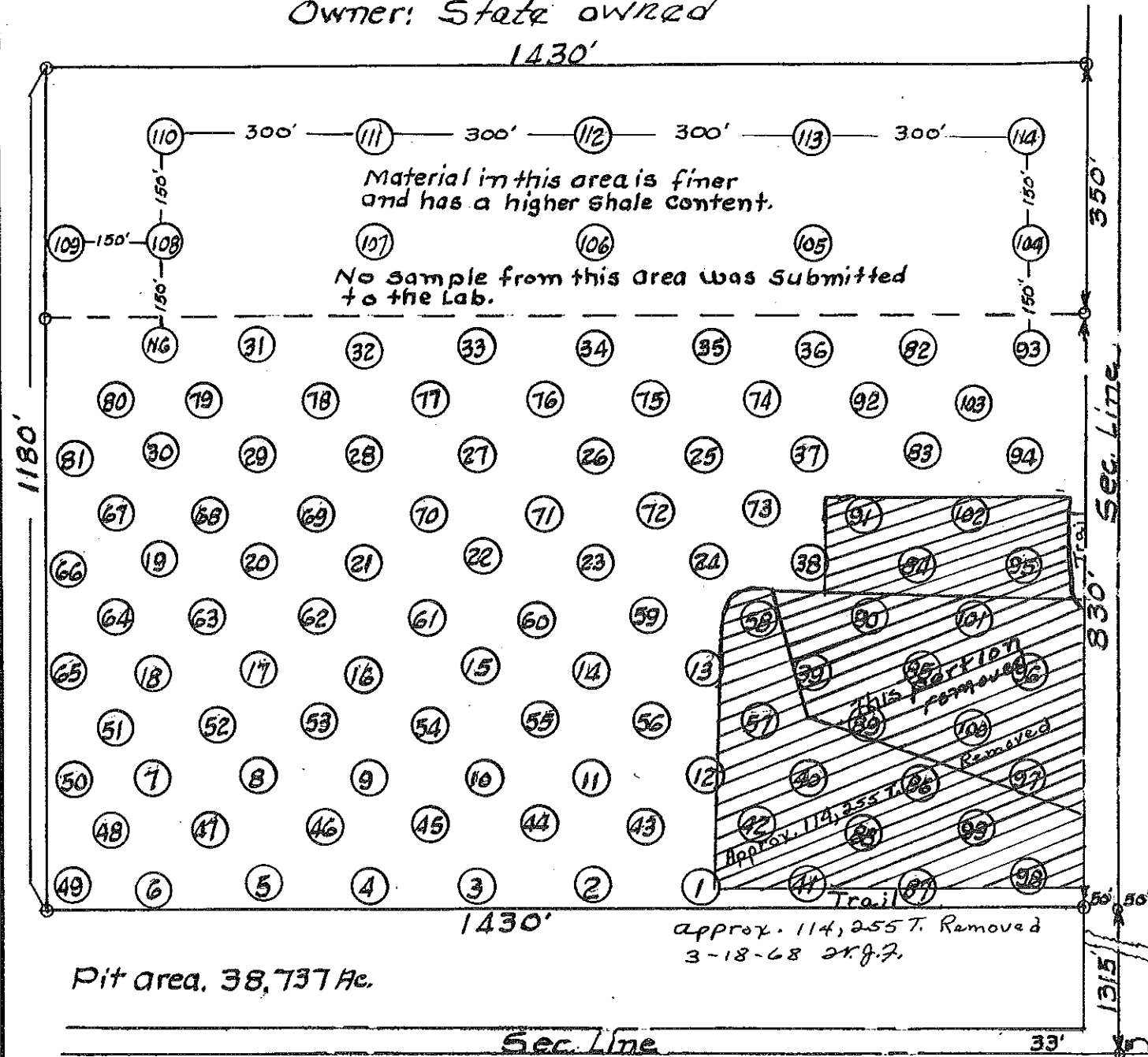


The bedding and backfill shown in the detail shall be used for all storm sewer installations. The granular material is not a separate pay item. The cost of furnishing and placing this material shall be included in the price bid for the storm sewer pipe.

See Std. D-724-1 for trench backfill detail for water main installations.

BEDDING AND BACKFILL DETAIL

NORTH DAKOTA STATE HIGHWAY DEPARTMENT
 TEST HOLE PLAT
 SE 1/4 Sec. 28, T.140, R.77
 Owner: State owned



PIT ANALYSIS BY TEST HOLES

Test Hole No.	Depth of Stripping (Ft.)	Depth of Gravel (Ft.)	% Retained on 1 1/2" Screen	% Retained on 1" Screen	% Retained on 3/4" Screen	% Retained on 1/4" Screen	Bottom of Test Hole in
1	1.5	9.0	6	10	15	32	Rock
2	1.5	10.5	7	10	15	32	Fine sandy clay
3	1.5	10.0	6	8	14	34	Clay
4	2.0	2.5Gr 10.5Gr 5.0Gr	5	7	10	26	"
5	2.0	3.0Gr 3.5Sand	3	5	7	23	"
6	2.0	3.0Gr 3.0Sand	4	7	11	26	Fine sandy clay
7	3.0	11.0	4	6	10	25	Fine sand
8	3.0	20.5Gr 10.0Gr	5	7	10	24	"
9	1.5	11.0Gr 2.5S.	6	10	13	32	sand
10	2.5	3.0S 7.0Gr	0	5	7	22	sandy clay
11	2.5	8.5	5	7	12	31	"
12	2.0	10.5	5	7	14	30	"
13	2.0	10.0	4	6	12	28	Fine sandy clay
14	1.5	2.5Gr 1.5Gr	4	10	14	31	"
15	2.5	2.5S 8.5Gr 1.5S.	6	10	13	30	Sand
16	4.0	8.0Gr 2.5S	6	10	12	30	Gravel
17	2.0	2.0S 4.0Gr 1.5S 3.0Gr	5	7	12	30	Fine sand
18	3.0	10.0Gr 2.0S	5	10	15	33	Sand + shale
19	2.0	1.5S 8.0Gr 2.5S	5	10	14	28	Sand
20	2.0	6.0Gr 2.0S 3.5Gr 1.5S	4	6	10	25	"
21	3.0	2.5S 10.0Gr	3	6	11	27	Gravel
22	3.5	10.5	5	8	15	32	"
23	1.5	13.5	6	8	14	30	"
24	2.0	11.0	7	12	15	33	"
25	3.5	2.5S 9.0Gr	6	10	13	32	Gravel
26	1.5	13.5	5	7	12	30	"
27	1.5	12.5Gr 1.5S.	7	10	15	32	Sand
28	2.5	11.5	5	8	14	31	Sand + shale
29	2.0	2.0Gr 1.5S	0	5	10	27	Fine sand
30	1.5	2.5Gr 3.0S. clay 1.5Gr 4.5Gr 3.0Gr 6.0Gr	5	10	15	32	Gravel
31	3.5	2.5S 2.0Gr 1.0S 5.0Gr	0	5	8	23	Sand + shale
32	3.0	2.0S 8.5Gr	2	4	10	25	"
33	1.5	4.5S 6.5Gr	3	5	8	25	Fine sand
34	2.5	2.5S 1.5Gr 6.0Gr	2	4	8	22	Fine sandy clay
35	2.0	2.5S 9.5Gr	5	8	15	32	Fine sand
36	2.0	2.0S 10.0Gr	6	10	14	30	Gravel
37	2.0	2.0S 2.0Gr	5	8	12	30	Sand
38	2.0	4.0S 2.0Gr	7	10	16	35	Fine sand

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Notes:

In general the material in this deposit lies in layers of sand and gravel therefore, material shall be removed to the full depth shown by test hole and well mixed to produce uniform gradation. Pit operation shall be started on the east end and worked in a westerly direction. Pit operation shall be conducted in a manner not to strip more area than what is needed at any one time.

It is agreed that after the sand and gravel has been removed the top soil or stripping shall be replaced in open pit and smoothed, leaving the pit sides as flat as possible.

PIT ANALYSIS BY TEST HOLES

Test Hole No.	Depth of Stripping (Ft.)	Depth of Gravel (Ft.)	% Retained on 1 1/2" Screen	% Retained on 1" Screen	% Retained on 3/4" Screen	% Retained on 1/4" Screen	Bottom of Test Hole in
39	1.5	2.05	5	8	13	34	Fine sand
40	2.0	1.55	4	6	12	30	Gravel
41	1.0	1.55	5	8	12	31	Sandy clay
42	1.5	10.5	6	10	14	30	"
43	1.5	11.5	6	10	15	33	"
44	2.0	10.0	5	8	12	30	"
45	2.0	11.5	5	8	12	30	"
46	1.5	2.05	4	6	10	25	Clay
47	4.0	2.05	5	7	11	26	Sandy clay
48	1.5	2.05	6	10	15	32	"
49	1.5	2.05	0	2	5	16	Sand
50	1.5	2.05	0	0	5	20	"
51	2.0	7.5	5	10	15	32	Sandy shale
52	6.5	7.0	7	11	16	35	Fine sand
53	2.5	2.05	4	7	10	31	Sandy clay
54	2.0	1.55	4	8	12	30	Fine sand
55	1.5	11.5	2	5	10	30	clay
56	2.0	10.0	4	6	12	28	Gravel
57	1.5	13.0	6	10	16	35	clay
58	1.5	11.5	7	11	17	38	sand
59	2.0	12.0	6	12	17	36	"
60	2.5	10.0	5	8	12	30	clay
61	4.0	11.0	5	10	15	33	sand
62	2.5	12.0	5	8	12	32	"
63	2.0	2.05	5	10	16	33	Fine sand
64	2.0	10.5	6	8	12	32	"
65	2.0	2.05	6	8	15	34	sand
66	1.5	4.05	2	2	7	26	"
67	2.0	10.0	6	10	16	32	Fine sand
68	4.0	1.05	4	7	10	25	clay
69	2.0	2.05	2	2	6	26	Fine sand
70	1.5	2.05	5	8	12	28	"
71	2.5	12.0	5	8	13	34	sand + shale
72	2.0	11.0	7	12	16	35	Gravel
73	2.5	2.55	7	12	17	35	"
74	3.0	12.0	6	10	16	34	Fine sand
75	5.0	2.05	4	8	15	33	Gravel
76	2.0	11.0	5	7	12	32	Fine sand
77	2.0	2.05	0	4	7	27	Sandy shale
78	1.0	4.05	0	4	6	20	"

PIT ANALYSIS BY TEST HOLES

Test Hole No.	Depth of Stripping (Ft.)	Depth of Gravel (Ft.)	% Retained on 1 1/2" Screen	% Retained on 1" Screen	% Retained on 3/4" Screen	% Retained on 1/4" Screen	Bottom of Test Hole in	
79	No	Good						
80	3.0	2.05	3	7	12	28	Gravel	
81	5.5	2.05	4	7	11	27	Sand + shale	
82	1.5	9.0	6	10	16	35	clay	
83	1.5	12.0	7	11	16	34	Sand + shale	
84	2.5	2.05	6	10	15	33	Gravel	
85	1.5	3.05	5	7	14	30	Fine sand	
86	2.0	2.05	5	10	16	32	Sand + shale	
87	1.0	2.05	5	7	11	30	clay	
88	2.0	2.05	4	6	8	20	Fine sand + clay	
89	5.0	10.0	4	8	12	30	Gravel	
90	2.0	11.0	5	10	16	36	Fine sand	
91	2.0	11.0	7	11	15	32	Sand	
92	2.0	2.05	7	12	17	35	Sandy clay	
93	6.0	9.0	6	10	15	33	Gravel	
94	1.5	13.5	7	10	15	34	Fine sand	
95	1.5	12.5	6	10	15	38	Fine sand + clay	
96	2.0	2.05	5	10	13	32	Sand	
97	0.5	13.5	5	8	13	30	Fine sand	
98	1.0	2.05	2	4	8	22	Clay	
99	0.5	2.05	6	8	12	32	"	
100	1.5	13.0	5	8	12	30	Sand	
101	3.0	2.05	7	11	16	35	Fine sand	
102	1.5	12.5	6	12	16	36	Sandy clay	
103	3.0	12.0	5	8	12	34	Gravel	
Totals			2255	11480	483	820	1287	3067
104	2.5	2.05	2	5	10	24	Sandy clay	
105	2.0	4.05	2	5	8	25	Fine sand	
106	3.0	4.05	0	3	6	24	"	
107	1.0	2.05	0	4	7	22	Sand + shale	
108	2.0	1.55	0	4	6	21	Fine sand	
109	2.5	3.55	2	2	6	22	"	
110	2.5	3.05	0	0	3	15	"	
111	2.0	4.05	2	4	7	22	"	
112	2.0	3.55	2	5	8	25	"	
113	2.5	2.05	0	0	3	16	clay	
114	1.5	2.55	0	2	4	15	"	
Totals			235	870	10	34	68	231

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F-1-006(005)066 PROJECT NO

SIGN NUMBER	SIGN SIZE	DESCRIPTION	AMOUNT REQUIRED	UNITS	
				PER AMOUNT	SUB-TOTAL
R1-1-30	30" x 30"	STOP		17	0
R1-1-48	48" x 48"	STOP		34	0
R1-2-48	48" x 48"	YIELD & TO ONCOMING TRAFFIC		45	0
R2-1-48	36" x 30"	SPEED LIMIT		40	0
R2-5c-48	48" x 60"	SPEED ZONE AHEAD		40	0
R4-1-48	48" x 60"	DO NOT PASS		40	0
R4-2-48	48" x 60"	PASS WITH CARE		40	0
R4-7-48	48" x 60"	KEEP RIGHT SYMBOL		40	0
R4-8-48	48" x 60"	KEEP LEFT SYMBOL		44	0
R10-6-48	48" x 72"	STOP HERE ON RED		26	0
R11-2-48	48" x 30"	ROAD CLOSED		30	0
R11-3a-60	60" x 30"	ROAD CLOSED		30	0
R11-3b-60	60" x 30"	BRIDGE OUT		30	0
R11-2a-48	48" x 30"	STREET CLOSED		26	0
R11-3c-48	60" x 30"	STREET CLOSED		30	0
R11-4a-60	60" x 30"	STREET CLOSED TO THRU TRAFFIC		30	0
S20-1-60	60" x 36"	ROAD CONSTRUCTION NEXT MILES		34	0
S20-2-60	60" x 24"	ROAD CONSTRUCTION		28	0
S20-2a-48	48" x 24"	END ROAD WORK		24	0
S20-4-36	36" x 18"	PILOT CAR FOLLOW ME		10	0
S20-50-72	72" x 36"	ROAD CONSTRUCTION NEXT MILES RT & LT ARROWS		38	0
S20-52-72	72" x 24"	ROAD CONSTRUCTION NEXT MILES RT of LT ARROW		30	0
S20-54-48	48" x 36"	OVERHEAD BRIDGE PAINTING		30	0
S20-9-48	48" x 36"	TEMPORARY SURFACE NEXT MILES		30	0
M1-4-24	24" x 24"	ROUTE MARKER (POST AND INSTALLATION ONLY)		8	0
M3-1-24	24" x 12"	NORTH (MOUNTED ON ROUTE MARKER POST)		6	0
M3-2-24	24" x 12"	EAST (MOUNTED ON ROUTE MARKER POST)		6	0
M3-3-24	24" x 12"	SOUTH (MOUNTED ON ROUTE MARKER POST)		6	0
M3-4-24	24" x 12"	WEST (MOUNTED ON ROUTE MARKER POST)		6	0
M4-8-24	24" x 12"	DETOUR (MOUNTED ON ROUTE MARKER POST)		6	0
M4-10-48	48" x 18"	DETOUR ARROW RIGHT OF LEFT		22	0
M5-1-21	21" x 15"	ARROW AHD AND RT of LY(MTD ON ROUTE MKR POST)		6	0
M5-1-21	21" x 15"	ARROW RT of LT (MOUNTED ON ROUTE MARKER POST)		6	0
M1-1-48	48" x 48"	RIGHT OF LEFT SHARP CURVE ARROW		34	0
M1-2-48	48" x 48"	RIGHT OF LEFT CURVE ARROW		34	0
M1-3-48	48" x 48"	RIGHT OF LEFT SHARP REVERSE CURVE ARROW		34	0
M1-4-48	48" x 48"	RIGHT OF LEFT REVERSE CURVE ARROW		34	68
M1-6-48	48" x 24"	LARGE ARROW		26	0
M2-18-48	48" x 48"	STOP AHEAD SYMBOL		34	0
M3-2a-48	48" x 48"	YIELD AHEAD SYMBOL		34	0
M3-2b-48	48" x 48"	SIGNAL AHEAD SYMBOL		34	0
M4-2-48	48" x 48"	LANE TRANSITION SYMBOL		34	0
M5-1-48	48" x 48"	ROAD NARROWS		34	0
M6-3-48	48" x 48"	TWO WAY TRAFFIC SYMBOL		34	0
M6-1-48	48" x 48"	BUMP		34	0
M8-3-48	48" x 48"	PAVEMENT ENDS SYMBOL		40	0
M8-3a-24	24" x 18"	PAVEMENT END PLAQUE		34	0
M8-9-48	48" x 48"	LOW SHOULDER		34	0
M8-51-48	48" x 48"	UNEVEN PAVEMENT		34	0
M8-53-48	48" x 48"	TRUCKS ENTERING HIGHWAY		34	0
M8-54-48	48" x 48"	TRUCKS ENTERING AHEAD OF FT.		34	0
M8-55-48	48" x 48"	TRUCKS CROSSING AHEAD OF FT.		34	0
M12-2-48	48" x 48"	LOW CLEARANCE SYMBOL		10	0
M13-1-24	24" x 24"	MPH ADVISORY SPEED PLATE		40	0
M13-4-48	48" x 60"	RAMP ARROW		40	0
M14-3-64	64" x 48"	NO PASSING ZONE		27	0
M20-1-48	48" x 48"	ROAD CONSTRUCTION - AHEAD, 1/2 MILE, or FT.		34	272
M20-2-48	48" x 48"	DETOUR FT.		34	0
M20-3-48	48" x 48"	ROAD OF STREET CLOSED AHEAD of FT.		34	0
M20-4-48	48" x 48"	ONE LANE ROAD AHEAD of FT.		34	0
M20-50-48	48" x 48"	BE PREPARED TO STOP		34	0
M20-51-48	48" x 48"	EQUIPMENT WORKING		34	0
M20-52-54	54" x 12"	NEXT MILES		10	0
M20-5-48	48" x 48"	RIGHT OF LEFT LANE CLOSED AHEAD of FT.		34	0
M20-7a-48	48" x 48"	FLAGGING SYMBOL		34	0
M20-7b-24	24" x 18"	FEET		8	0
M20-8-48	48" x 48"	STREET CLOSED		34	0
M21-1a-48	48" x 48"	MEN WORKING SYMBOL		34	0
M21-2-48	48" x 48"	FRESH OIL		34	0
M21-50-48	48" x 48"	BRIDGE PAINTING AHEAD of FT.		34	0
M21-51-48	48" x 48"	MATERIAL ON ROADWAY		34	0
M21-5-48	48" x 48"	SHOULDER WORK		34	0
M22-7-48	48" x 48"	SINGLE LANE AHEAD of FT.		34	0
M22-8-48	48" x 48"	FRESH OIL LOOSE ROCK		34	0
R1-1a-18	18" x 18"	STOP and SLOW PADDLE Back to Back		8	0
M22-14-18		TOTAL UNITS		368	

TRAFFIC CONTROL
CONSTRUCTION AREA
DEVICES LIST
(F PORTION)

TYPE	DESCRIPTION	AMOUNT	UNITS	SPEC CODE
TYPE III	8' LONG BARRICADES		EACH	704-1052
TYPE II	2' MIN. BARRICADES		EACH	704-1051
TYPE I	6" to 10" DELINEATOR BRIMS		EACH	704-1050
18" x 36" MIN.	TUBULAR MARKERS		EACH	704-1060
28" MIN.	TRAFFIC CONES		EACH	704-1067
8" to 12" x 24"	VERTICAL PANELS		EACH	704-1080
	FLEXIBLE DELINEATORS		EACH	704-1072
	TOTAL UNITS			368

RRS-1-006(005)066 PROJECT NO

STGN NUMBER	SIGN SIZE	DESCRIPTION	AMOUNT REQUIRED	UNITS PER AMOUNT	SUB-TOTAL	TOTAL
R1-1-30	30" x 30"	STOP		17	0	0
R1-1-48	48" x 48"	STOP		34	0	0
R1-2-48	48" x 48"	YIELD & TO ONCOMING TRAFFIC		45	0	0
M4-6	24" x 12"	END	2	6	12	12
M4-8	24" x 12"	DETOUR	2	6	12	12
R2-5C-48	48" x 60"	SPEED ZONE AHEAD		40	0	0
R3-1-48	48" x 60"	DO NOT PASS		40	0	0
R4-2-48	48" x 60"	PASS WITH CARE		40	0	0
R4-7-48	48" x 60"	KEEP RIGHT SYMBOL		40	0	0
R4-8-48	48" x 60"	KEEP LEFT SYMBOL		44	0	0
R10-5-48	48" x 72"	STOP HERE ON RED		44	0	0
R11-2-48	48" x 30"	ROAD CLOSED	2	26	52	52
R11-3-60	60" x 30"	ROAD CLOSED		30	0	0
R11-3b-60	60" x 30"	BRIDGE OUT		30	0	0
R11-2a-48	48" x 30"	STREET CLOSED	3	26	78	78
R11-3c-48	60" x 30"	STREET CLOSED		30	0	0
R11-4a-60	60" x 30"	STREET CLOSED TO THRU TRAFFIC	2	30	60	60
R20-1-60	60" x 24"	ROAD CONSTRUCTION		34	0	0
R20-2-60	60" x 24"	END CONSTRUCTION	2	28	56	56
R20-2a-48	48" x 24"	END ROAD WORK		24	0	0
R20-4-36	36" x 18"	PILOT CAR FOLLOW ME		10	0	0
R20-50-72	72" x 36"	ROAD CONSTRUCTION NEXT		38	0	0
R20-52-72	72" x 24"	ROAD CONSTRUCTION NEXT		30	0	0
R20-34-48	48" x 34"	OVERHEAD BRIDGE PAINTING		30	0	0
R20-8-48	48" x 36"	TEMPORARY SURFACE NEXT		30	0	0
M1-4-24	24" x 24"	ROUTE MARKER (POST AND INSTALLATION ONLY)		8	0	0
M3-1-24	24" x 12"	NORTH (MOUNTED ON ROUTE MARKER POST)		6	0	0
M3-2-24	24" x 12"	EAST (MOUNTED ON ROUTE MARKER POST)		6	0	0
M3-3-24	24" x 12"	SOUTH (MOUNTED ON ROUTE MARKER POST)		6	0	0
M3-4-24	24" x 12"	WEST (MOUNTED ON ROUTE MARKER POST)		6	0	0
M4-8-24	24" x 18"	DETOUR (MOUNTED ON ROUTE MARKER POST)		6	0	0
M4-10-48	48" x 18"	DETOUR ARROW RIGHT OF LEFT		22	176	176
M5-1-21	21" x 15"	ARROW AHD AND RT OF LT (MOUNTED ON ROUTE MKR POST)	8	6	6	6
M6-1-21	21" x 15"	ARROW RT OF LT (MOUNTED ON ROUTE MARKER POST)		6	0	0
M1-1-48	48" x 48"	RIGHT OF LEFT SHARP CURVE ARROW		34	0	0
M1-2-48	48" x 48"	RIGHT OF LEFT CURVE ARROW		34	0	0
M1-3-48	48" x 48"	RIGHT OF LEFT SHARP REVERSE CURVE ARROW		34	0	0
M1-4-48	48" x 48"	RIGHT OF LEFT REVERSE CURVE ARROW	2	34	68	68
M1-5-48	48" x 24"	LARGE ARROW		26	0	0
M3-1a-48	48" x 48"	STOP AHEAD SYMBOL		34	0	0
M3-2a-48	48" x 48"	YIELD AHEAD SYMBOL		34	0	0
M3-3-48	48" x 48"	SIGNAL AHEAD SYMBOL		34	0	0
M4-2-48	48" x 48"	LANE TRANSITION SYMBOL		34	0	0
M5-1-48	48" x 48"	ROAD NARROWS		34	0	0
M6-3-48	48" x 48"	TWO WAY TRAFFIC SYMBOL		34	0	0
M8-1-48	48" x 48"	BUMP		34	0	0
M8-3a-48	48" x 48"	PAVEMENT ENDS SYMBOL		34	0	0
M8-3b-24	24" x 18"	PAVEMENT END PLAQUE		34	0	0
M8-9-48	48" x 18"	LOW SHOULDER		34	0	0
M8-51-48	48" x 48"	UNEVEN PAVEMENT		34	0	0
M8-53-48	48" x 48"	TRUCKS ENTERING HIGHWAY		34	0	0
M8-54-48	48" x 48"	TRUCKS ENTERING AHEAD OF FT.		34	0	0
M8-55-48	48" x 48"	TRUCKS CROSSING AHEAD OF FT.		34	0	0
M12-2-48	48" x 48"	LOW CLEARANCE SYMBOL		34	0	0
M13-1-24	24" x 24"	MPH ADVISORY SPEED PLATE		10	0	0
M13-4-48	48" x 60"	RAMP ARROW		40	0	0
M14-3-64	64" x 48"	NO PASSING ZONE		27	0	0
M20-1-48	48" x 48"	ROAD CONSTRUCTION - AHEAD, 1/2 MILE, OF FT.	8	34	272	272
M20-2-48	48" x 48"	DETOUR FT.	3	34	102	102
M20-3-48	48" x 48"	ROAD OR STREET CLOSED AHEAD OF FT.		34	0	0
M20-4-48	48" x 48"	ONE LANE ROAD AHEAD OF FT.		34	0	0
M20-50-48	48" x 48"	BE PREPARED TO STOP		34	0	0
M20-51-48	48" x 48"	EQUIPMENT WORKING		34	0	0
M20-52-54	54" x 12"	NEXT MILES		10	0	0
M20-5-48	48" x 48"	RIGHT OF LEFT LANE CLOSED AHEAD OF FT.		34	0	0
M20-7a-48	48" x 18"	FLAGGING SYMBOL		34	0	0
M20-7b-24	24" x 18"	FEET		8	0	0
M20-8-48	48" x 48"	STREET CLOSED	5	34	170	170
M21-1a-48	48" x 48"	MEN WORKING SYMBOL		34	0	0
M21-2-48	48" x 48"	FRESH OIL		34	0	0
M21-50-48	48" x 48"	BRIDGE PAINTING AHEAD OF FT.		34	0	0
M21-51-48	48" x 48"	MATERIAL ON ROADWAY		34	0	0
M21-5-48	48" x 48"	SHOULDER WORK		34	0	0
M22-7-48	48" x 48"	SINGLE LANE AHEAD OF FT.		34	0	0
M22-8-48	48" x 48"	FRESH OIL LOOSE ROCK		34	0	0
R1-1a-18	18" x 18"	STOP and SLOW PADDLE Back to Back		8	0	0
M22-14-18		TOTAL UNITS		704-1000	1058	1058

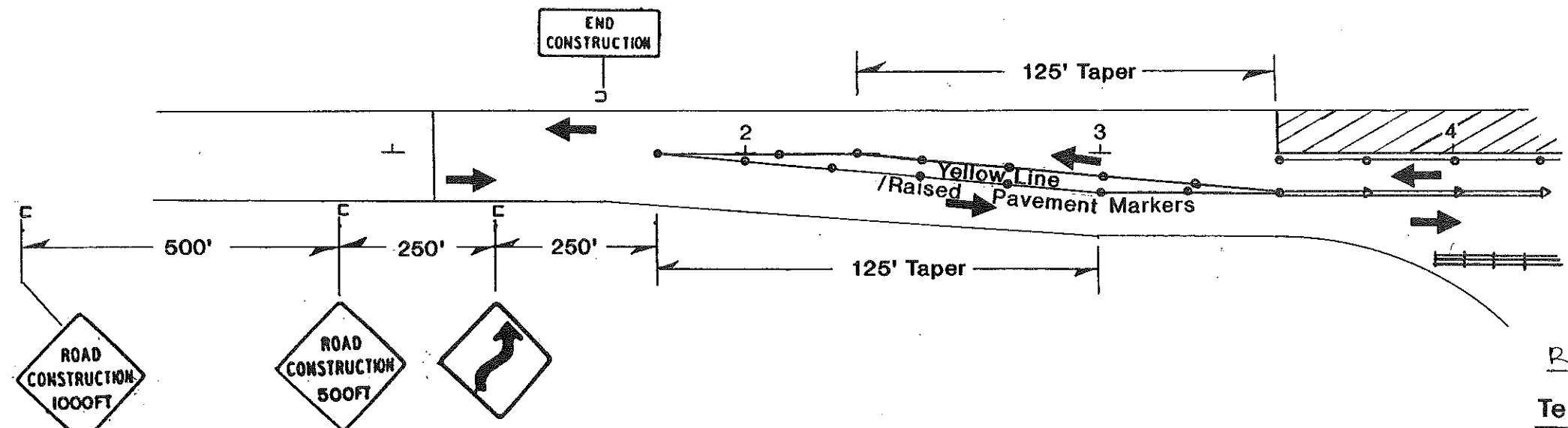
TRAFFIC CONTROL
CONSTRUCTION AREA
DEVICES LIST
(RRS PORTION)

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RR5-1-006(005)066	39

TYPE III	8' LONG BARRICADES	EACH	704-1052	18
TYPE II	2' MIN. BARRICADES	EACH	704-1051	
TYPE I	6' to 10' BARRICADES	EACH	704-1050	69
	18" x 36" MIN. DELINEATOR DRUMS	EACH	704-1060	36
	FLEXIBLE DELINEATORS	EACH	704-1072	
	TRAFFIC CONES	EACH	704-1065	5
	28" MIN. VERTICAL PANELS	EACH	704-1080	
	8" to 12" x 24" x 8" DELINEATOR	EACH	704-1070	

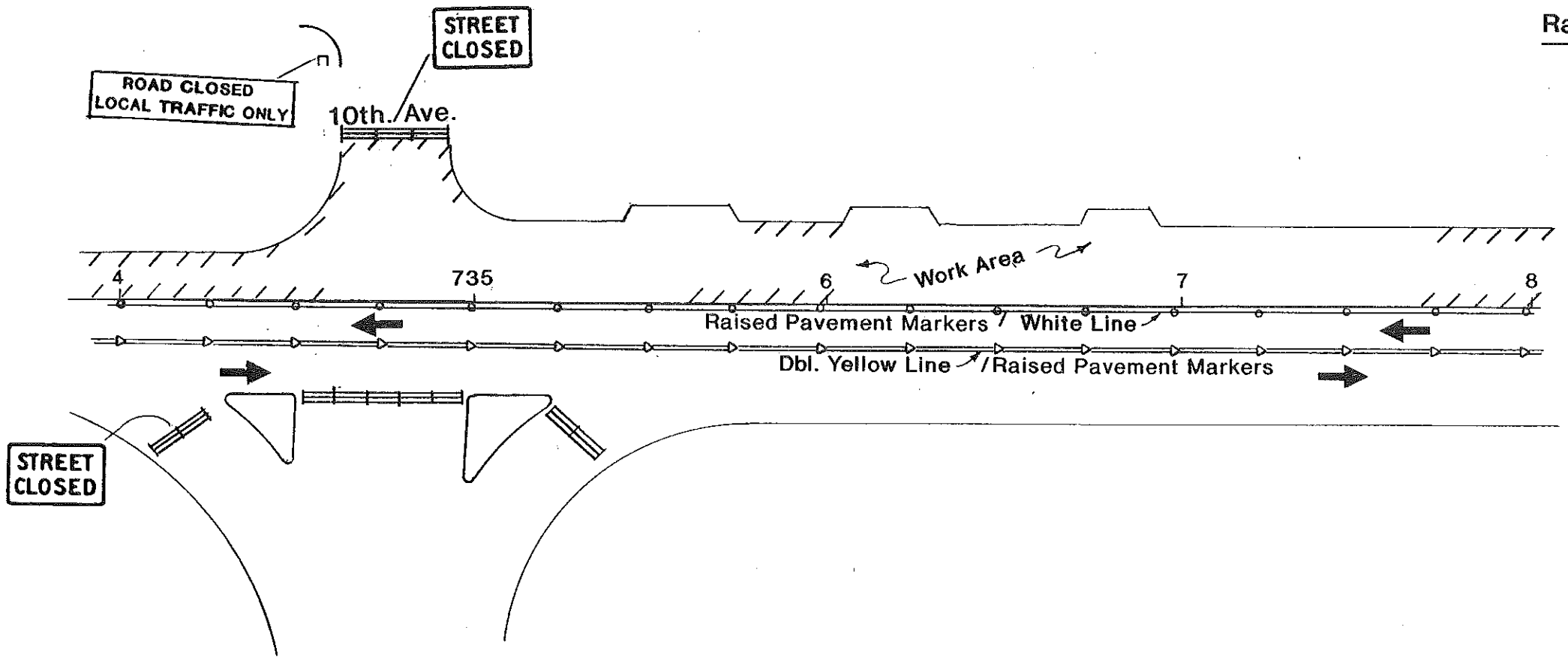
CONSTRUCTION SIGNING

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	40



RRS PORTION

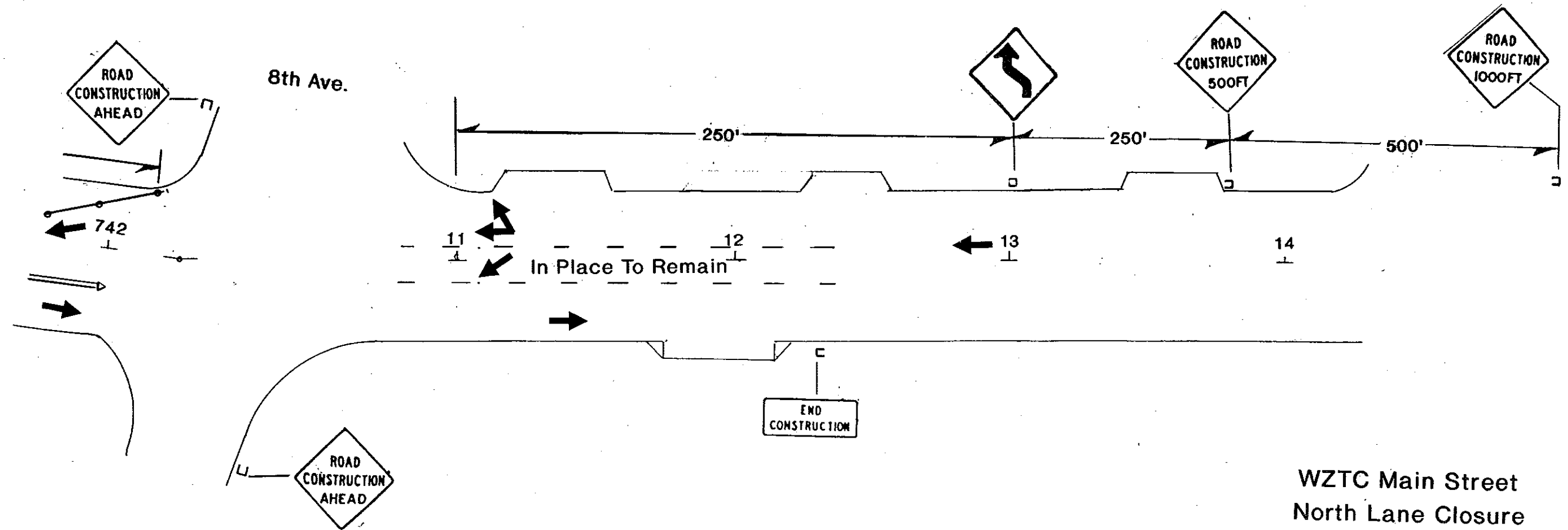
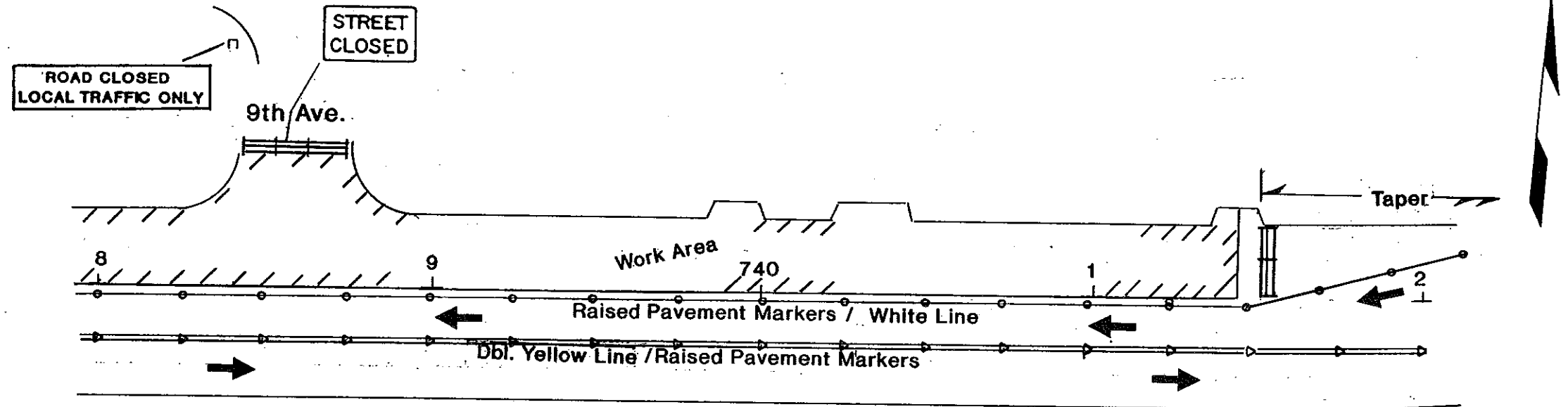
- Temp. Painted Line (White) 1000 L.F.
- Temp. Painted Line (Yellow) 2000 L.F.
- Raised Pvm't. Markers 600 Ea.



- ooo Delineator Drums
- ◁◁◁ Flexible Delineators
- III Type III Barricade

WZTC Main Street
North Lane Closure

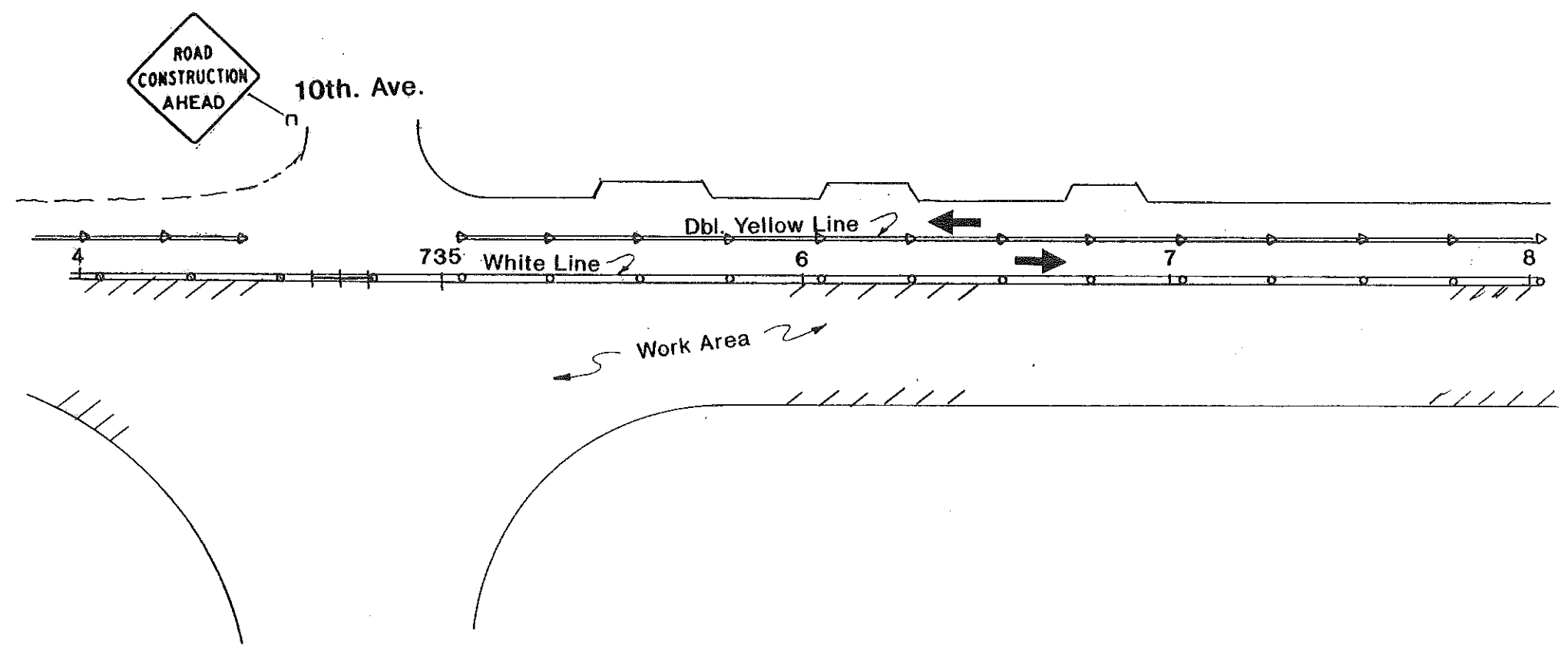
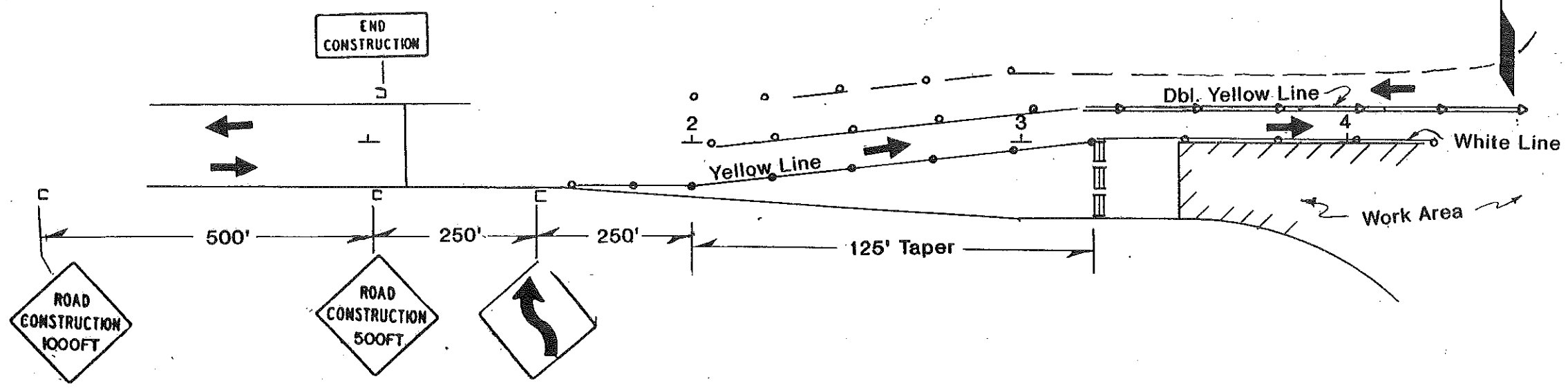
FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	41



WZTC Main Street
North Lane Closure

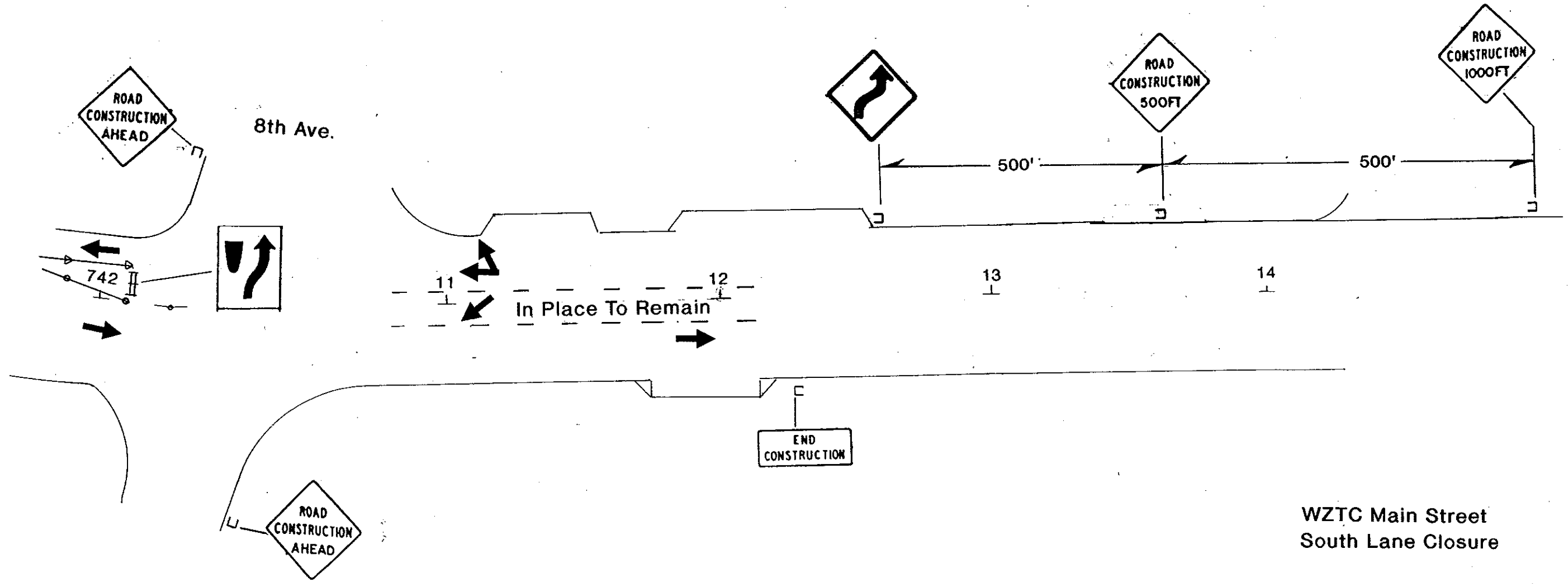
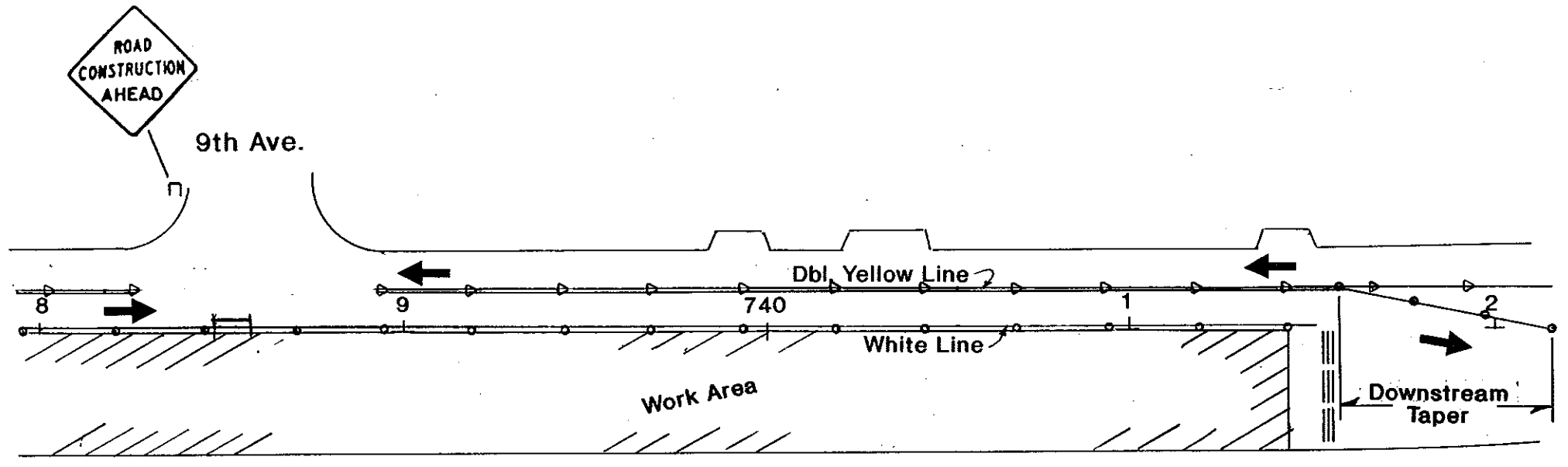
FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	42

CONSTRUCTION SIGNING



WZTC Main Street
South Lane Closure

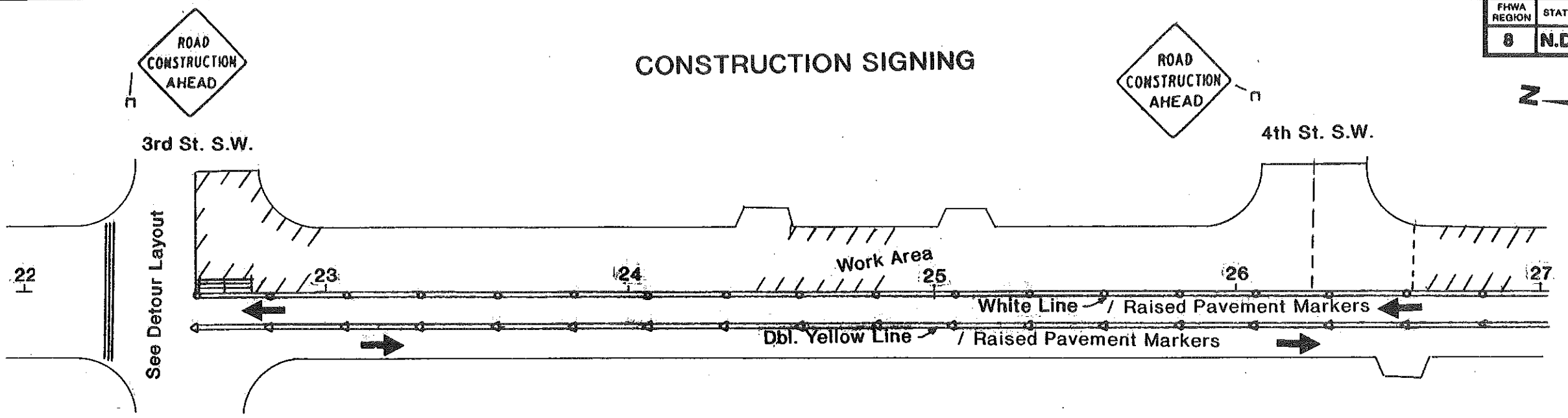
FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	43



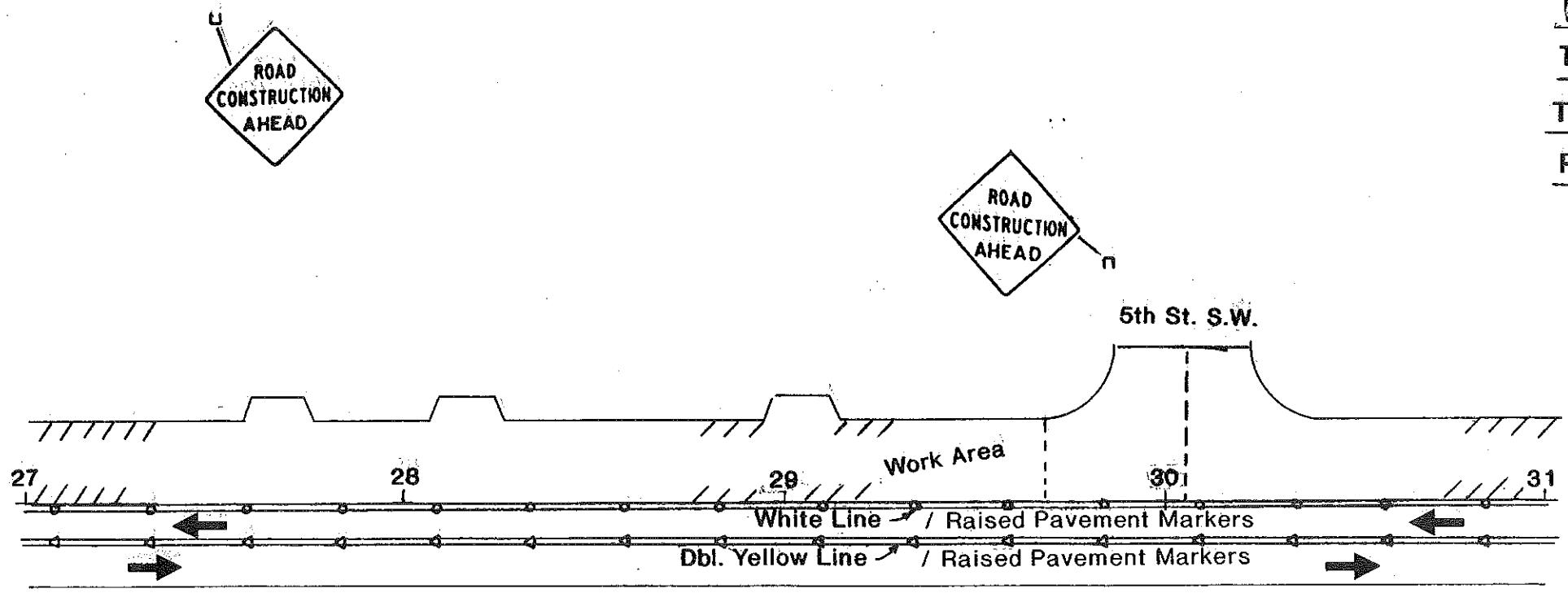
WZTC Main Street
South Lane Closure

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-1-006(005)066	44

CONSTRUCTION SIGNING



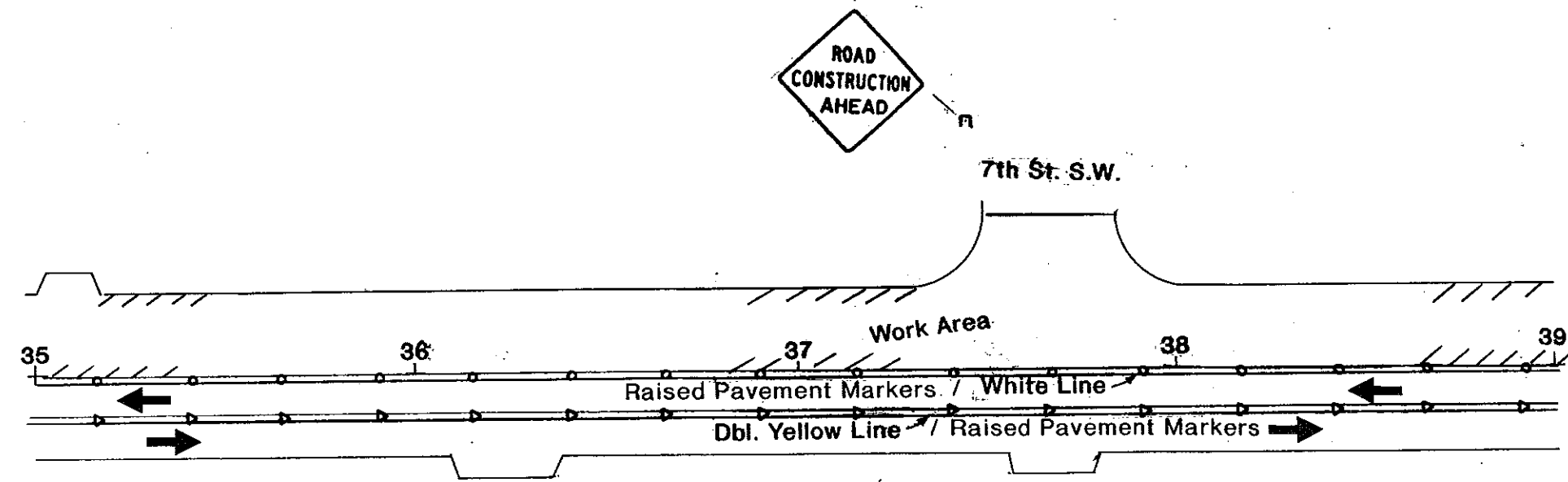
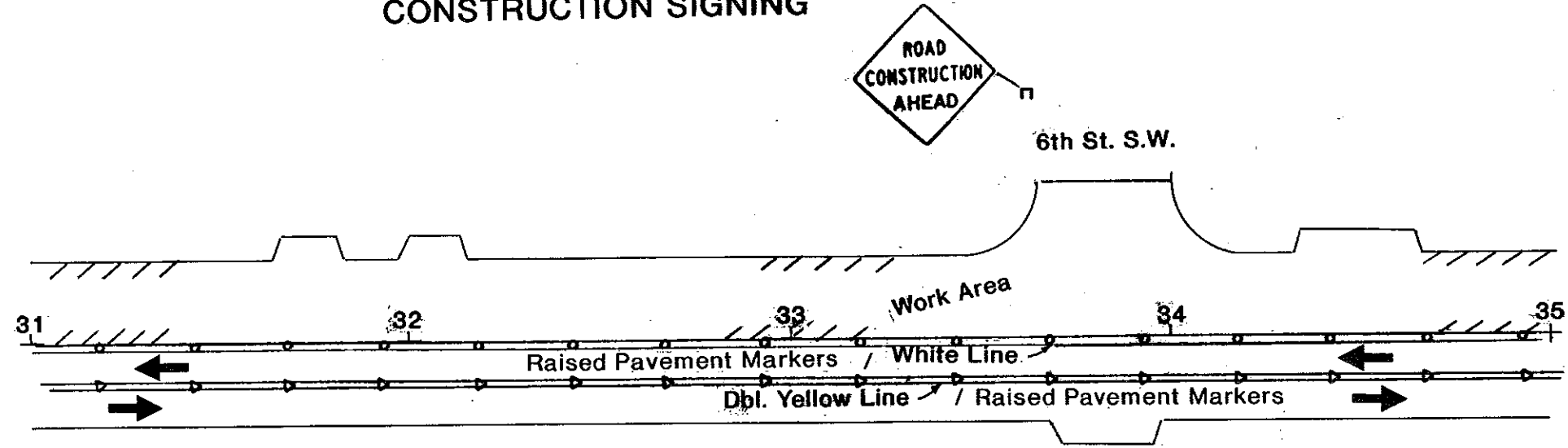
F- PORTION
Temp. Painted Line (White) 2450 L.F.
Temp. Painted Line (Yellow) 4900 L.F.
Raised Pvm't. Markers 1450 Ea.



WZTC Hwy. # 6
 East Lane Closure

CONSTRUCTION SIGNING

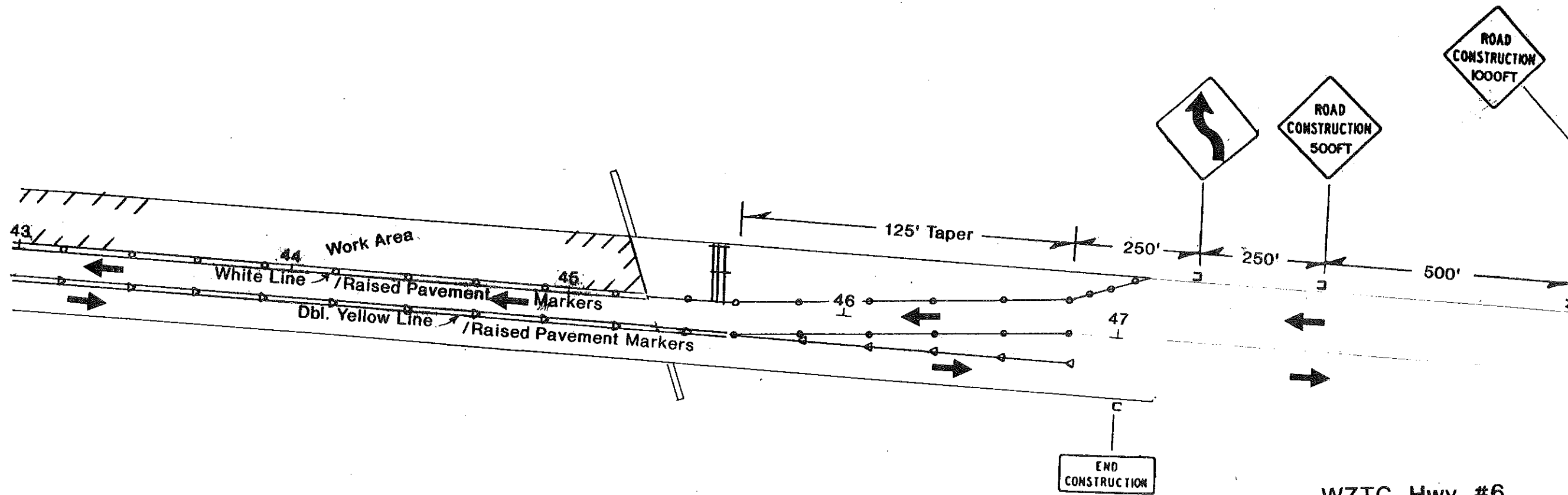
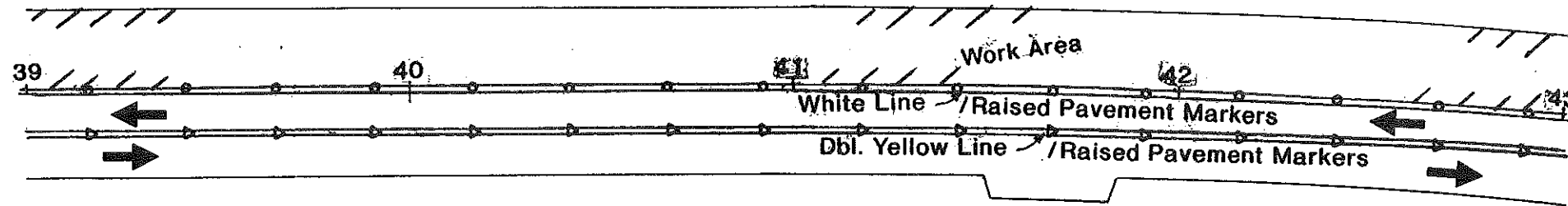
FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-1-006(005)066	45



WZTC Hwy. #6
East Lane Closure

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-1-006(005)066	46

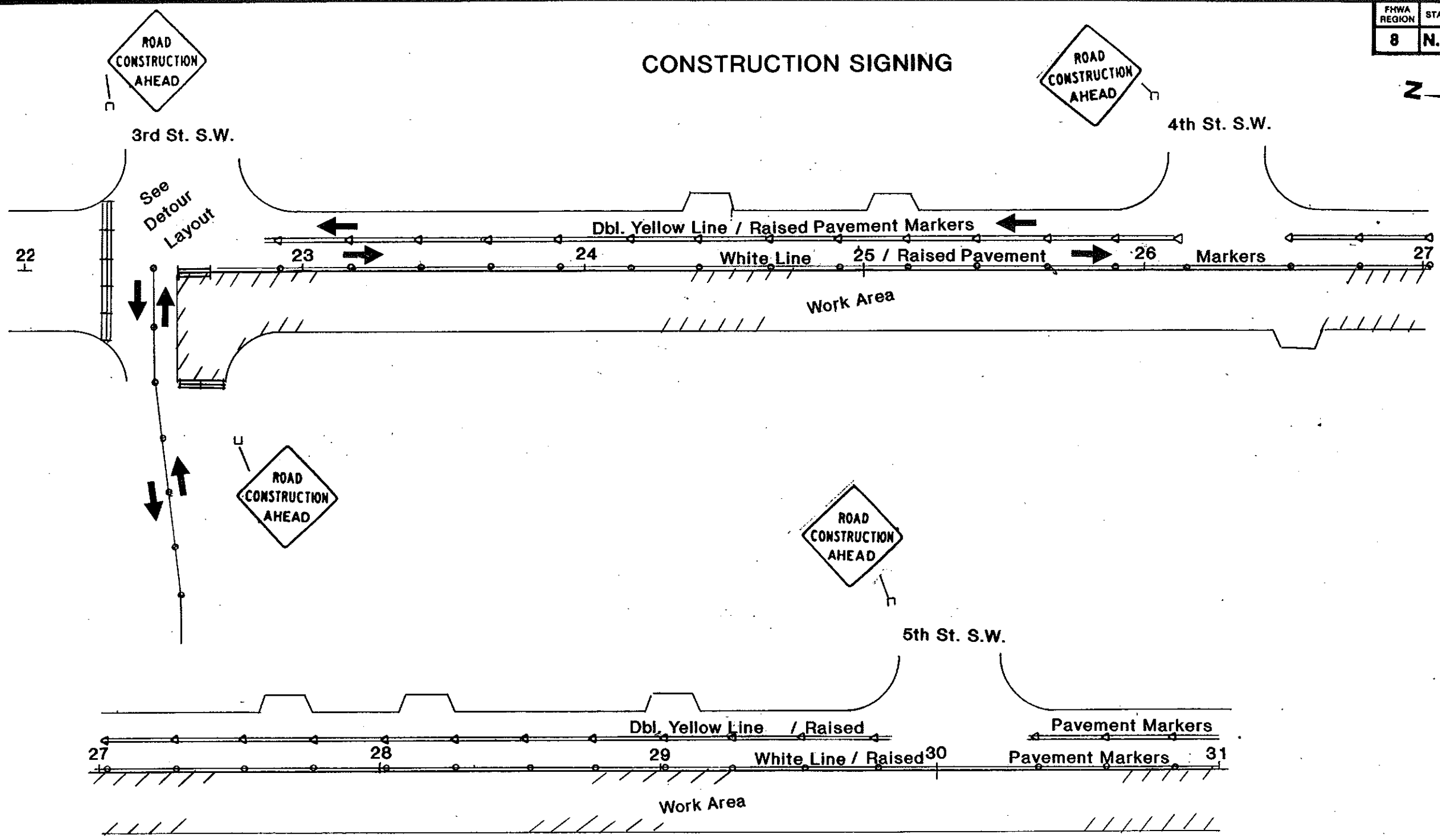
CONSTRUCTION SIGNING



WZTC Hwy. #6
East Lane Closure

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-1-006(005)066	47

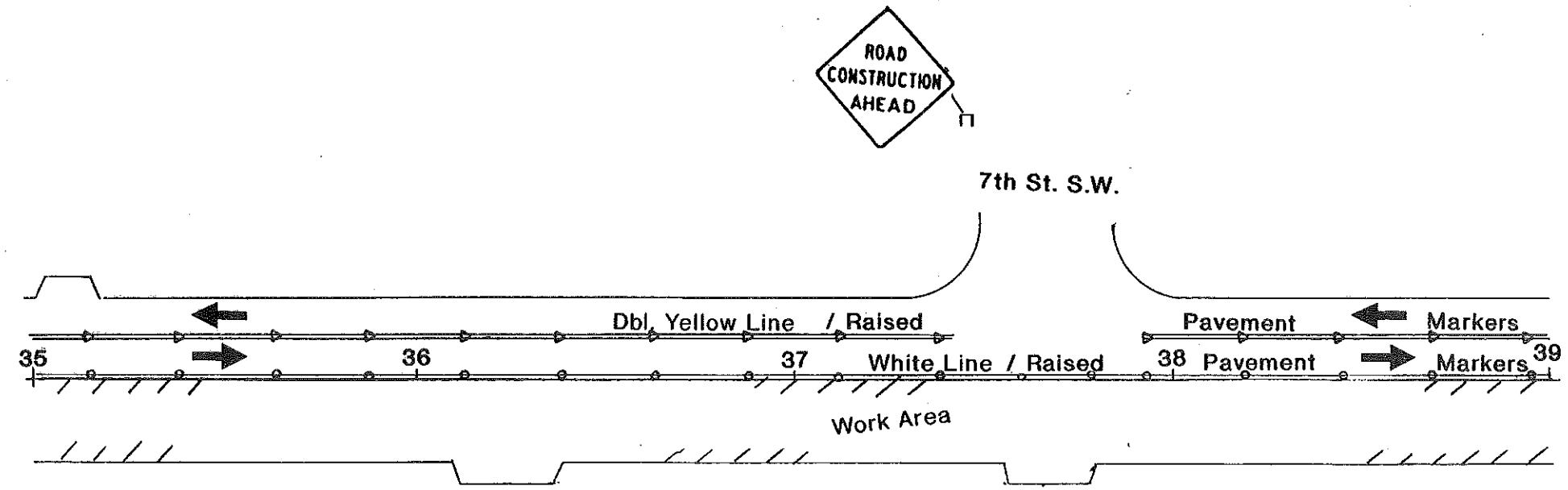
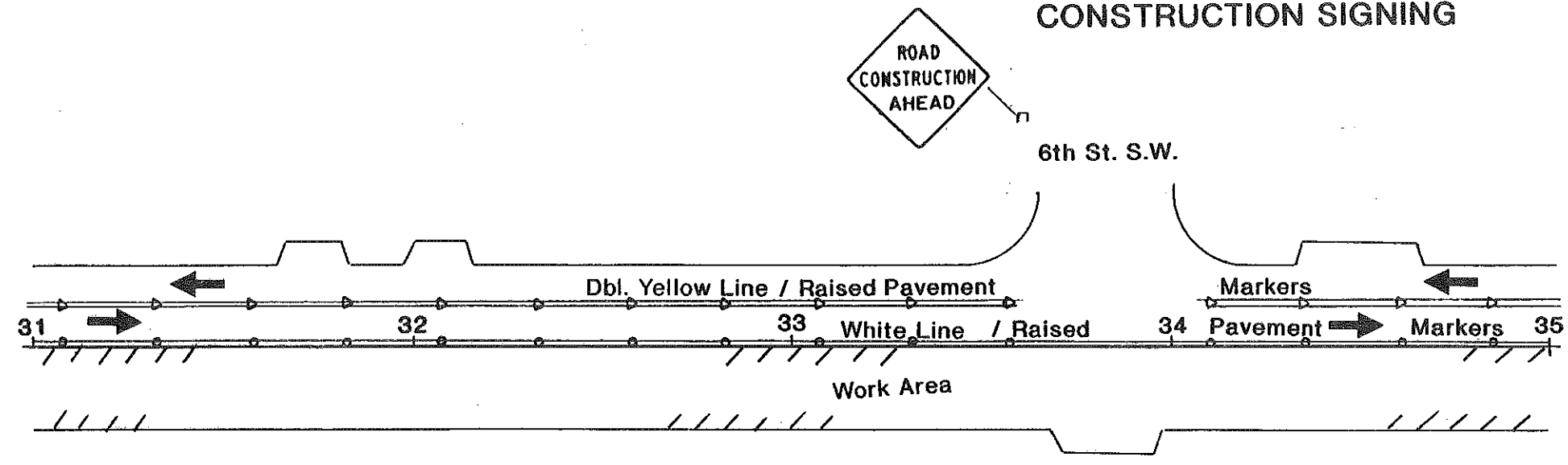
CONSTRUCTION SIGNING



WZTC Hwy. # 6
West Lane Closure

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-1-006(005)066	48

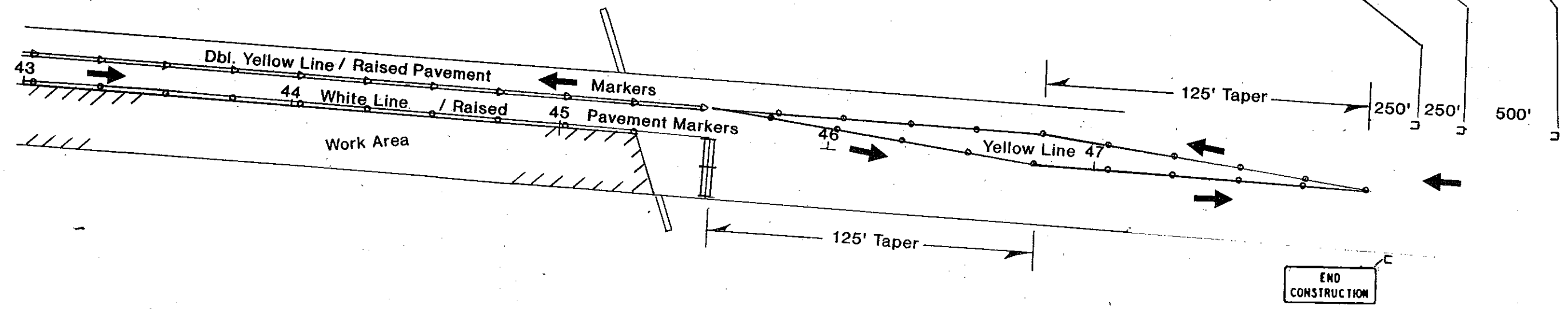
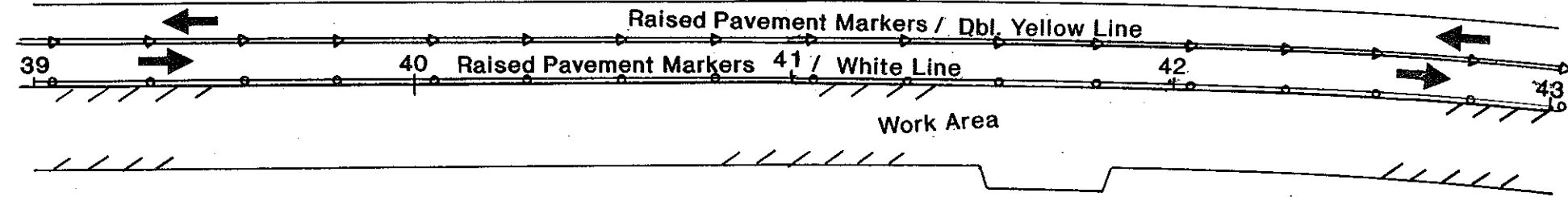
CONSTRUCTION SIGNING



WZTC Hwy. #6
West Lane Closure

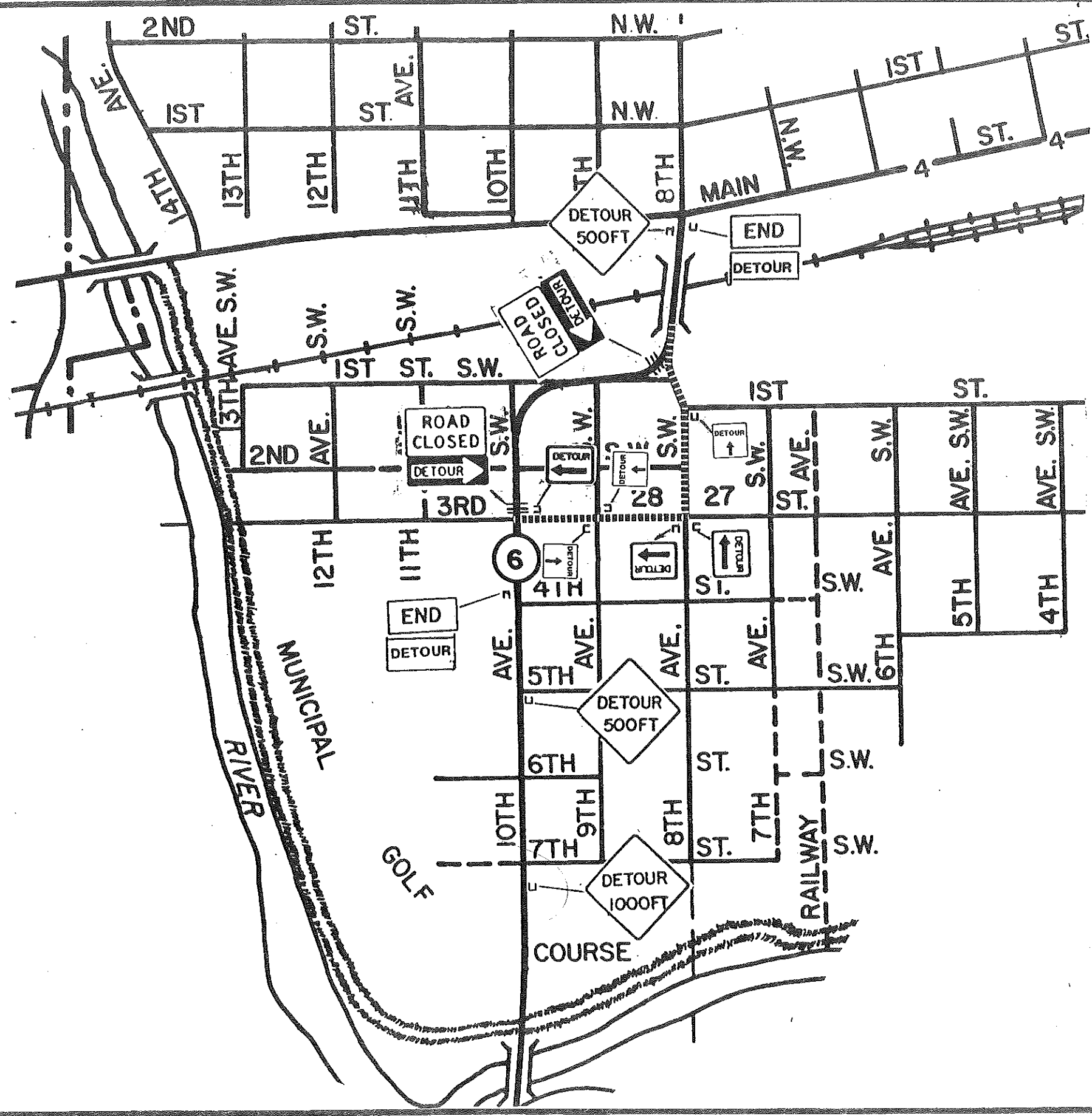
CONSTRUCTION SIGNING

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-1-006(005)066	49

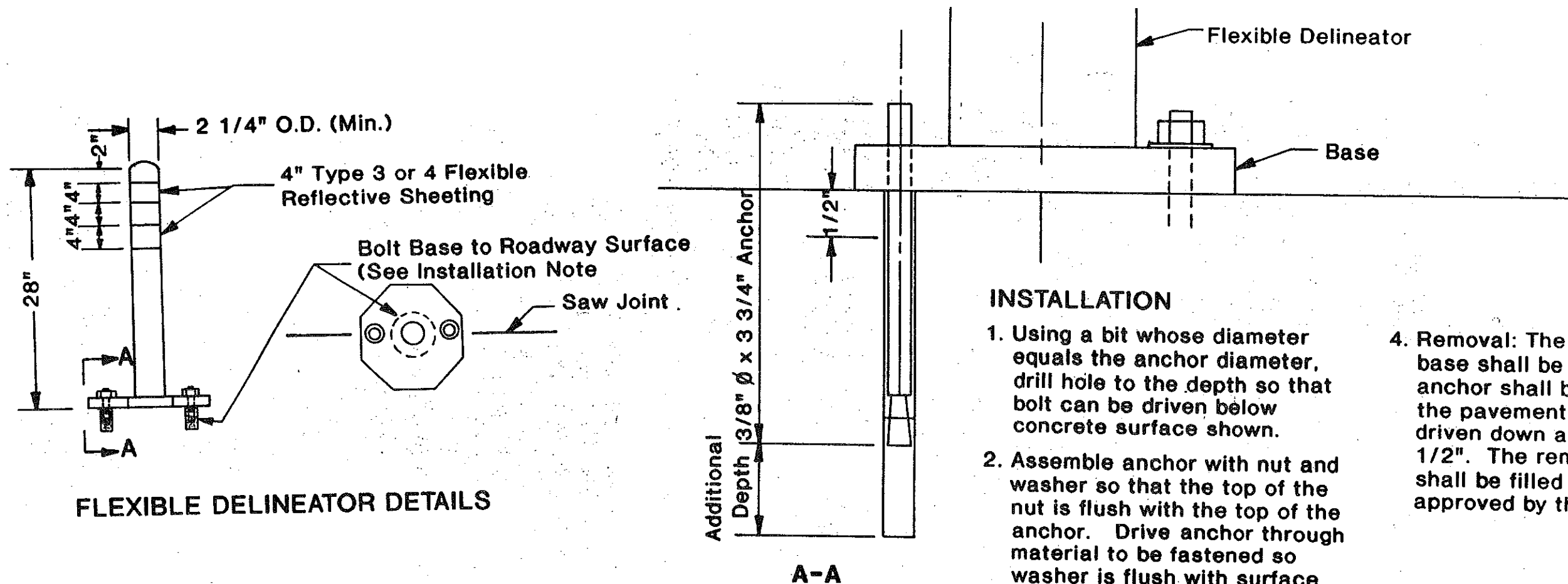


WZTC Hwy. #6
West Lane Closure

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	50



HWY.#6 DETOUR
 ○○○○○○○○○○



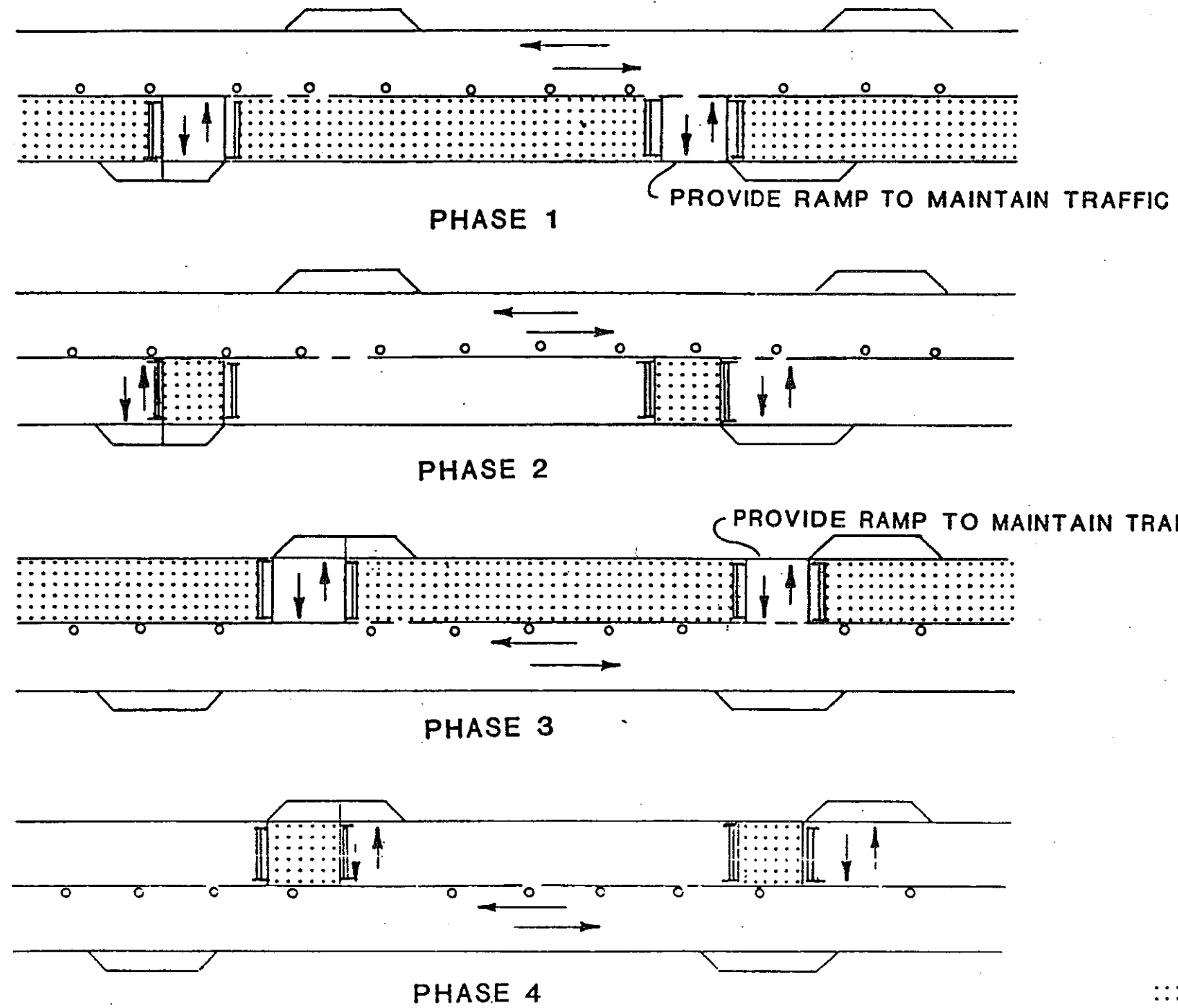
INSTALLATION

1. Using a bit whose diameter equals the anchor diameter, drill hole to the depth so that bolt can be driven below concrete surface shown.
2. Assemble anchor with nut and washer so that the top of the nut is flush with the top of the anchor. Drive anchor through material to be fastened so washer is flush with surface of material.
3. Expand anchor by tightening nut 3 to 5 turns.
4. Removal: The nut washer and base shall be removed. The anchor shall be cut off near the pavement and the anchor driven down approximately 1/2". The remaining hole shall be filled with an epoxy approved by the Engineer.

The anchor shall be galvanized steel.

FHWA REGION	STATE	FED AID PROJ NO	SHEET NO.
8	N.D.	F-RS-1-006 (005) 066	51

CONSTRUCTION SEQUENCE



NOTES:

1. See Note 704-P01 (Maintaining Access). Access shall be maintained on an all weather surface at all times.
2. Construction signing, arrow panels, cones, & delineator drums shall be located as shown on Traffic Control Layouts.
3. Sequence shown is a suggestion. Construction sequence & work area length to be determined by the contractor & approved by the Engineer.
4. High Early Strength PCC Pavement & weekend or 24 hour continuous operations may be necessary to provide access.
5. On-street parking shall be prohibited in the construction area.
6. Aggregate base course shall be paid for at unit price bid.

○ DELINEATOR DRUM OR VERTICAL PANELS

▒ WORK AREA

|| TYPE II BARRICADE

DISTRICT	STATE	FD. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	52

**PIPE, CONC. REINF. 15 IN.
CL. III STORM DRAIN**

#3 to #4 36 L.F.
#4 to #4A 30 L.F.

INLET - TYPE-2

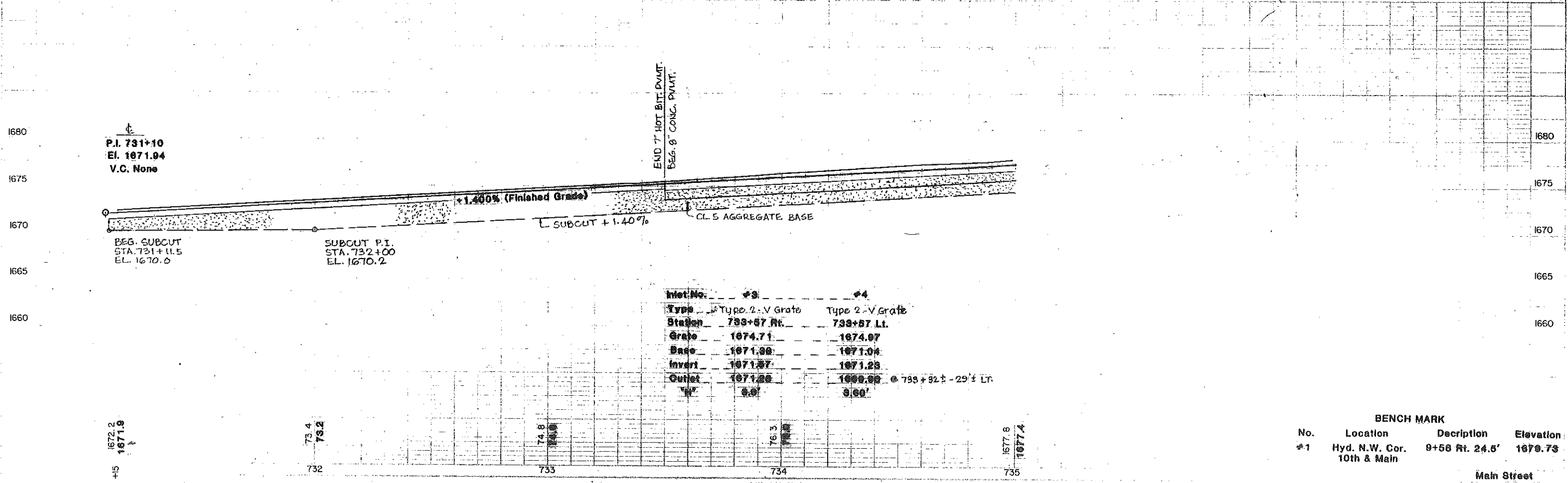
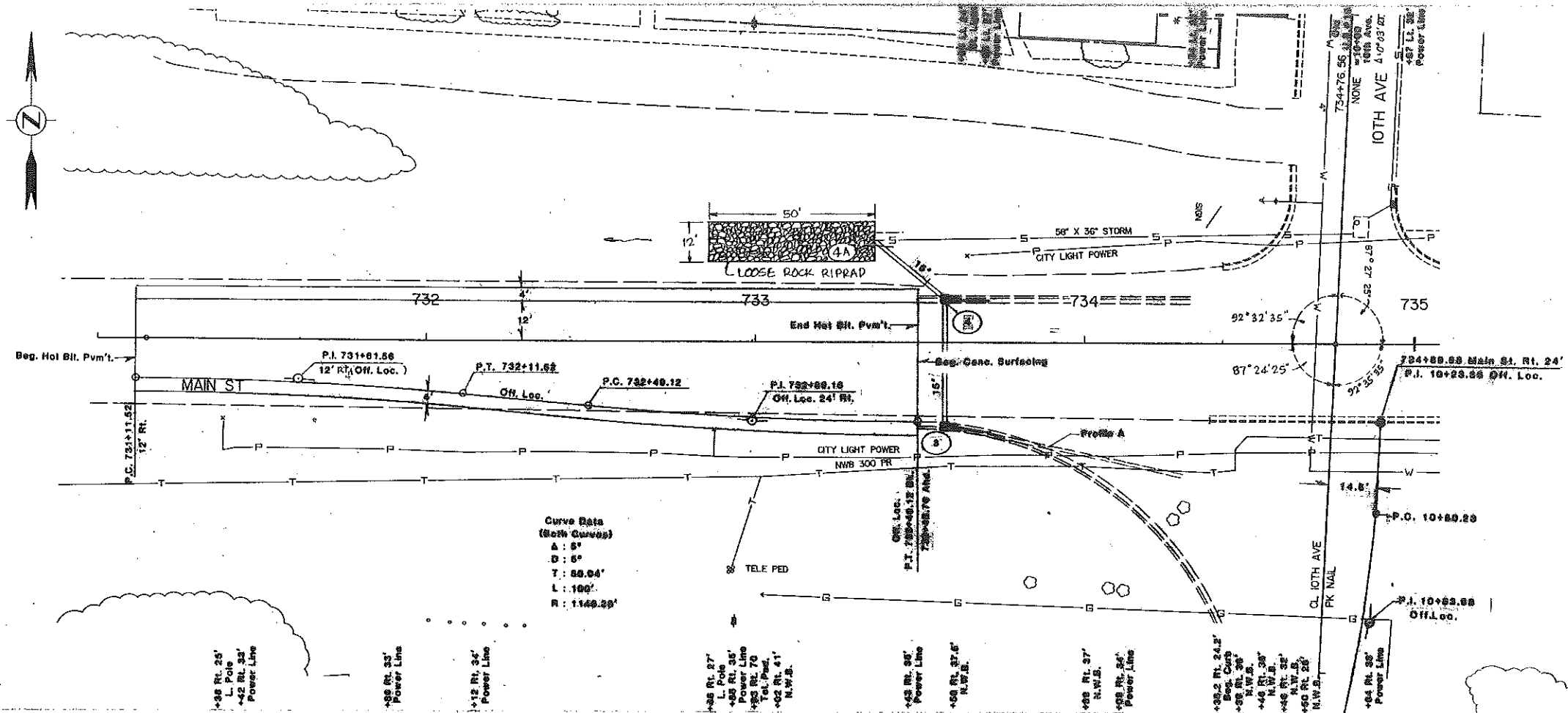
#3 1 Ea.
#4 1 Ea.

RIPRAP, LOOSE ROCK

733+87 to 733+87 Lt. 45 C.Y.

UNDERDRAIN PIPE, PVC PERFORATED - 4 IN.

Inlet # 3 Ahd. - 12.5 L.F.
Inlet # 4 Ahd. - 12.0 L.F.

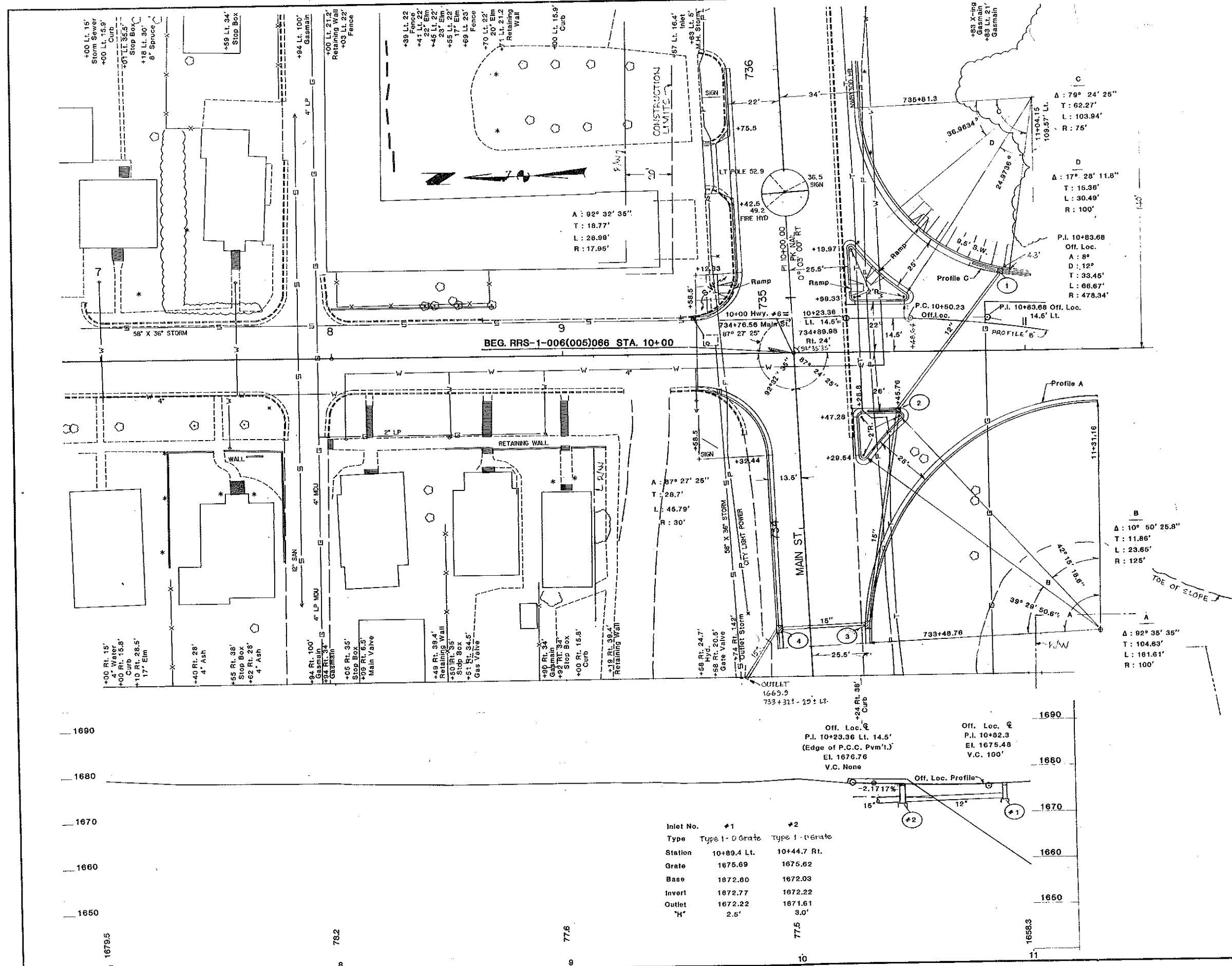


Inlet No.	#3	#4
Type	Type 2 - V Grate	Type 2 - V Grate
Station	733+87 Rt.	733+87 Lt.
Grate	1674.71	1674.97
Base	1671.99	1671.04
Invert	1671.87	1671.23
Outlet	1671.88	1668.88 @ 733+82.5 - 29' Lt.
W	0.0'	0.0'

BENCH MARK

No.	Location	Description	Elevation
#1	Hyd. N.W. Cor. 10th & Main	9+58 Ft. 24.5'	1678.73

Main Street



REMOVAL OF CURB & GUTTER

734+38 to 736+00 Rt. 162 L.F.
734+42 to 736+00 Lt. 140 L.F.

CURB & GUTTER, TYPE-1

733+48.76 to 736+00 Rt. 437.5 L.F. (Incl. islands)
733+48.76 to 736+00 Lt. 246.1 L.F.

SIDEWALK, CONCRETE

733+48.76 to 736+00 Rt. 108 S.Y. (Incl. Islands)
735+00 Lt. N.E. Quad. 27.3 S.Y.

DRIVEWAY, CONCRETE H.E.S.

735+59 Lt. (22') - 33 S.Y.

PIPE, CONC. REINF. CL. III STORM DRAIN

#1 to #2 12" x 74 L.F.
#2 to #3 16" x 92 L.F.

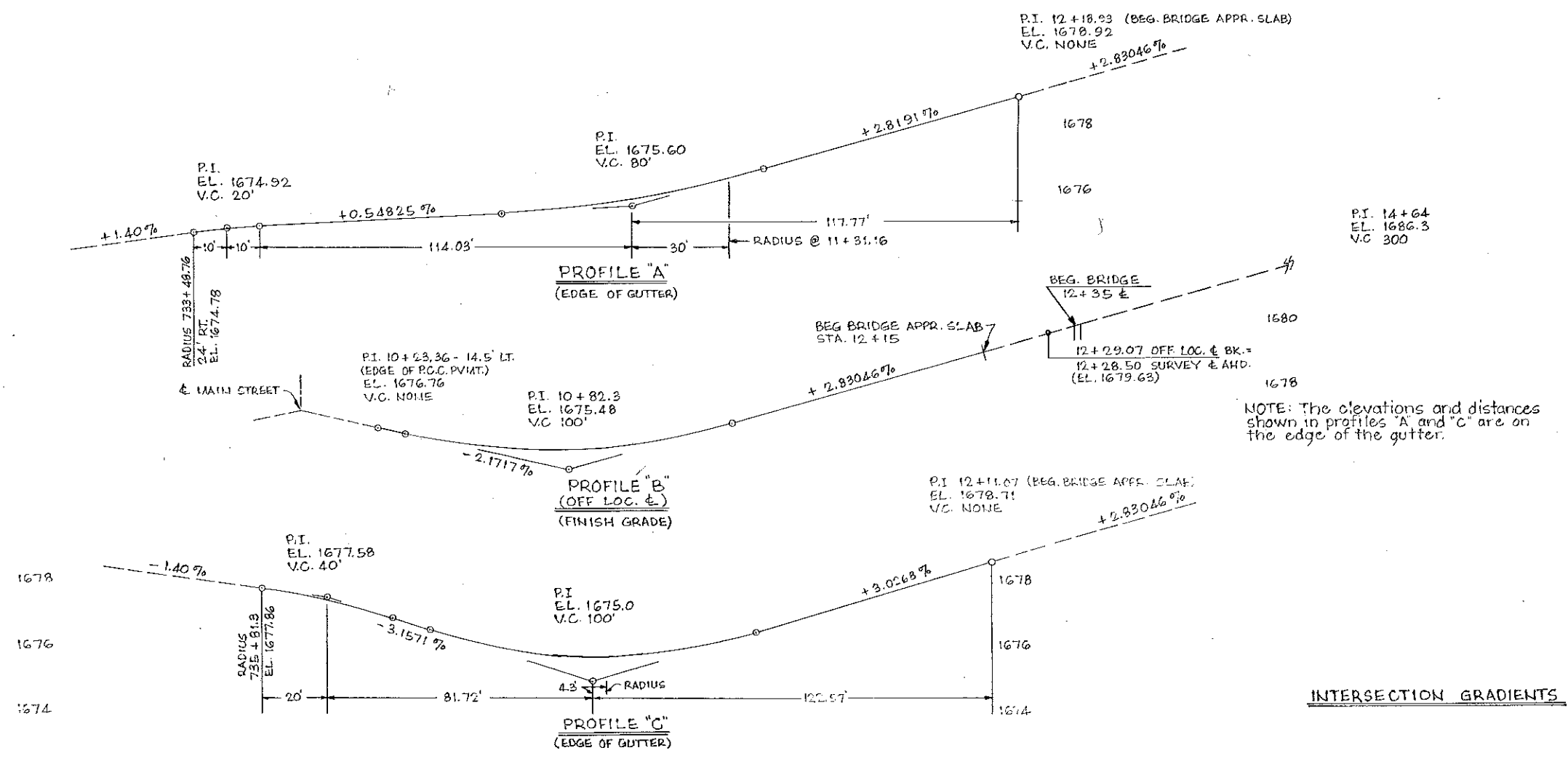
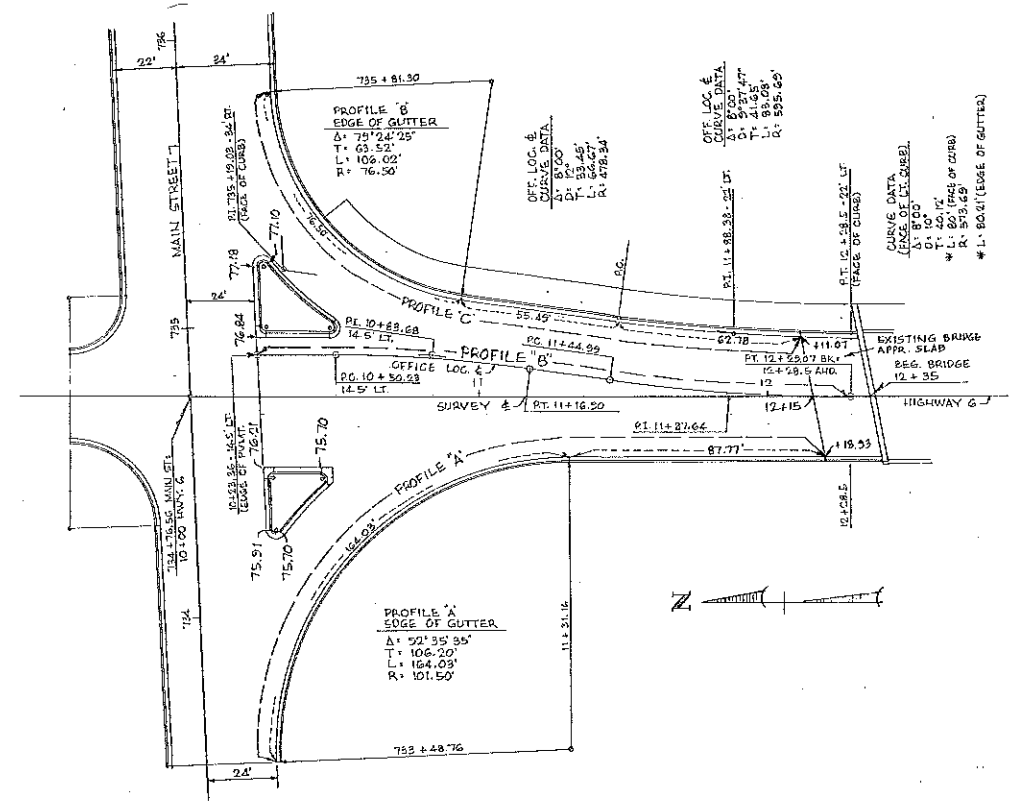
INLET - TYPE 1

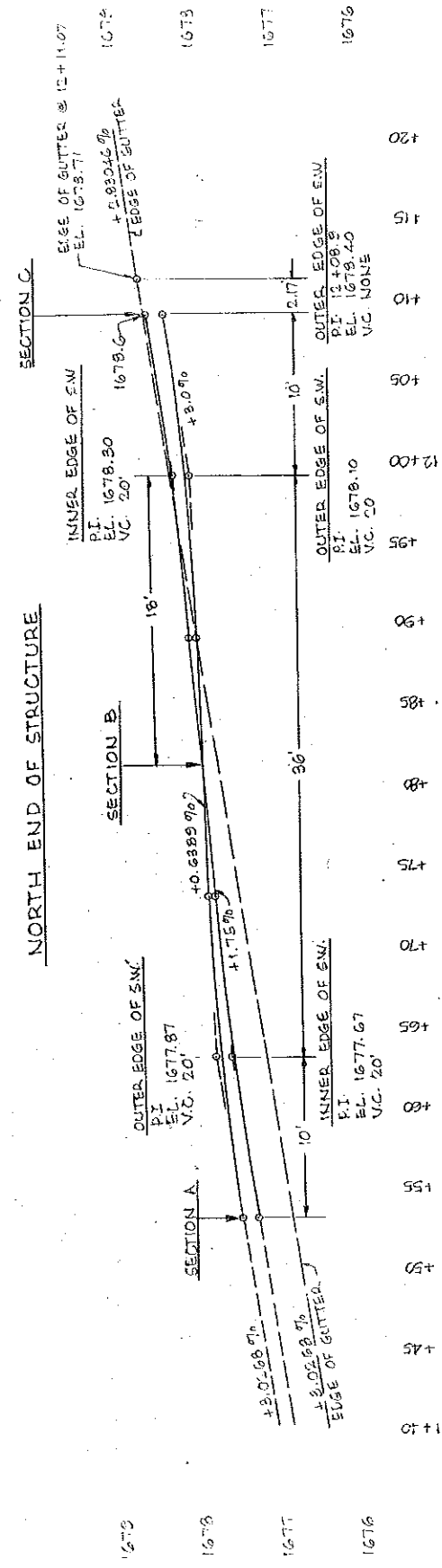
#1 1 Ea.
#2 1 Ea.

UNDERDRAIN, PIPE, PVC, PERFORATED - 4 IN.

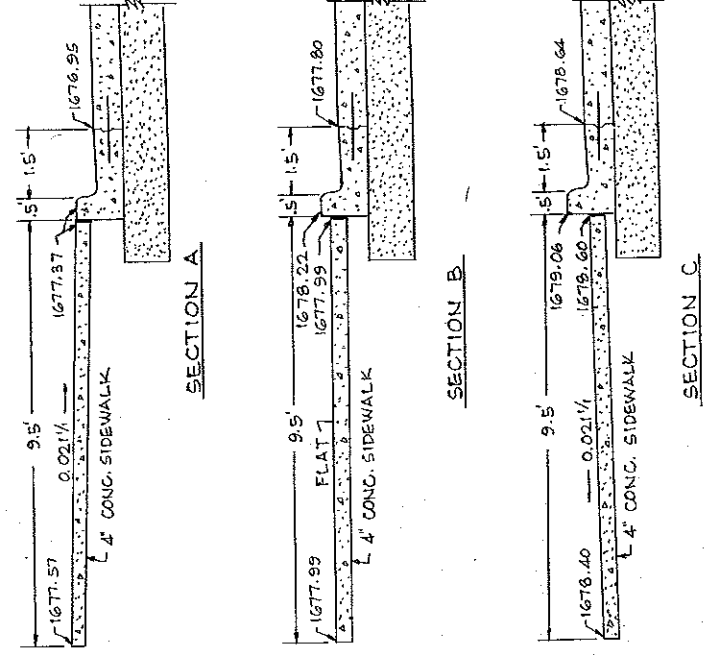
Inlet #1 Bk. - 12.5 L.F.
Inlet #1 Ahd. - 12.5 L.F.
Inlet #2 Bk. - 12.5 L.F.

Inlet No.	#1	#2
Type	Type 1 - 0 Grate	Type 1 - 0 Grate
Station	10+89.4 Lt.	10+44.7 Rt.
Grate	1675.69	1675.62
Base	1672.80	1672.03
Invert	1672.77	1672.22
Outlet	1672.22	1671.61
"H"	2.5'	3.0'

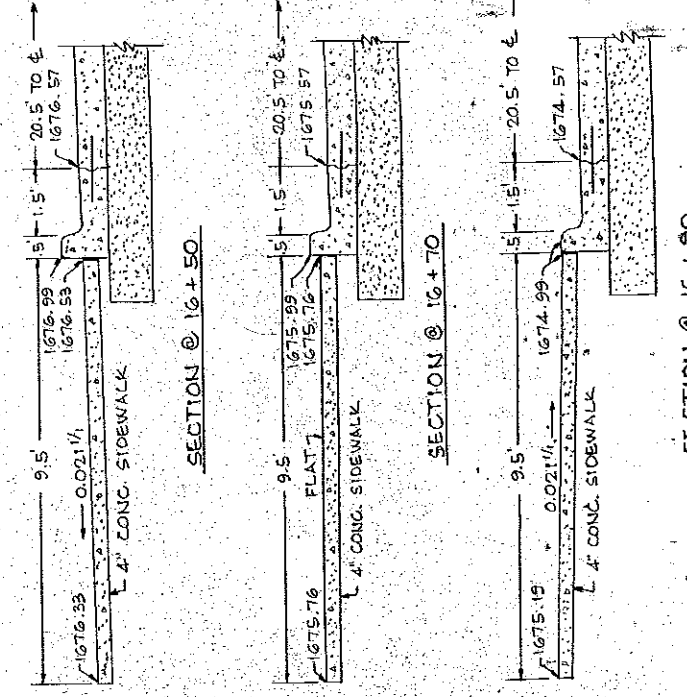
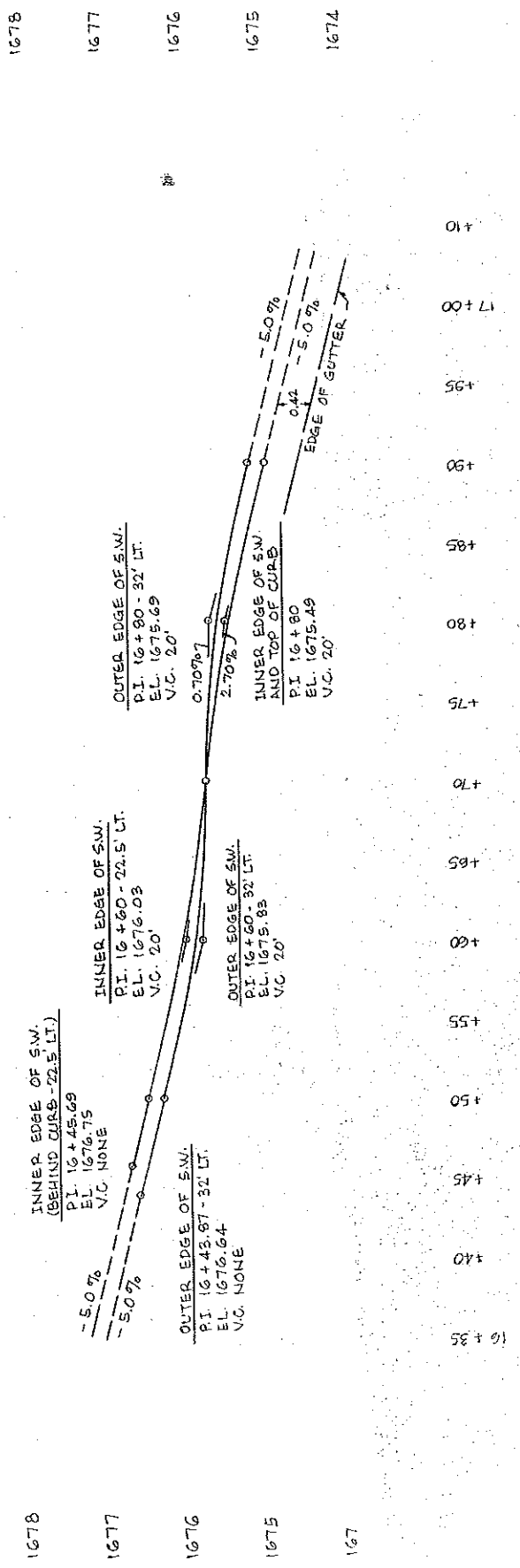




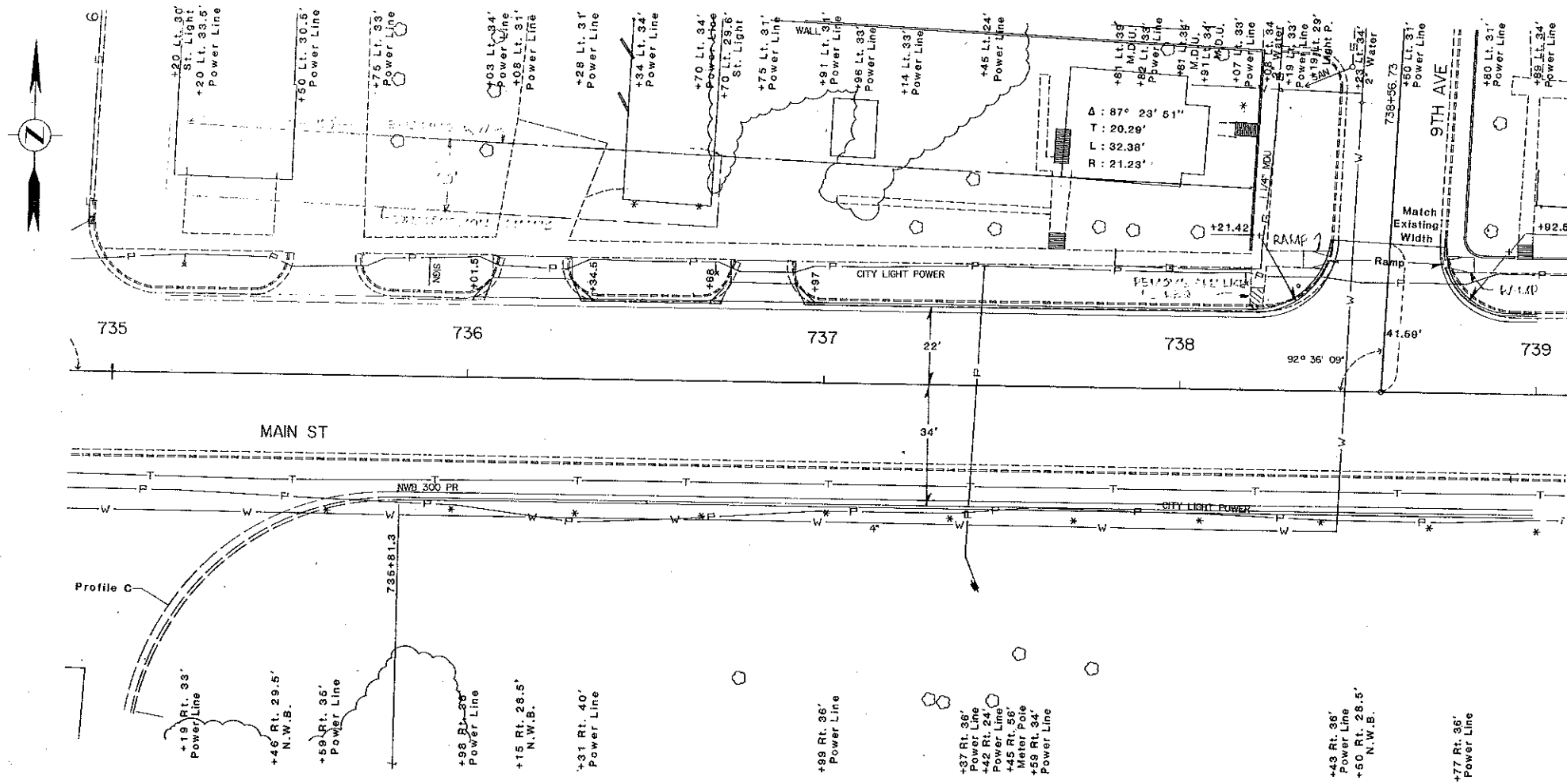
NOTE: The gradients shown above are based on distances measured on edge of gutter.



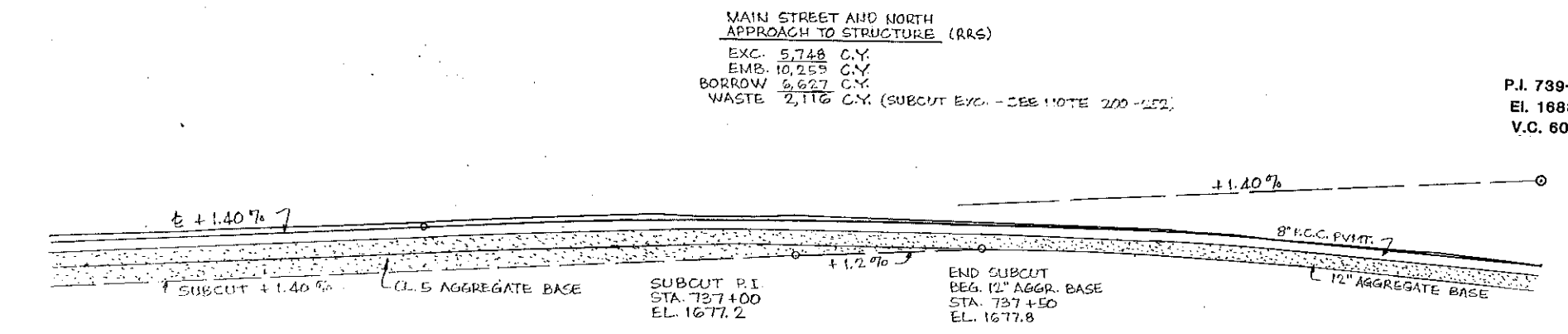
SOUTH END OF STRUCTURE



SIDEWALK TRANSITION AT END OF STRUCTURE



$\Delta : 92^\circ 36' 09''$
 $T : 18.84'$
 $L : 29.09'$
 $R : 18'$



MAIN STREET AND NORTH APPROACH TO STRUCTURE (RRS)
 EXC. 5,748 C.Y.
 EMB. 10,253 C.Y.
 BORROW 5,627 C.Y.
 WASTE 2,116 C.Y. (SUBCUT EXC. - SEE NOTE 200-152)

P.I. 739+00
 EL. 1683.0
 V.C. 600'

REMOVAL OF CURB & GUTTER

736+00 to 739+00 Rt. 300 L.F.
 736+00 to 739+00 Lt. 284 L.F.

REMOVAL OF CONCRETE

738+19 to 738+82 Lt. 10 S.Y.

CURB & GUTTER, TYPE-1

736+00 to 739+00 Lt. 290.3 L.F.
 736+00 to 739+00 Rt. 300.0 L.F.

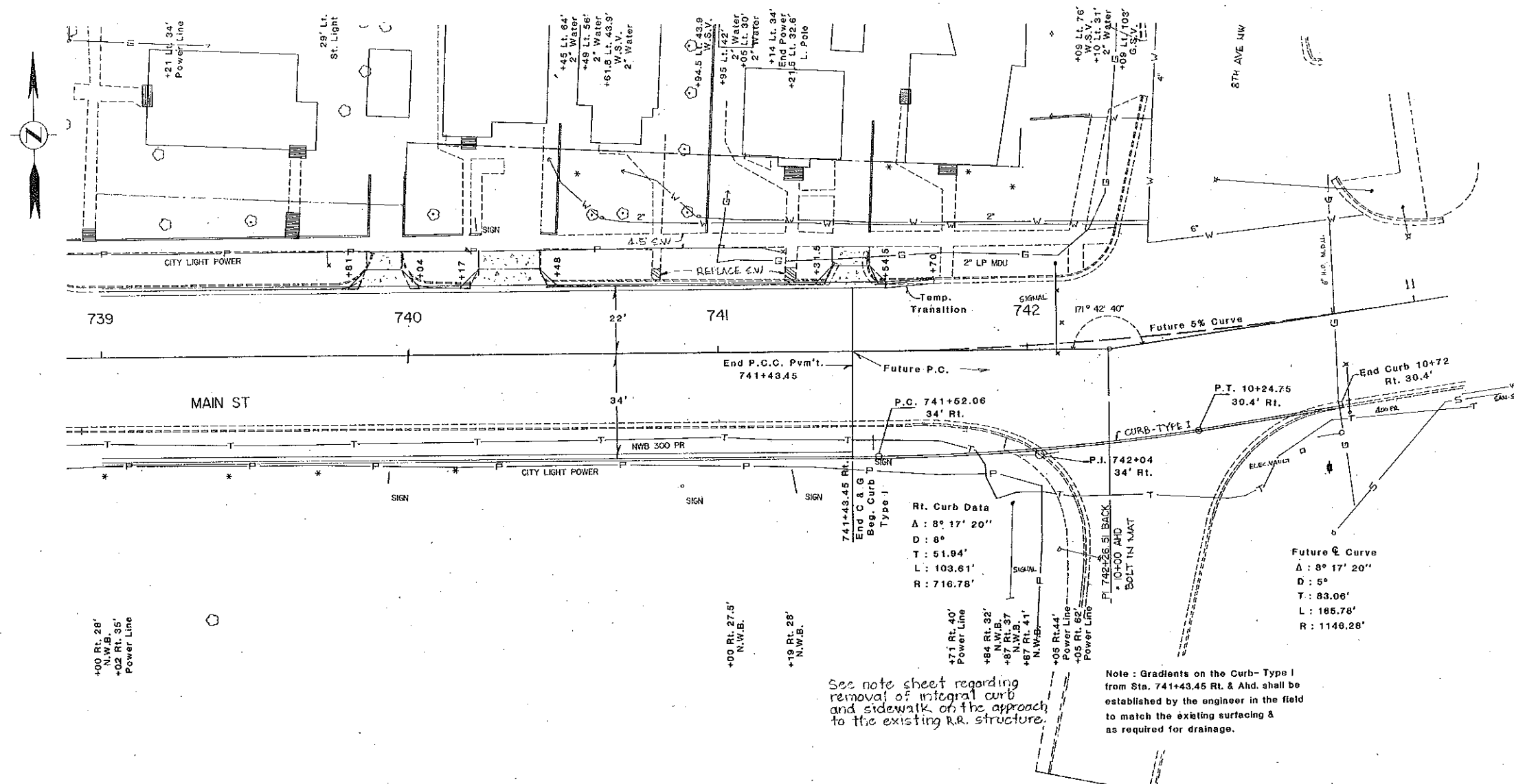
DRIVEWAY, CONCRETE H.E.S.

736+17 Lt. (22') 32.7 S.Y.
 736+82.5 Lt. (18') 27.4 S.Y.

SIDEWALK, CONCRETE

738+19 to 738+82 Lt. 10 S.Y.

1677.5 1677.4	735	79.1 78.8	736	79.8 79.6	737	79.2 79.1	738	1677.3 1677.3	739
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REMOVAL OF CURB & GUTTER

739+00 to 10+72 Rt. 510 L.F.
739+00 to 741+70 Lt. 270 L.F.

REMOVAL OF CONCRETE

739+81 to 741+55 Lt. 66 S.Y.
741+92 Rt. & Ahd. 85 S.Y.
(Struct. Appr. Rd.)

CURB & GUTTER, TYPE-1

739+00 to 741+70 Lt. 270.0 L.F.
739+00 to 741+43.5 Rt. 243.5 L.F.

SIDEWALK, CONCRETE

740+78 to 741+26 Lt. 4 S.Y.

DRIVEWAY, CONCRETE H.E.S.

739+92.5 Lt. (12') 19.4 S.Y.
740+32.5 Lt. (20') 30.0 S.Y.
741+43.0 Lt. (12') 19.4 S.Y.

CURB, TYPE-1

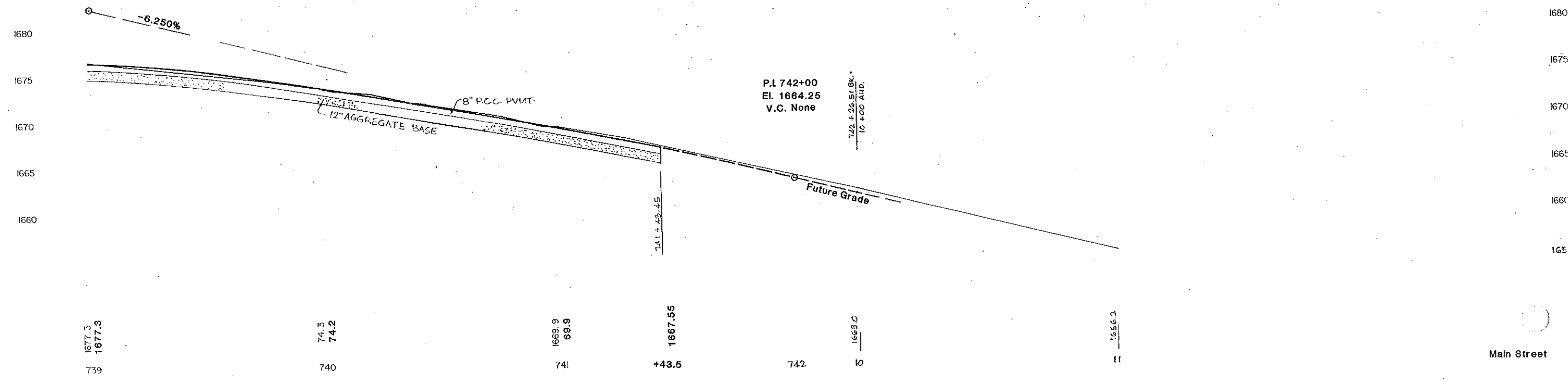
741+43.45 to 10+72 Rt. 159.5 L.F.

See note sheet regarding removal of integral curb and sidewalk on the approach to the existing R.R. structure.

Note: Gradients on the Curb- Type I from Sta. 741+43.45 Rt. & Ahd. shall be established by the engineer in the field to match the existing surfacing & as required for drainage.

Rt. Curb Data
Δ: 8° 17' 20"
D: 8°
T: 51.94'
L: 103.61'
R: 716.78'

Future C Curve
Δ: 8° 17' 20"
D: 5°
T: 83.06'
L: 165.78'
R: 1146.28'



P.I. 742+00
El. 1664.25
V.C. None

742 + 26.51 Bk.
10 + 00 Ahd.

1677.3
1677.3
739

74.3
74.2
740

1669.9
69.9
741

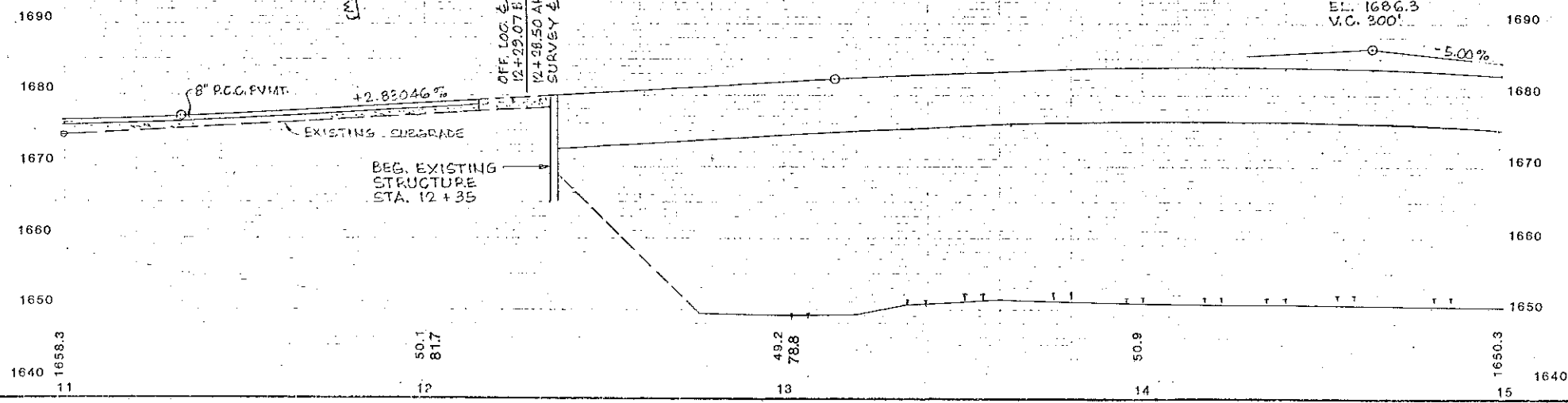
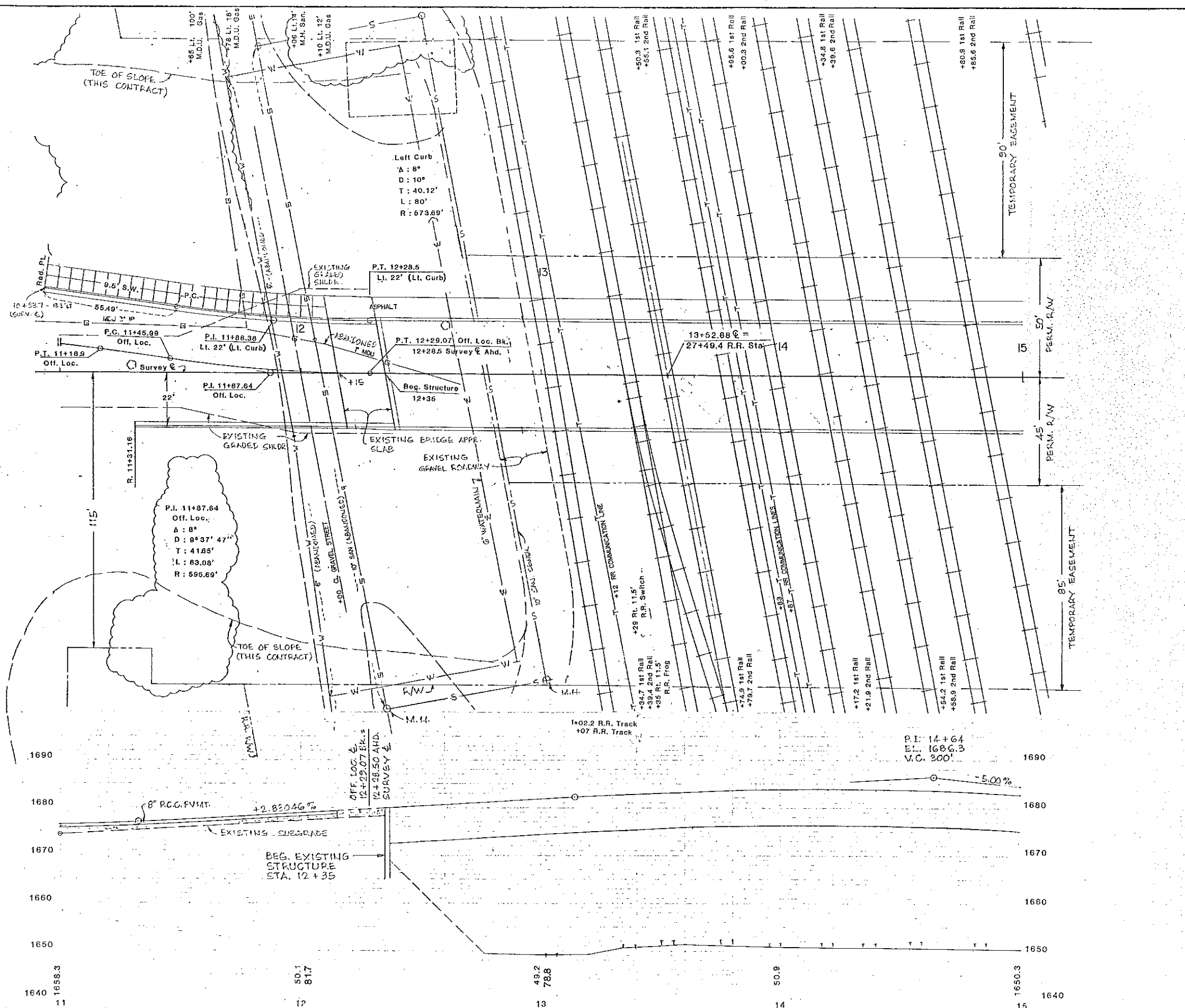
1667.55
+43.5
742

1663.0
10
742

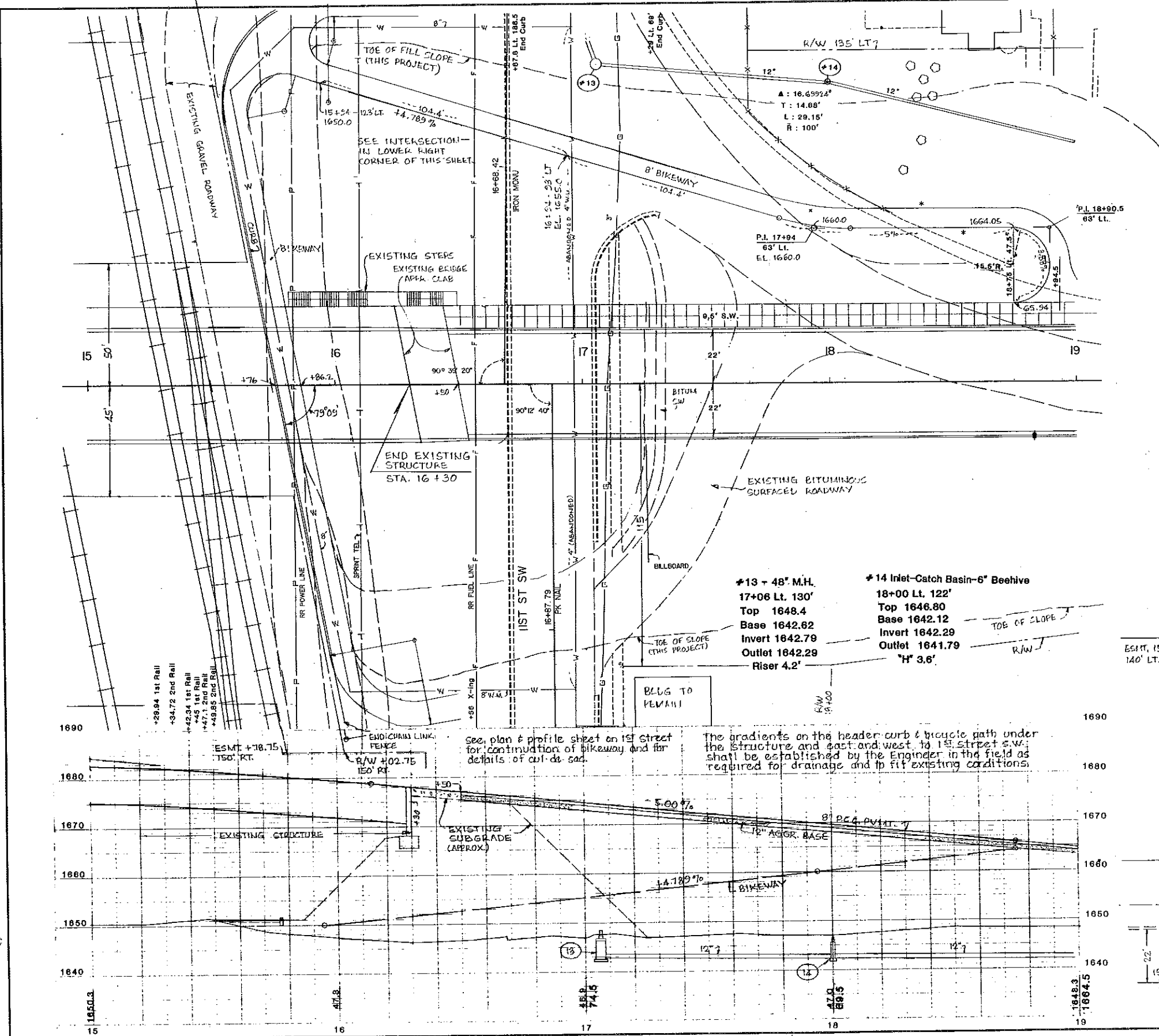
1656.2
11
10

CURB & GUTTER, TYPE - 1
 10+93.7 to 12+10.8 Lt. - 117.8 L.F.
 11+31.2 to 12+19.2 Rt. - 88.0 L.F.

SIDEWALK, CONCRETE
 10+93.7 to Br. Appr. Slab - 123.6 S.Y.



BENCH MARK			
No.	Description	Location	Elev.
#2	Hyd. 1/2 Blk. S.	11+83 Rt. 35'	1653.18



FENCE, CHAIN LINK
 15 + 78.4 \pm - Rt. & Ahd. - 140 L.F.
 15 + 78.4 \pm - Lt. & Bk. - 180 L.F.
 (See Note 752-PO2)

CURB, HEADER - TYPE 1
 15 + 78 \pm - Rt. & Ahd. - 112.4 L.F.
 15 + 78 \pm - Lt. & Bk. - 184.6 L.F.

CURB & GUTTER, TYPE - 1
 16 + 45.8 to 19 + 00 Lt. - 254.2 L.F.
 16 + 54.2 to 19 + 00 Rt. - 245.8 L.F.

PIPE, CONC. REINF.
CL.-III, STORM DRAIN
 #13 to #14 12" x 92 L.F.
 #14 to #15 12" x 152 L.F.

SIDEWALK, CONCRETE
 Br. Appr. Slab to 19 + 00 Lt. - 290.5 S.Y.

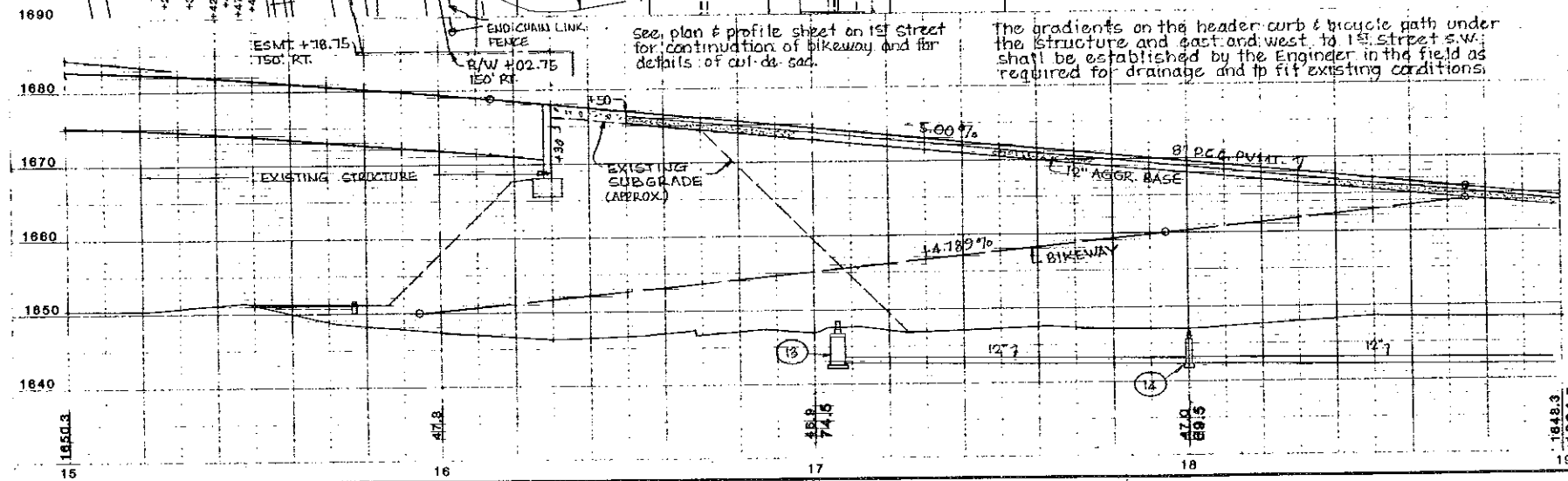
MANHOLE
 #13 - 48" 1 Ea.

MANHOLE RISER
 #13 - 48" 4.2 L.F.

INLET-CATCH BASIN-6" BEEHIVE
 #14 - 1 Ea.

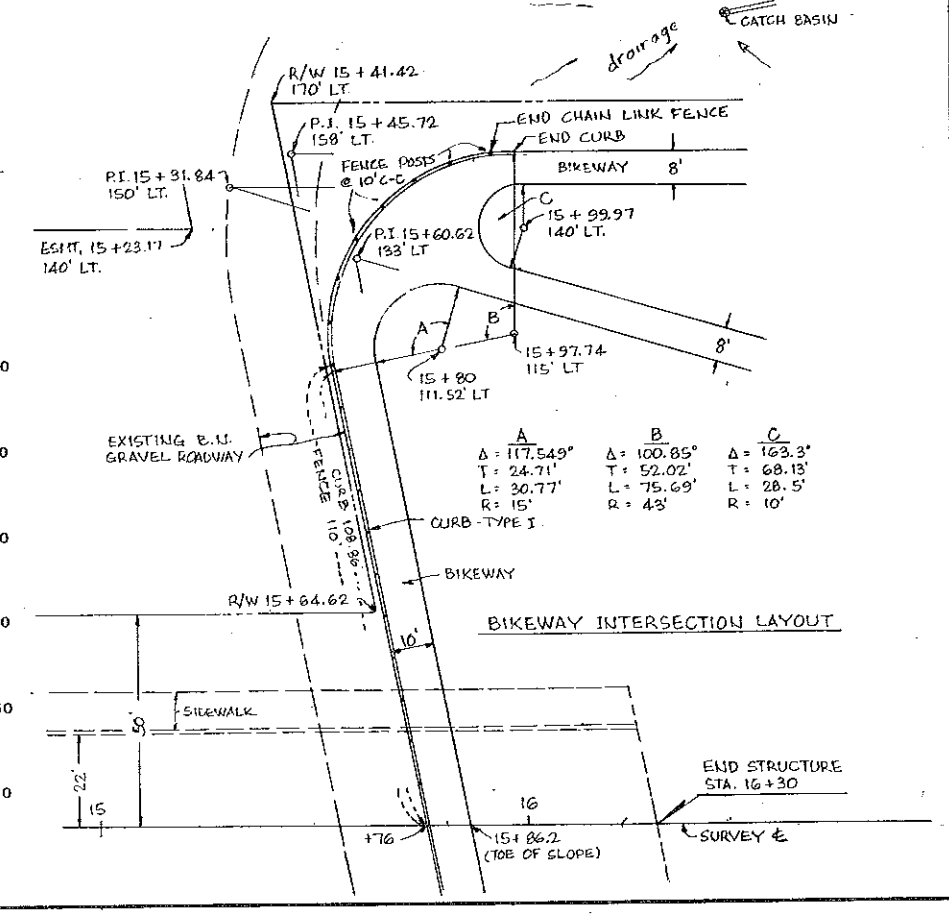
#13 - 48" M.H.
 17+06 Lt. 130'
 Top 1648.4
 Base 1642.82
 Invert 1642.79
 Outlet 1642.29
 Riser 4.2'

#14 Inlet-Catch Basin-6" Beehive
 18+00 Lt. 122'
 Top 1646.80
 Base 1642.12
 Invert 1642.29
 Outlet 1641.79
 "H" 3.6'



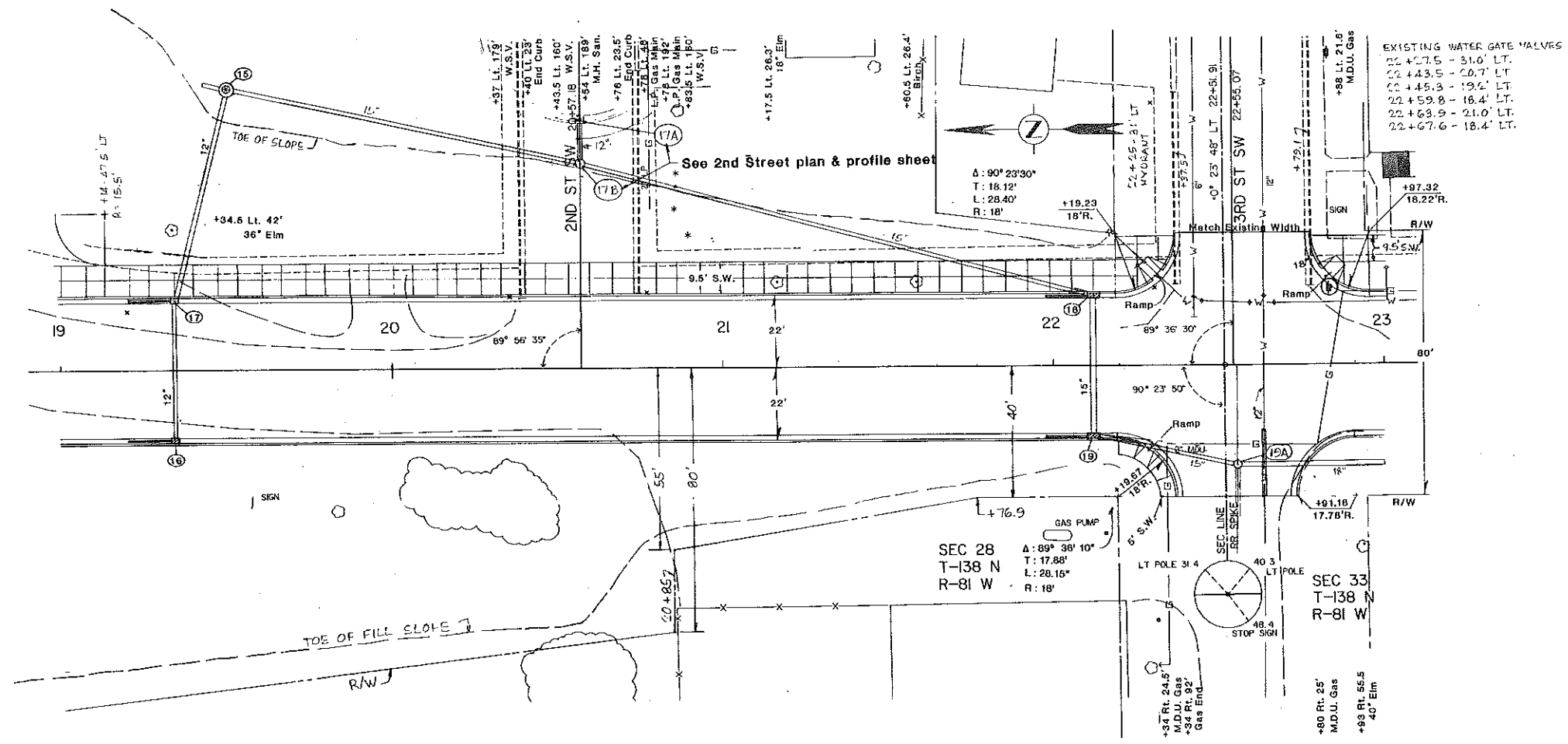
See plan & profile sheet on 15th Street for continuation of bikeway and for details of cut-de-sad.

The gradients on the header curb & bicycle path under the structure and east and west to 15th Street S.W. shall be established by the Engineer in the field as required for drainage and to fit existing conditions.



A	B	C
$\Delta = 117.549^\circ$	$\Delta = 100.85^\circ$	$\Delta = 163.3^\circ$
$T = 24.71'$	$T = 52.02'$	$T = 68.13'$
$L = 30.77'$	$L = 75.69'$	$L = 28.5'$
$R = 15'$	$R = 43'$	$R = 10'$

FWWA #3908	DATE 8	JOB AND PROJECT NO. N.D. P.R.S-1-006 (055)066	SHEET NO. 60
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REMOVAL OF CURB & GUTTER

22+37.5 Lt. 16 L.F.
22+79.1 Lt. 17 L.F.

REMOVAL OF CONCRETE

21+35 to 23+00 Lt. - 63 S.Y.
(See Note No. 200-P01)

RELOCATE HYDRANT

22+25 Lt. 31' 1 Ea.

CURB & GUTTER, TYPE -1

19+00 to 23+00 Rt. 384.6 L.F.
19+00 to 23+00 Lt. 378.9 L.F.

SIDEWALK, CONCRETE

19+00 to 23+00 Lt. 393.9 S.Y.
22+19.7 to 22+37.2 Rt. 13.1 S.Y.

REMOVAL OF TREES

19+34.5 - 42' Lt - 1 - 30"
21-17.5 - 26.3' Lt - 1 - 18"

WATERMAIN 12" PVC

22+63' - 20' Rt. to 40' Rt. - 20 L.F.
(See detail sheet)

FITTINGS, CAST IRON

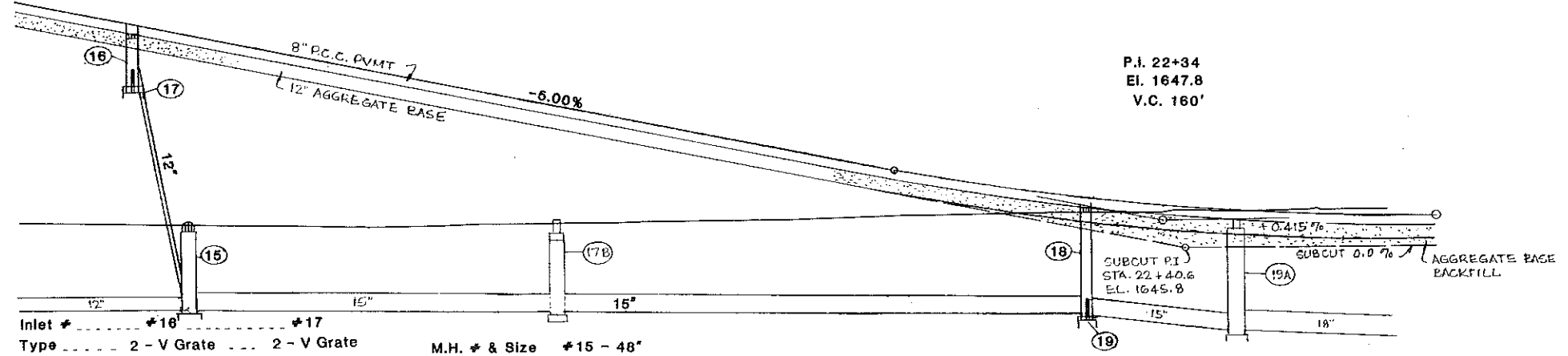
2 - 12" Long Sleeves - 200 Lbs.
4 - 12" 1/4 Bends - 860 Lbs.
(See detail sheet)

UNDERDRAIN, PIPE, PVC, PERFORATED - 4 IN.

Inlet # 16 Bk. - 12.5 L.F.
Inlet # 17 Bk. - 12.5 L.F.
Inlet # 18 Bk. - 12.5 L.F.
Inlet # 19 Bk. - 12.5 L.F.

SOUTH END OF STRUCTURE TO STA. 23+14 (RRS)

EXC.	1,503 C.Y. (INCLUDES 227 C.Y. SUBCUT)	
EMB.	47,761 C.Y.	
BORROW	28,189 C.Y.	1655
USE	7,796 C.Y. FROM STA. 23+14 TO 45+29	
USE	5,000 C.Y. FROM 1ST STREET (STA. 1+80± TO 6+50±)	
WASTE	227 C.Y. (SUBCUT EXC. - SEE NOTE 200-252)	1650



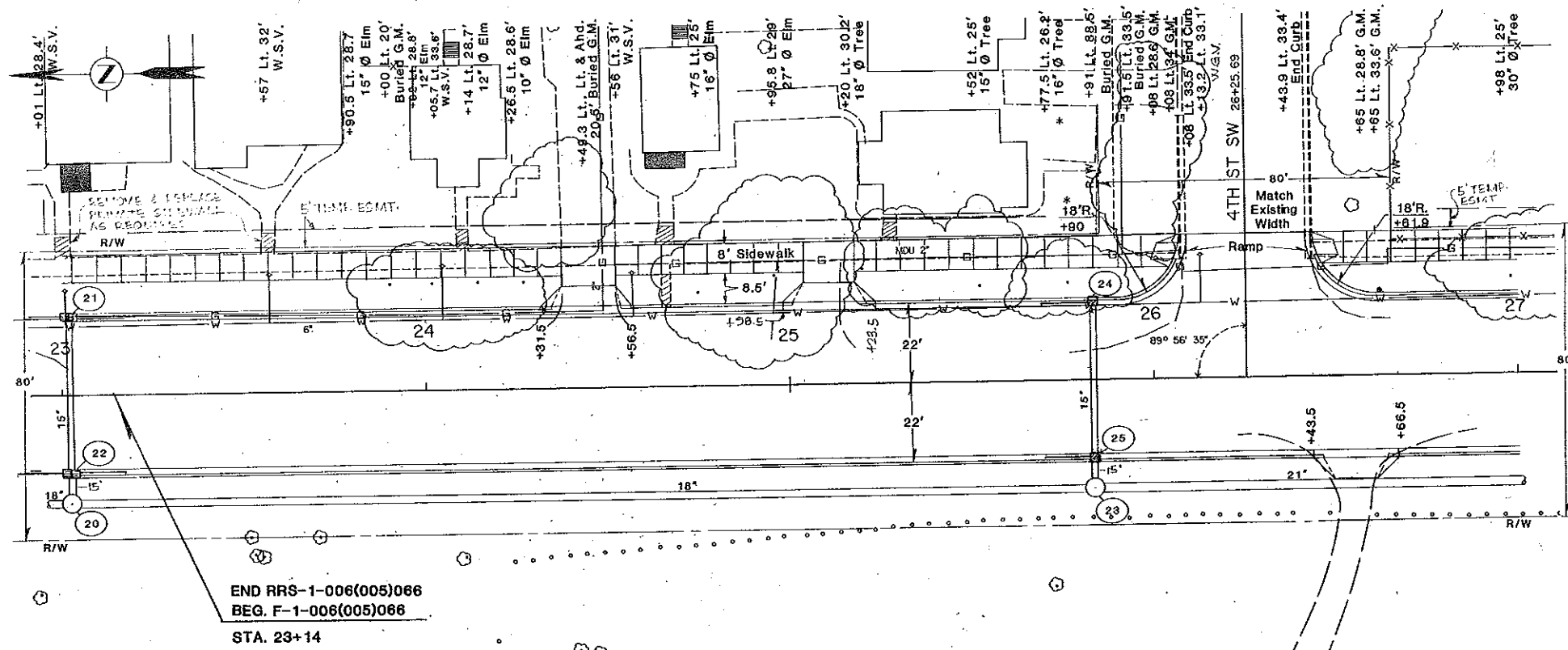
Inlet #	#16	#17	M.H. # & Size	#15 - 48"	Inlet #	#18	#19	M.H. #19A - 60"
Type	2 - V Grate	2 - V Grate	Station	19+50 Lt. 85'	Type	2 - V Grate	2 - V Grate	22+55.4 Rt. 30'
Station	19+34 Rt.	19+34 Lt.	Top	1648.3 (6" Bee Hive Cover)	Station	22+12 Lt.	22+12 Rt.	Top 1647.84
Grate	1662.19	1662.19	Base	1641.6	Grate	1648.86	1648.86	Base 1639.32
Base	1658.26	1657.86	Invert	1641.79	Base	1640.83	1640.53	Invert 1639.53
Invert	1658.43	1658.03	Outlet	1641.48	Invert	1641.02	1640.72	Outlet 1639.21
Outlet	1658.03	1643.00	Riser	4.7'	Outlet	1640.72	1640.2	Riser 6.77'
"H"	3.6'	4.0'			"H"	7.7'	8.0'	

See 2nd Street plan and profile sheet for data on Inlet 17A and Manhole 17B

1648.3 1664.5	47.9 59.5	48.1 54.5	48.4 49.9	1648.5 1648.1
19	20	21	22	23

BENCH MARK

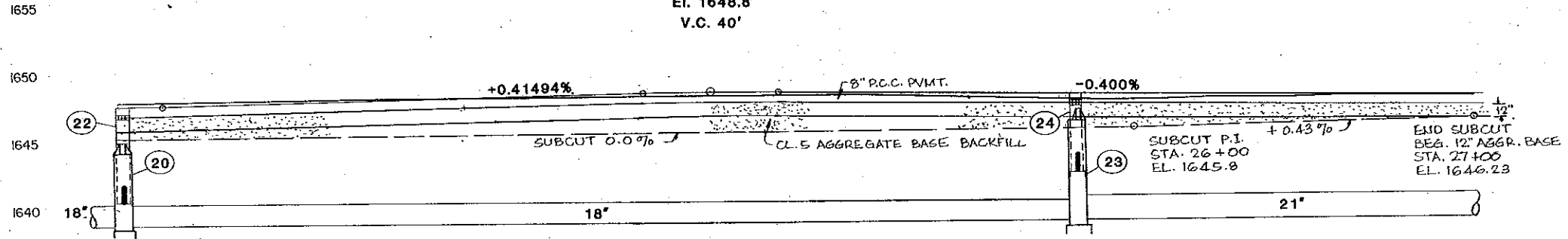
No.	Description	Location	Elev.
#3	Hyd. N.E. Cor.	22+25 Lt. 31'	1652.00
		10th & 3rd	



END RRS-1-006(005)066
 BEG. F-1-006(005)066
 STA. 23+14

+52 Rt. 40.5'
 20" Ø Elm
 +53 Rt. 44.8'
 16" Ø Elm
 +55 Rt. 46'
 18" Ø Elm
 +70 Rt. 41.4'
 24" Ø Elm
 +08 Rt. 45'
 24" Ø Elm

P.I. 24+75
 El. 1648.8
 V.C. 40'



Inlet No.	#21	#22	M.H. #20 - 60"
Type	2 - D Grate	2 - D Grate	23+02 Rt. 30'
Station	23+02 Lt.	23+02 Rt.	Top 1645.5
Grate	1647.6	1647.6	Base 1639.0
Base	1643.67	1641.17	Invert 1639.21
Invert	1643.86	1643.36 (East)	Outlet 1638.52
		1641.36 (West)	Riser 4.75'
Outlet	1643.36	1641.0	
"H"	3.50'	6.0'	

Inlet No.	#24	#25	M.H. #23 - 60"
Type	Type-1, V Grate	Type-1, V Grate	25+83 Rt. 30'
Station	25+83 Lt.	25+83 Rt.	Top 1647.2
Grate	1647.86	1647.86	Base 1638.29
Base	1643.27	1642.77	Invert 1638.52
Invert	1643.46	1642.96	Outlet 1637.67
Outlet	1642.96	1642.6	Riser 7.16'
"H"	4.0'	4.5'	

1648.5
 1648.1
 23

48.6
 48.5
 24

48.5
 48.7
 25

47.9
 48.3
 26

1647.8
 1647.9
 27

REMOVAL OF CURB & GUTTER

26+08 Lt. 7 L.F.
 26+44 Lt. 7 L.F.

REMOVAL OF CONCRETE

23+00 to 27+00 Lt. 195 S.Y.

CURB & GUTTER, TYPE-1

23+00 to 27+00 Rt. 400.0 L.F.
 23+00 to 27+00 Lt. 384.6 L.F.

SIDEWALK, CONCRETE

23+00 to 27+00 Lt. 311 S.Y.

DRIVEWAY, CONCRETE H.E.S.

24+44 Lt. (14') 29.0 S.Y.
 26+55 Rt. (12') 10.7 S.Y.
 25+11 Lt. (14') 29.0 S.Y.

PIPE, CONC. REINF.

CL-III, STORM DRAIN

#20 to #22 15" x 6 L.F.
 #21 to #22 15" x 42 L.F.
 #20 to #23 18" x 278 L.F.
 #23 to #25 15" x 6 L.F.
 #24 to #25 15" x 42 L.F.
 #23 to #26 21" x 362 L.F.

UNDERDRAIN, PIPE, PVC. PERFORATED - 4 IN.

Inlet # 21 Bk. - 12.5 L.F.
 Inlet # 21 Ahd. - 12.5 L.F.
 Inlet # 22 Bk. - 12.5 L.F.
 Inlet # 22 Ahd. - 12.5 L.F.
 Inlet # 24 Bk. - 12.5 L.F.
 Inlet # 25 Bk. - 12.5 L.F.

MANHOLE 60 IN.

#20 1 Ea.
 #23 1 Ea.

MANHOLE RISER 60 IN.

#20 4.75 L.F.
 #23 7.16 L.F.

INLET, TYPE-1

#24 1 Ea.
 #25 1 Ea.

INLET - TYPE 2

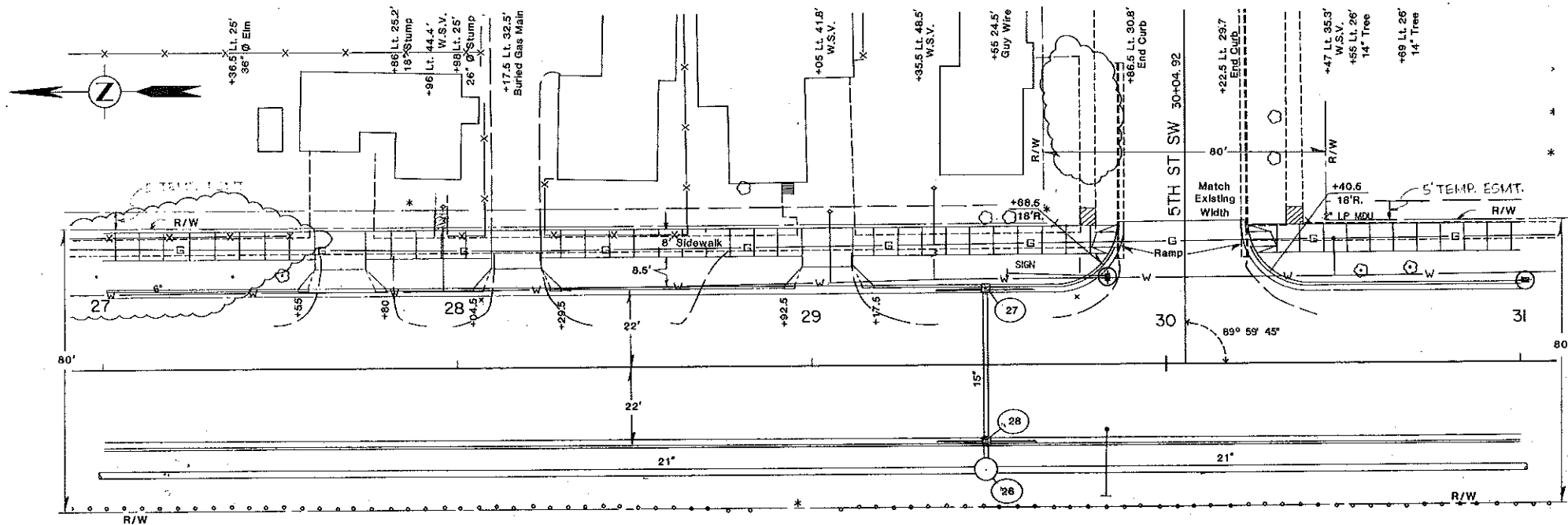
#21 1 Ea.
 #22 1 Ea.

ADJUST UTILITY APPURTENANCE

23+01 Lt. 28.4' (W.S.V.) 1 Ea.
 23+57 Lt. 32.0' (W.S.V.) 1 Ea.
 24+05.7 Lt. 33.6' (W.S.V.) 1 Ea.
 24+56 Lt. 31.0' (W.S.V.) 1 Ea.
 26+13.2 Lt. 33.1' (W.S.V.) 1 Ea.

REMOVAL OF TREES

23+90.5 - 28.7' Lt - 1 - 18"
 24+02 - 28.8' Lt - 1 - 10"
 24+14 - 28.7' Lt - 1 - 10"
 24+26.5 - 28.6' Lt - 1 - 10"
 24+75 - 25' Lt - 1 - 18"
 24+95.8 - 29' Lt - 1 - 30"
 25+20 - 30.2' Lt - 1 - 18"
 25+77.5 - 26.2' Lt - 1 - 18"
 26+98 - 25' Lt - 1 - 30"



NO.	DESCRIPTION	LOCATION	ELEV.
4	PAINT SPOT ON F. POST / NAIL	30+08 RT. 40'	1648.04

REMOVAL OF CURB & GUTTER

29+86.5 Lt. 10 L.F.
30+22.5 Lt. 10 L.F.

REMOVAL OF CONCRETE

27+00 to 31+00 Lt. 191 S.Y.

CURB & GUTTER, TYPE-1

27+00 to 31+00 Rt. 400.0 L.F.
27+00 to 31+00 Lt. 384.5 L.F.

SIDEWALK, CONCRETE

27+00 to 31+00 Lt. 288.6 S.Y.

DRIVEWAY, CONCRETE H.E.S.

27+67.5 Lt. (14') 29 S.Y.
28+17 Lt. (14') 29 S.Y.
29+05 Lt. (14') 29 S.Y.

REMOVAL OF TREES

27+36.5 - 25' Lt - 1 - 30"
27+86 - 25.2' Lt - 1 - 18" (Stump)
27+98 - 25' Lt - 1 - 30" (Stump)
30+55 - 26' Lt - 1 - 18"
30+69 - 26' Lt - 1 - 18"

PIPE, CONC. REINF.

CL.-III, STORM DRAIN
#26 to #28 15" x 6 L.F.
#27 to #28 15" x 42 L.F.
#26 to #29 21" x 300 L.F.

MANHOLE

#26 - 60" 1 Ea.

MANHOLE RISER

#26 60" x 6.4 L.F.

INLET - TYPE 1

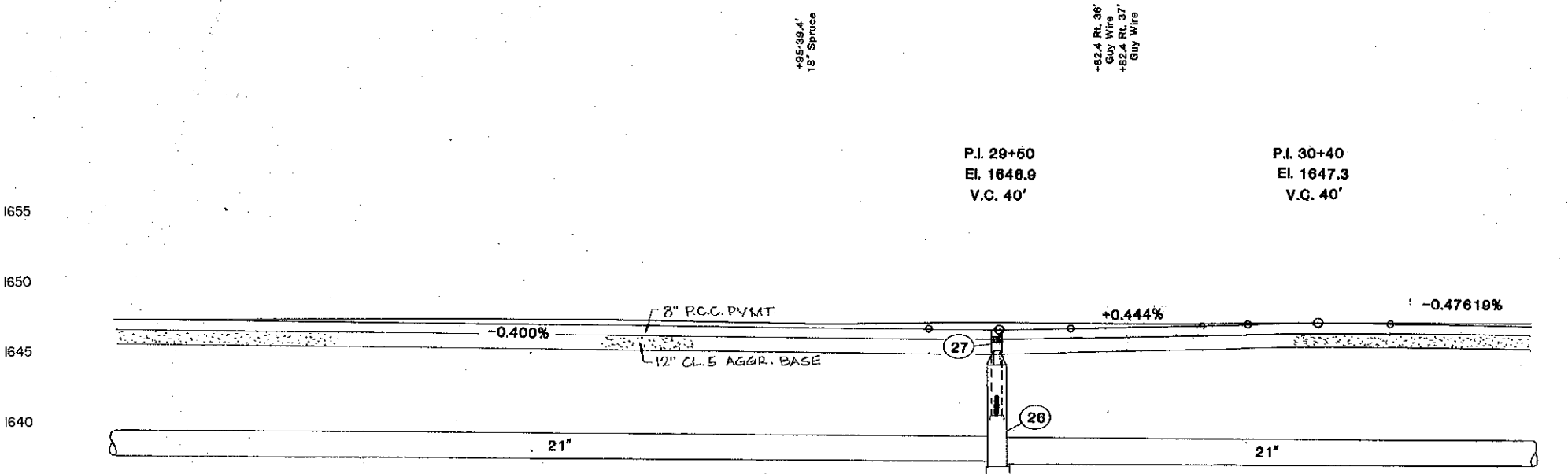
#27 1 Ea.
#28 1 Ea.

ADJUST UTILITY APPURTENANCE

30+47 Lt. 36.3' (W.S.V.) 1 Ea.

UNDERDRAIN, PIPE, PVC PERFORATED - 4 IN.

Inlet # 27 Bk. - 12.5 L.F.
Inlet # 27 Ahd. - 12.5 L.F.
Inlet # 26 Bk. - 12.5 L.F.
Inlet # 26 Ahd. - 12.5 L.F.



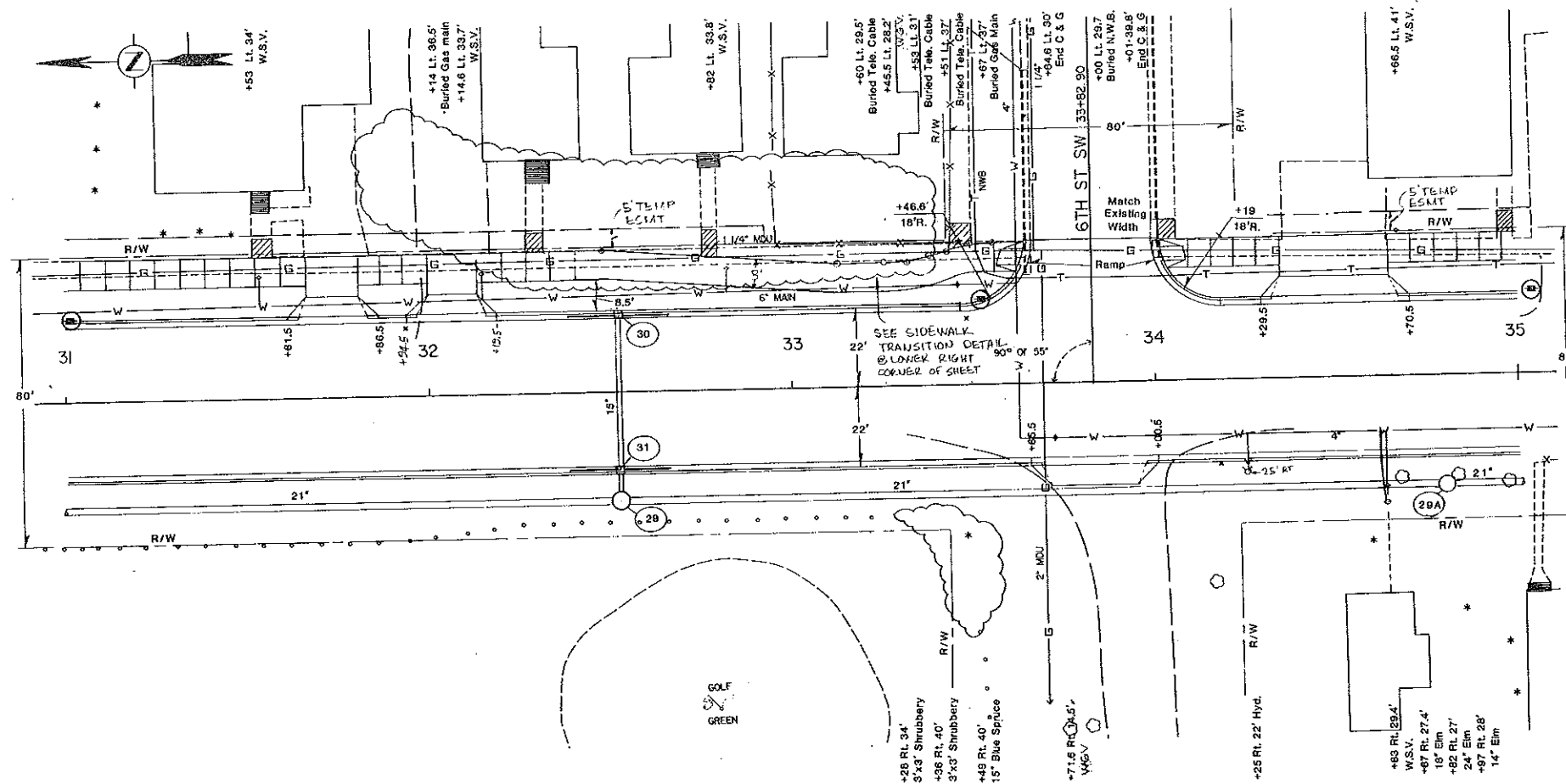
M.H. #26 - 60"	Inlet No.	#27	#28
29+49 Rt. 30'	Type	1 - D Grate	1 - D Grate
Top 1645.4	Station	29+49 Lt.	29+49 Rt.
Base 1637.25	Grate	1646.43	1646.43
Invert 1637.67 Bk.	Base	1641.84	1641.04
1637.48 Ahd.	Invert	1642.03	1641.23
Outlet 1636.74	Outlet	1641.23	1640.9
Riser 6.4'	"H"	4.0'	4.8'

1647.8	47.7	47.3	47.2	1647.1
1647.9	47.5	47.1	47.1	1647.0
27	28	29	30	31

BENCH MARK

NO.	Description	Location	Elev.
#4	Paint Spot on F. Post / Nail	30+08 Rt. 40'	1648.04

DISTRICT	STATE	PROJ. NO.	SHEET NO.
D	N D	F-1-006(005)066	63



REMOVAL OF TREES

- 34+67 Rt. 27' (18") 1 Ea.
- 34+82 Rt. 27' (18") 1 Ea.
- 34+97 Rt. 28' (18") 1 Ea.

RELOCATE HYDRANT

- 34+25 Rt. 22' 1 Ea.

CURB & GUTTER, TYPE-1

- 31+00 to 35+00 Rt. 400 L.F.
- 31+00 to 35+00 Lt. 389 L.F.

SIDEWALK, CONCRETE

- 31+00 to 35+00 Lt. 302 S.Y.

DRIVEWAY, CONCRETE H.E.S.

- 31+74 Lt. (14') 29 S.Y.
- 32+07 Lt. (14') 29 S.Y.
- 33+83 Rt. (24') 18 S.Y.
- 34+50 Lt. (30') 68.4 S.Y.

PIPE, CONC. REINF.

CL. III STORM DRAIN

- #29 to #31 15" x 6 L.F.
- #30 to #31 15" x 42 L.F.
- #29 to #29A 21" x 224 L.F.
- #29A to #32 21" x 228 L.F.

REMOVAL OF CONCRETE

- 31+00 to 35+00 - 198 S.Y.

REMOVAL OF CURB & GUTTER

- 33+64.6 Lt - 10 L.F.

WATER SERVICE LINE - 1 IN. COPPER

- 34+61 - 15' Rt. to 35' Rt. - 20 L.F.

MANHOLE

- #29 - 60" 1 Ea.
- #29A - 48" 1 Ea.

MANHOLE RISER

- #29 60" x 7.2 L.F.
- #29A 48" x 9.8 L.F.

INLET - TYPE 1

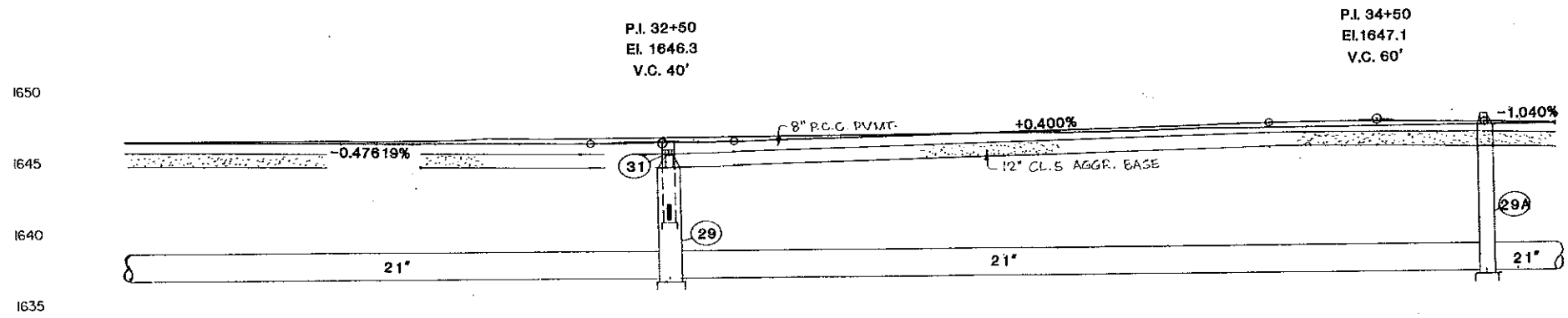
- #30 1 Ea.
- #31 1 Ea.

ADJUST UTILITY APPURTENANCE

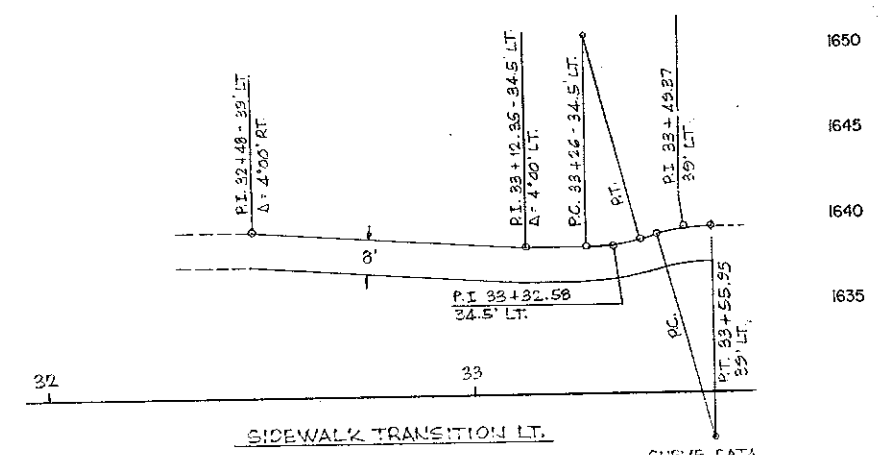
- 31+53.0 Lt. 34" (W.S.V.) 1 Ea.
- 32+14.6 Lt. 33.7" (W.S.V.) 1 Ea.
- 32+82.0 Lt. 33.8" (W.S.V.) 1 Ea.
- 33+45.5 Lt. 28.2" (W.G.V.) 1 Ea.
- 33+71.6 Rt. 14.5" (W.S.V.) 1 Ea.

UNDERDRAIN, PIPE, PVC. PERFORATED - 4 IN.

- Inlet # 30 Bk. - 12.5 L.F.
- Inlet # 30 Ahd. - 12.5 L.F.
- Inlet # 31 Bk. - 12.5 L.F.
- Inlet # 31 Ahd. - 12.5 L.F.



Inlet No.	#30	#31	M.H. No. - Size	#29 - 60"	#29A - 48"
Type	1 - D Grate	1 - D Grate	Station	32+52 Rt. 30'	34+80 Rt. 30'
Station	32+52 Lt.	32+52 Rt.	Top	1645.46	1647.40
Grate	1645.83	1645.83	Base	1636.51	1636.01
Base	1641.24	1640.74	Invert	1636.74	1636.24
Invert	1641.43	1640.93	Outlet	1636.24	1635.74
Outlet	1640.93	1640.6	Riser	7.2'	9.81'
"H"	4.0'	4.5'			



CURVE DATA (BOTH CURVES)
 R = 15'
 T = 9.58'
 P = 13.09'
 L = 50'

BENCH MARK			
No.	Description	Location	Elev.
#5	Hyd. S.W. Cor.	34+25 Rt. 22'	1649.90

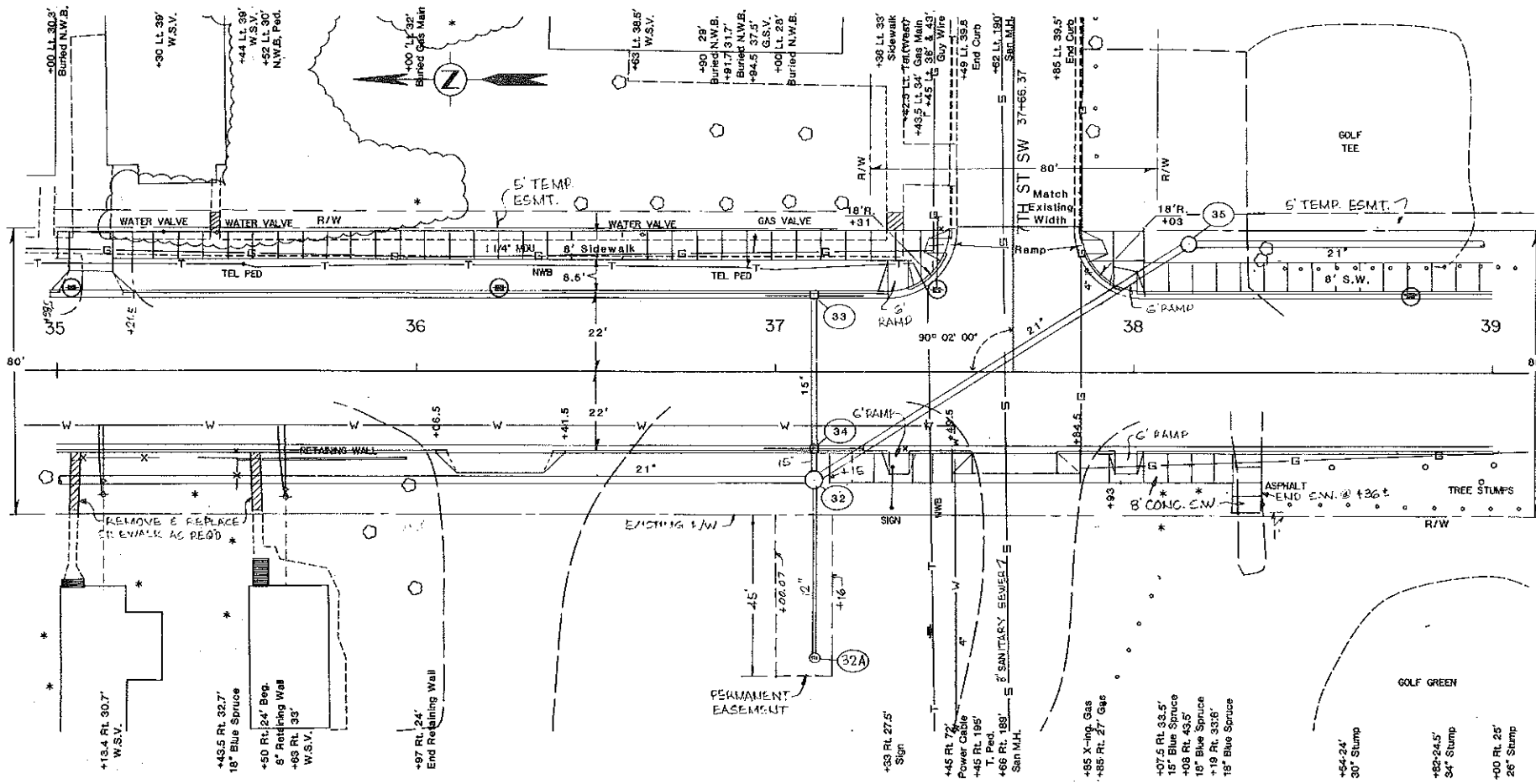
1647.1
1647.0
31

46.8
46.5
32

46.7
46.5
33

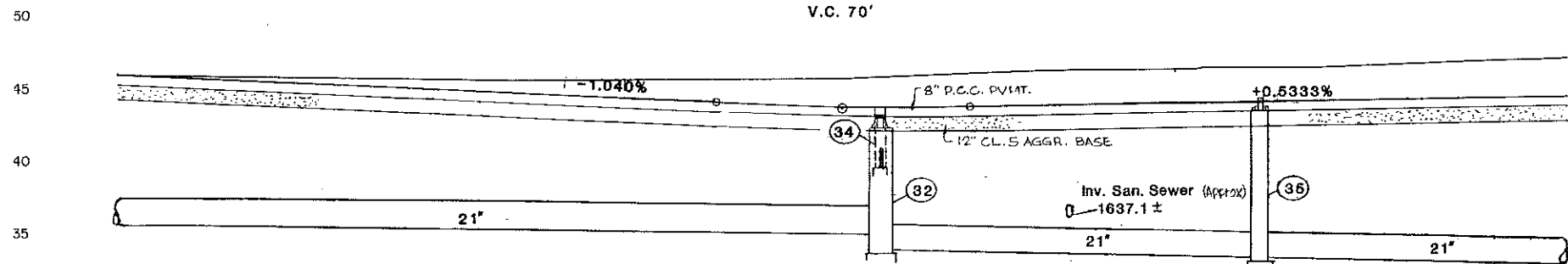
46.7
46.9
34

1646.6
1646.6
35



SEE NOTE 714-020 ABOUT
POSSIBLE ADJUSTMENT OF
WATER MAINS WHERE THE
NEW STORM SEWER CROSSES
THE MAINS.

P.I. 37+00
Ei. 1644.6
V.C. 70'



Inlet #32 A		Inlet No. ... #33 ... #34		M.H. No. - Size	
Type: Inlet, Catch Basin - Type A		Type - 1 - D Grate	1 - D Grate	#32 - 60"	#35 - 48"
Sta. 37+11 Rt. 80'		Station - 37+11 Lt.	37+11 Rt.	Station - 37+11 Rt. 30'	38+15 Lt. 36'
Top 1643.60		Grate - 1644.11	1644.11	Top - 1644.90	1645.30
Base 1638.85		Base - 1640.52	1640.22	Base - 1634.45	1634.07
Invert 1639.02		Invert - 1640.71	1640.41	Invert - 1634.88	1634.30
Outlet 1638.50		Outlet - 1640.41	1640.28	1635.74 Bk.	
"H" 4.0'		"H" 3.00'	3.30'	Outlet - 1634.39	1633.59
				Riser - 8.70'	9.65'

REMOVAL OF CONCRETE

35+00 to 39+00 Lt. 124 S.Y.
35+00 to 35+60 Rt. 10 S.Y.±

REMOVAL OF TREES

38-54 - 24' Rt - 1 - 30" (Stump)
38-82 - 24' Rt - 1 - 30" (Stump)
39-00 - 25' Rt - 1 - 30" (Stump)

CURB & GUTTER, TYPE-1

35+00 to 39+00 Rt. 400.0 L.F.
35+00 to 39+00 Lt. 384.5 L.F.

SIDEWALK, CONCRETE

35+00 to 39+00 Lt. 336.7 S.Y.
37+15 to 38+36 Rt. 84.0 S.Y.
35+00 to 35+60 Rt. 10 S.Y.±

DRIVEWAY, CONCRETE H.E.S.

36+10 Lt. (12') 25.4 S.Y.
36+24 Rt. (24') 18.0 S.Y.
37+67 Rt. (24') 31.1 S.Y.

PIPE, CONC. REINF.

CL-III, STORM DRAIN

#32A to #32 12' x 46 L.F.
#32 to #34 15' x 6 L.F.
#33 to #34 15' x 42 L.F.
#32 to #35 21' x 120 L.F.
#35 to #36 21' x 282 L.F.

WATER SERVICE LINE - 1 IN. COPPER

35+11 - 15' Rt. to 35' Rt. - 20 L.F.
35+61 - 15' Rt. to 35' Rt. - 20 L.F.

F.H.W.A. SYSTEM	STATE	FD. AID PROJ. NO.	SHEET NO.
8	N.D.	F-1-006(005)066	GA

MANHOLE

#32 - 60" x 8.70 L.F.
#35 - 48" x 9.65 L.F.

MANHOLE RISER

#32 60" x 8.70 L.F.
#35 48" x 9.65 L.F.

INLET - TYPE 1

#33 1 Ea.
#34 1 Ea.

ADJUST UTILITY APPURTENANCE

35+30 Lt. 39' (W.S.V.) 1 Ea.
35+44 Lt. 39' (W.S.V.) 1 Ea.
36+83 Lt. 38.5' (W.S.V.) 1 Ea.

INLET-CATCH BASIN - TYPE A

#32A - 1 Ea.

UNDERDRAIN, PIPE, PVC, PERFORATED - 4 IN.

Inlet # 33 Bk. - 12.5 L.F.
Inlet # 33 Ahd. - 12.5 L.F.
Inlet # 34 Bk. - 12.5 L.F.
Inlet # 34 Ahd. - 12.5 L.F.

23 + 14 TO 45 + 29

EXC. 10,078 C.Y. (INCLUDES 598 C.Y. SUBCUT)
EXC. 50 C.Y. (FOR BRIDGE APPR. SLAB SOUTH END OF HEARTY RIVER BR.) 1650
EMB. 1,684 C.Y.
USE 7,796 C.Y. IN EMB. SOUTH OF RAILROAD STRUCTURE)
WASTE 648 C.Y. (SUBCUT EXC - SEE NOTE 200-252)

1646.6
1646.6

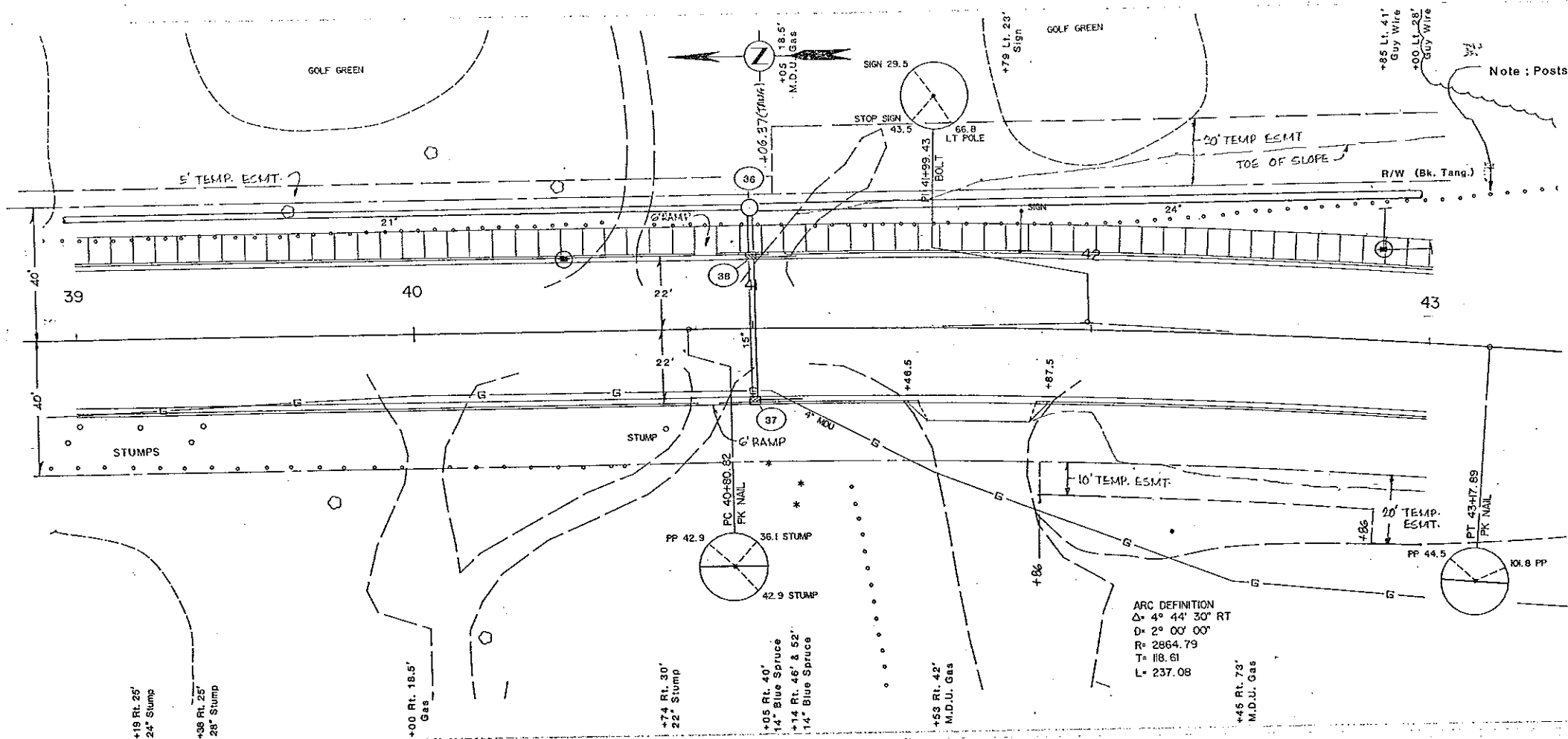
46.4
45.5

46.5
44.6

47.4
45.0

1648.2
1645.6

NO. OF SHEETS	TOTAL	REV. AND PROJ. NO.	SHEET NO.
8	M.D.	F-1-006(005)066	65



CURB & GUTTER, TYPE-1

39+00 to 43+00 Rt. 398.3 L.F.
39+00 to 43+00 Lt. 401.7 L.F.

SIDEWALK, CONCRETE

39+00 to 43+00 Lt. 357.4 S.Y.

DRIVEWAY, CONCRETE H.E.S.

41+67 Rt. (30') 21.7 S.Y.

PIPE, CONC. REINF. CL.-III, STORM DRAIN

#36 to #39 24" X 308 L.F.
#36 to #38 15" X 12 L.F.
#37 to #38 15" X 42 L.F.

MANHOLE

#36 - 60" - 1 Ea.

MANHOLE RISER

#36 60" x 11.5 L.F.

INLET - TYPE 2

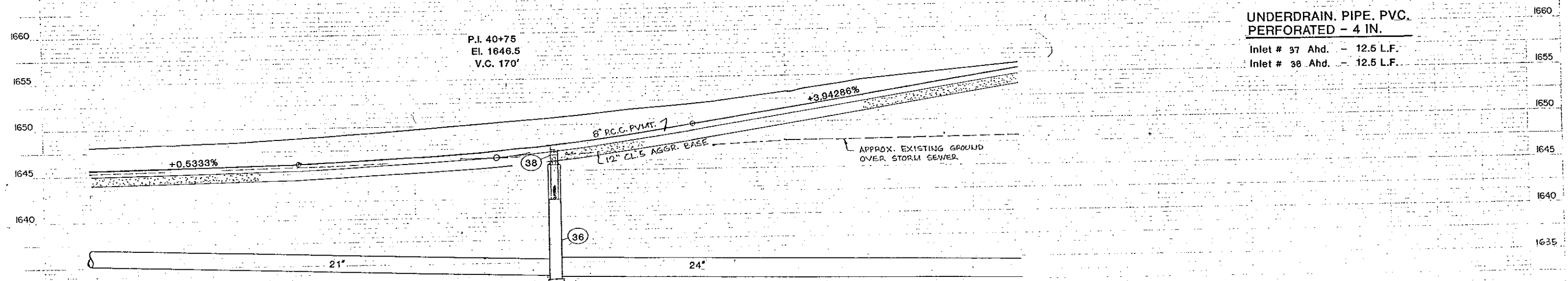
#37 1 Ea.
#38 1 Ea.

REMOVAL OF TREES

39+19 - 25' Rt - 1 - 30" (Stump)
39+38 - 25' Rt - 1 - 30" (Stump)
40+74 - 30' Rt - 1 - 18" (Stump)

UNDERDRAIN, PIPE, PVC, PERFORATED - 4 IN.

Inlet # 37 Ahd. - 12.5 L.F.
Inlet # 38 Ahd. - 12.5 L.F.



M.H. #36 - 60"	Inlet No. #37	#38
41+00 Lt. 36'	Type 2 - V Grate	2 - V Grate
Top 1646.40	Station 41+00 Rt.	41+00 Lt.
Base 1633.15	Grate 1647.24	1647.24
Invert 1633.59 Bk.	Base 1642.91	1641.91
1633.40 Ahd.	Invert 1643.10	1642.10
Outlet Lift Station 1632.40	Outlet 1642.10	1641.70
Riser 11.5'	"H" 4.0'	5.0'

1648.2
1645.6
39

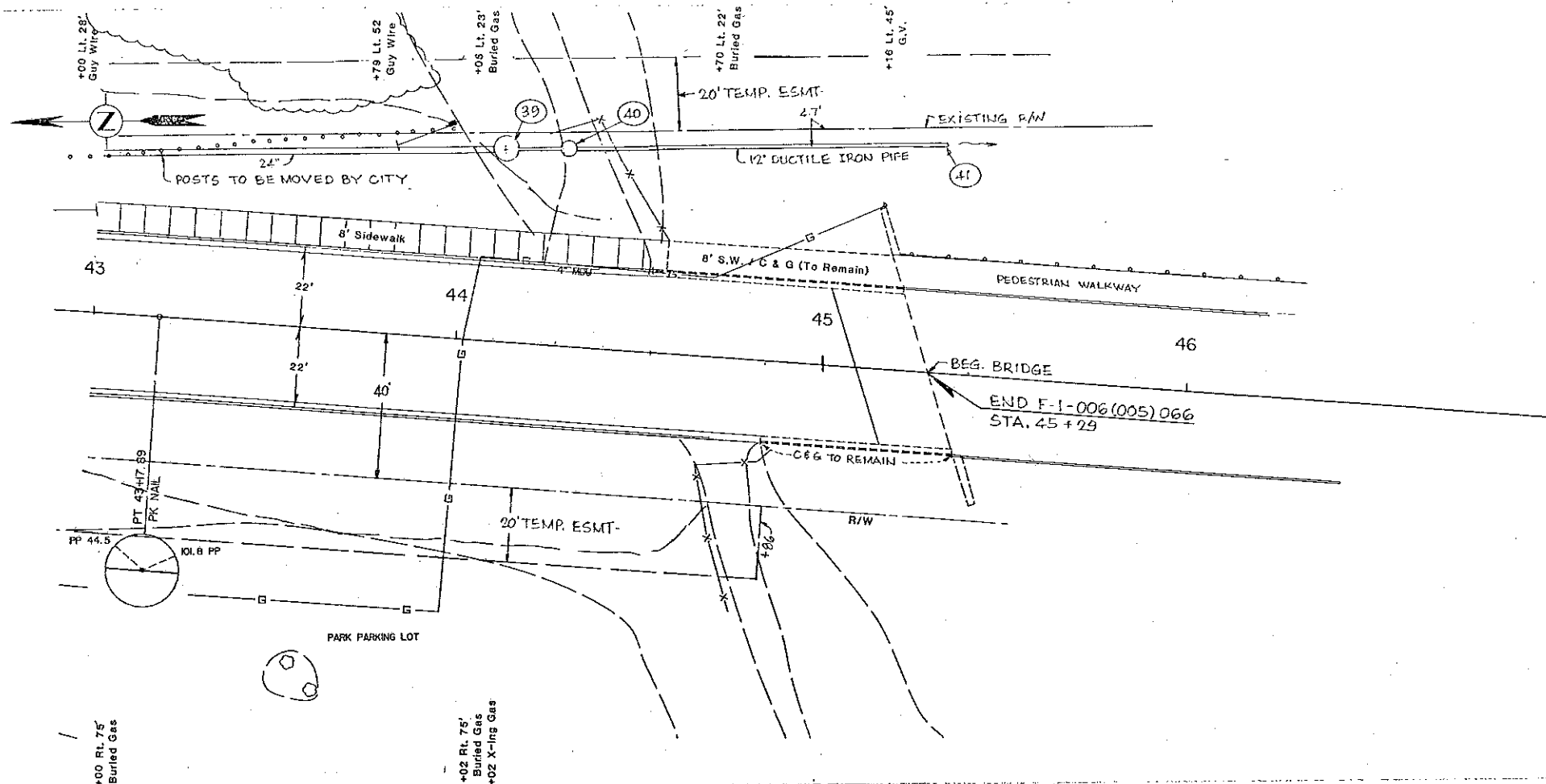
49.1
46.1
40

50.8
47.9
41

53.3
51.4
42

1656.0
1655.4
43

PLAN NO.	DATE	REV. NO.	BY
8	N.C.	F-1-006(005)066	66



CURB & GUTTER, TYPE 1

43+00 to 44+53± Lt. 153.1 L.F.
43+00 to 44+85± Rt. 184.9 L.F.

SIDEWALK, CONCRETE

43+00 to 44+56± Lt. 138.8 S.Y.

PUMP HOUSE

#39-1 Lump Sum
(see details)

PUMPING EQUIPMENT

#39-1 Lump Sum
(See details)

MANHOLE

#40 - 48" 1 Ea.
(No adjusting rings)
(see details)

MANHOLE RISER

#40 48" x 8.0 L.F.

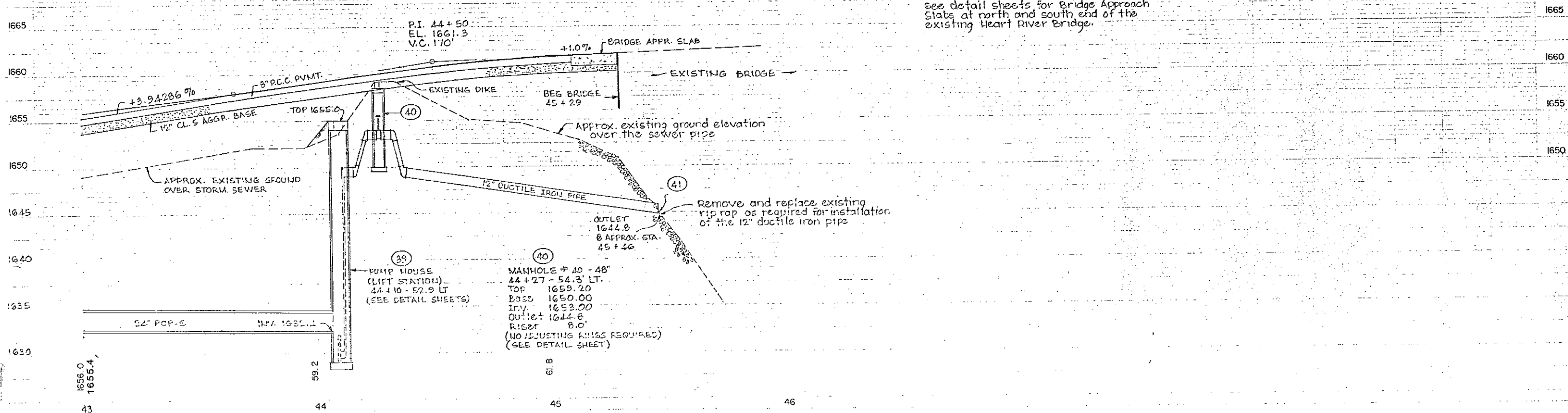
PIPE, DUCTILE IRON - 12 INCH

#40 to #41 - 120 L.F.
The exact length required
to match the existing slope
shall be determined in the field.

NOTE: Reduce height of curb to 1" to provide access to dike Rt. & Lt.

NOTE: The borrow areas for this project are located just south of the Heart River and east and west of Highway 6. (See borrow area layouts)

See detail sheets for Bridge Approach Slabs at north and south end of the existing Heart River Bridge.



MANHOLE # 40 - 48"
44+27 - 54.3' LT.
TOP 1659.20
BASE 1650.00
INV. 1653.00
OUTLET 1644.8
RISER 8.0'
(NO ADJUSTING RINGS REQUIRED)
(SEE DETAIL SHEET)

PUMP HOUSE
(LIFT STATION)
44+10 - 52.9 LT
(SEE DETAIL SHEETS)

Remove and replace existing rip rap as required for installation of the 12" ductile iron pipe

OUTLET
1644.8
@ APPROX. STA.
45+29

1656.0
1655.4
43

44

45

46

1665

1660

1655

1650

DATE	REV.	BY	NO.	SHEET NO.
3	N.D.	F-1	006(005)006	69

REMOVAL OF CURB & GUTTER
4+00 to 7+30±Rt. 444 L.F.

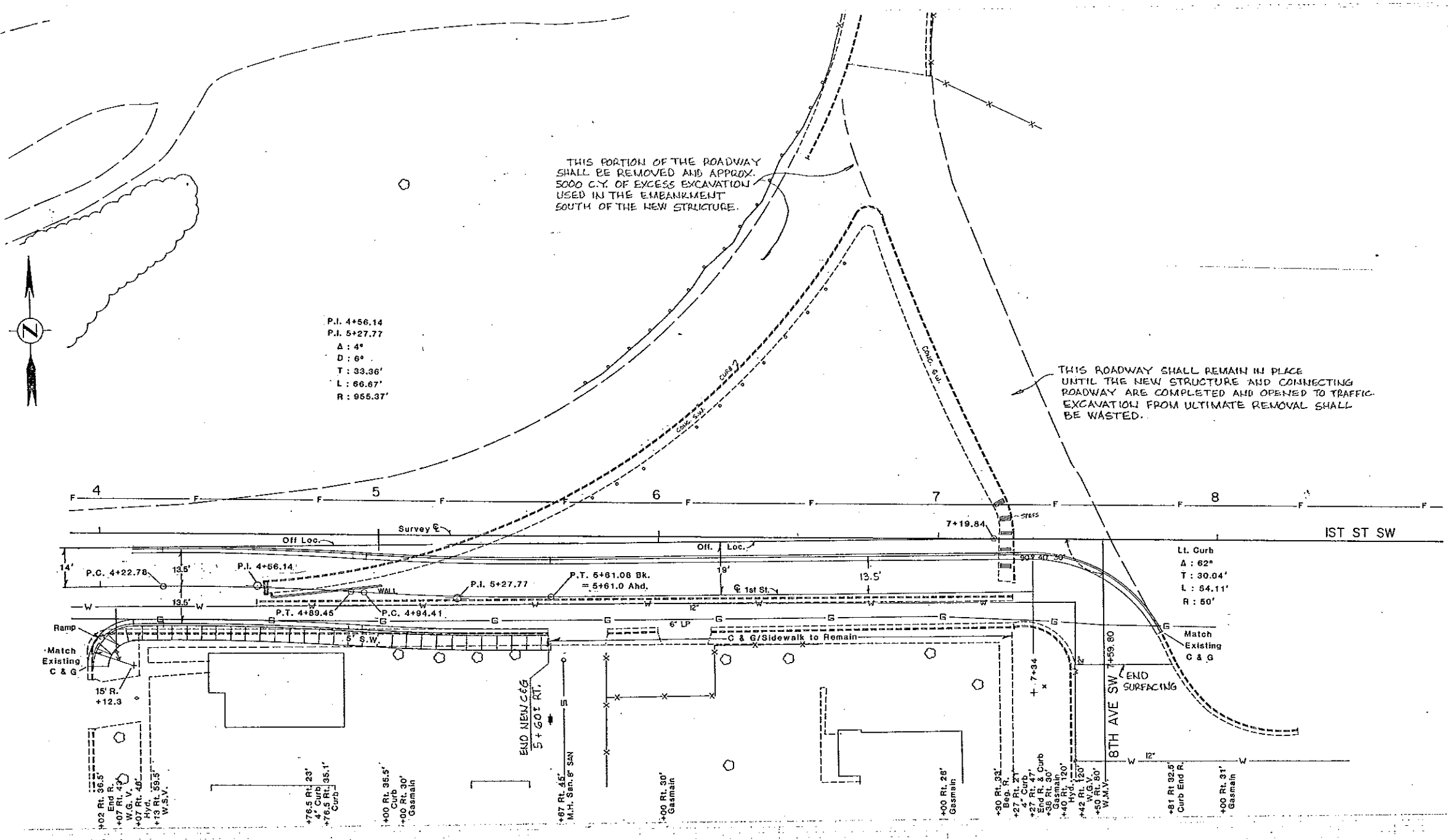
REMOVAL OF CONCRETE
4+00 to 7+30±Rt. & Lt. 320 S.Y.

CURB & GUTTER, TYPE- 1
4+12.3 to 7+80±Lt. 375.9 L.F.
4+12.3 to 5+60 Rt. 171.4 L.F.

SIDEWALK, CONCRETE
4+00 to 5+61 Rt. 93 S.Y.

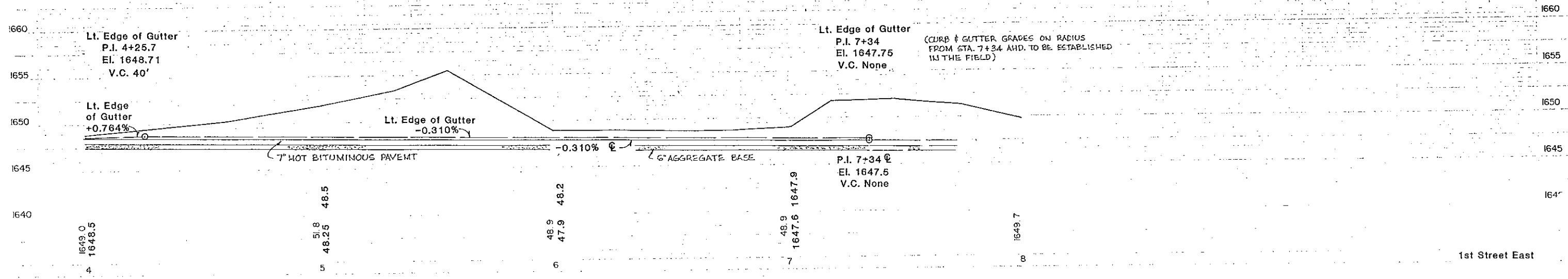
THIS PORTION OF THE ROADWAY SHALL BE REMOVED AND APPROX. 5000 C.Y. OF EXCESS EXCAVATION USED IN THE EMBANKMENT SOUTH OF THE NEW STRUCTURE.

THIS ROADWAY SHALL REMAIN IN PLACE UNTIL THE NEW STRUCTURE AND CONNECTING ROADWAY ARE COMPLETED AND OPENED TO TRAFFIC. EXCAVATION FROM ULTIMATE REMOVAL SHALL BE WASTED.



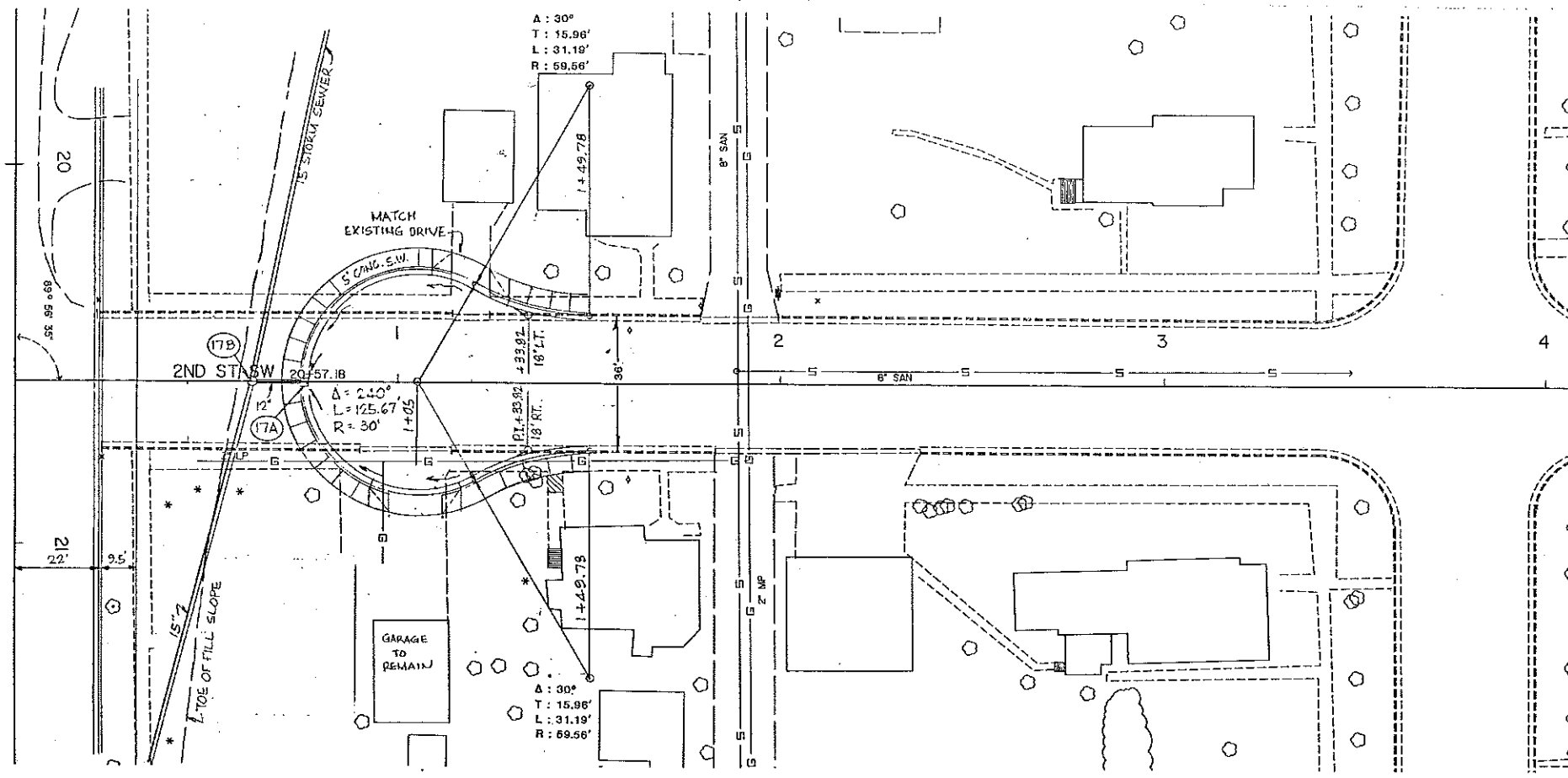
P.I. 4+56.14
P.I. 5+27.77
A: 4°
D: 6°
T: 33.36'
L: 66.67'
R: 955.37'

Lt. Curb
A: 62°
T: 30.04'
L: 54.11'
R: 50'



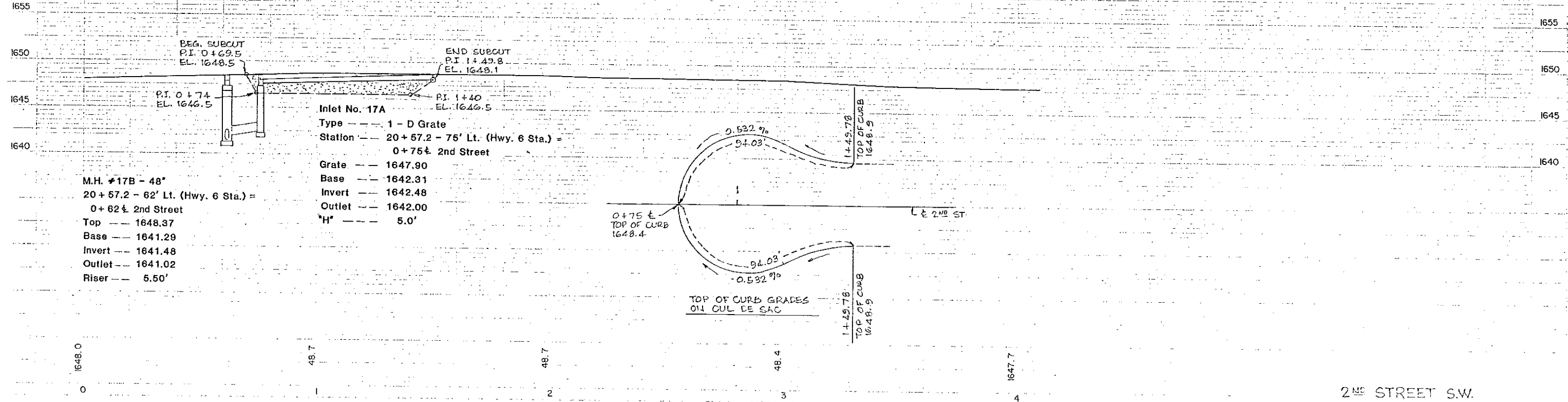


FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	70



- REMOVAL OF CURB & GUTTER**
0+45 to 1+49.8 Rt. - 105 L.F.
0+52 to 1+49.8 Lt. - 98 L.F.
- REMOVAL OF CONCRETE**
0+45 to 1+49.8 Rt. - 90 S.Y.
0+52 to 1+49.8 Lt. - 66 S.Y.
- CURB & GUTTER, TYPE - 1**
0+75 to 1+49.8 Rt. & Lt. - 188.1 L.F.
- SIDEWALK, CONCRETE**
0+69.5 to 1+49.8 Rt. & Lt. - 85.3 S.Y.
- DRIVEWAY, CONCRETE H.E.S.**
1+05 Rt. (14') 13.3 S.Y.
1+19 Lt. (10') 11.1 S.Y.
- INLET - TYPE 1**
#17A - 1 Ea.
- MANHOLE**
#17B - 48" - 1 Ea.
- MANHOLE RISER**
#17B 48" X 5.5 L.F.
- PIPE, CONC., REINF.**
CL. III STORM DRAIN
#17A to #17B 12" X 10 L.F.

2ND ST. CUL-DE-SAC
EXC. 300 C.Y. (WASTE)



BEG. SUBCUT
P.I. 0+69.5
EL. 1648.5

END SUBCUT
P.I. 1+49.8
EL. 1648.1

P.I. 0+74
EL. 1646.5

P.I. 1+40
EL. 1646.5

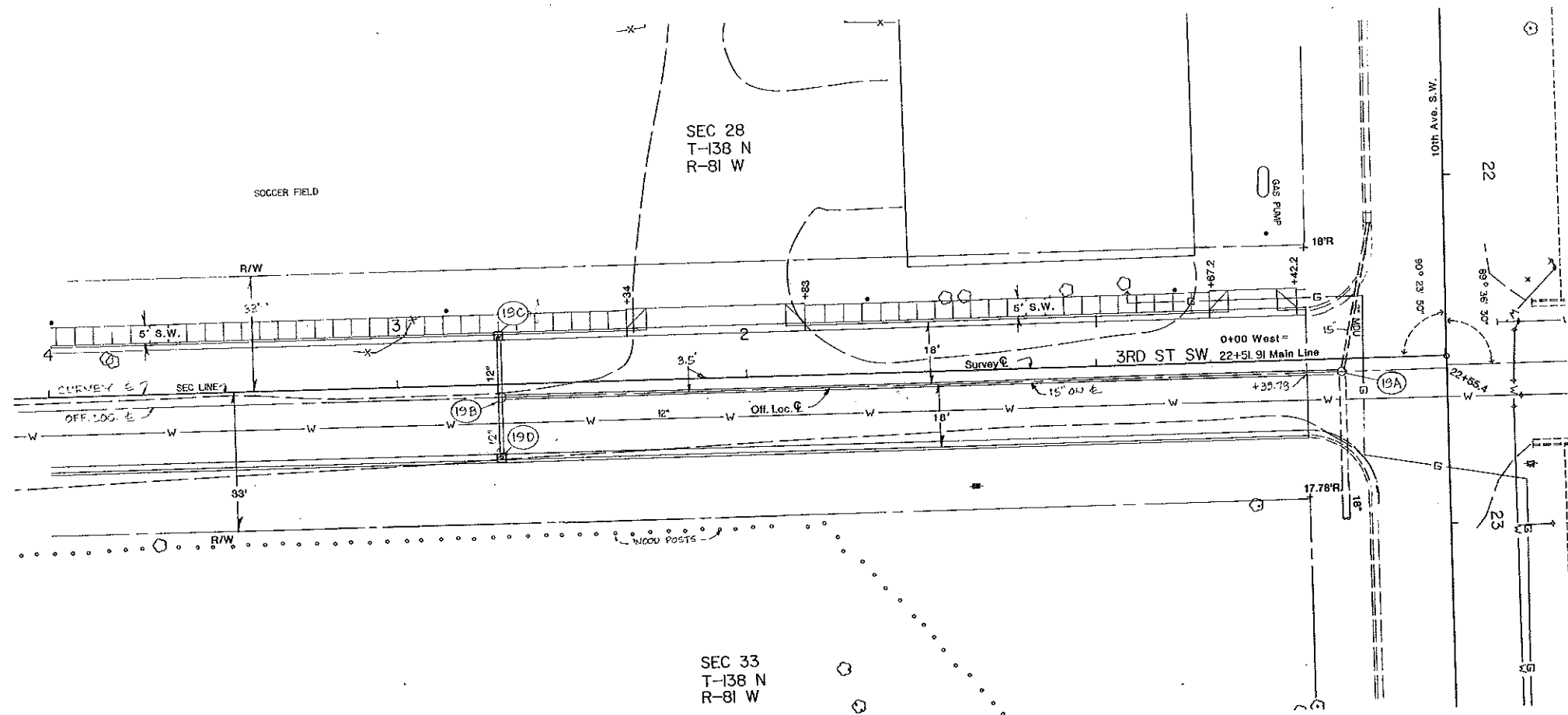
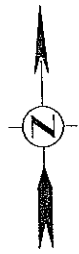
Inlet No. 17A
Type --- 1 - D Grate
Station --- 20+57.2 - 75' Lt. (Hwy. 6 Sta.) =
0+75 1/2 2nd Street
Grate --- 1647.90
Base --- 1642.31
Invert --- 1642.48
Outlet --- 1642.00
"H" --- 5.0'

M.H. #17B - 48"
20+57.2 - 62' Lt. (Hwy. 6 Sta.) =
0+62 1/2 2nd Street
Top --- 1648.37
Base --- 1641.29
Invert --- 1641.48
Outlet --- 1641.02
Riser --- 5.50'

0+75 1/2
TOP OF CURB
1648.4

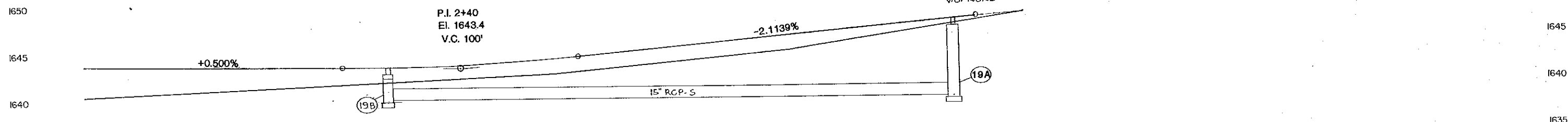
1+49.8
TOP OF CURB
1648.9

TOP OF CURB GRADES
ON CUL DE SAC



3RD STREET S.W.
 0+39.8 TO 7+78.7
 EXC. 243 C.Y.
 EMB. 2451 C.Y.
 BORROW 2208 C.Y.

P.I. 0+20.5 (EDGE OF RC-C.PVMT.)
 EL. 1648.04
 V.C. NONE



M.H. 19B - 48"	Inlet No. 19C	19D
2+70.9	Type 1 - D Grate	1 - D Grate
Top 1643.61	Station 2+70.9 Rt.	2+70.9 Lt.
Base 1639.94	Grate 1643.18	1643.18
Invert 1640.13	Base 1640.19	1640.19
Outlet 1639.53	Invert 1640.36	1640.36
Riser 2.50'	Outlet 1640.13	1640.13
No adjusting rings required	"H" 2.4'	2.40'

CURB & GUTTER TYPE-1
 0+39.78 to 4+00 Lt. & Rt. 720.4 L.F.

SIDEWALK, CONCRETE
 0+39.78 to 4+00 Rt. 157.9 S.Y.

DRIVEWAY, CONCRETE H.E.S.
 0+54.7 Rt. (14') 15.3 S.Y.
 1+08.5 Rt. (40') 31.2 S.Y.

**PIPE, CONC. REINF.
 CL-III, STORM DRAIN**
 19C to 19B 12" X 15 L.F.
 19D to 19B 12" X 15 L.F.
 19A to 19B 15" x 237 L.F.

MANHOLE
 19B - 48" 1 Ea.

MANHOLE RISER
 19B 48" x 2.5 L.F.
 (No adjusting rings required)

INLET - TYPE 1
 19C 1 Ea.
 19D 1 Ea.

**UNDERDRAIN. PIPE. PVC.
 PERFORATED - 4 IN.**
 Inlet # 19c Bk. - 12.5 L.F.
 Inlet # 19c Ahd. - 12.5 L.F.
 Inlet # 19D Bk. - 12.5 L.F.
 Inlet # 19D Ahd. - 12.5 L.F.

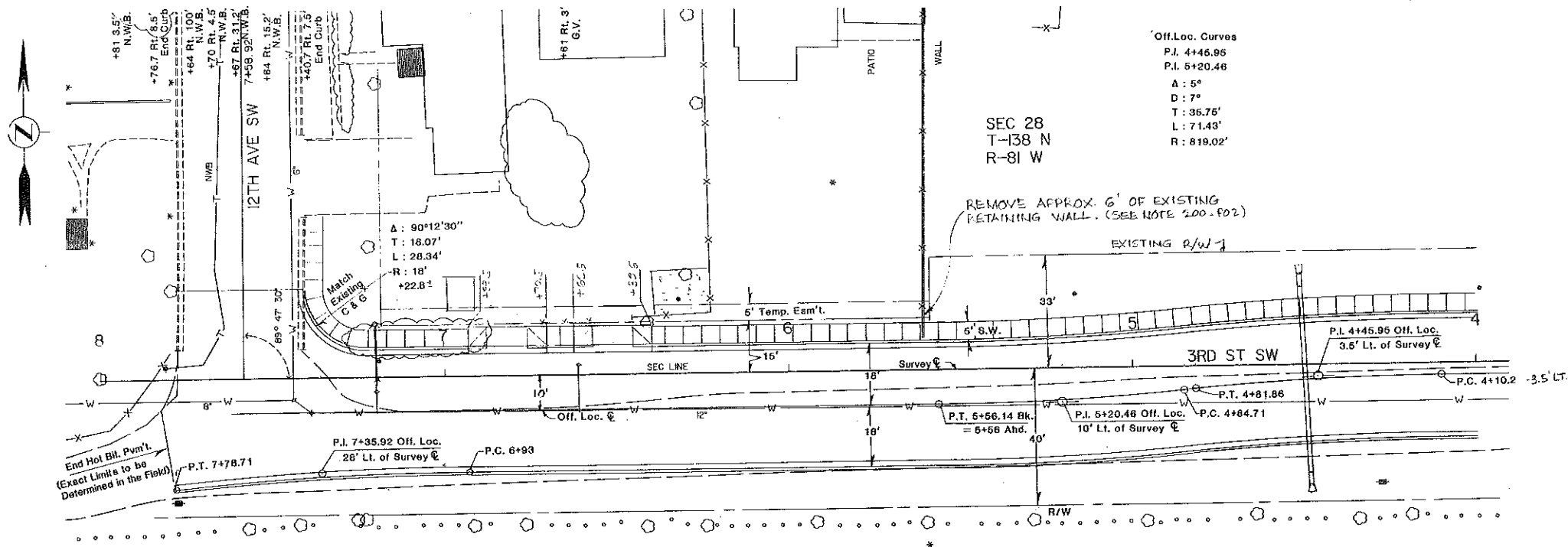
1641.0
 15-1-2.0
 4

41.9
 44.70
 3

42.7
 44.25
 2

44.8
 46.56
 1

1648.5
 0



Off. Loc. Curves
 P.I. 4+46.96
 P.C. 5+20.46
 Δ: 5°
 D: 7°
 T: 36.75'
 L: 71.43'
 R: 819.02'

SEC 28
 T-138 N
 R-81 W

REMOVE APPROX. 6' OF EXISTING
 RETAINING WALL. (SEE NOTE 200-P02)

EXISTING R/W

3RD ST SW

P.I. 7+35.92
 Off. Loc.
 Δ: 6°
 D: 7°
 T: 42.92'
 L: 85.71'
 R: 819.02'

SEC 33
 T-138 N
 R-81 W

RELOCATE HYDRANT
 7+20 - 1' Lt. - 1Ea.

REMOVAL OF CURB & GUTTER
 7+40.7 Rt. 19 L.F.

CURB & GUTTER, TYPE-1
 4+00 to 7+78.7 Rt. 378.7 L.F.
 4+00 to 7+41 Lt. 361.1 L.F.

SIDEWALK, CONCRETE
 4+00 to 7+41 Lt. 178.8 S.Y.

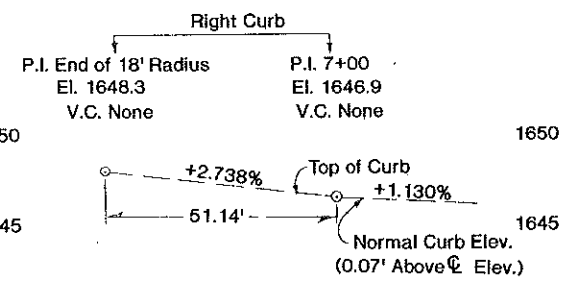
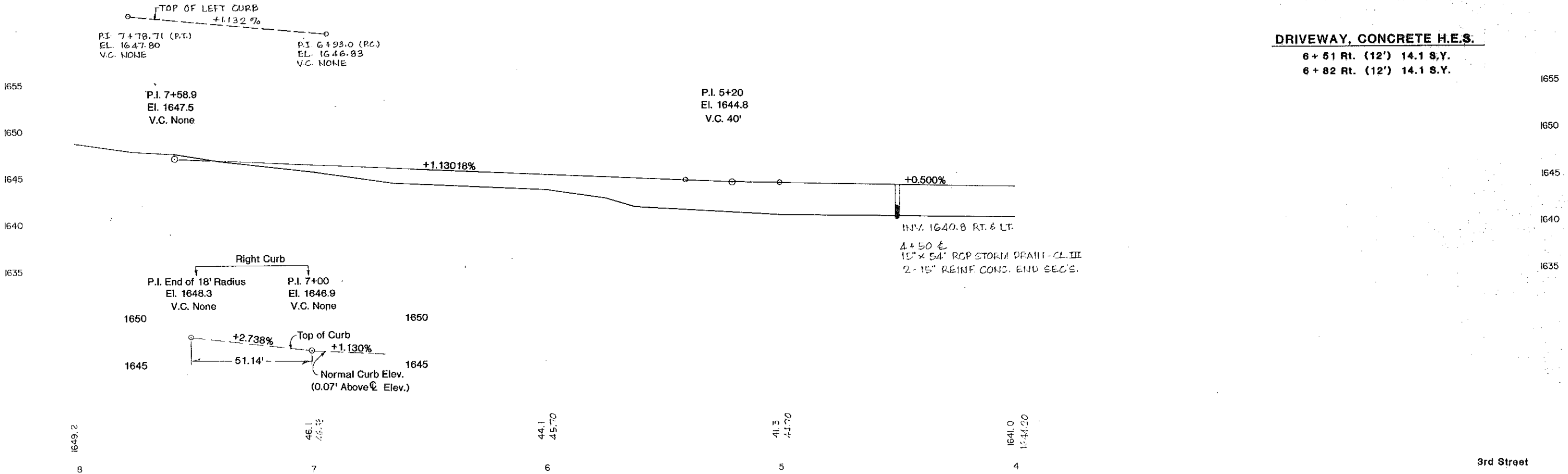
**PIPE, CONC. REINF.
 CL.-III STORM DRAIN**
 4+50 15" x 64 L.F.

**END SECTION, CONC.
 REINF. 15 IN.**
 4+50 Lt. & Rt. 2 Ea.

REMOVAL OF EXISTING RETAINING WALL
 5+62 Rt. - 1 Lump Sum
 (See Note 200-P02)

ADJUST UTILITY APPURTENANCES
 6+61 - 3' Rt. (W.G.V.) 1 Ea.
 7+20 - 4' Lt. (W.G.V.) 1 Ea.
 7+39 - 10' Lt. (W.M.V.) 1 Ea.
 7+44 - 6' Lt. (W.M.V.) 1 Ea.

DRIVEWAY, CONCRETE H.E.S.
 6+51 Rt. (12') 14.1 S.Y.
 6+82 Rt. (12') 14.1 S.Y.



1649.2
8

46.1
1646.9
7

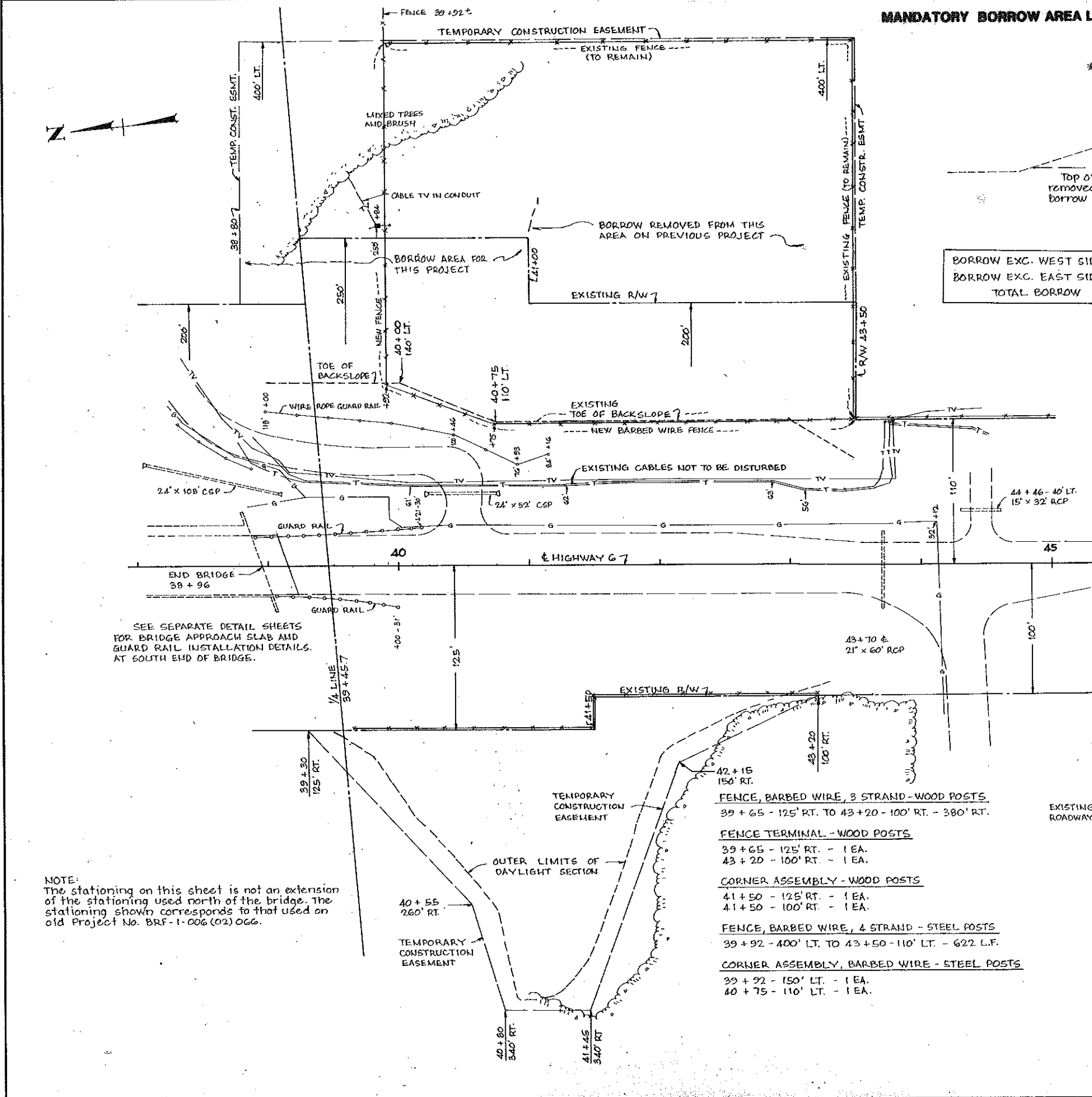
44.1
1645.70
6

41.3
1644.70
5

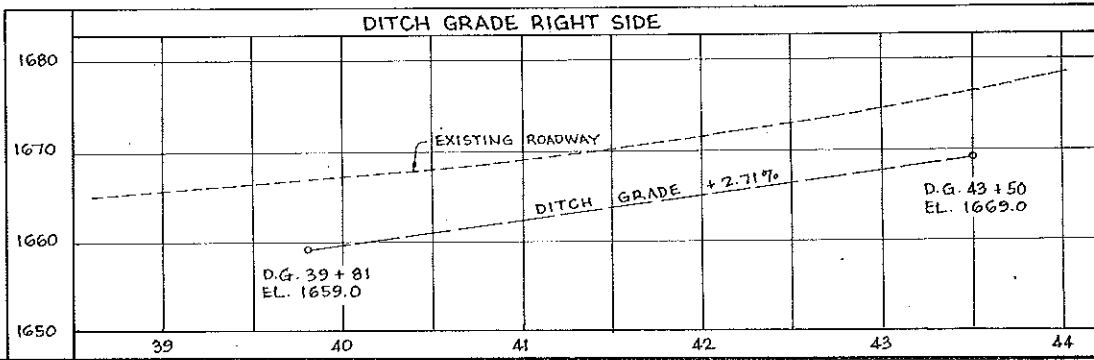
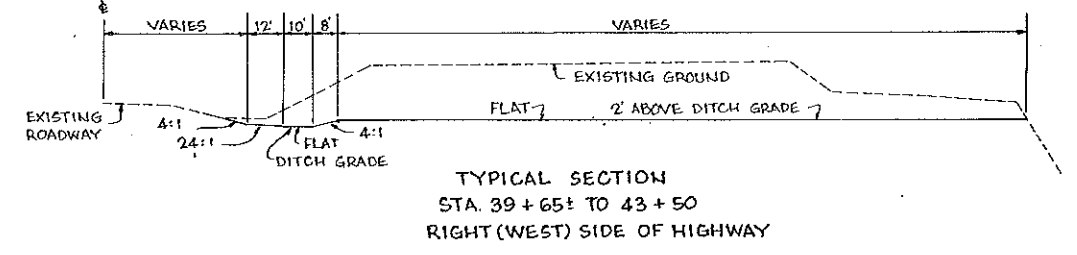
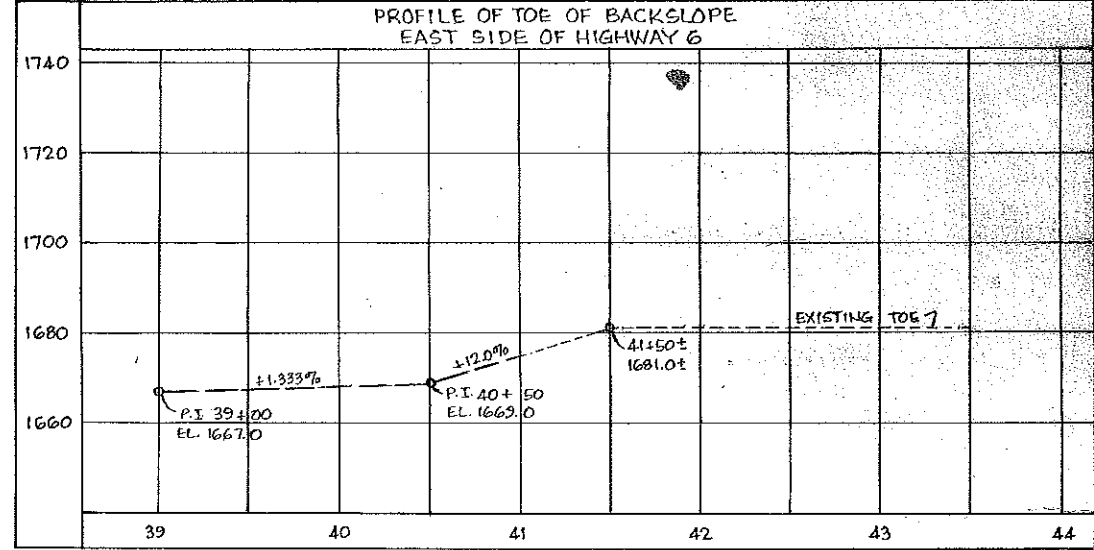
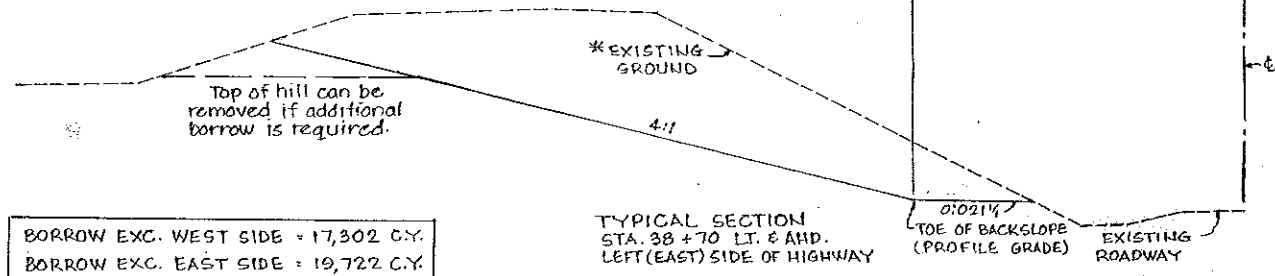
1641.0
1644.20
4

3rd Street

MANDATORY BORROW AREA LAYOUTS

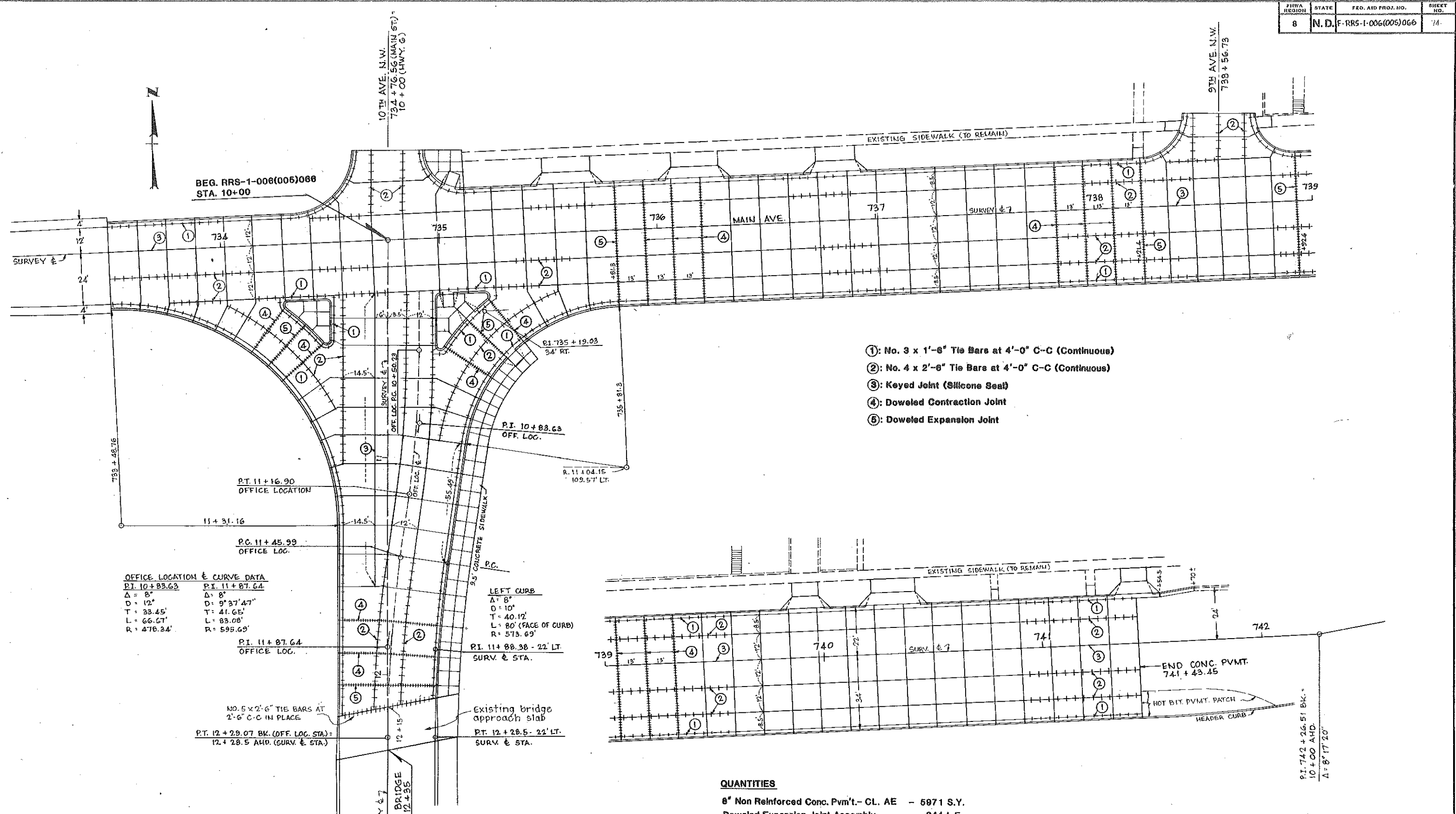


* The existing ground elevations in the vicinity of Sta. 41 as shown on the cross section sheets are approximate only. New cross sections shall be taken in the field prior to any borrow removal and adjustments made accordingly.



NOTE:
The stationing on this sheet is not an extension of the stationing used north of the bridge. The stationing shown corresponds to that used on old Project No. BRF-1-006(02)066.

- FENCE, BARBED WIRE, 3 STRAND - WOOD POSTS**
39+65 - 125' RT. TO 43+20 - 100' RT. - 380' RT.
- FENCE TERMINAL - WOOD POSTS**
39+65 - 125' RT. - 1 EA.
43+20 - 100' RT. - 1 EA.
- CORNER ASSEMBLY - WOOD POSTS**
41+50 - 125' RT. - 1 EA.
41+50 - 100' RT. - 1 EA.
- FENCE, BARBED WIRE, 4 STRAND - STEEL POSTS**
39+92 - 400' LT. TO 43+50 - 110' LT. - 622 L.F.
- CORNER ASSEMBLY, BARBED WIRE - STEEL POSTS**
39+92 - 150' LT. - 1 EA.
40+75 - 110' LT. - 1 EA.



- ①: No. 3 x 1'-6" Tie Bars at 4'-0" C-C (Continuous)
- ②: No. 4 x 2'-6" Tie Bars at 4'-0" C-C (Continuous)
- ③: Keyed Joint (Silicone Seal)
- ④: Doweled Contraction Joint
- ⑤: Doweled Expansion Joint

OFFICE LOCATION & CURVE DATA

P.I. 10+83.63	P.I. 11+87.64
Δ = 8"	Δ = 8"
D = 12'	D = 9°37'47"
T = 33.45'	T = 41.65'
L = 66.67'	L = 83.08'
R = 476.24'	R = 595.69'

LEFT CURB

Δ = 8"
D = 10'
T = 40.12'
L = 80' (FACE OF CURB)
R = 573.69'

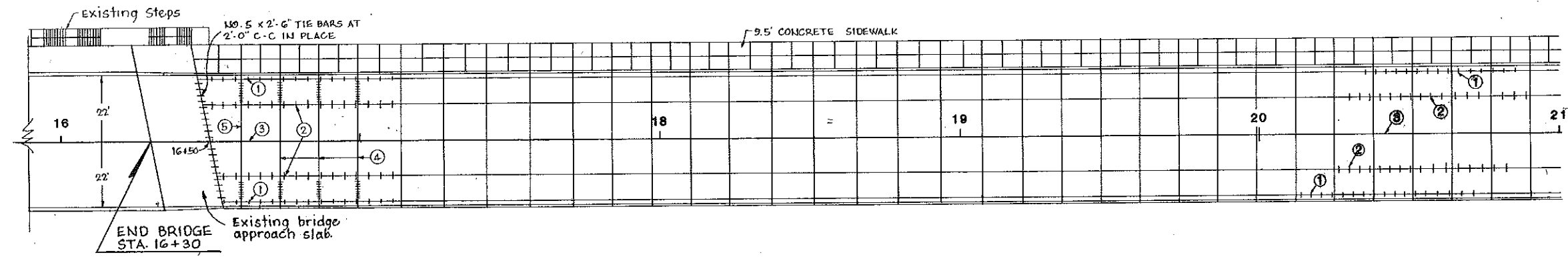
QUANTITIES

8" Non Reinforced Conc. Pvm't.- CL. AE	- 5971 S.Y.
Doweled Expansion Joint Assembly	- 244 L.F.
Doweled Contraction Joint Assembly	- 650 L.F.
Preformed Compression Joint Seal 9/16"	- 3760 L.F.
Longitudinal Joint Silicone Seal	- 930 L.F.
Expansion Joint Silicone Seal	- 244 L.F.

PAVEMENT LAYOUT DETAILS

QUANTITIES

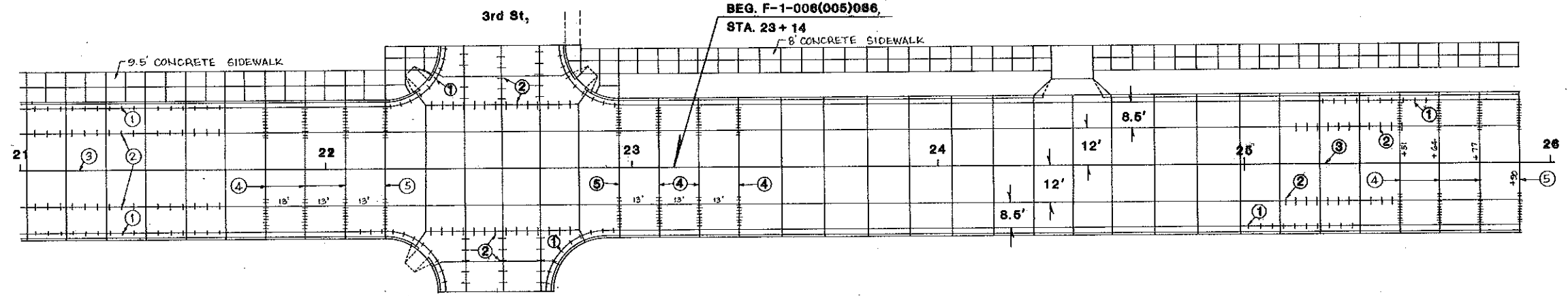
	RRS-PORTION 18+50 to 23+14	F-PORTION 23+14 to 31+00
8" Non Reinforced Conc. Pvm't.-CL. AE	3192 S.Y.	3760 S.Y.
Doweled Expansion Joint Assembly	123 L.F.	164 L.F.
Doweled Contraction Joint Assembly	287 L.F.	574 L.F.
Preformed Compression Joint Seal 9/16"	2044 L.F.	2454 L.F.
Longitudinal Joint Silicone Seal	664 L.F.	786 L.F.
Expansion Joint Silicone Seal	123 L.F.	164 L.F.



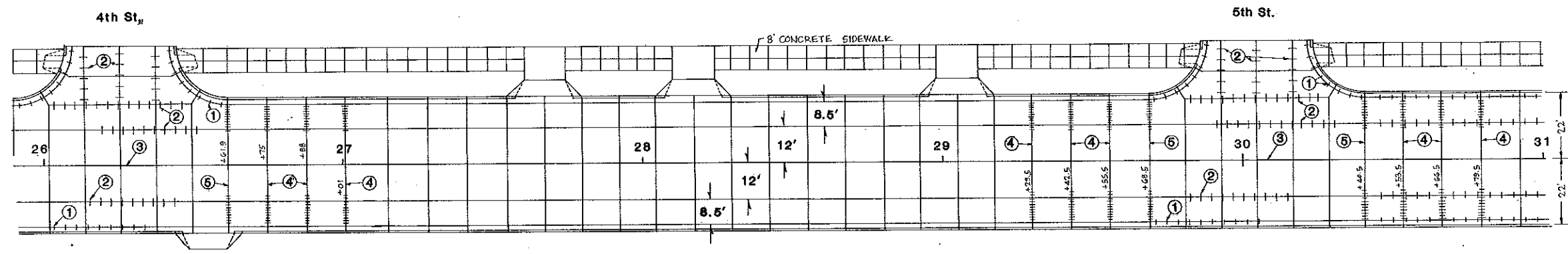
END BRIDGE STA. 16+30
Existing bridge approach slab.

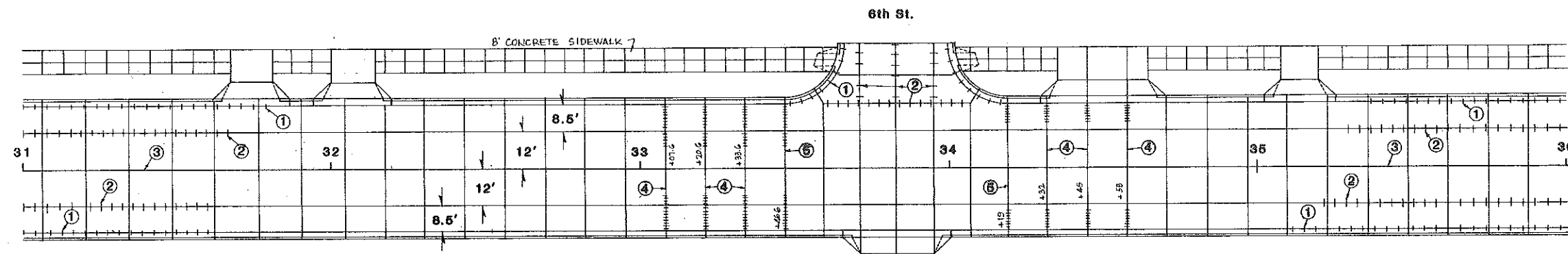
- ①: No. 3 x 1'-8" Tie Bars at 4'-0" C-C (Continuous)
- ②: No. 4 x 2'-8" Tie Bars at 4'-0" C-C (Continuous)
- ③: Keyed Joint (Silicone Seal)
- ④: Doweled Contraction Joint
- ⑤: Doweled Expansion Joint

END RRS-1-006(005)086
BEG. F-1-006(005)086
STA. 23+14

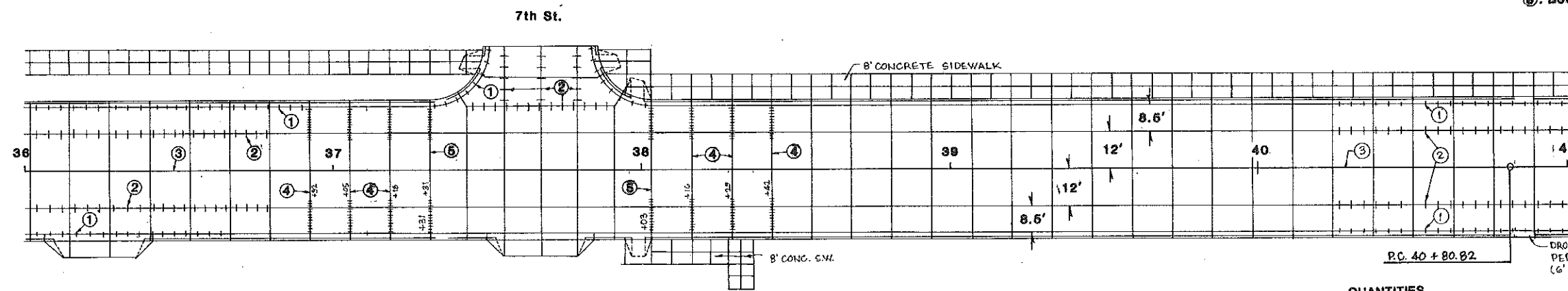


Joint Spacing
13' Ave.
15' Max.



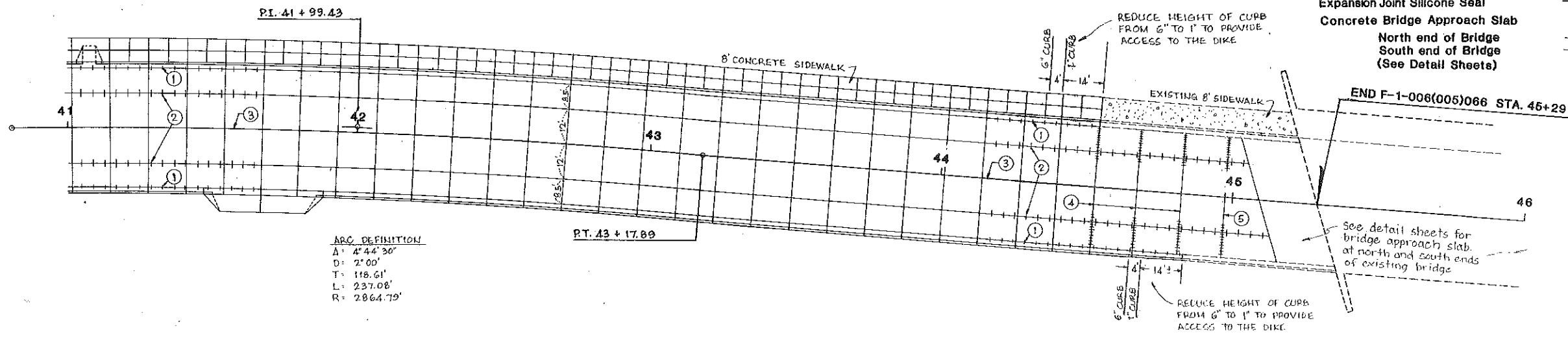


- ①: No. 3 x 1'-6" Tie Bars at 4'-0" C-C (Continuous)
- ②: No. 4 x 2'-6" Tie Bars at 4'-0" C-C (Continuous)
- ③: Keyed Joint (Silicone Seal)
- ④: Doweled Contraction Joint
- ⑤: Doweled Expansion Joint



QUANTITIES

8" Non Reinforced Conc. Pvm't.- CL. AE	6599 S.Y.
Doweled Expansion Joint Assembly	205 L.F.
Doweled Contraction Joint Assembly	815 L.F.
Preformed Compression Joint Seal 9/16"	4381 L.F.
Longitudinal Joint Silicone Seal	1409 L.F.
Expansion Joint Silicone Seal	205 L.F.
Concrete Bridge Approach Slab	
North end of Bridge	91.1 S.Y.
South end of Bridge	87.8 S.Y.
(See Detail Sheets)	



ARC DEFINITION

Δ: 4° 44' 30"

D: 2' 00"

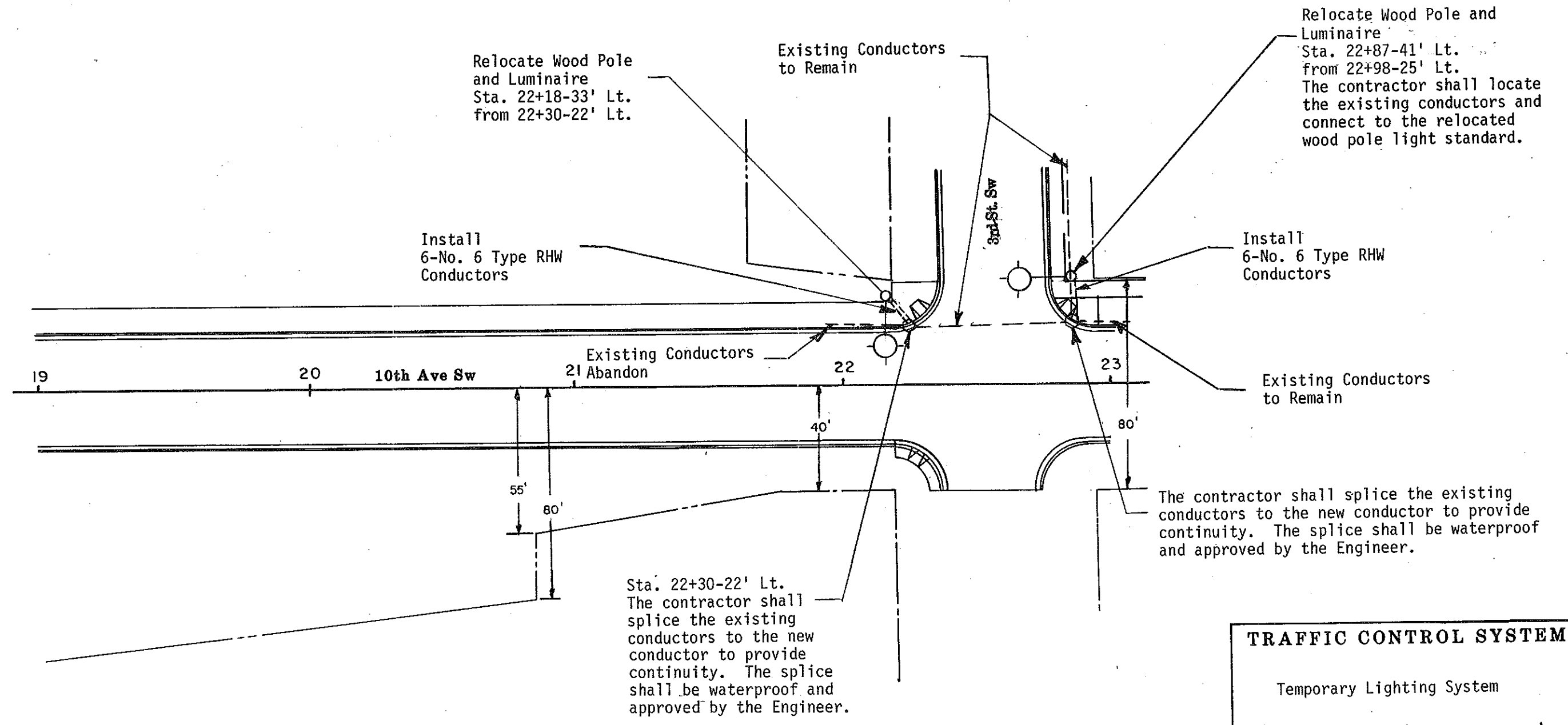
T: 118.61'

L: 237.08'

R: 2864.79'

P.C.C. PAVING DETAIL

NOTE: The feed point for these circuits is in the alley south of 3rd St. S.W. between 10th Ave. S.W. and 9th Ave. S.W.

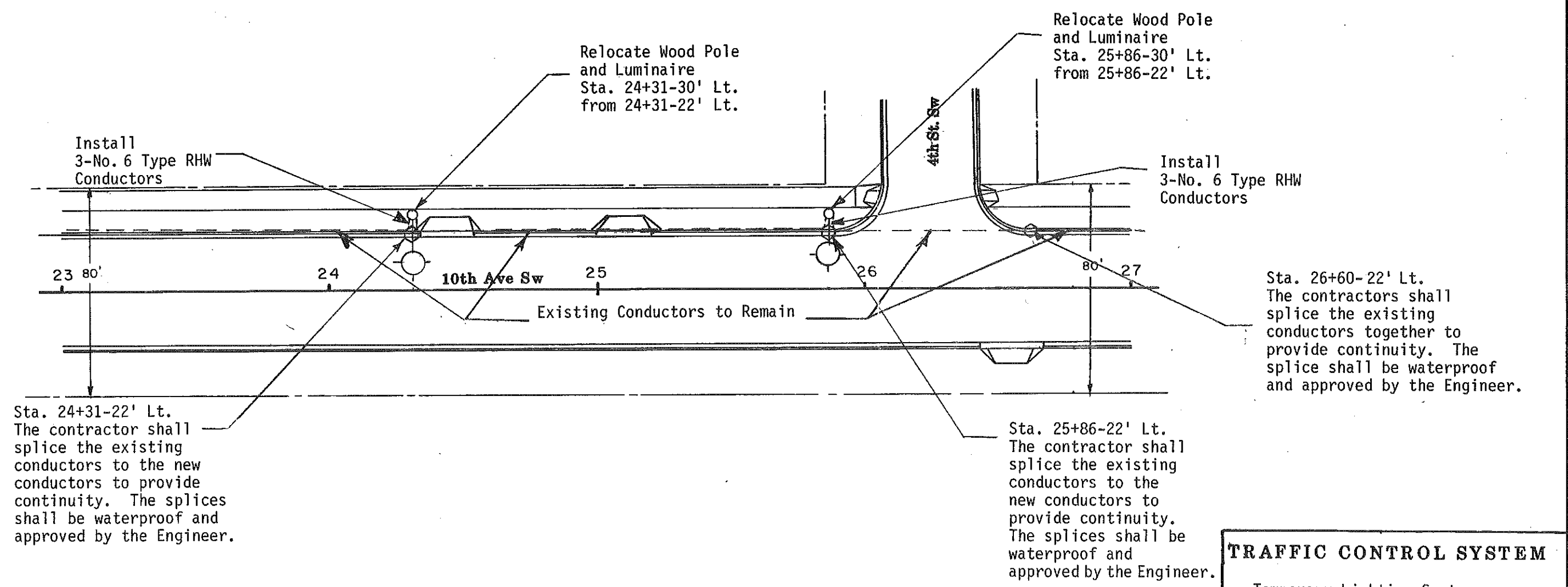


TRAFFIC CONTROL SYSTEM

Temporary Lighting System

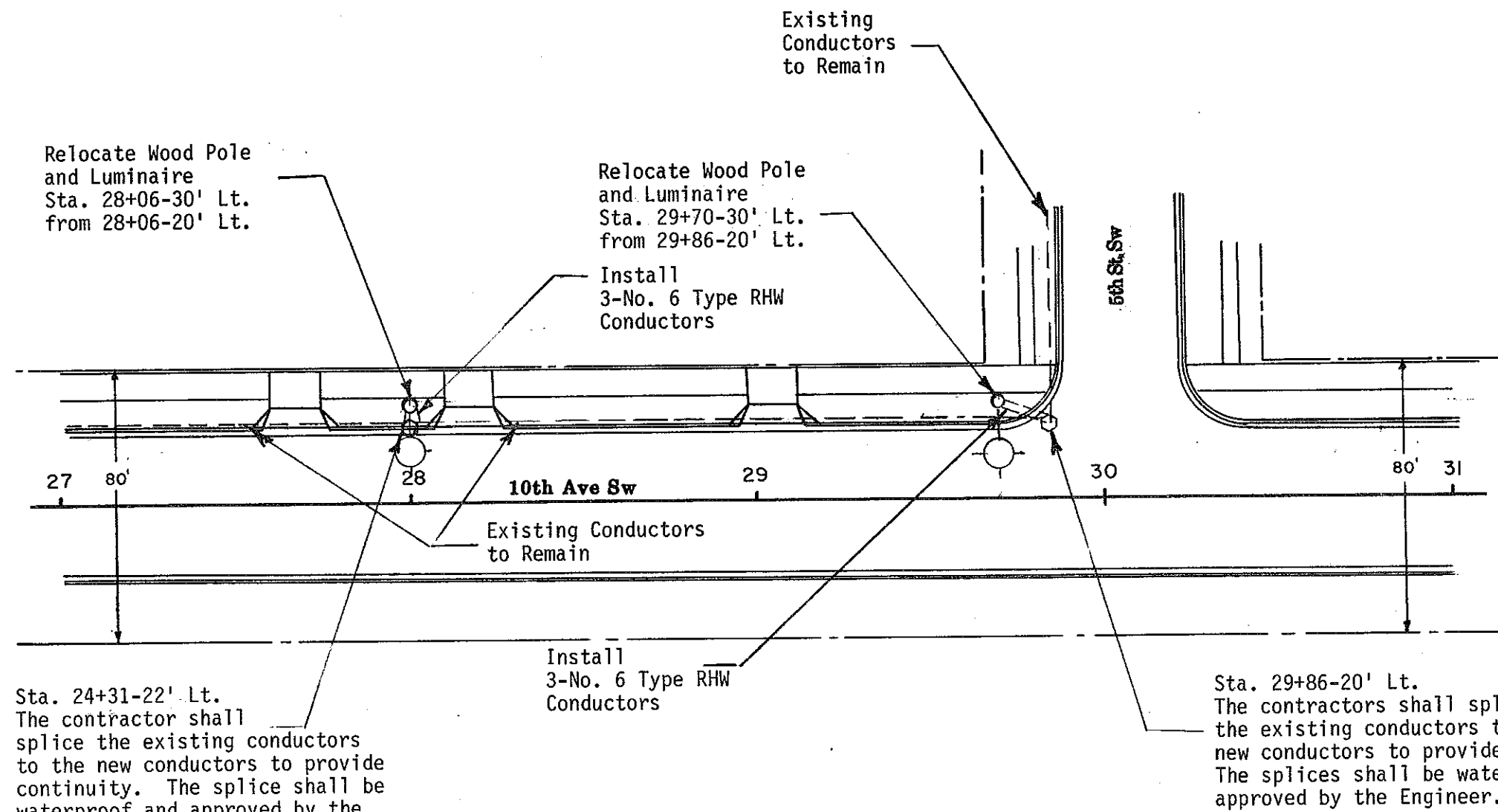
10th Ave sw (ND Hwy 6)
Mandan N.D.

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-1-006(005)066	78



TRAFFIC CONTROL SYSTEM
 Temporary Lighting System

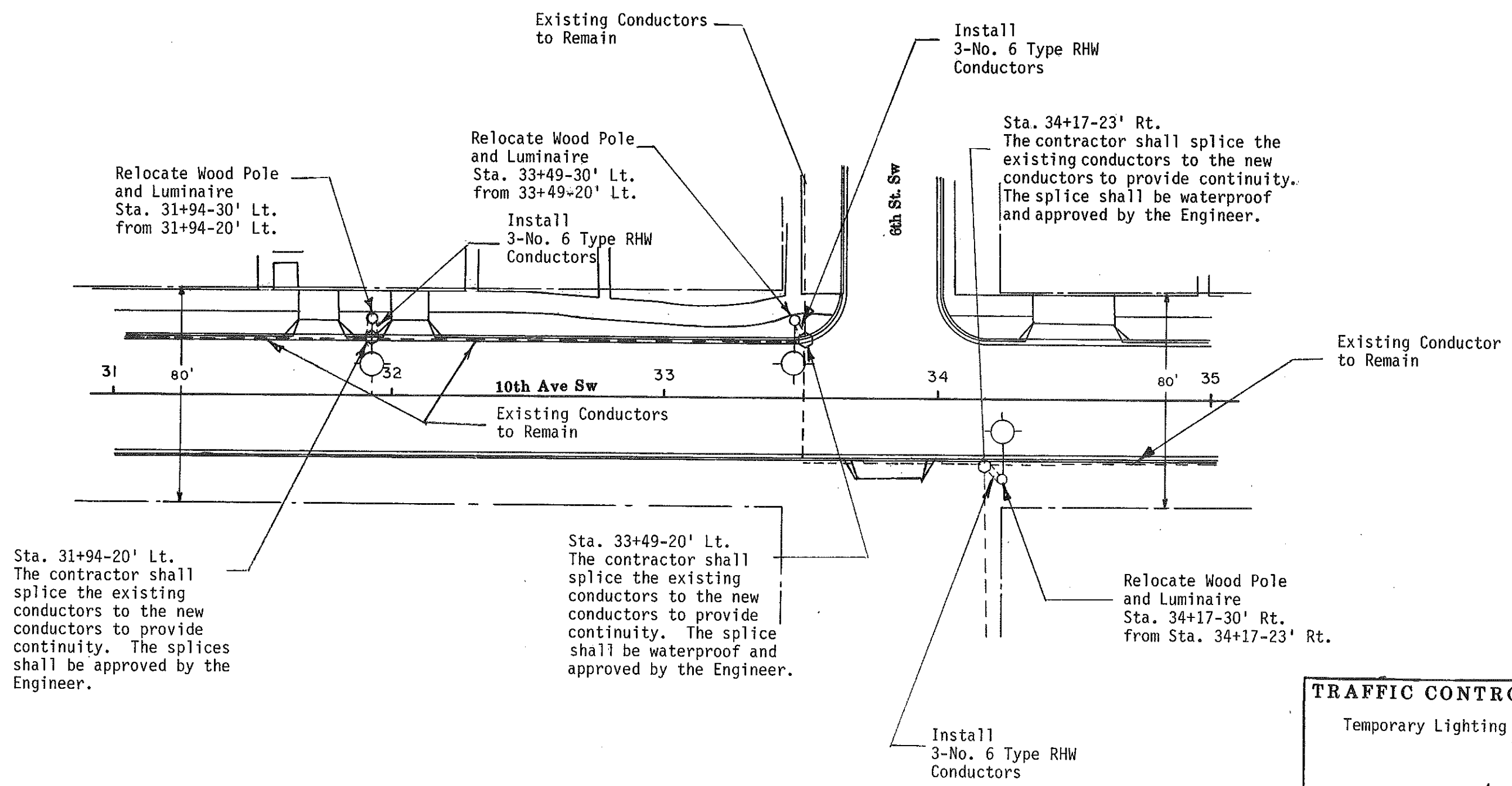
10th Ave sw (ND Hwy 6)
 Mandan N.D.



TRAFFIC CONTROL SYSTEM
 Temporary Lighting System

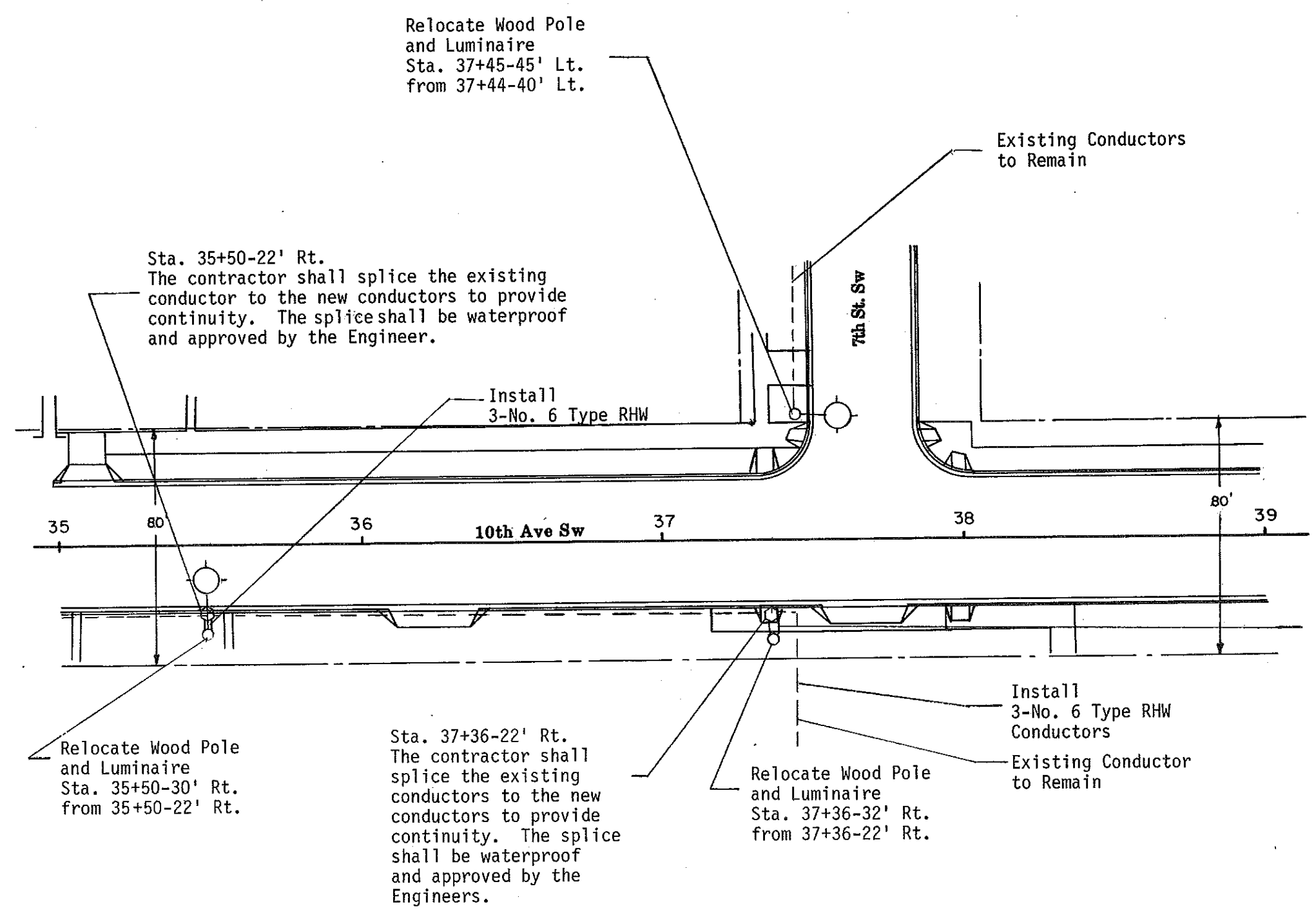
10th Ave sw (ND Hwy 6)
 Mandan N.D.

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-1-006(005)066	80



TRAFFIC CONTROL SYSTEM
 Temporary Lighting System
 10th Ave sw (ND Hwy 6)
 Mandan N.D.

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-1-006(005)066	81

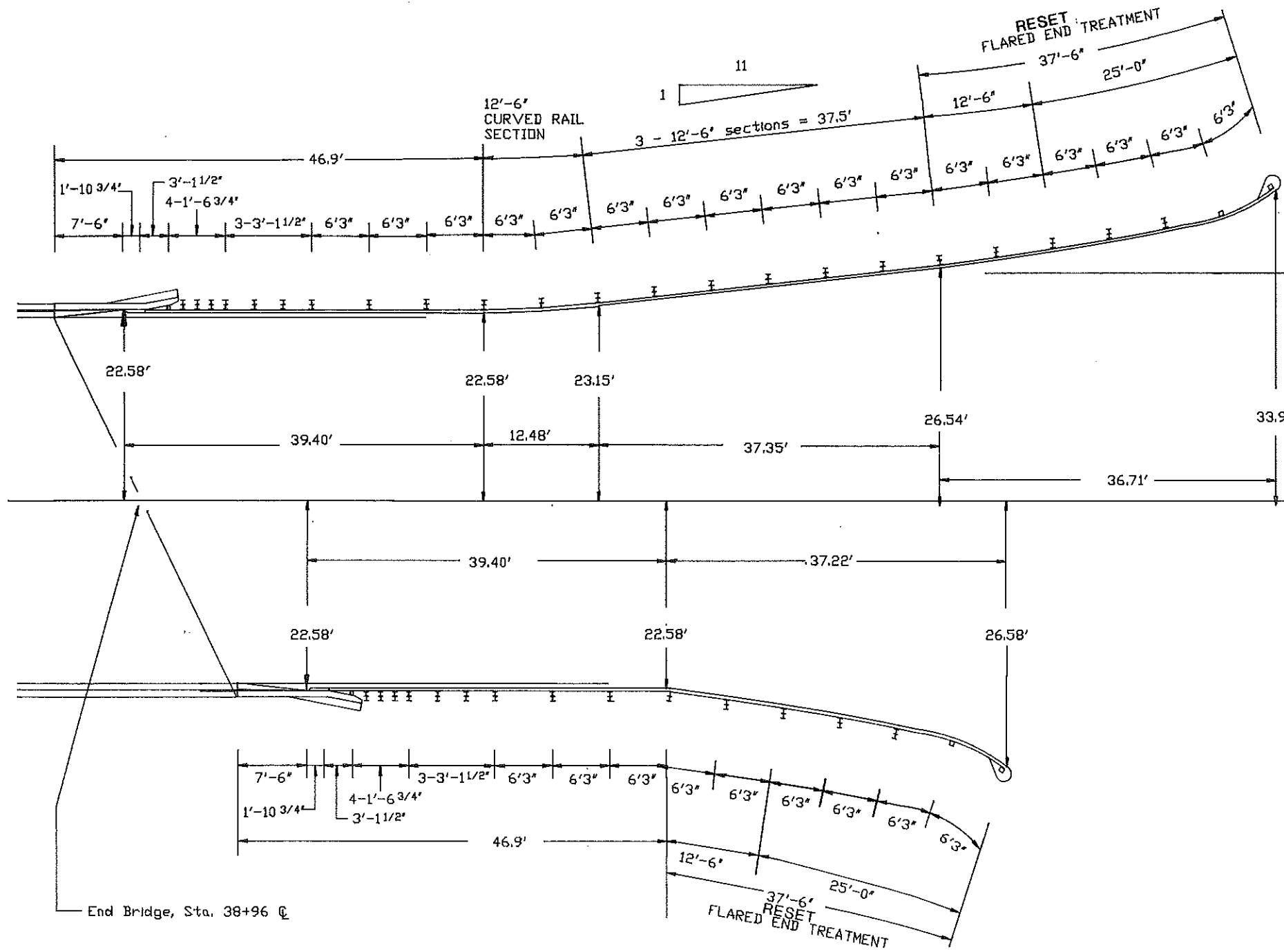


Sta. 37+45-45' Lt.
The contractor shall locate the existing conductors and make connection to the relocated wood pole and luminaire to provide continuity.

TRAFFIC CONTROL SYSTEM
Temporary Lighting System

10th Ave sw (ND Hwy 6)
Mandan N.D.

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-1-006(005)066	82



W-BEAM GUARDRAIL LAYOUT
Heart River Bridge
(South End)
Highway 6
Mandan, ND

W-BEAM SUMMARY SHEET

LOCATION	W-BEAM GUARDRAIL AT BRIDGE ENDS																
	(A)	(A)	(A)	(A)	(B)	(B)	(B)	(B)	(B)	(B)	(B)	(B)	(B)	(B)	(B)	(C)	
	SAFETY	SAFETY	1/4" x 1"	TERM	16" ID	7/8" @	5/8" @	5/8" @	W6 x 16	x W6 x 16	5/8" @	12' 6"	12' 6"	12' 6"	REFL	GUARD	
	SHAPE	SHAPE	11-	STD	CON	STD	10"	x	x	19.0 #	19.0 #	x 1 1/4"	DOUBLE	STRAIGHT	CURVED	ECTOR	
	TRAN	REIN	1/2" x	PIPE	ECTOR	PIPE	LONG	1 3/4"	2"	1 x 14"	x	LONG	RAIL	RAIL	RAIL	IZED	
	SITION	FDR	1' - 7 3/4"		9"	HEX	LONG	LONG	LONG	16' 0"	BUTTON	SECTION	SECTION	SECTION	PLATES	MENT	
		CING	2 1/2" LONG		LONG	HEAD	HEX	BUTTON	OFF	POST	HEAD					TYPE C	
		BARS	PLATE			BOLT	HEAD	HEAD	SET		BOLT						
						BOLT	HEAD	BOLT	BLOCK								
	CU FT	LBS	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	CY	
Sta 39+11.72 to 39+51.12 Rt.					1	1	4	36	17	18	18	56	1	5	1	4	0
Sta 38+95.28 to 39+84.51 Lt.					1	1	4	20	9	10	10	24	1	2	0	2	0
TOTAL	0	0.0	0	0	2	2	8	56	26	28	28	80	2	7	1	6	0

REMOVE BOX BEAM GUARD RAIL

Sta 39+04.22 to 39+68.49 Rt. 64 LF

Sta 38+87.78 to 40+05.87 Lt. 118 LF

TOTAL 182 LF

RESET W-BEAM GUARDRAIL FLARED END TREATMENT AND TRANSITION

Sta 39+51.12 to 39+88.34 Rt. 1 EA.

Sta 39+84.51 to 40+21.22 Lt. 1 EA.

TOTAL 2 EA.

REMOVE END TREATMENT & TRANSITION

Sta 39+68.49 to 40+06.21 Rt. 1 EA.

Sta 40+05.87 to 40+42.59 Lt. 1 EA.

TOTAL 2 EA.

INSTALL W-BEAM GUARD RAIL

Sta 39+11.72 to 39+51.12 Rt. 89.4 LF

Sta 38+95.28 to 39+84.51 Lt. 39.4 LF

TOTAL 128.8 LF

(A) These items are not to be bid separately but shall be incidental to the price bid for the item "Concrete for Safety Transition".

(B) These items are not to be bid separately but shall be included in the price bid for the item "W-Beam Guardrail".

(C) The amount of Embankment Type-C, (cubic yards), is for informational purposes only.

TRAFFIC CONTROL SYSTEM
W-Beam Guardrail Quantities

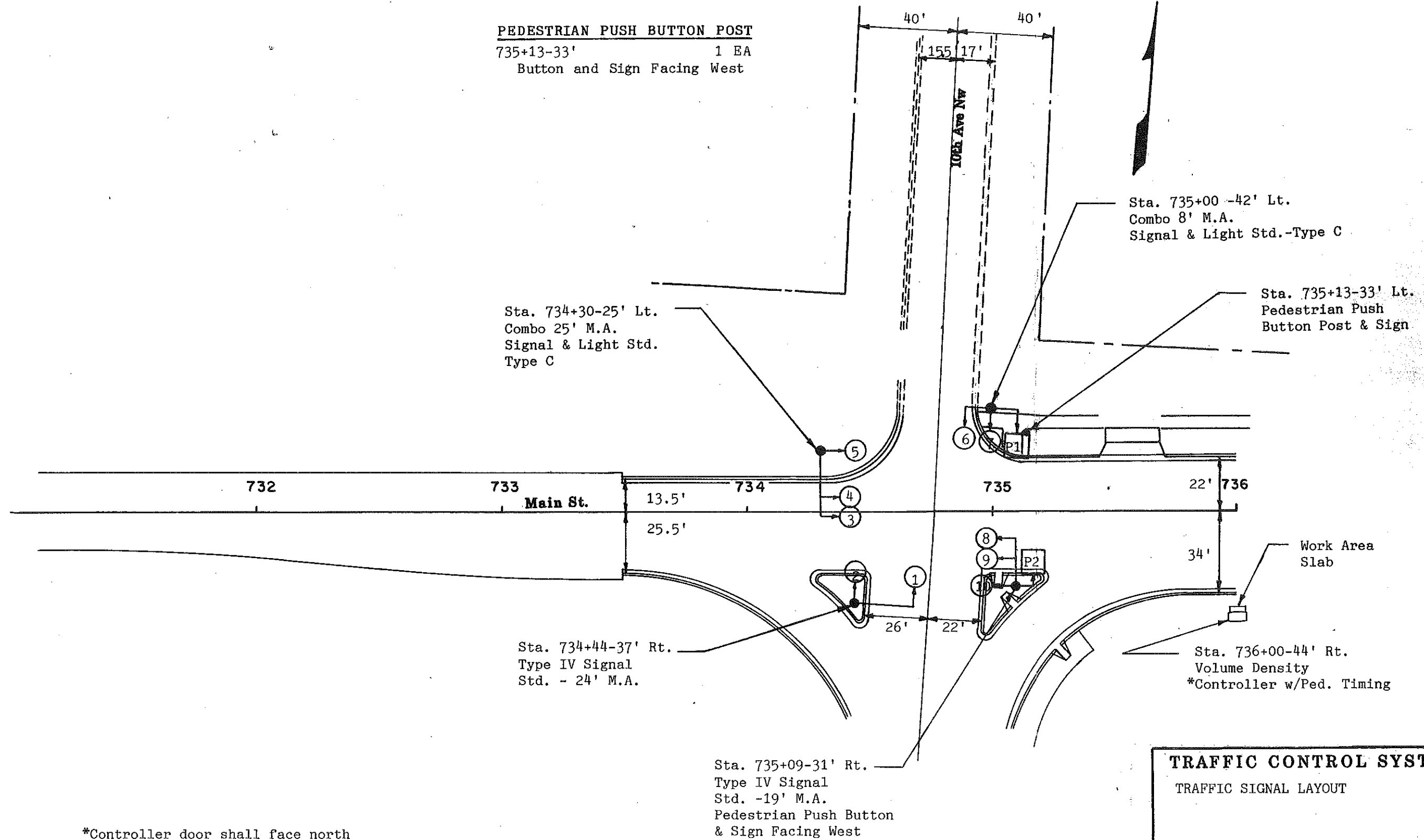
Heart River Bridge
(South End)
Highway #6
Mandan, ND

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	84

N

PEDESTRIAN PUSH BUTTON POST

735+13-33' 1 EA
Button and Sign Facing West



*Controller door shall face north with hinges on east side.

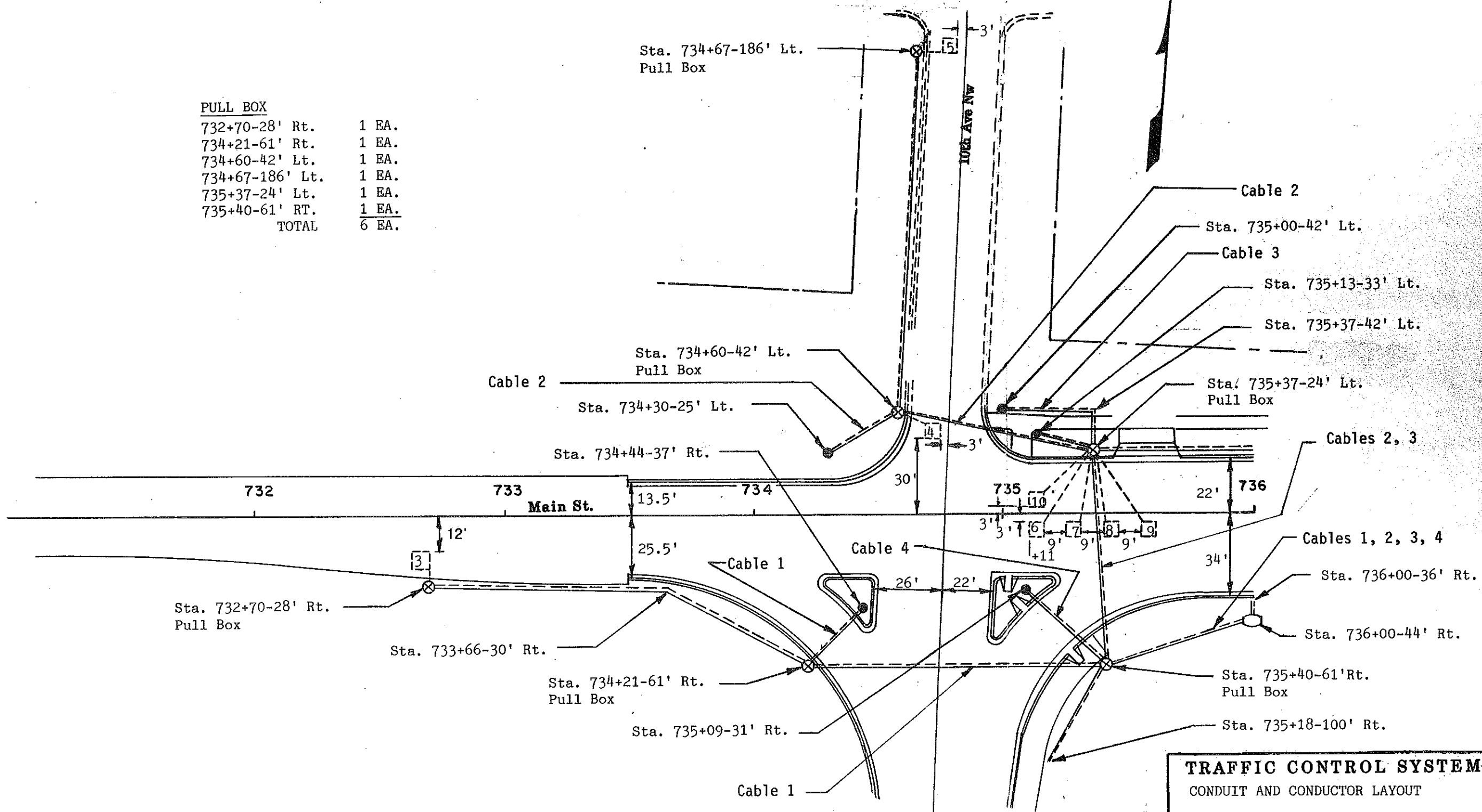
TRAFFIC CONTROL SYSTEM

TRAFFIC SIGNAL LAYOUT

10th Ave sw (ND Hwy 6)
Mandan N.D.

PULL BOX

732+70-28' Rt.	1 EA.
734+21-61' Rt.	1 EA.
734+60-42' Lt.	1 EA.
734+67-186' Lt.	1 EA.
735+37-24' Lt.	1 EA.
735+40-61' RT.	1 EA.
TOTAL	6 EA.

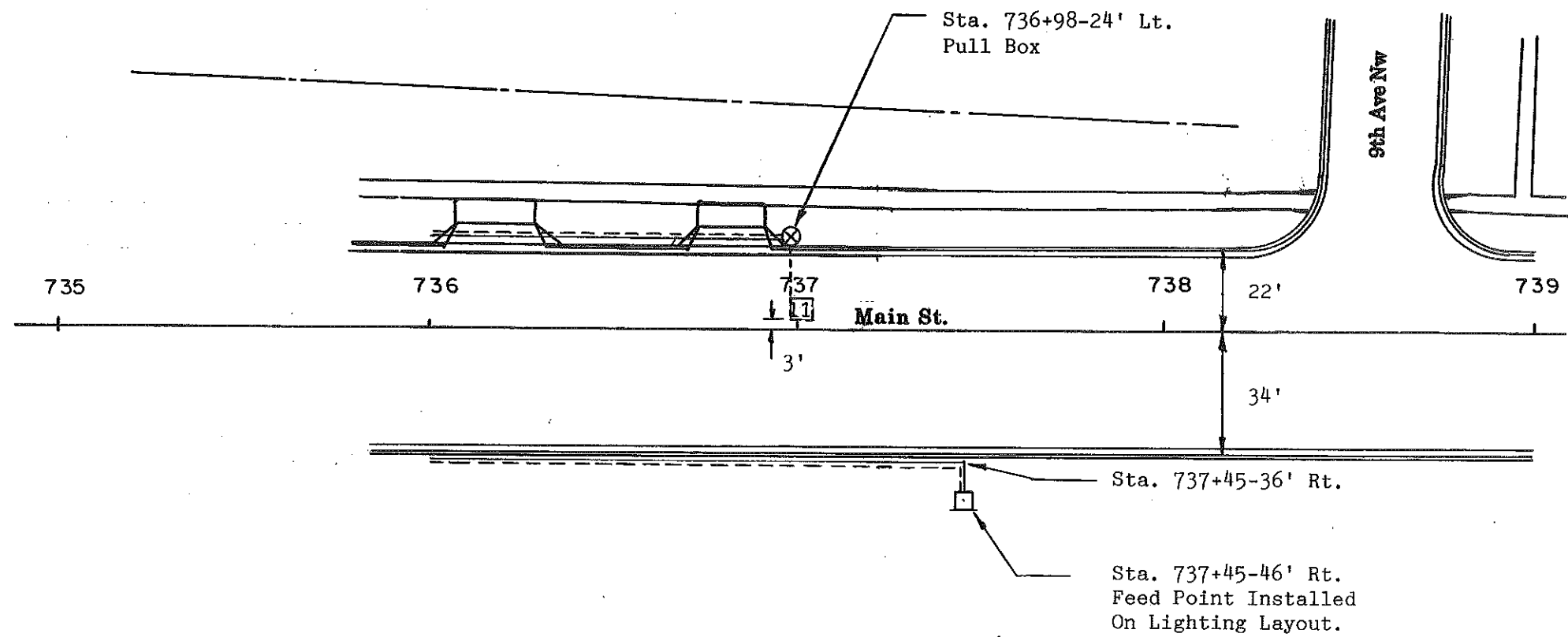


TRAFFIC CONTROL SYSTEM
CONDUIT AND CONDUCTOR LAYOUT

10th Ave sw (ND Hwy 6)
Mandan N.D.

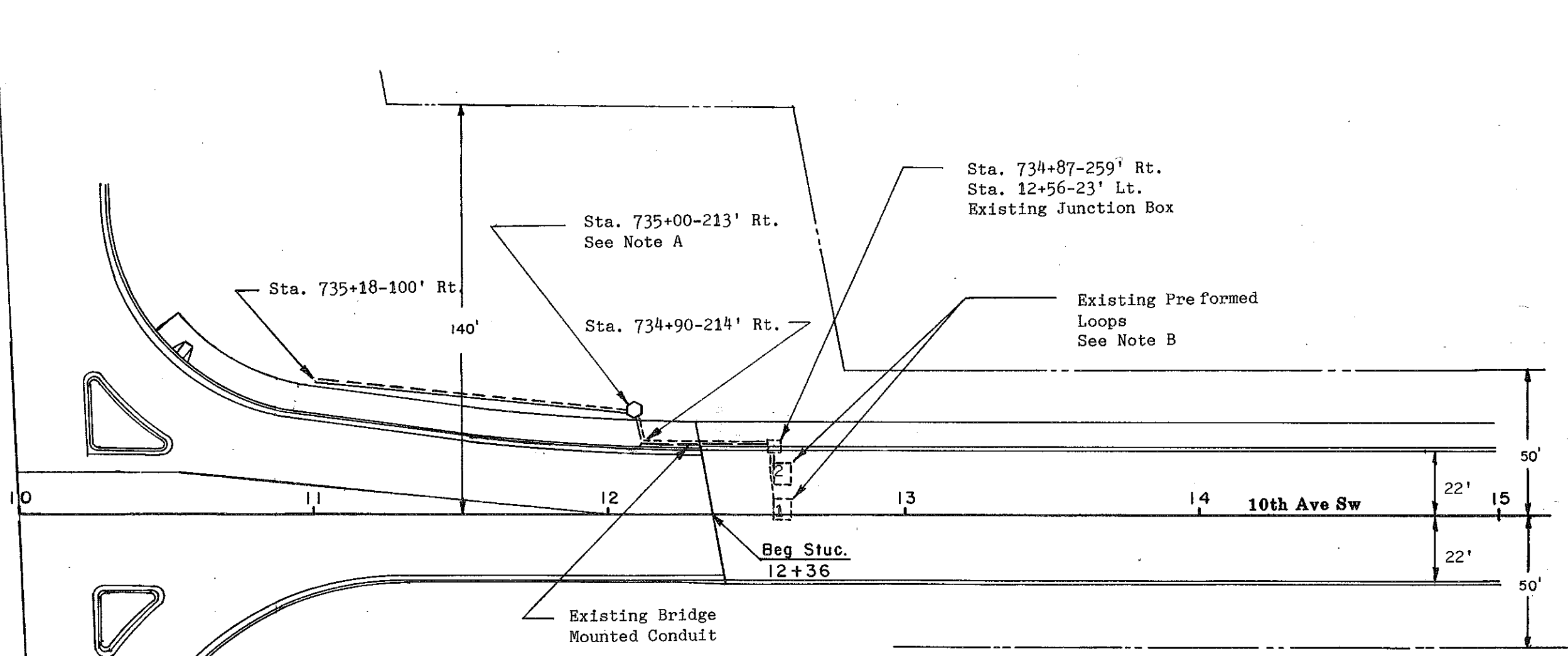
FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	86

PULL BOX
736+98-24' Lt. 1 EA.



TRAFFIC CONTROL SYSTEM
CONDUIT AND CONDUCTOR LAYOUT

10th Ave sw (ND Hwy. 6)
Mandan N.D.



Note A: The contractor shall locate the existing conduit at Sta. 735+00-213' Rt. to make the necessary connection. The contractor shall be responsible for any damage to the existing conduit and shall replace any damaged conduit at his own expense.

Note B: Loop Number 2 shall not be connected at this time.

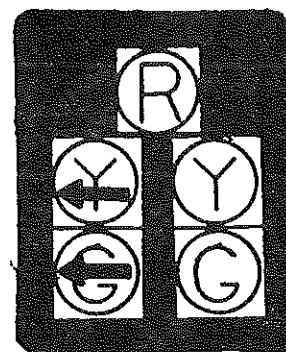
TRAFFIC CONTROL SYSTEM
 Conduit and Conductor Layout

10th Ave sw (ND Hwy 6),
 Mandan N.D.

CONDUCTORS		CABLE 1 (12-12)		CABLE 2 (12-12)		CABLE 3 (12-12)		CABLE 4 (12-12)		CABLE 5	
Base	Tracer	Head	Indication	Head	Indication	Head	Indication	Head	Indication	Head	Indication
1 Black			Spare		Spare		Spare		Spare		
2 White			Neutral		Neutral		Neutral		Neutral		Neutral
3 Red		1,2	Red	3,4,5	Red	6,7	Red	8,9,10	Red		
4 Green			Ground		Ground		Ground		Ground		Ground
5 Orange		1,2	Yellow	3,4,5	Yellow	6,7	Yellow	8,9,10	Yellow		
6 Blue		1,2	Green	3,4,5	Green	6,7	Green	8,9,10	Green		
7 White	Black		Spare		Spare		Spare		Spare		
8 Red	Black		Spare		Spare		Spare		Spare		
9 Green	Black		Spare	3	Green		Spare		Spare		
10 Orange	Black		Spare	3	Yellow		Spare		Spare		
11 Blue	Black		Spare		Spare	P1	Walk	P2	Walk		
12 Black	White		Spare		Spare	P1	Don't Walk	P2	Don't Walk		

DETECTOR LOOPS

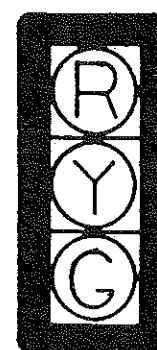
Loop No.	No. of Turns	Size	Type of Loop	Conductor LF	Saw Slot LF	Preformed Loop EA
1	3	6'X8'	Passage		Existing Loop	
2	3	6'X8'	Passage		Not Connected	
3	3	6'X6'	Passage	104	29	
4	4	6'X6'	Calling			1
5	3	6'X6'	Passage	100	29	
6 thru 9	4	6'X6'	Presence			4
10	4	6'X6'	Calling			1
11	4	6'X6'	Passage			1
TOTAL				204	58	7



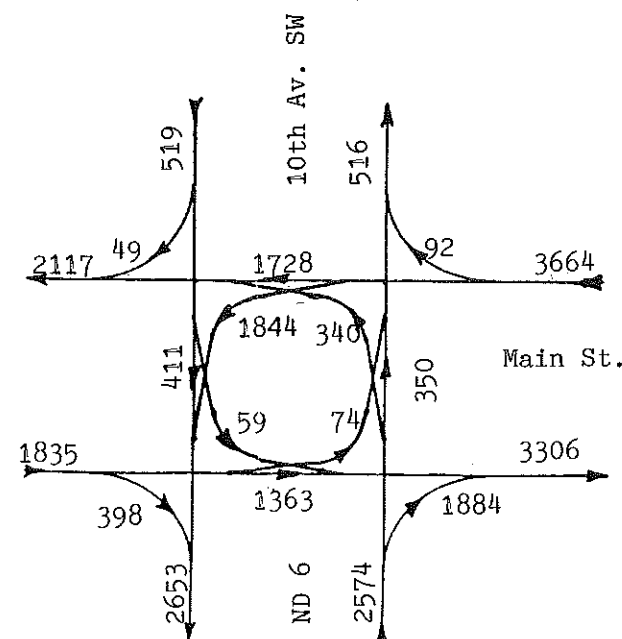
Head 3
(12" Lenses)



All Pedestrian Heads
(12" Lenses)



Heads 1, 2, 4, 5, 6, 7, 8, 9, and 10
(12" Lenses)



ESTIMATED 1990 ADT

TRAFFIC CONTROL SYSTEM

Heads, Conductors, Detector Loops & Traffic Volumes

10th Ave. SW (ND Hwy 6)
Mandan, ND

STATION	CONDUIT RUNS		CABLE RUNS		STATION	CONDUIT RUNS		CABLE RUNS	
	Length	Size	Length	Type [Loop No.]		Length	Size	Length	Type [Loop No.]
734+67-186' Lt. to 734+60-42' Lt.	143'	1"	150'	Loop Lead In [5]	735+40-61' Rt. to 736+00-44' Rt.	61'	4"	71'	Cable 2
734+30-25' Lt. to 734+60-42' Lt.	33'	2"	39'	Cable 2				71'	Cable 3
734+60-42' Lt. to 735+37-24' Lt.	78'	2"	79'	Loop Lead In [5]				71'	Cable 4
			85'	Loop Lead In [4]				71'	Loop Lead In [1]
			79'	Cable 2				71'	Loop Lead In [3]
735+00-42' Lt. to 735+37-42' Lt. to 735+37-24' Lt.	54'	2"	60'	Cable 3				71'	Loop Lead In [4]
735+13-33' Lt. to 735+37-24' Lt.	25'	1"	34'	(1) 12-2 Conductor				71'	Loop Lead In [6-9]
736+98-24' Lt. to 735+37-24' Lt.	160'	2"	167'	Loop Lead In [1]				71'	Loop Lead In [5]
735+37-24' Lt. to 735+40-61' Rt.	84'	3"	85'	Loop Lead In [4]				71'	Loop Lead In [10]
			85'	Loop Lead In [5]				71'	Loop Lead In [11]
			85'	Loop Lead In [1]				142'	(2) 12-2 Conductor
			91'	Loop Lead In [6-9]				71'	Cable 1
			91'	Loop Lead In [10]					
			85'	Cable 2					
			85'	Cable 3					
			85'	(1) 12-2 Conductor					
732+70-28' Rt. to 733+66-30' Rt. to 734+21-61' Rt.	158'	1"	165'	Loop Lead In [3]	736+00-44' Rt. to 736+00-36' Rt. to 737+45-36' Rt. to 737+45-46' Rt.	161'	2"	364'	(2) No. 6 Type RHW
734+44-37' Rt. to 734+21-61' Rt.	32'	2"	38'	Cable 1			182'	(1) No. 6 Type THW	
734+21-61' Rt. to 735+40-61' Rt.	118'	3"	119'	Cable 1					
			119'	Loop Lead In [3]					
735+09-31' Rt. to 735+40-61' Rt.	42'	2"	48'	Cable 4					
			51'	(1) 12-2 Conductor					
734+87-259' Rt. to 734+90-214' Rt. to 735+00-213' Rt. to 735+18-100' Rt. to 735+40-61' Rt.	158'	2"	220'	Loop Lead In [1]					

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	89

Note: The Number in [brackets] indicates the loop to which this loop lead in conductor is spliced.

* Future communications conduit

**TRAFFIC CONTROL SYSTEM
CONDUIT & CONDUCTOR QUANTITIES**

Traffic Signals
10th Ave SW (ND Hwy 6)
Mandan, ND

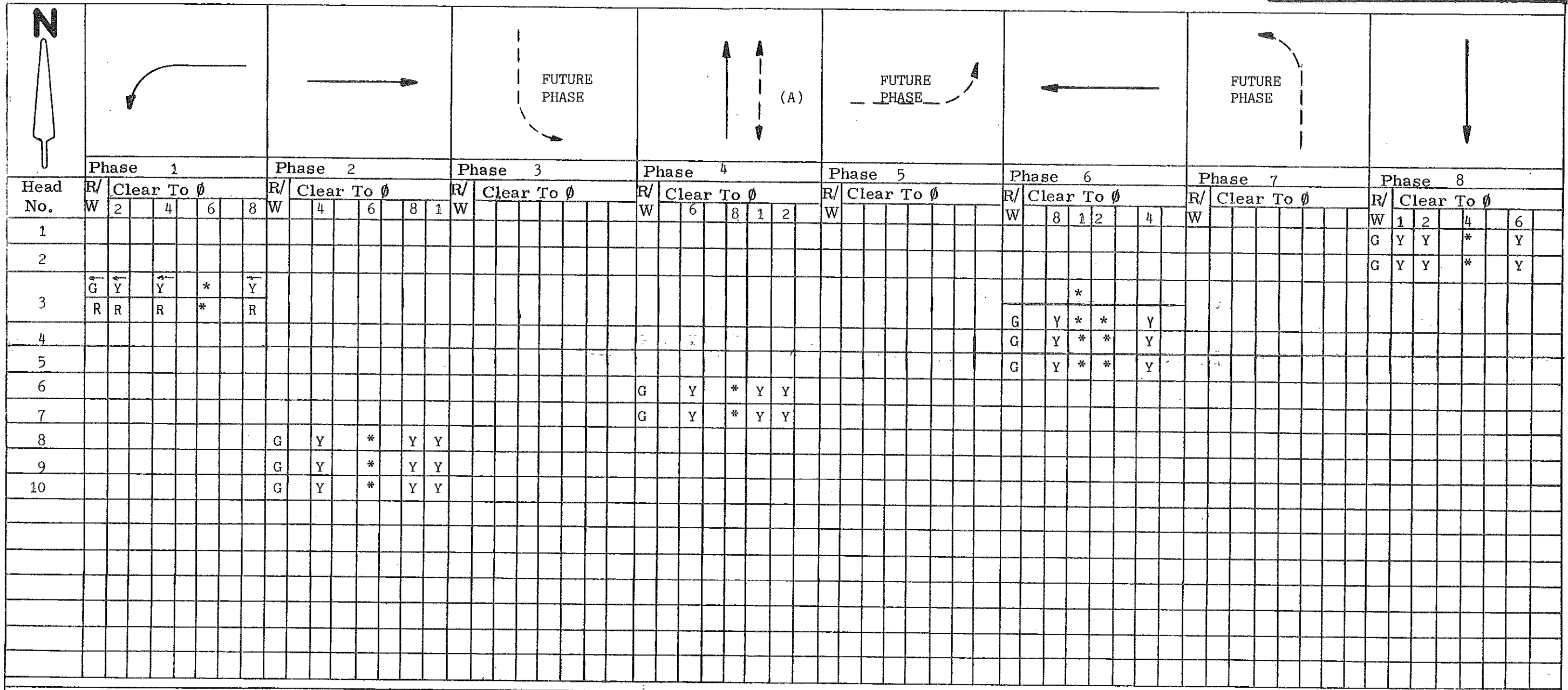


CHART "A"	
On Phase	Non-Conflicting Phase Allowed to Time Concurrently
1	6
2	6
3	Future Phase
4	8
5	Future Phase
6	1 or 2
7	Future Phase
8	4

Blank Squares Denote a Red Indication.

*When one phase is on alone, any nonconflicting phase may start timing concurrently without a clearance interval. (See Chart "A")

(A) Only upon pedestrian actuation

TRAFFIC CONTROL SYSTEM
 Controller Phasing
 10th Ave SW (ND Hwy 6)
 Mandan, ND

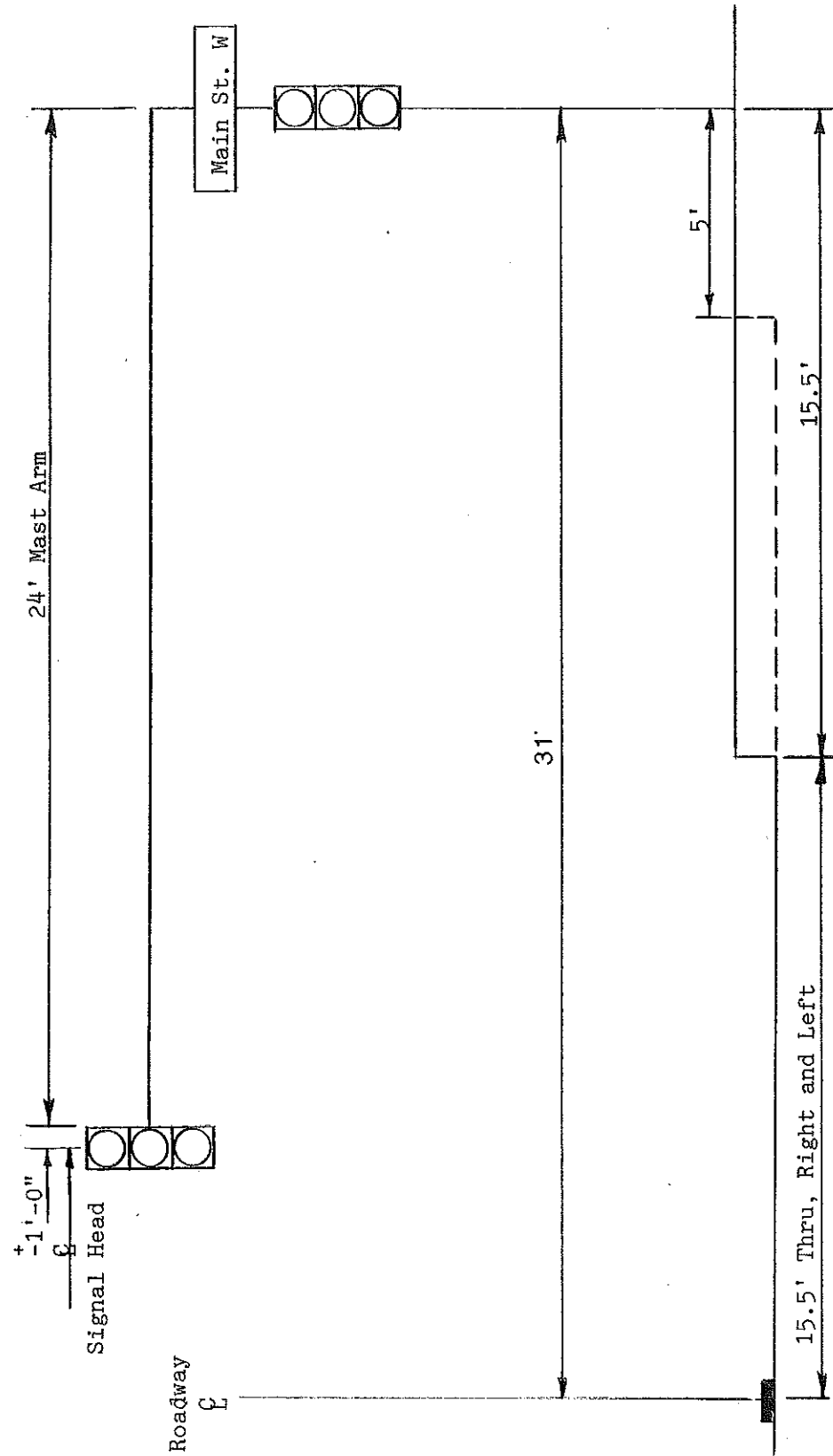
	Ø 1	Ø 2	Ø 3	Ø 4	Ø 5	Ø 6	Ø 7	Ø 8
BASIC INTERVALS (or FUNCTIONS)								
Initial	1.0	18.8		22.2		18.8		16.8
Extension (Gap)	---	4.9		6.0		4.9		4.3
Maximum (Maximum Green or Ext. Limit)	25	40		30		40		30
Yellow Change	3.0	3.1		3.1		3.1		3.0
Red Clearance	0.7	1.0		1.0		1.0		0.8
Walk	---	---		8.5		---		---
Pedestrian Clearance	---	---		10.5		---		---
VOLUME DENSITY TIMING FUNCTIONS								
Variable Initial Timing Options								
Added Initial								
Minimum Initial		5.8		5.8		5.8		5.8
Added Initial per Actuation		2.1		2.1		2.1		2.1
Actuations Before Added Initial		2		2		2		2
Computed Initial								
Minimum Initial		5.8		5.8		5.8		5.8
Maximum Initial		18.8		22.2		18.8		16.8
Actuations to Reach Maximum Initial		6.2		7.8		6.2		5.2
Extensible Initial								
Minimum Initial		5.8	PHASE	5.8	PHASE	5.8	PHASE	5.8
Maximum Initial		18.8	PHASE	22.2	PHASE	18.8	PHASE	16.8
Added Initial per Actuation		2.1	PHASE	2.1	PHASE	2.1	PHASE	2.1
TIME WAITING GAP REDUCTION OPTIONS								
Passage Time		4.9	FUTURE	6.0	FUTURE	4.9	FUTURE	4.3
Minimum Gap		1.4	FUTURE	1.4	FUTURE	1.4	FUTURE	1.4
Time to Reduce to Minimum Gap		13.2	FUTURE	1.8	FUTURE	13.2	FUTURE	7.2
Reduce Gap Every		1.0	FUTURE	1.0	FUTURE	1.0	FUTURE	1.0
Reduce Gap Every Second By		0.3	FUTURE	2.4	FUTURE	0.3	FUTURE	0.4
Reduce Gap By		3.5	FUTURE	4.6	FUTURE	3.5	FUTURE	2.9
Locking Memory		X		X		X		X
Non-Locking Memory	X							
Flashing-Normal & Conflict Monitor	R	Y		R		Y		R
Start Up Phasing	R	G		R		G		R
Type of Detector		Presence						
Loop	X	Calling*				X		X
		Passage	X	X		X		X

*Calling Loops shall place one call into the Controller on the Yellow or Red interval. Calling Loops shall be disconnected during the Green interval.

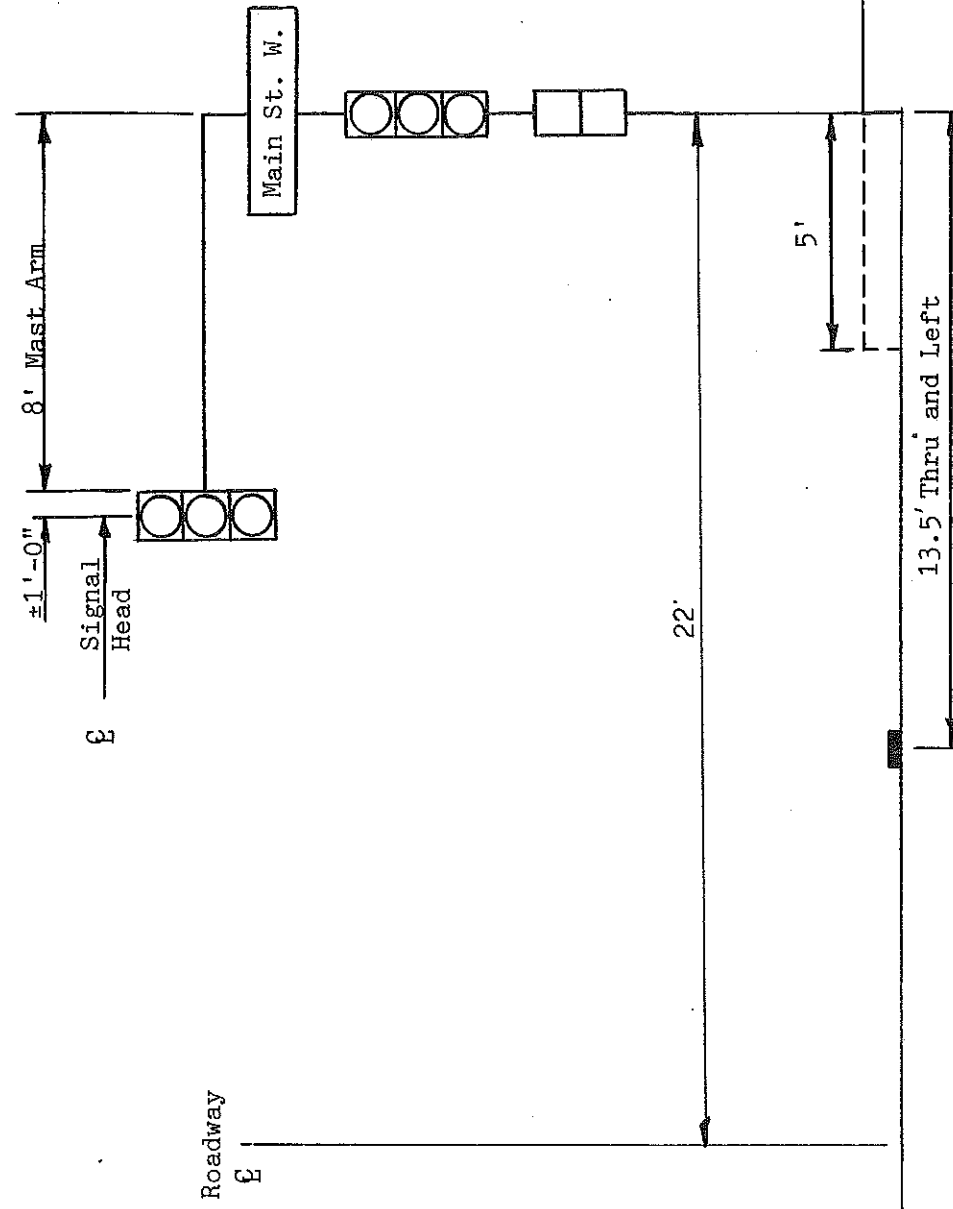
TRAFFIC CONTROL SYSTEM
CONTROLLER SETTINGS

10th Ave SW (ND Hwy 6)
Mandan, ND

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	92



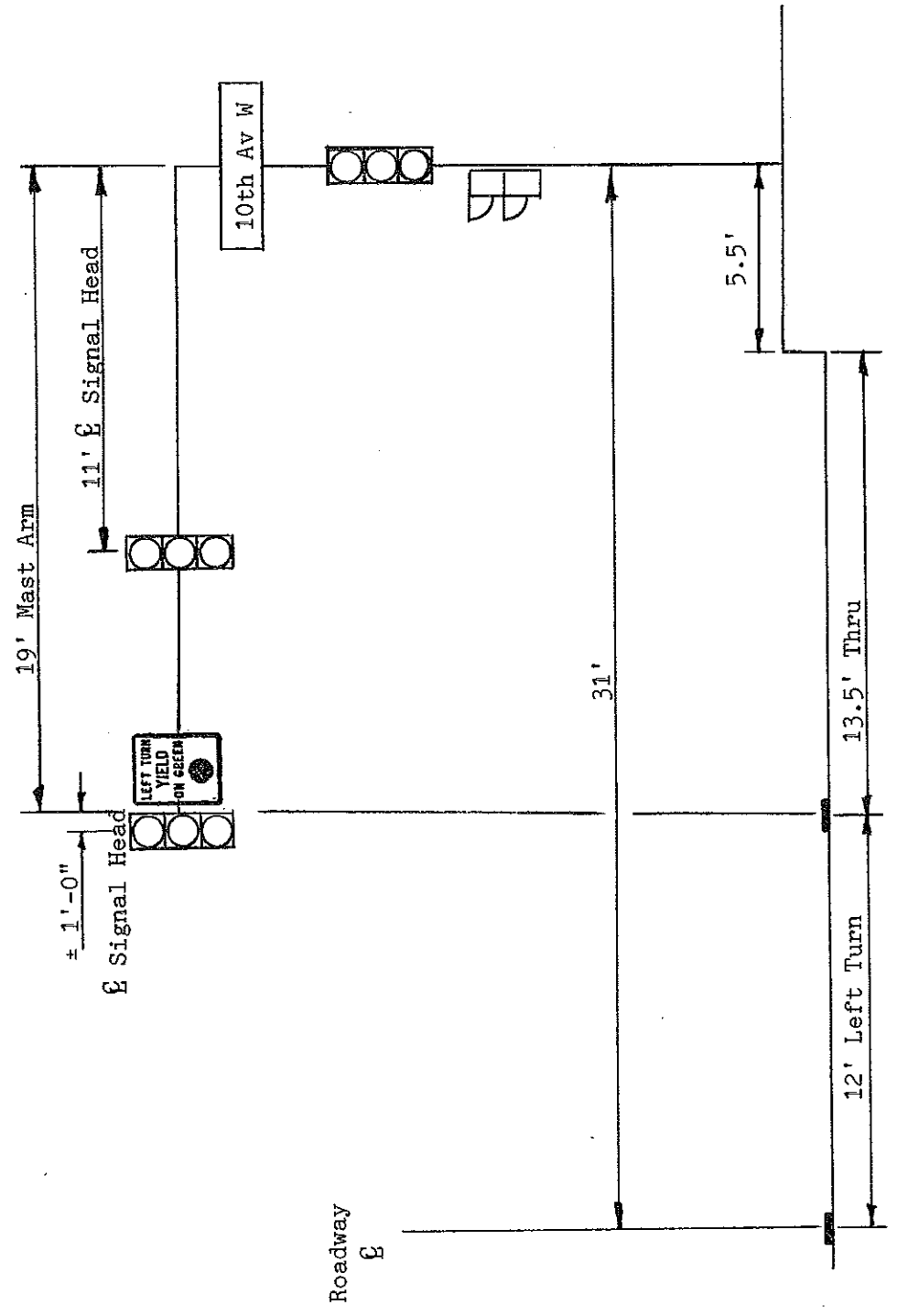
Sta. 734+44-37' Rt.
South Bound, North Approach
Cross Section



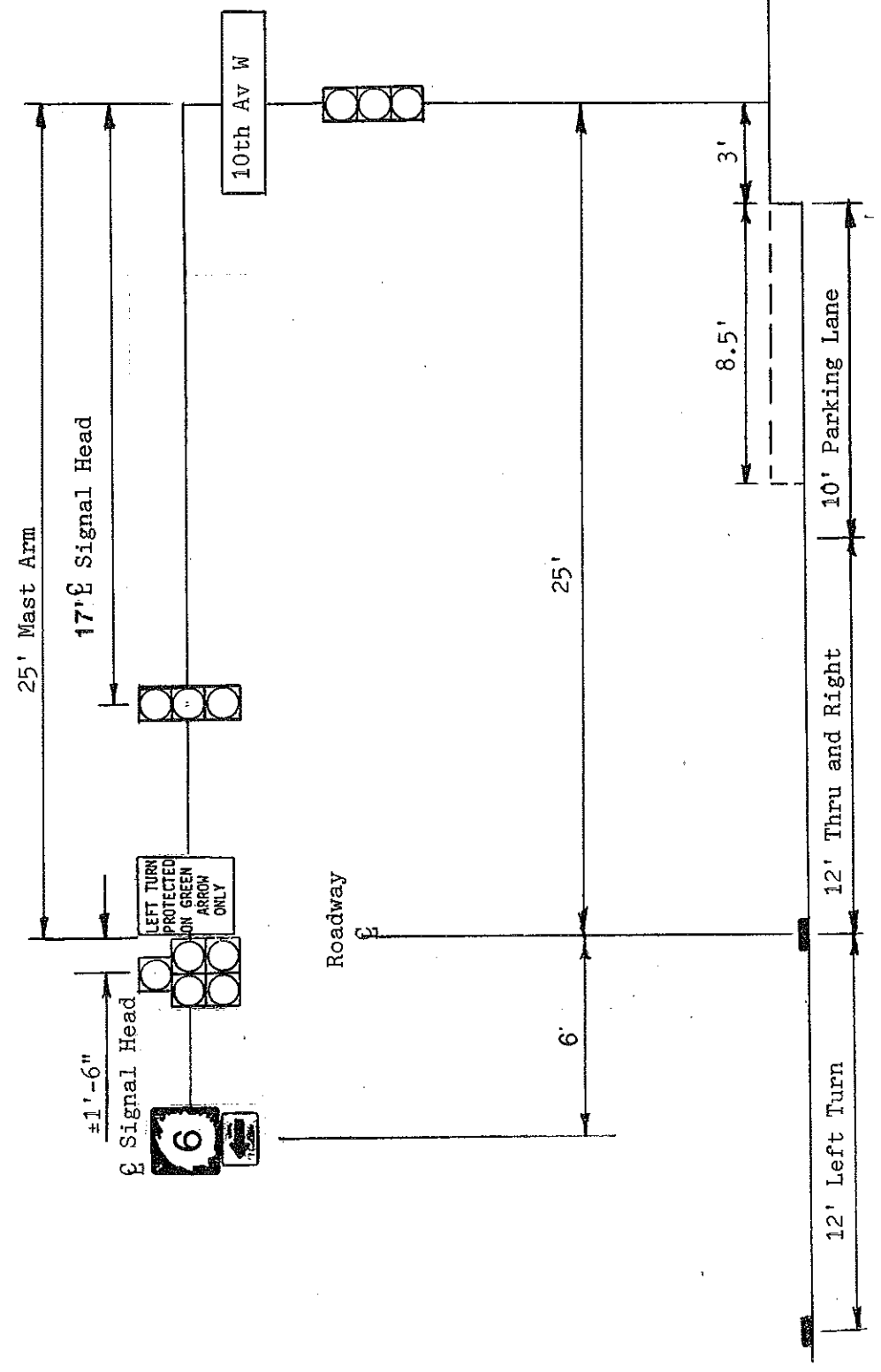
Sta. 735+00-42' Lt.
North Bound, South Approach
Cross Section

TRAFFIC CONTROL SYSTEM
Signal Head & Mast Arm Location
10th Ave SW (ND Hwy 6)
Mandan, ND

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	93



Sta. 735+09-31' Rt.
Eastbound, West Approach
Cross Section



Sta. 734+30-25' Lt.
Westbound, East Approach
Cross Section

TRAFFIC CONTROL SYSTEM

Signal Head & Mast Arm Location

10th Ave Sw (ND Hwy 6)
Mandan, ND

QUANTITIES

	Concrete Foundations-Traffic Signals	Pull Box	1" Dia. Rigid Conduit	2" Dia. Rigid Conduit	3" Dia. Rigid Conduit	4" Dia. Rigid Conduit	Underground Conductor No. 6 - Type RHW	Underground Conductor No. 6 - Type THW	Detector Loop Polyethylene Conduit Pre-wired	Preformed Loop Detector	Loop Lead-In Conductor	No. 12 AWG 2 Conductor Cable	No. 12 AWG 5 Conductor Cable (A)	No. 12 AWG 12 Conductor Cable	Saw Slot	Combo 8 ft. M.A. Signal and Light Std. - Type C	Type IV Signal Std. - 19 foot Mast Arm	Type IV Signal Std. - 24 Foot Mast Arm	Combo 25 Ft. M.A. Signal and Light Std. - Type C	1 Way, 3 Sec. Head W/12" Lenses - Mast Arm Mounted	1 Way, 3 Sec. Head W/12" Lenses - Post Mounted	1 Way, 2 Sec. Head Ped. Signal - Post Mounted	Volume Density Controller W/Ped. Timing	Pedestrian Push Button Post	1 Way, 5 Sec. Head W/12" Lenses Mast Arm Mounted														
	EA	EA	LF	LF	LF	LF	LF	LF	LF	EA	LF	LF	LF	LF	EA	EA	EA	EA	EA	EA	EA	EA	EA	EA	EA														
734+30-25' Lt.	1												104	48(A)					1	1	1				1														
734+44-37' Rt.	1												62				1			1	1																		
735+00-42' Rt.	1												46		1					1	1	1																	
735+09-31' Rt.	1												91			1				2	1	1																	
736+00-44' Rt.	1																						1																
735+13-33' Lt.																									1														
Var. Locations		7	487	718	202	61	364	182	204	7	1919	312		837	58																								
TOTAL	5	7	487	718	202	61	364	182	204	7	1919	312	303	885	58	1	1	1	1	5	4	2	1	1	1														

(A) used for internal wiring of signal standards

TRAFFIC CONTROL SYSTEM
Summary of Quantities
 Signals
 10th Ave SW (ND Hwy 6)
 Mandan, ND

Sta. 742+09-28' Lt.
Remove Comb. 28'
M.A. Signal & Light
Std. - Type C

Sta. 10+81-90' Lt.
Remove Wood Pole
Mounted Traffic Signal
Feed Point

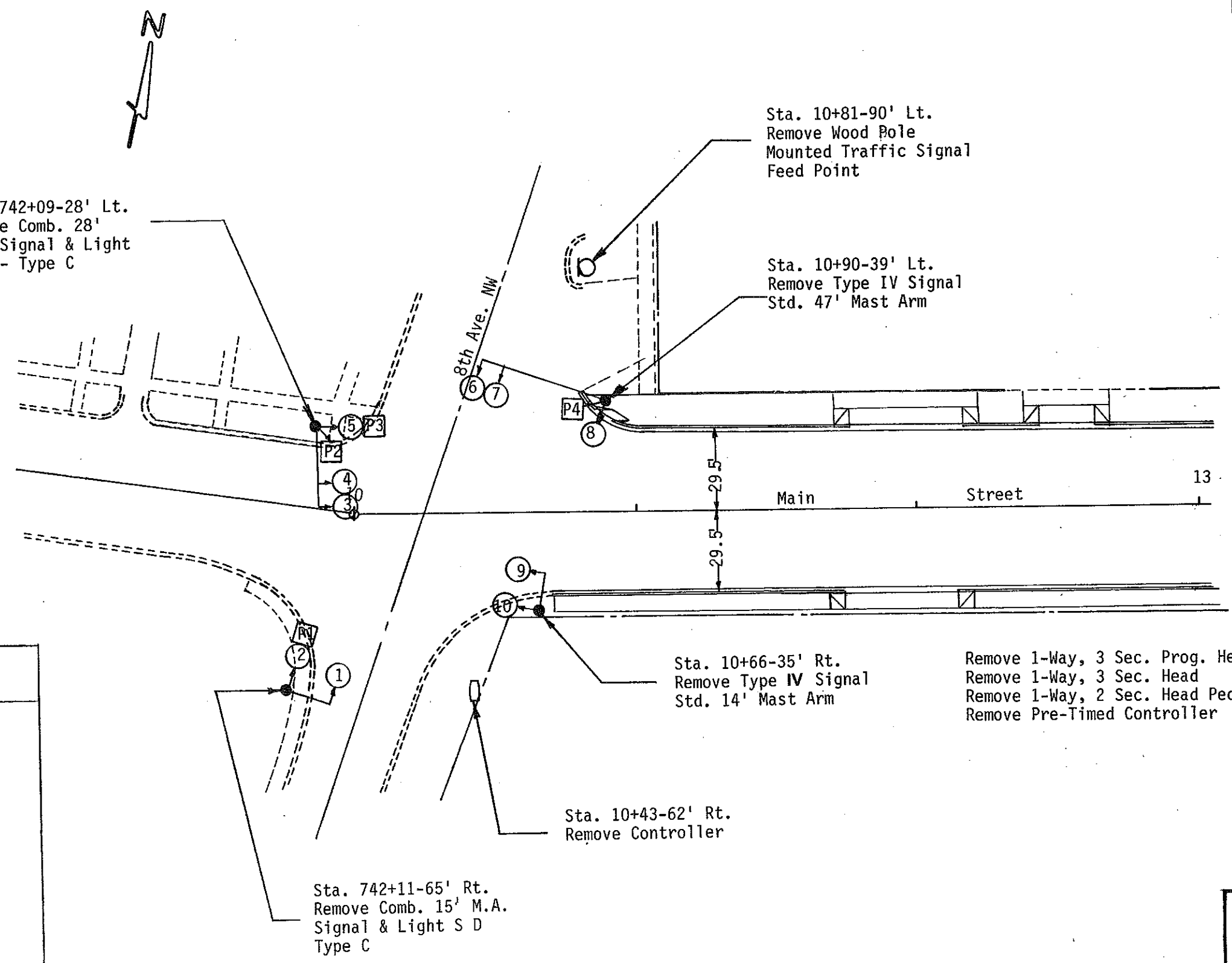
Sta. 10+90-39' Lt.
Remove Type IV Signal
Std. 47' Mast Arm

Sta. 10+66-35' Rt.
Remove Type IV Signal
Std. 14' Mast Arm

Sta. 10+43-62' Rt.
Remove Controller

Sta. 742+11-65' Rt.
Remove Comb. 15' M.A.
Signal & Light S D
Type C

Remove 1-Way, 3 Sec. Prog. Head 1 EA
Remove 1-Way, 3 Sec. Head 9 EA
Remove 1-Way, 2 Sec. Head Ped. Signal 4 EA
Remove Pre-Timed Controller 1 EA



QUANTITIES		
Remove Traffic Signal System		
EA		
1		

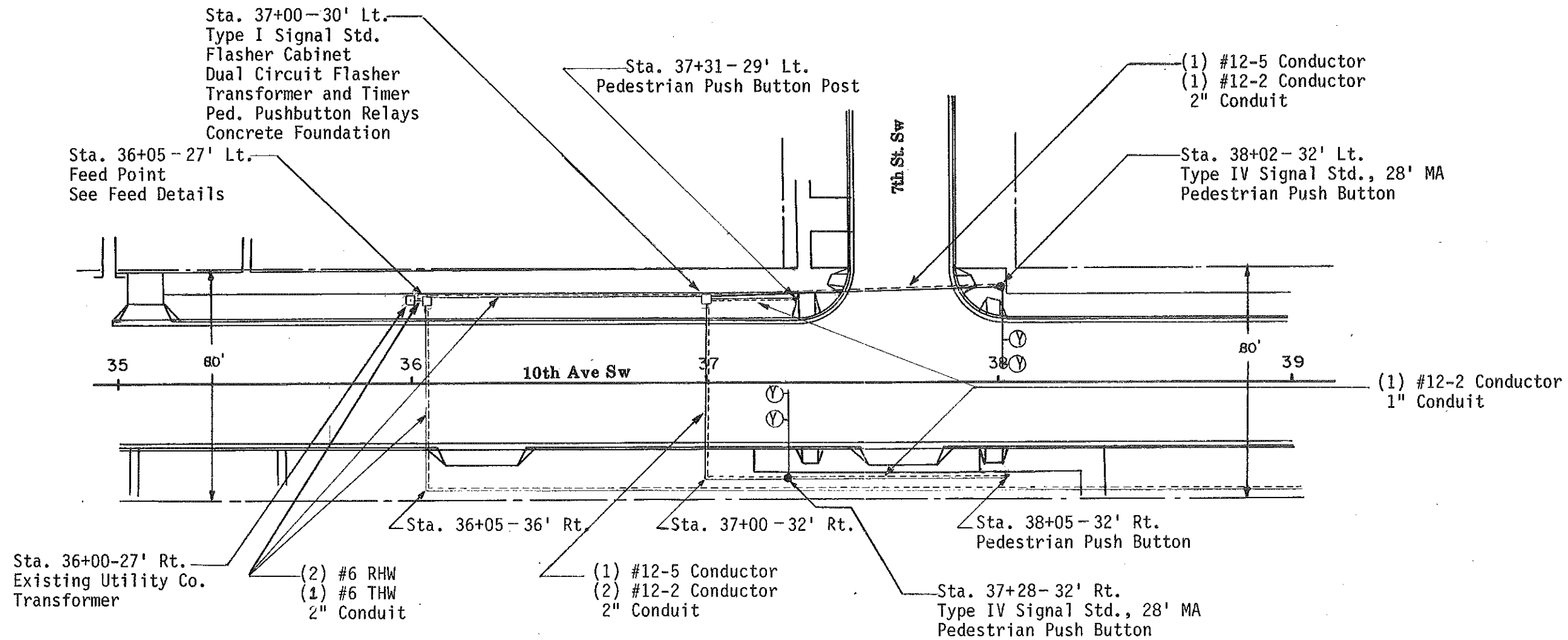
TRAFFIC CONTROL SYSTEM
Remove Traffic Signal System
8th Ave. NW & Main St.
Mandan, ND

PEDESTRIAN PUSH BUTTON AND SIGN

Sta.	Dir. Facing	No.
37+28 Rt.	South	1 EA.
37+31 Lt.	South	1 EA.
38+02 Lt.	South	1 EA.
38+05 Rt.	North	1 EA.

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
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FLASHING BEACON-MAST ARM MOUNTED
7th Street 1 EA



NOTE: The electrical connection at the Utility Co. transformer (Sta. 36+00-27' Rt.) shall be made by the Utility Company.

TRAFFIC CONTROL SYSTEM

Flashing Beacon
Conduit and Conductor Layout

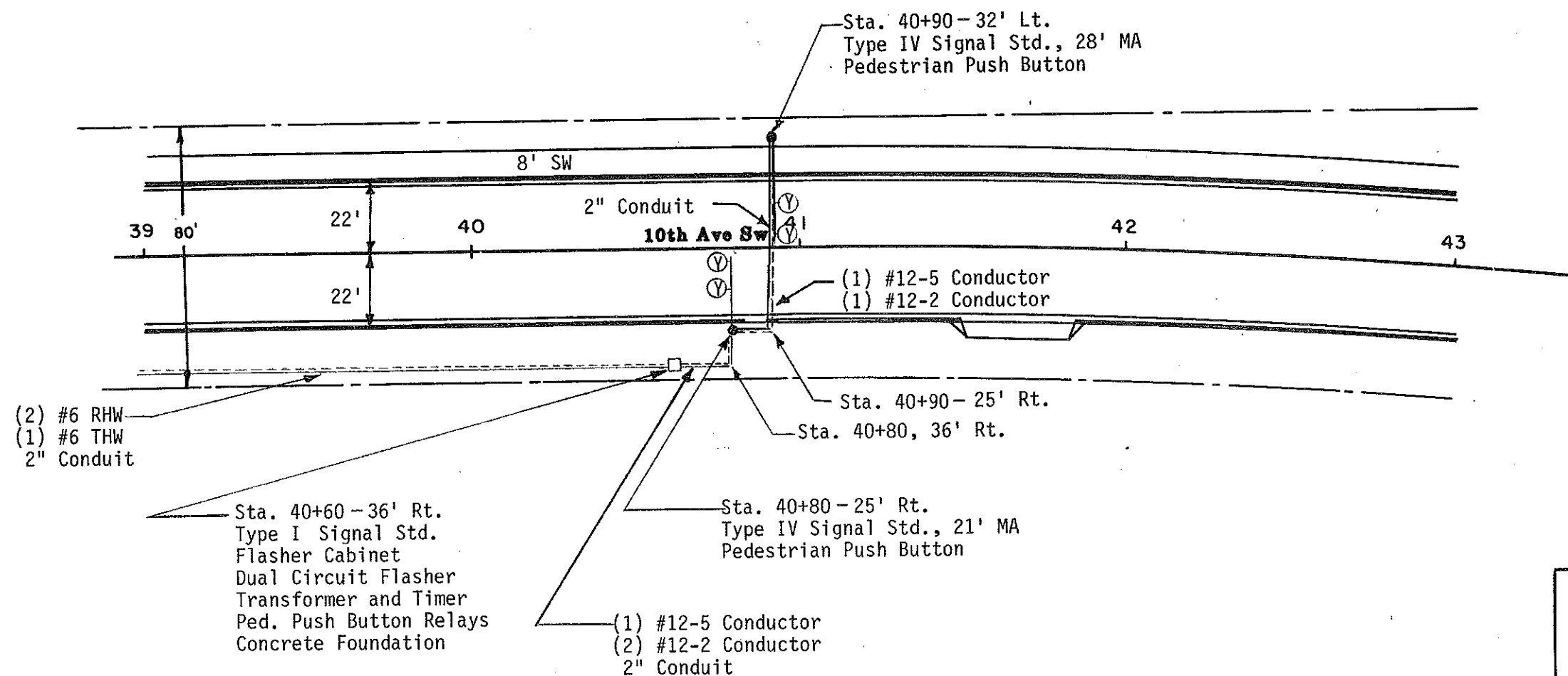
10th Ave sw (ND Hwy 6)
Mandan N.D.

PEDESTRIAN PUSH BUTTON AND SIGN

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-1-006(005)066	97

Sta.	Dir. Facing	No.
40+80-25' Rt.	South	1 EA.
40+90-32' Lt.	North	1 EA.

FLASHING BEACON-MAST ARM MOUNTED
Sta. 40+85 1 EA



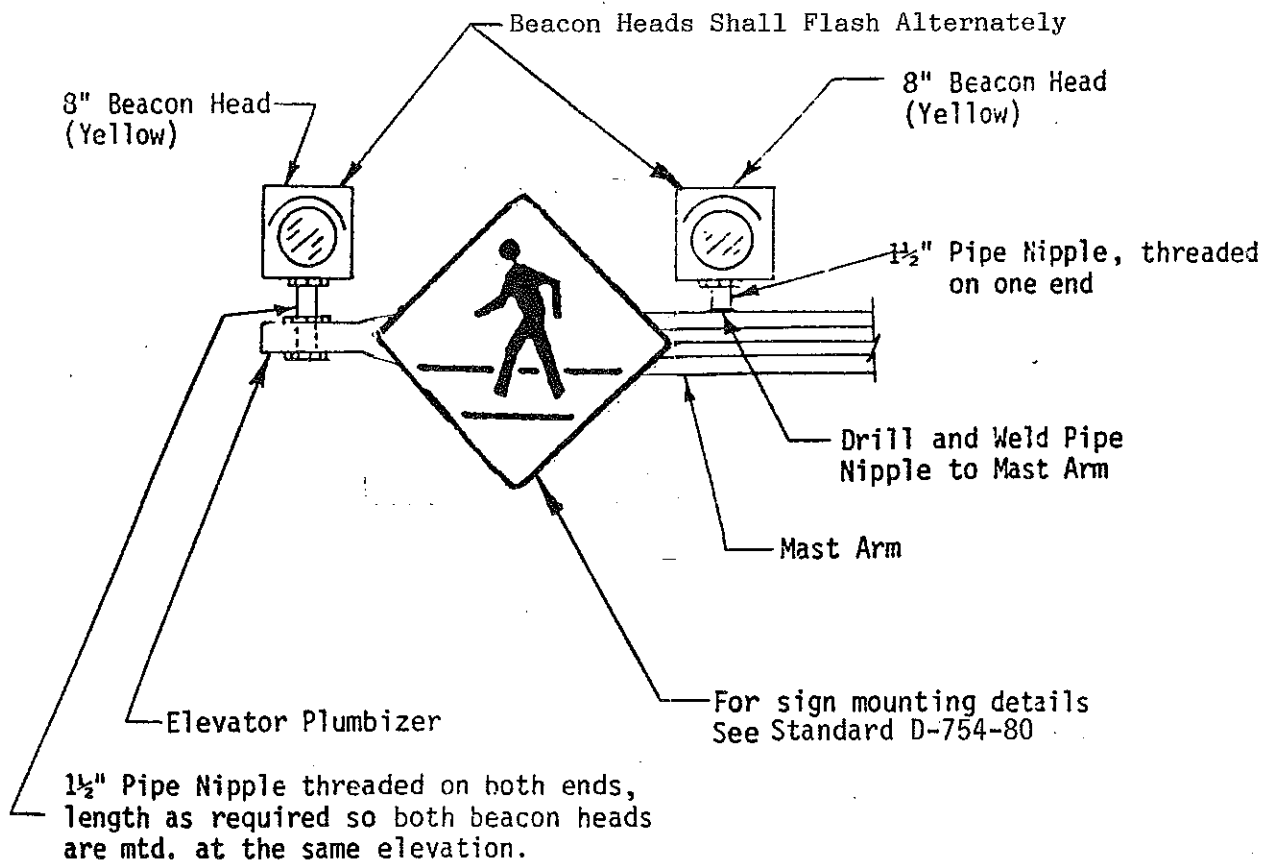
TRAFFIC CONTROL SYSTEM
Flashing Beacon
Conduit and Conductor Layout
10th Ave sw (ND Hwy 6)
Mandan N.D.

STATION	CONDUIT RUNS		CABLE RUNS		SUMMARY OF QUANTITIES (A)															FHWA REGION	STATE	FFD AID PROJ NO	SHEET NO						
	Length	Size	Length	Type																8	ND	F-1-006(005)066	98						
					No. 12 AWG 2 Conductor Cable	No. 12 AWG 5 Conductor Cable	No. 6 Type RHW Conductor	No. 6 Type THW Conductor	2 In. Dia. Rigid Conduit	1 In. Dia. Rigid Conduit	Concrete Foundation - Traffic Signals	Type IV Signal Std. - 21' M.A. w/Pushbutton	Type IV Signal Std. - 28' M.A. w/Pushbutton	8" Flashing Beacon Heads	Type I Signal Std.	Switch Box	Pedestrian Pushbutton Post	Flasher Cabinet	Dual Circuit Flasher and Reset Timer	Transformer and Pedestrian Pushbutton Relays	Feed Point Std. and Meter Trim								
					LF	LF	LF	LF	LF	LF	EA	EA	EA	EA	EA	EA	EA	EA	EA	EA	EA								
36+00-27' Lt. to 36+05-27' Lt.	13'	2"	50' 25'	(2) No. 6 Type RHW (1) No. 6 Type THW																									
36+05-27' Lt. to 37+00-30' Lt.	97'	2"	228' 114'	(2) No. 6 Type RHW (1) No. 6 Type THW																									
37+00-30' Lt. to 37+31-29' Lt.	29'	1"	48'	(1) 12-2 Conductor																									
37+00-30' Lt. to 38+02-32' Lt.	100'	2"	119' 116'	(1) 12-2 Conductor (1) 12-5 Conductor																									
37+00-30' Lt. to 37+00-32' Rt. to 37+28-32' Rt.	88'	2"	209'	(2) 12-2 Conductor (1) 12-5 Conductor																									
37+28-32' Rt. to 38+05-32' Rt.	75'	1"	88'	(1) 12-2 Conductor												2													
36+05-27' Lt. to 36+05-36' Rt. to 40+60-36' Rt.	525'	2"	1092' 546'	(2) No. 6 Type RHW (1) No. 6 Type THW																									
40+60-36' Rt. to 40+80-36' Rt. to 40+80-25' Rt.	29'	2"	91' 45'	(2) 12-2 Conductor (1) 12-5 Conductor																									
40+80-25' Rt. to 40+90-25' Rt. to 40+90-32' Lt.	65'	2"	78' 77'	(1) 12-2 Conductor (1) 12-5 Conductor																									
36+05-27' Lt.																													
37+00-30' Lt.																													
37+28-32' Rt.																													
37+31-29' Lt.																													
38+02-32' Lt.																													
38+05-32' Rt.																													
40+60-36' Rt.																													
40+80-25' Rt.																													
40+90-32' Lt.																													
Var. Loc.																													
Total					633	539	1370	685	913	104	6	1	3	8	2	2	2	2	2	2	1								

(A) These items are not to be bid separately, but shall be included in the price bid for the item "Flashing Beacon - Mast Arm Mounted."

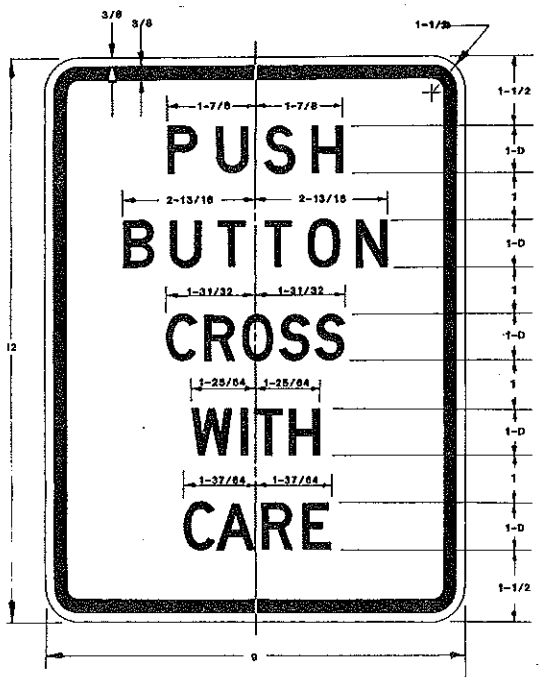
(B) Used for internal wiring of signal standard.

TRAFFIC CONTROL SYSTEM
FLASHING BEACON QUANTITIES
10TH AVENUE S.W.
(N.D. HWY. 6)
MANDAN, ND

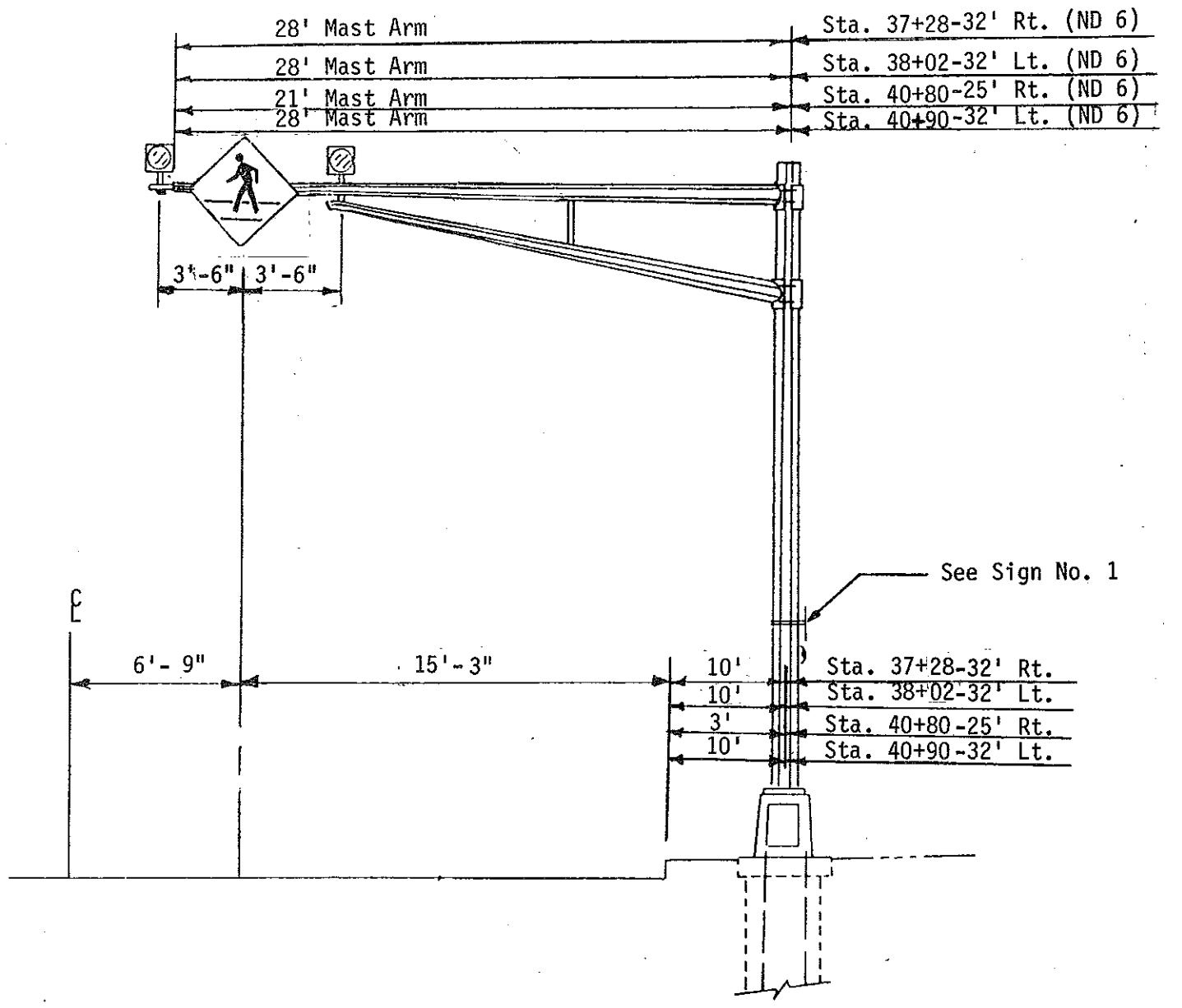


1 1/2" Pipe Nipple threaded on both ends, length as required so both beacon heads are mtd. at the same elevation.

For sign mounting details See Standard D-754-80



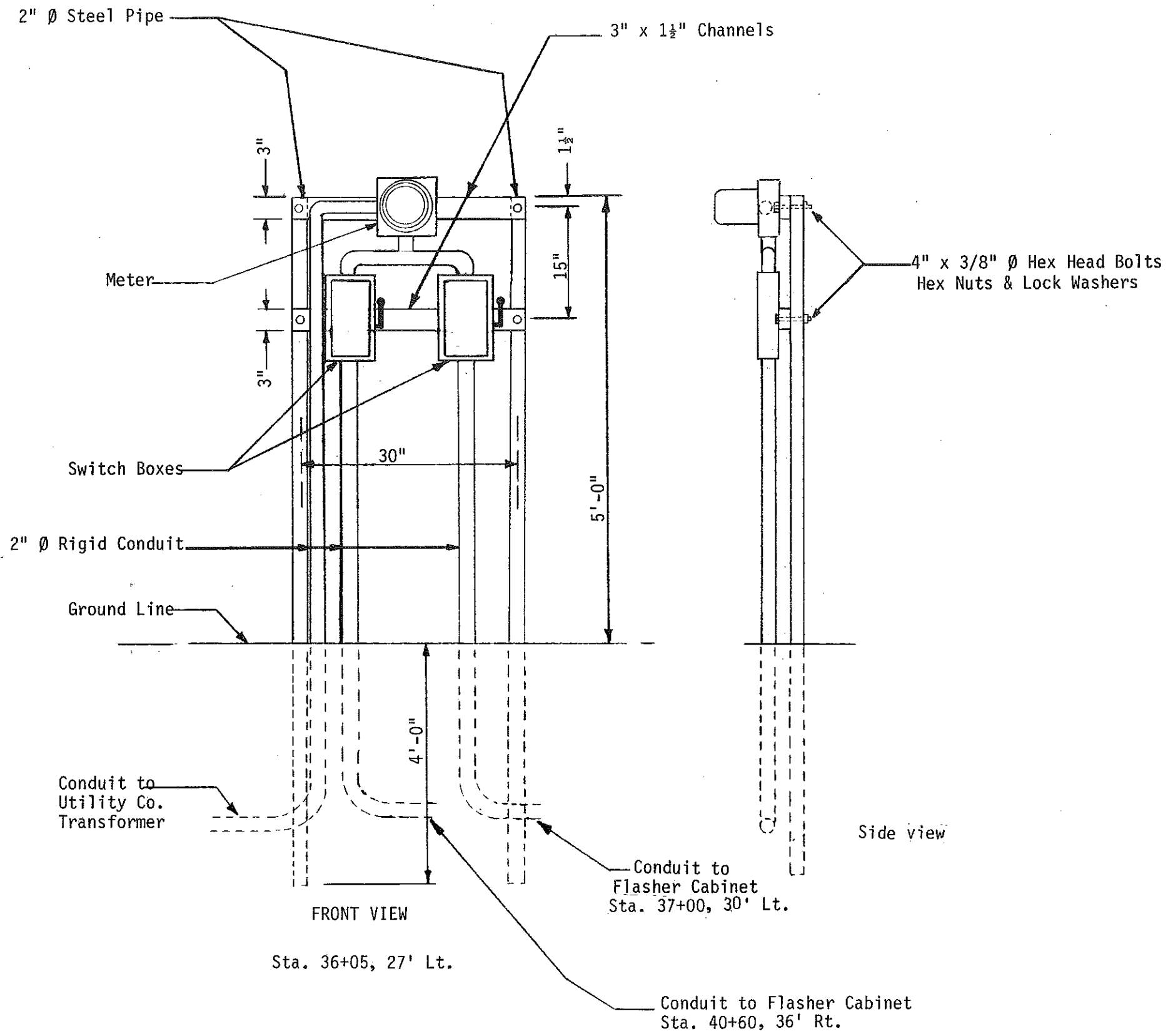
Sign No. 1
 Area = .75 S.F.
 Sta. 37+28 Rt., 37+31 Lt.,
 38+02 Lt., 38+05 Rt.,
 40+80 Rt., and 40+90 Lt.



TRAFFIC CONTROL SYSTEM

Flashing Beacon Details
 Sta. 37+28 Rt. & 38+02 Lt.
 Sta. 40+80 Rt. & 40+90 Lt.
 10th Avenue SW (ND 6)
 Mandan, ND

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-1-006(005)066	100

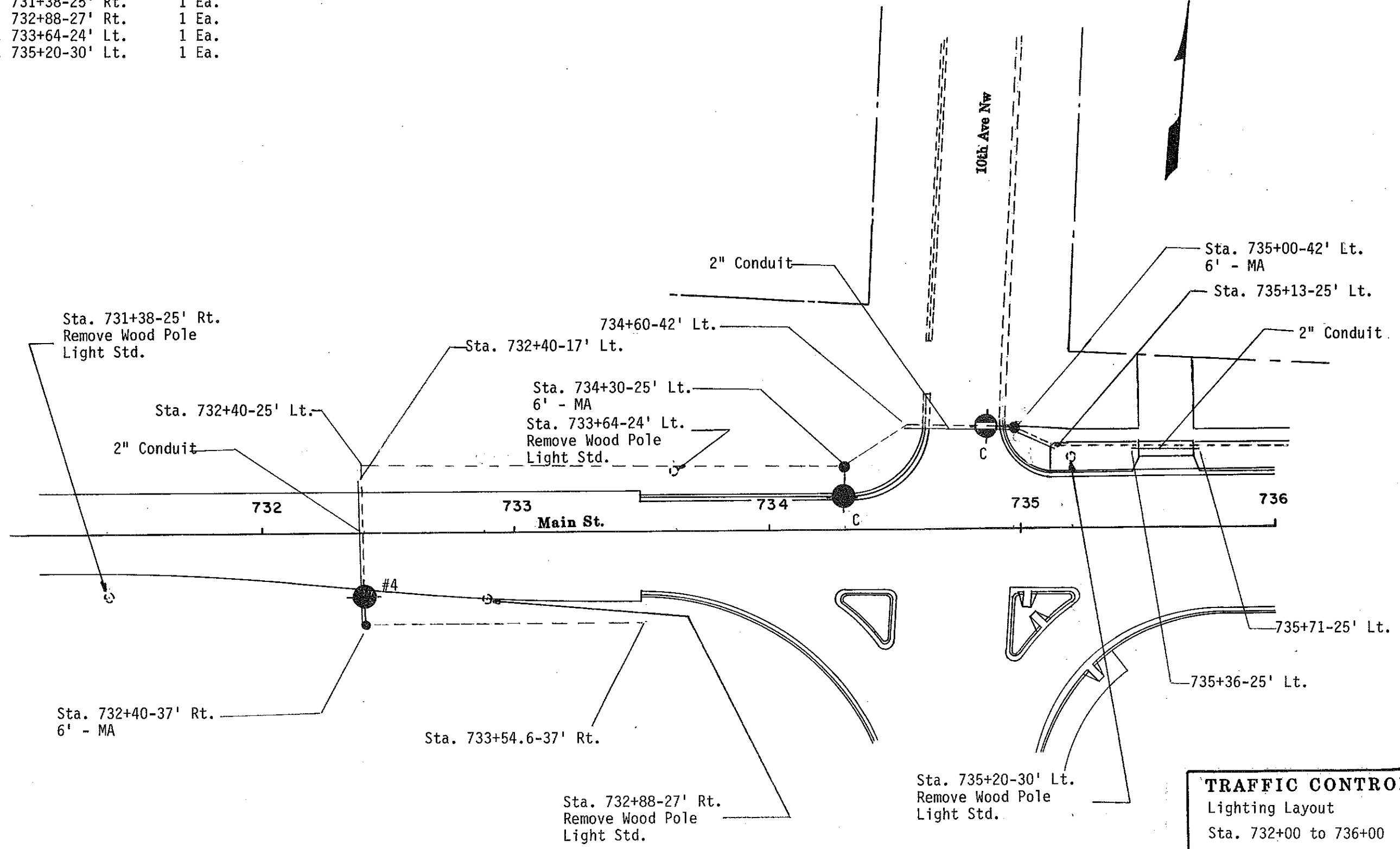


TRAFFIC CONTROL SYSTEM
 Feed Point Details
 Flashing Beacons
 10th Ave. S.W. (ND Hwy. 6)
 Mandan, ND

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	101

Remove Wood Pole Light Std.

- Sta. 731+38-25' Rt. 1 Ea.
- Sta. 732+88-27' Rt. 1 Ea.
- Sta. 733+64-24' Lt. 1 Ea.
- Sta. 735+20-30' Lt. 1 Ea.



TRAFFIC CONTROL SYSTEM
 Lighting Layout
 Sta. 732+00 to 736+00
 Main St.
 10th Ave sw (ND Hwy 6)
 Mandan N.D.

STATION	CONDUIT RUNS		CABLE TRENCH	CABLE RUNS	
	Length	Size	Length	Length	Type
Sta. 733+55-37.0' Rt. to 732+40-37.0' Rt.			114	244 122	2-No.6 RHW 1-No.6 THW
Sta. 732+40-37.0' Rt. to 732+40-17.0' Lt.	53	2"		116 58	2-No.6 RHW 1 No.6 THW
Sta. 732+40-17.0' Lt. to 732+40-25' Lt.			8	16 8	2-No.6 RHW 1-No.6 THW
Sta. 732+40-25.0' Lt. to 734+30-25.0' Lt.			189	394 197	2-No.6 RHW 1-No.6 THW
Sta. 734+30-25.0' Lt. to 734+60-42.0' Lt.			33	82 41	2-No.6 RHW 1-No.6 THW
Sta. 734+60-42.0' Lt. to 735+00-42.0' Lt.	39	2"		88 44	2-No.6 RHW 1-No.6 THW
Sta. 735+00-42.0' Lt. to 735+13-25.0' Lt.	20	2"		50 25	2-No.6 RHW 1-No.6 THW
Sta. 735+13-25.0' Lt. to 735+36-25.0' Lt.			23	46 23	2-No.6 RHW 2-No.6 THW
Sta. 735+36-25.0' Lt. to 735+71.-25.0' Lt.	35	2"		70 35	2-No.6 RHW 1-No.6 THW
Sta. 735+71-25.0' Lt. to 736+00-25.0' Lt.			29	58 29	2-No.6 RHW 1-No.6 THW

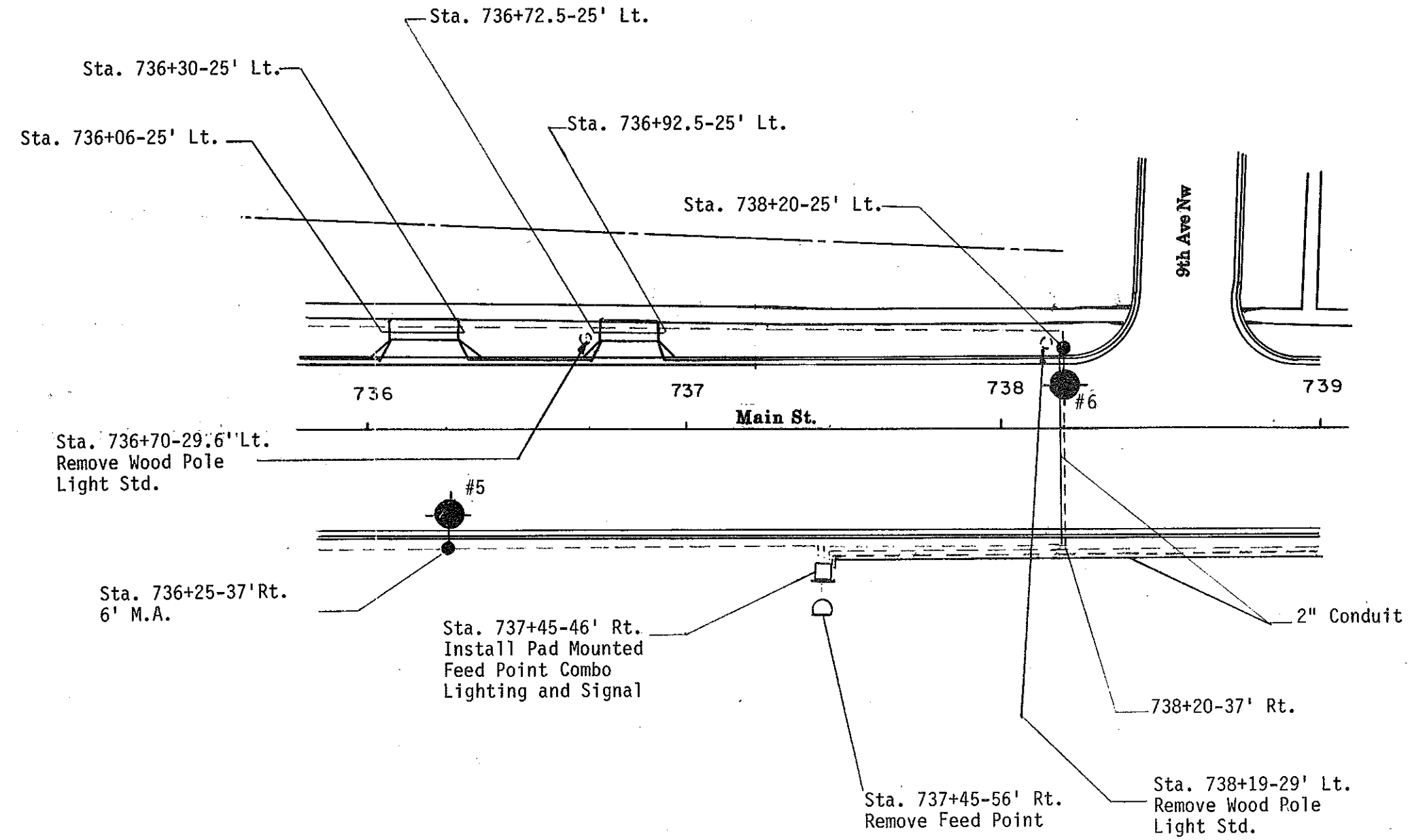
QUANTITIES									
Concrete Foundation Highway Lighting	Cable Trench Type I	Underground Conductor No.6 Type RHW	Underground Conductor No.6 Type THW	2" Dia. Rigid Conduit	H.P. Sodium Vapor Luminaire 200 Watt	Light Standard 6 Ft. MA 45.5 Ft. Pole	H.P. Sodium Vapor Luminaire 250 Watt	Remove Wood Pole Light Standard	
EA	LF	LF	LF	LF	EA	EA	EA	EA	
1	396	1164	582	147	1	1	2	4	

NO.	STATION	OFFSET	WATTAGE	CIRCUIT	IES-TYPE	POLE HT.
4	732+40	37' Rt.	250	A	MSC-III	45.5
G	734+30	25' Lt.	250	A	MSC-III	40
C	735+00	42' Lt.	200	A	MSC-III	40

TRAFFIC CONTROL SYSTEM
Lighting Quantities
Sta. 732+00 to 736+00
Main St.
Mandan, ND

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	103

Remove Wood Pole Light Std.
 Sta. 736+70-29.6' Lt. 1 Ea.
 Sta. 738+19-29' Lt. 1 Ea.



TRAFFIC CONTROL SYSTEM
 Lighting Layout
 Sta. 736+00 to 739+00
 Main St.
 10th Ave sw (ND Hwy 6)
 Mandan N.D.

STATION	CONDUIT RUNS		CABLE TRENCH	CABLE RUNS	
	Length	Size	Length	Length	Type
Sta. 736+00-25.0' Lt. to 736+06-25.0' Lt.			6	12 6	2-No.6 RHW 1-No.6 THW
Sta. 736+06-25.0' Lt. to 736+30-25.0' Lt.	24	2"		48 24	2-No.6 RHW 1-No.6 THW
Sta. 736+30-25.0' Lt. to 736+73-25.0' Lt.			43	86 43	2-No.6 RHW 1-No.6 THW
Sta. 736+73-25.0' Lt. to 736+93-25.0' Lt.	20	2"		40 20	2-No.6 RHW 1-No.6 THW
Sta. 736+93-25.0' Lt. to 738+20-25.0' Lt.			126	268 134	2-No.6 RHW 1-No.6 THW
Sta. 738+20-25.0' Lt. to 738+20-37.0' Rt.	61	2"		132 66	2-No.6 RHW 1-No.6 THW
Sta. 736+00-37.0' Rt. to 736+25-37.0' Rt.			24	64 32	2-No.6 RHW 1-No.6 THW
Sta. 736+25-37.0' Rt. to 737+45-37.0' Rt.			119	254 127	2-No.6 RHW 1-No.6 THW
Sta. 737+45-37.0' Rt. to 737+45-46.0' Rt.			8	114 57	6-No.6 RHW 3-No.6 THW
Sta. 737+45-37.0' Rt. to 738+20-37.0' Rt.			75	300 150	4-No.6 RHW 2-No.6 THW
Sta. 738+20-37.0' Rt. to 739+00-37.0' Rt.			80	160 80	2-No.6 RHW 1-No.6 THW
Sta. 737+45-46' Rt. to 737+45-37' Rt. to 739+00-37' Rt.	163	2"		522 174	3-No.8 RHW 1-No.6 THW

QUANTITIES											
Underground Conductor No.8 Type RHW	Concrete Foundation Highway Lighting	Cable Trench Type I	Underground Conductor No.6 Type RHW	Underground Conductor No.6 Type THW	2" Dia. Rigid Conduit	Light Standard 6 Ft. MA 40 Ft. Mt. Ht.	H.P. Sodium Vapor Luminaire 250 Watt	Feed Point Combo Lighting & Signal Pad Mounted	Concrete Foundation Feed Point - Type B	Remove Wood Pole Light Standard	Remove Feed Point
LF	EA	LF	LF	LF	LF	EA	EA	EA	EA	EA	EA
522	2	521	1478	913	268	2	2	1	1	2	1

NO.	STATION	OFFSET	WATTAGE	CIRCUIT	IES-TYPE	POLE HT.
5	736+25	37' Rt.	250	A	MSC-III	40
6	738+20	25' Rt.	250	A	MSC-III	40

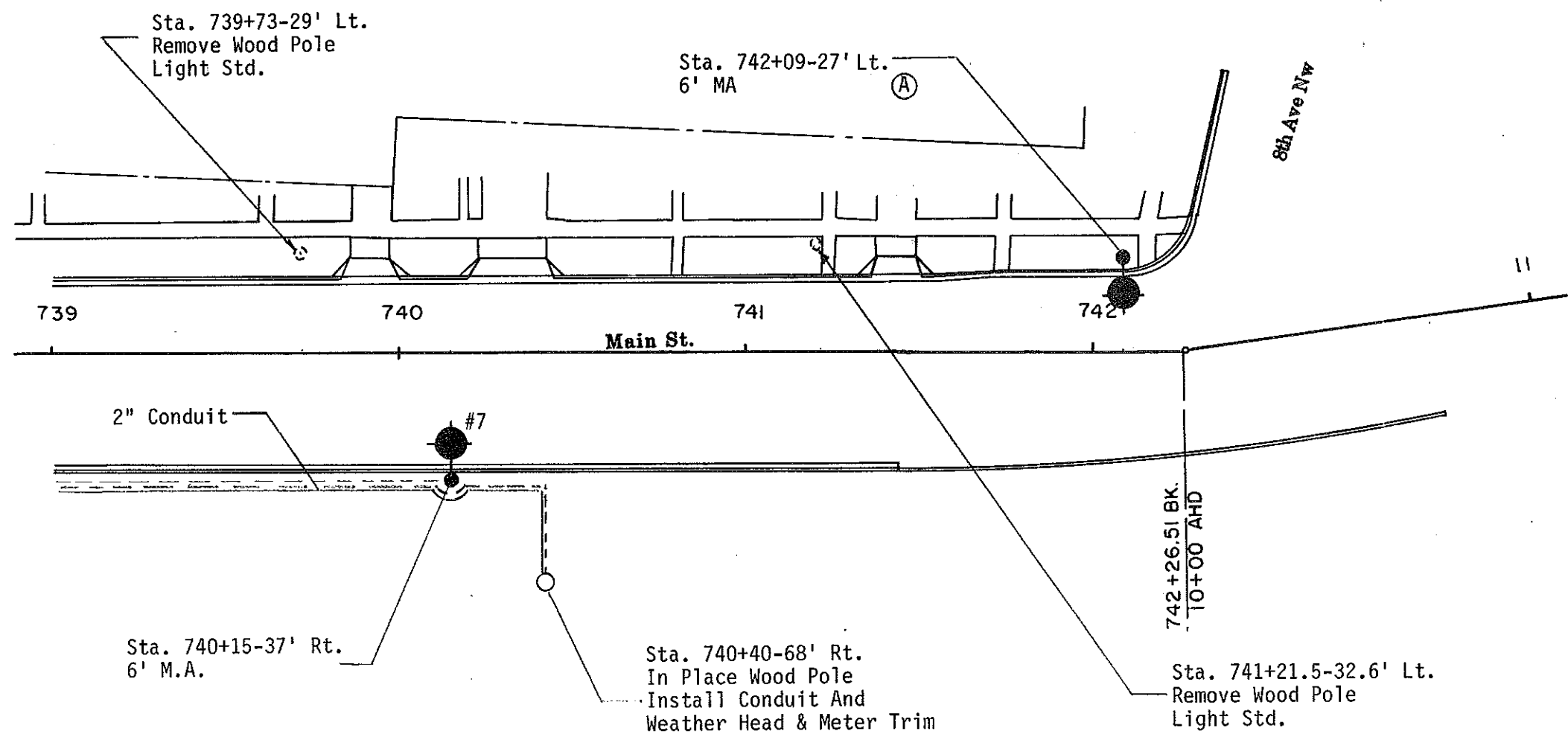
TRAFFIC CONTROL SYSTEM
 Lighting Quantities
 Sta. 736+00 to 739+00

 Main St.
 Mandan, ND

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	105



Remove Wood Pole Light Std.
 Sta. 739+73-29' Lt. 1 Ea.
 Sta. 741+21.5-32.6' Lt. 1 Ea.



(A) The contractor shall locate the existing conductor and salvage sufficient wire to make the connection to provide continuity

TRAFFIC CONTROL SYSTEM
 Lighting Layout
 739+00 to 11+00
 Main Av.
 10th Ave sw (ND Hwy 6)
 Mandan N.D.

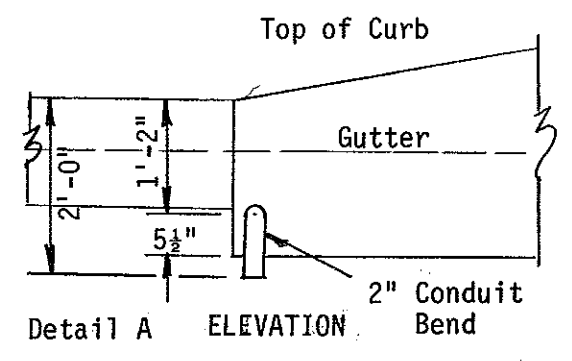
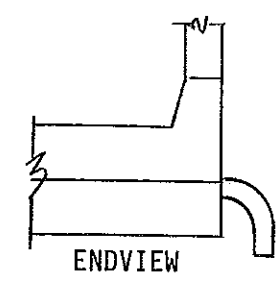
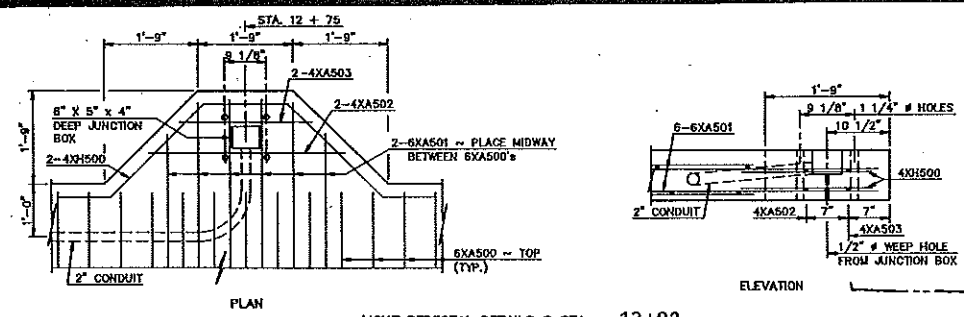
STATION	CONDUIT RUNS		CABLE TRENCH	CABLE RUNS	
	Length	Size	Length	Length	Type
Sta. 739+00-37.0' Rt. to 740+15-37.0' Rt.			114	244 122	2-No.6 RHW 1-No.6 THW
Sta. 739+00-37.0' Rt. to 740+40-68' Rt.	25	2"	55	504 177	3-No.8 RHW 1-No.6 THW

QUANTITIES										
Concrete Foundation Highway Lighting	Cable Trench Type I	Underground Conductor No.6 Type RHW	Underground Conductor No.6 Type THW	Light Standard 6 Ft. MA 40 F Mt. Ht.	H.P. Sodium Vapor Luminaire 250 Watt	Remove Wood Pole Light Standard	Underground Conductor No.8 Type RHW	2 Inch Dia. Rigid Conduit		
EA	LF	LF	LF	EA	EA	EA	LF	LF		
2	114	244	299	2	2	2	504	195		

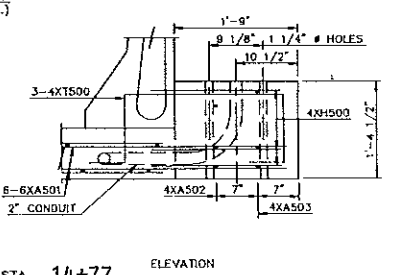
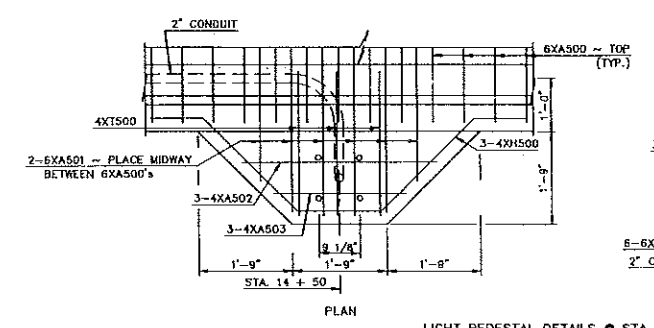
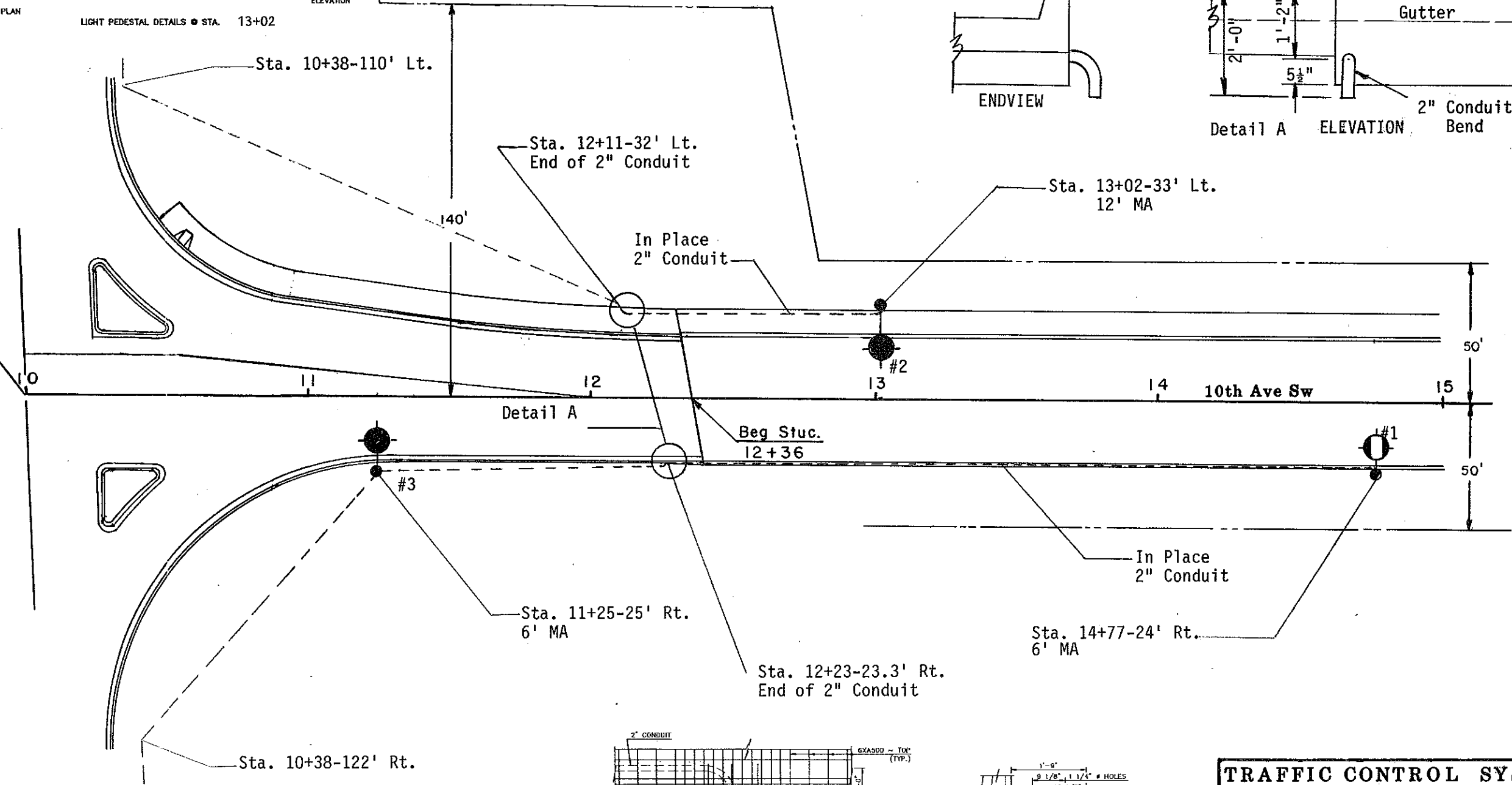
NO.	STATION	OFFSET	WATTAGE	CIRCUIT	IES-TYPE	POLE HT.
7	740+15 742+09	37' Rt. 27' Lt.	250 250	A	MSC-III MSC-III	40 40

TRAFFIC CONTROL SYSTEM
Lighting Quantities
Sta. 739+00 to 742+25.51

Main Av
Mandan, ND



734+76.56 (Main St.) =
10+00 (Hwy. #6)



TRAFFIC CONTROL SYSTEM
Lighting Layout
Sta. 10+00 to 15+00

10th Ave sw (ND Hwy 6),
Mandan N.D.

STATION	CONDUIT RUNS		CABLE TRENCH	CABLE RUNS	
	Length	Size	Length	Length	Type
Sta. 14+77-24.0' Rt. to 12+23-23.3' Rt.				516 258	2-No.6 RHW 1-No.6 THW
Sta. 12+23-23.3' Rt. to 11+25-25.0' Rt.			97	210 105	2-No.6 RHW 1-No.6 THW
Sta. 11+25-25.0' Rt. to 10+38-122. Rt.			129	274 137	2-No.6 RHW 1-No.6 THW
Sta. 13+02-33.0' Lt. to 12+11-32.0' Lt.				190 95	2-No.6 RHW 1-No.6 THW
Sta. 12+11-32.0' Lt. to 10+38-110.' Lt.			190	380 190	2-No.6 RHW 1-No.6 THW

FHWA REGION	STATE	FED AID PROJ NO	SHEET NO
8	N.D.	RRS-1-006(005)066	103

QUANTITIES										
Concrete Foundation Highway Lighting	Cable Trench Type I	Underground Conductor No.6- Type RHW	Underground Conductor No.6- Type THW	Light Standard 6 Ft. MA 40 Ft. Mt. Ht.	Light Standard 12 Ft. MA 40 Ft. Mt. Ht.	H.P. Sodium Vapor Luminaire - 200 Watt	H.P. Sodium Vapor Luminaire 250 Watt			
EA	LF	LF	LF	EA	EA	EA	EA			
1	416	1570	785	2	1	1	2			

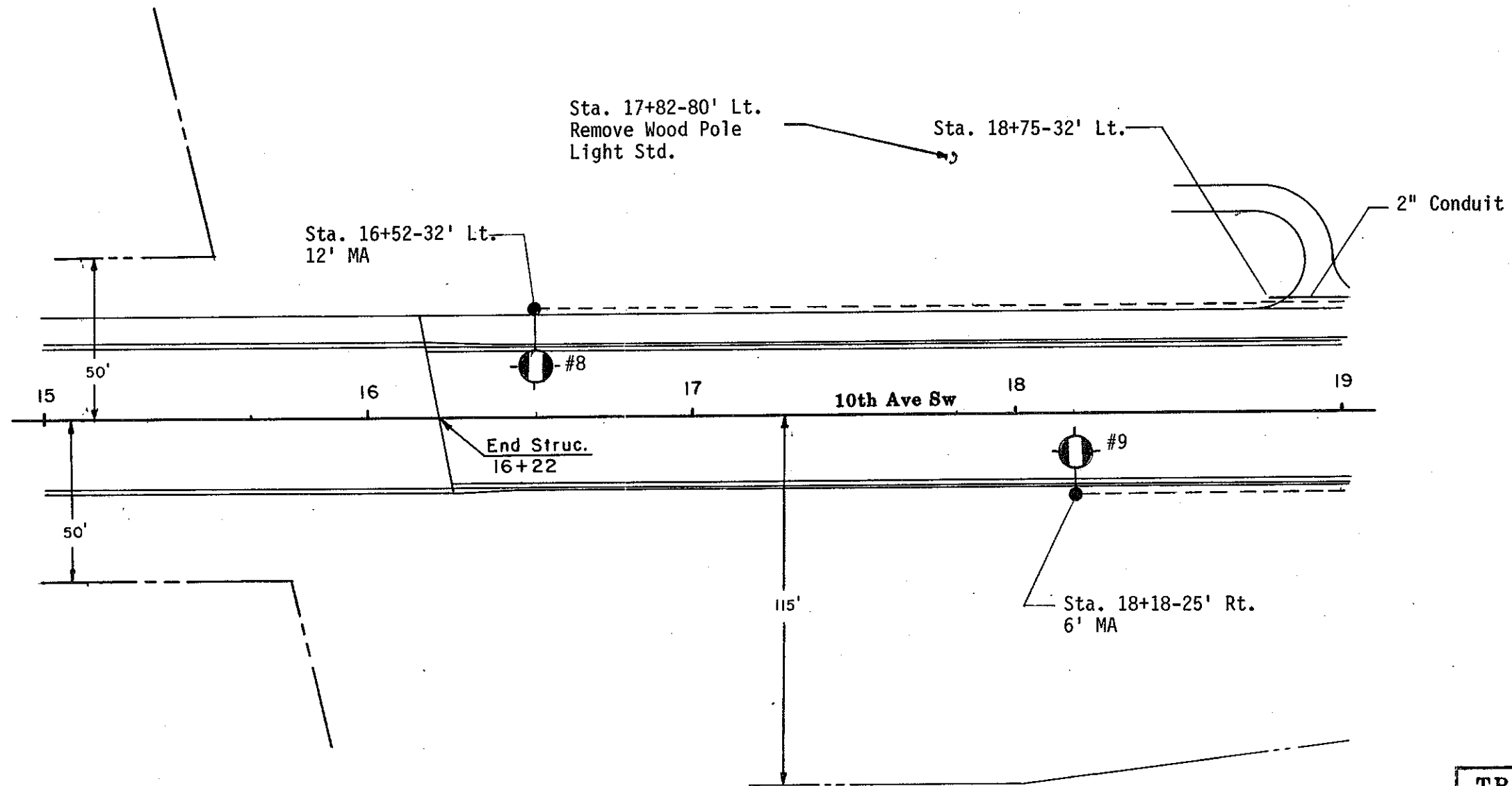
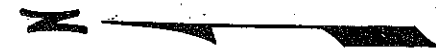
NO.	STATION	OFFSET	WATTAGE	CIRCUIT	IES-TYPE	POLE HT.
1	14+77	24' Rt.	200	A	MSC-III	40
2	13+02	33' Lt.	250	A	MSC-III	40
3	11+25	25' Rt.	250	A	MSC-III	40

TRAFFIC CONTROL SYSTEM
 Lighting Quantities
 Sta. 10+00 to 15+00

 10th Ave. S.W. (ND #6)
 Mandan, ND

Remove Wood Pole Light Std.
 Sta. 17+82-80' Lt. 1 Ea.

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	109



TRAFFIC CONTROL SYSTEM
 Lighting Layout
 Sta. 15+00 to 19+00

 10th Ave sw (ND Hwy 6)
 Mandan N.D.

STATION	CONDUIT RUNS		CABLE TRENCH	CABLE RUNS	
	Length	Size	Length	Length	Type
Sta. 16+52-32.0' Lt. to 18+75-32.0' Lt.	25	2	222	460 230	2-No.6 RHW 1-No.6 THW
Sta. 18+75-32.0' Lt. to 19+00-32.0' Lt.			50 25	2-No.6 RHW 1-No.6 THW	
Sta. 18+18-25.0' Rt. to 19+00-25.0' Rt.			81	178 89	2-No.6 RHW 1 No.6 THW

QUANTITIES									
Concrete Foundation Highway Lighting	Cable Trench Type I	Underground Conductor No.6 Type RHW	Underground Conductor No.6 Type THW	2 Inch Dia. Rigid Conduit	Light Standard 6 Ft. MA 40 Ft. Mt. Ht.	Light Standard 12 Ft. MA 40 Ft. Mt. Ht.	H.P. Sodium Vapor Luminaire 200 Watt	Remove Wood Pole Light Standard	
EA	LF	LF	LF	LF	EA	EA	EA	EA	
2	303	688	344	25	1	1	2	1	

NO.	STATION	OFFSET	WATTAGE	CIRCUIT	IES-TYPE	POLE HT.
8	16+52	32' Lt.	200	B	MSC-III	40
9	18+18	25' Rt.	200	B	MSC-III	40

TRAFFIC CONTROL SYSTEM
Lighting Quantities
Sta. 15+00 - 19+00

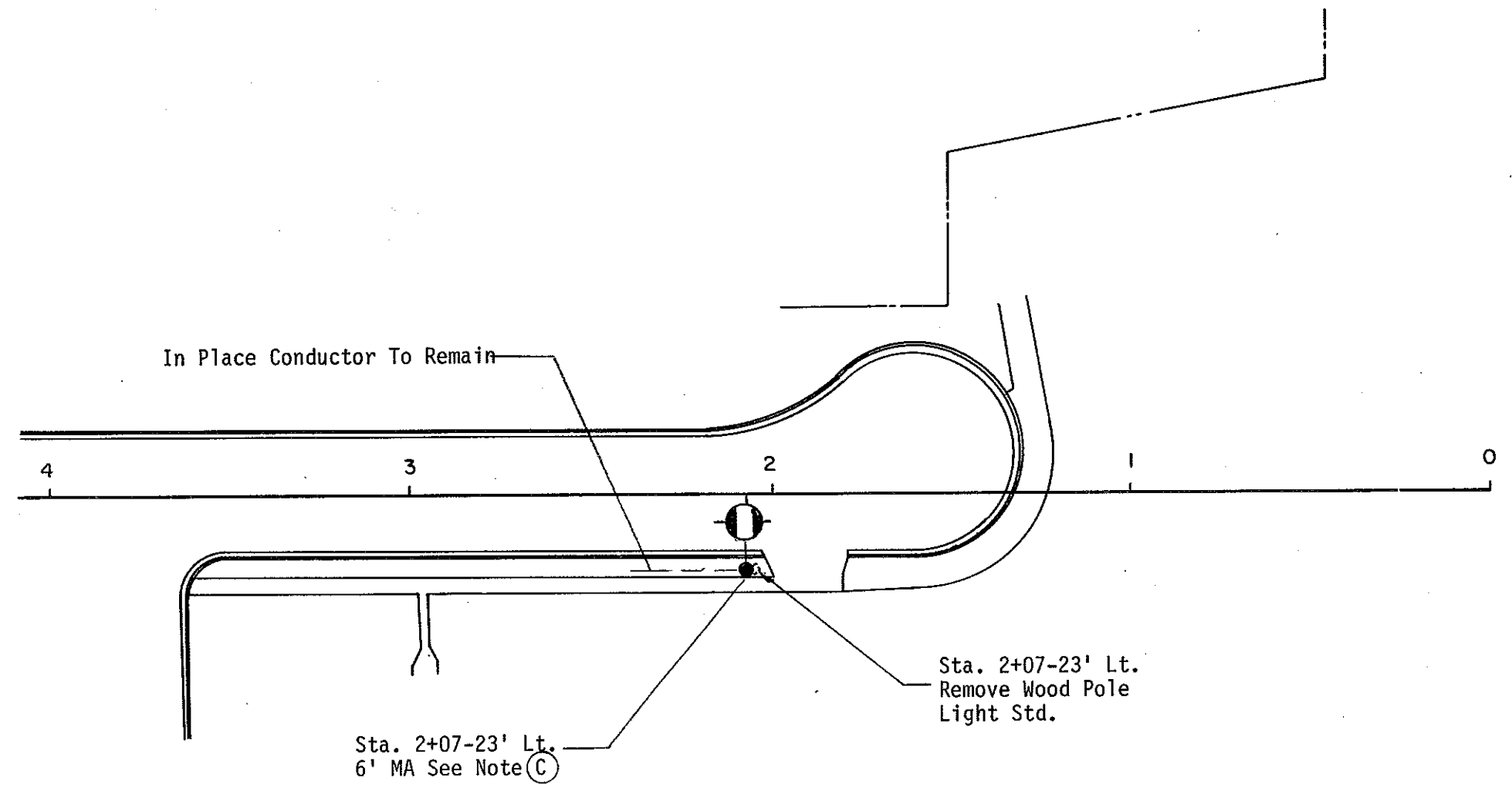
10th Ave. S.W. (ND Hwy. 6)
Mandan, ND

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	111



Remove Wood Pole Light Std.
Sta. 2+07-23' Lt. 1 Ea.

Note: (C) The contractor shall locate the in place conductors and salvage sufficient cable to make the necessary connections to provide continuity.



TRAFFIC CONTROL SYSTEM
Lighting Layout

1st St. sw
Mandan N.D.

STATION	CONDUIT RUNS		CABLE TRENCH	CABLE RUNS	
	Length	Size	Length	Length	Type

QUANTITIES									
Light Standard 6' MA 40 Ft. Mt. Ht.									
H.P. Sodium Vapor Luminaire 200 Watt									
Remove Wood Pole Light Std.									
Concrete Foundation Highway Lighting									
EA	EA	EA	EA						
1	1	1	1						

NO.	STATION	OFFSET	WATTAGE	CIRCUIT	TYPE	POLE HT.
	2+07	23' Lt.	200		V	40

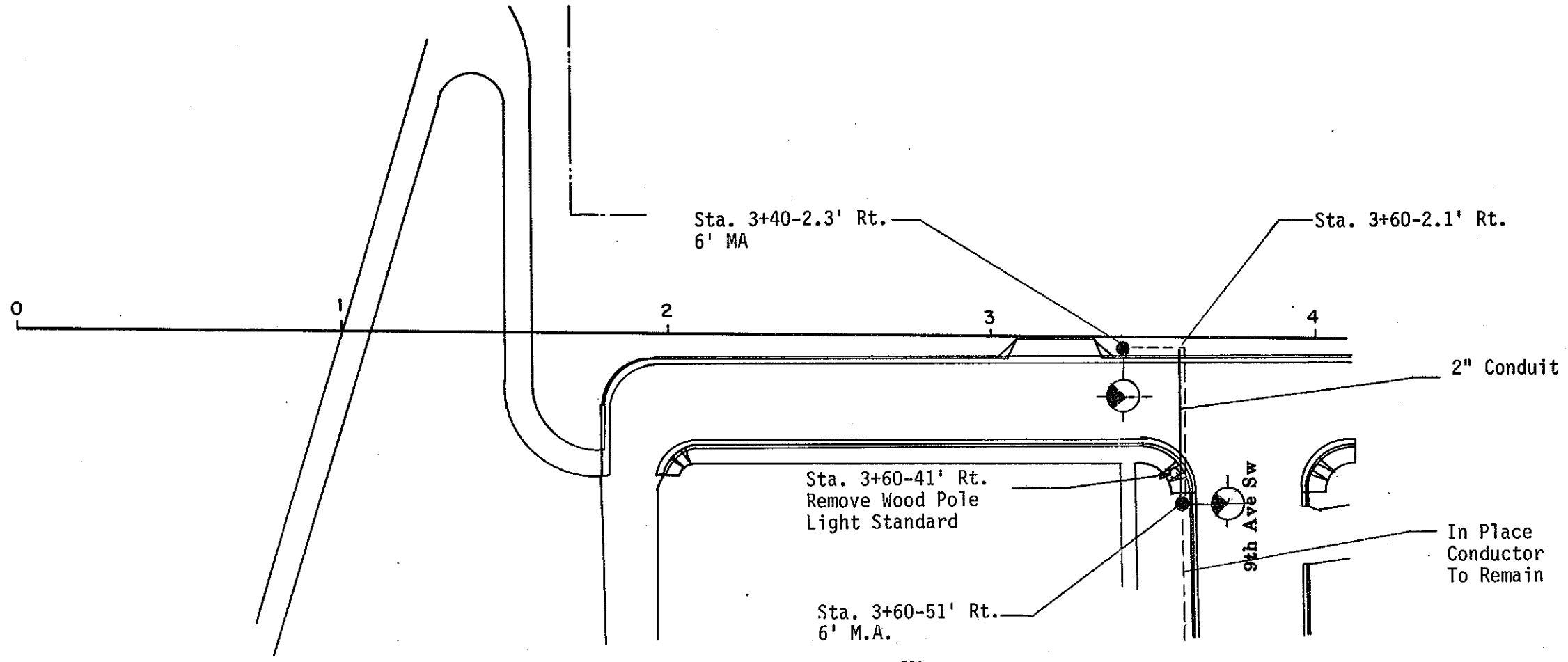
TRAFFIC CONTROL SYSTEM
Lighting Quantities

1st St. S.W.
Mandan, ND

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	113

Note (D): The contractor shall locate the in place conductor and salvage sufficient cable to make the necessary connections to provide continuity.

Remove Wood Pole Light Std.
Sta. 3+60-41' Rt. 1 EA



See Note (D)

TRAFFIC CONTROL SYSTEM
Lighting Layout

1st St. sw & 9th Ave sw
Mandan N.D,

STATION	CONDUIT RUNS		CABLE TRENCH	CABLE RUNS	
	Length	Size	Length	Length	Type
Sta. 3+40-2.3' Rt. to 3+60-2.1' Rt.	48	2"	19	48	2-No.6 RHW
				24	1-No.6 THW
Sta. 3+60-2.1' Rt. to 3+60-51' Rt.				118	2-No.6 RHW
				59	1-No.6 THW

QUANTITIES								
Concrete Foundation Highway Lighting	Cable Trench Type I	Underground Conductor No.6 Type RHW	2" Dia. Rigid Conduit	Light Standard 6' MA 40 Ft. Mt. Ht.	H.P. Sodium Vapor Luminaire 100 Watt	Light Standard 6' M.A. 30 Ft. Mt. Ht.	Underground Conductor No.6 Type THW	Remove Wood Pole Light Standard
EA	LF	LF	LF	EA	EA	EA	LF	EA
2	19	166	48	1	2	1	83	1

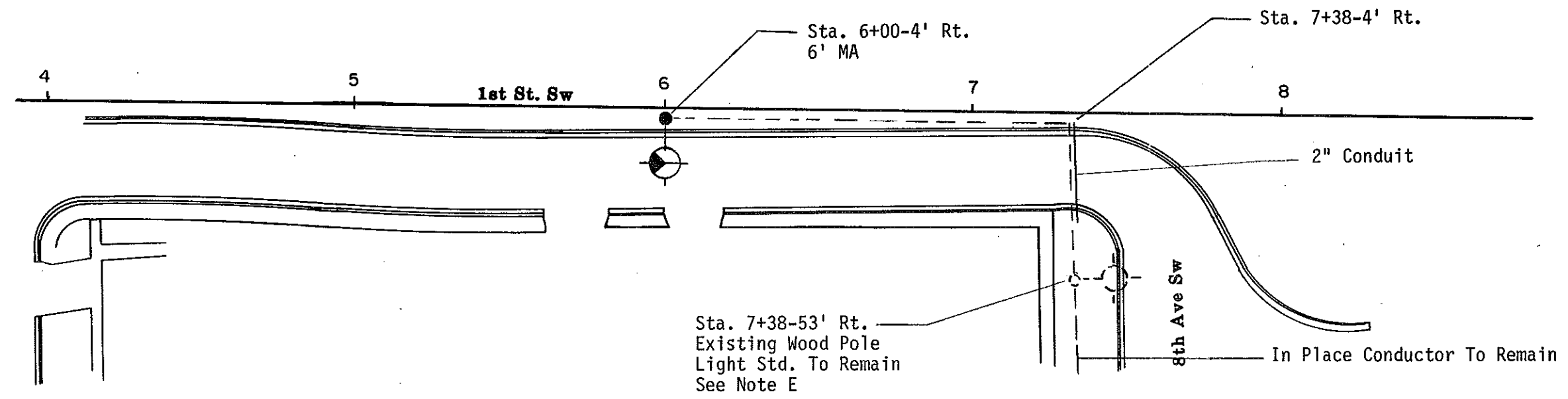
NO.	STATION	OFFSET	WATTAGE	CIRCUIT	IES-TYPE	POLE HT.
	3+40	2.3' Rt.	100		MSC-II	40
	3+60	51' Rt.	100		MSC-II	30

TRAFFIC CONTROL SYSTEM
Lighting Quantities

1st St. S.W. & 9th Ave S.W.
Mandan, ND

Note E: The contractor shall install a conduit body in the existing above ground conduit and splice in the new conductors in this conduit box to the existing conductors. The new conductors shall be placed in a rigid conduit from 2 feet below the ground to the conduit body.

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	115



TRAFFIC CONTROL SYSTEM
 Lighting Layout

1st St. sw & 8th Ave sw
 Mandan N.D.

STATION	CONDUIT RUNS		CABLE TRENCH	CABLE RUNS		FHWA REGION	STATE	FED AID PROJ NO	SHEET NO
	Length	Size	Length	Length	Type				
Sta. 6+00-4' Rt. To 7+38-4' Rt. Sta. 7+38-4' Rt. To 7+38-53' Rt	48	2"	138	284 142 118 59	2-No. 6 RAW 1-No. 6 THW 2-No. 6 RHW 1-No. 6 THW	8	N.D.	RRS-1-006(005)066	116

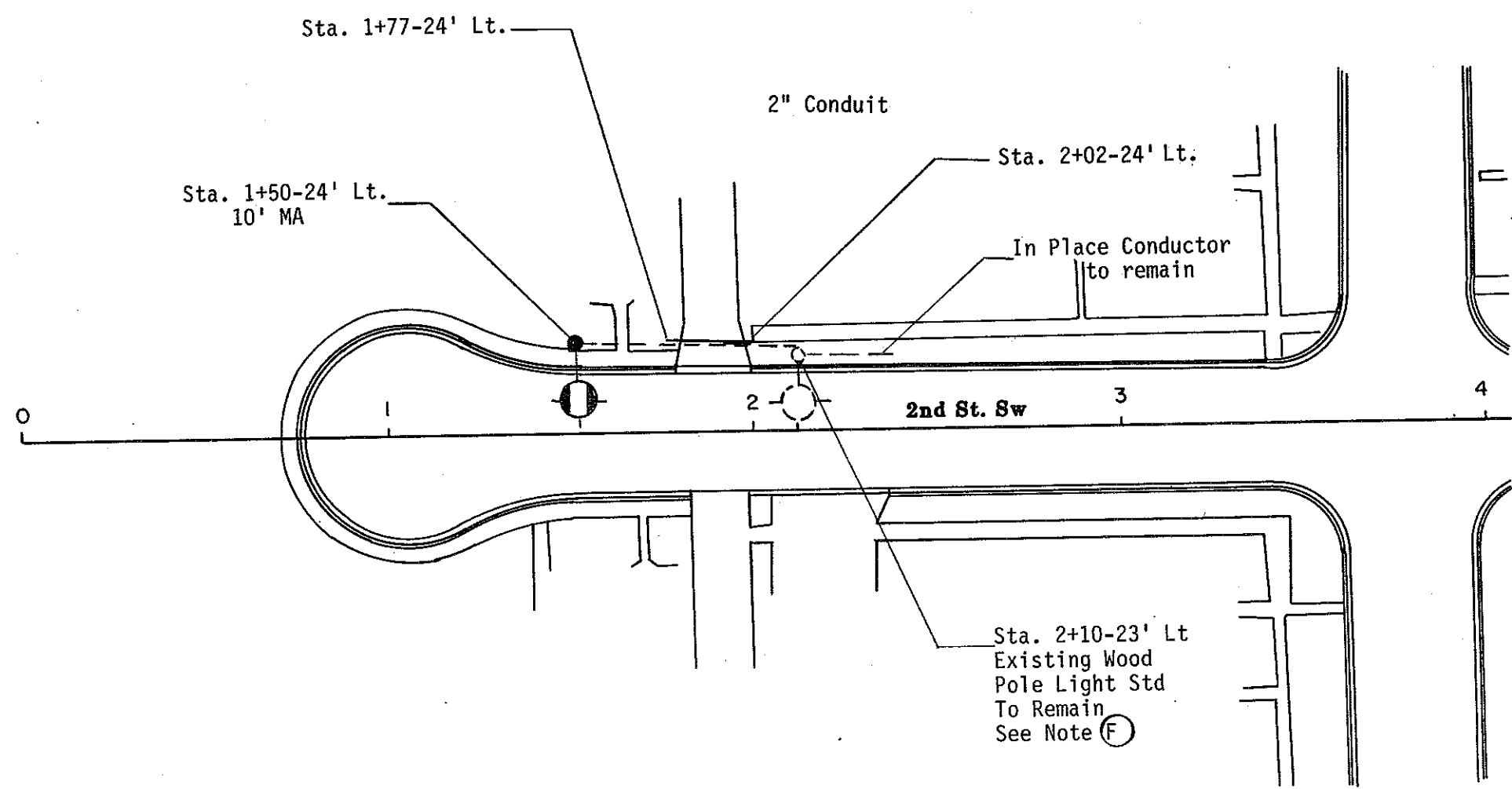
QUANTITIES									
Concrete Foundation Highway Lighting	Cable Trench Type I	Underground Conductor No. 6 Type RHW	2 Inch Dia. Rigid Conduit	Light Standard 6FT. M.A. 40 FT. MT. HT.	H. P. Soduim Vapor Luminaire 100 WATT	Underground Conductor No. 6 Type THW			
EA	LF	LF	LF	EA	EA	LF			
1	138	402	48	1	1	201			

NO.	STATION	OFFSET	WATTAGE	CIRCUIT	IES-TYPE	POLE HT.
	6+00	4' Rt	100		MSC-II	40

TRAFFIC CONTROL SYSTEM
 Lighting Quantities
 1st St SW & 8th Ave. SW
 Mandan, ND

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)006	117

NOTE (F) The contractor shall install a conduit body in the existing above ground conduit and splice the new conductors in this conduit body to the existing conductors. The new conductor shall be placed in a rigid conduit from 2 feet below the ground to conduit body



TRAFFIC CONTROL SYSTEM
 Highway Layout

2nd St. sw & 10th Ave sw
 Mandan N.D.

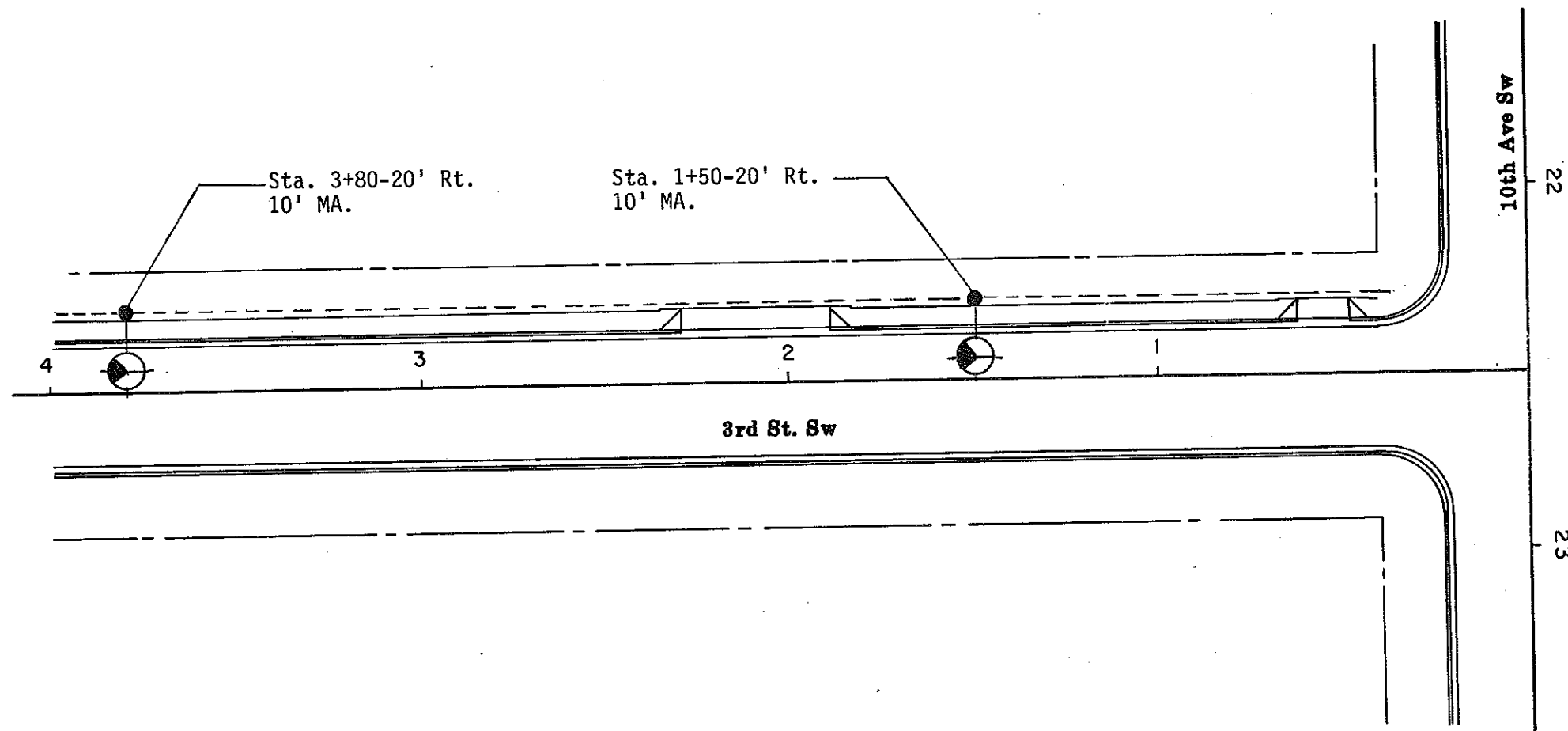
STATION	CONDUIT RUNS		CABLE TRENCH	CABLE RUNS	
	Length	Size	Length	Length	Type
Sta. 1+50-24' Lt. To 1+77-24' Lt.	25	2"	26	62	2 - No. 6 RHW
Sta. 1+77-24' Lt. to 2+02-24' Lt.				31	1 - No. 6 THW
Sta. 2+02-24' Lt. to 2+10-23' Lt.			7	36	2 - No. 6 RHW
			18	1 - No. 6 THW	

QUANTITIES									
Concrete Foundation Highway Lighting	Cable Trench Type I	Underground Conductor No. 6 Type RHW	2 inch Dia. Rigid Conduit	Light Std. 10 FT. M.A. 40 FT. MT. HT.	H. P. Sodium Vapor Luminaire 200 WATT	Underground Conductor No. 6 Type THW			
EA	LF	LF	LF	EA	EA	LF			
1	33	148	25	1	1	74			

NO.	STATION	OFFSET	WATTAGE	CIRCUIT	*TYPE	POLE HT.
	1+50	24' Lt	200		V	40

TRAFFIC CONTROL SYSTEM
 Lighting Quantities
 2nd St SW & 10th Ave SW
 Mandan, ND

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	119



TRAFFIC CONTROL SYSTEM

Lighting Layout

3rd St. sw & 10th Ave sw
Mandan N.D.

STATION	CONDUIT RUNS		CABLE TRENCH	CABLE RUNS	
	Length	Size	Length	Length	Type
Sta. 4+00-20' Rt. to 3+80-20' Rt.			19	54	2-No. 6 RHW 1-No. 6 THW
Sta. 3+80-20' Rt. to 1+to-20' Rt.			228	428 214	2-NO. 6 RHW 1-No. 6 THW
Sta. 1+50-20' Rt. to 0+40-20' Rt.			109	234 117	2-No. 6 RHW 1-No. 6 THW

FHWA REGION	STATE	FED AID PROJ NO	SHEET NO
8	N.D.	RRS-1-006(005)066	120

QUANTITIES										
Concrete Foundation Highway Lighting	Cable Trench Type I	Underground Conductor No. 6 Type RHW	Underground Conductor No. 6 Type THW	Light Standard 10 FT. MA. 40 FT. MT. HT.	H.P. Sodium Vapor Luminaire 100 WATT					
EA	LF	LF	LF	EA	EA					
2	356	716	358	2	2					

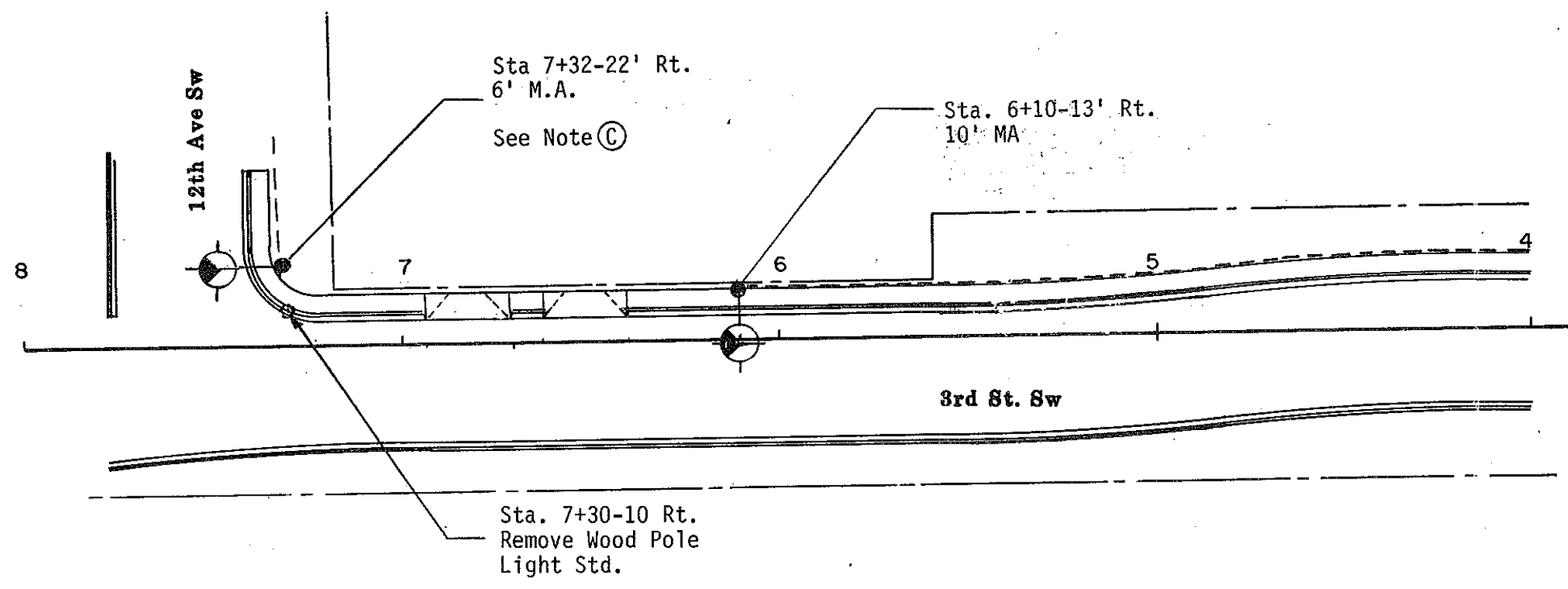
NO.	STATION	OFFSET	WATTAGE	CIRCUIT	IES-TYPE	POLE HT.
	3+80	20' Rt.	100		MSC-II	40
	1+50	20' Rt.	100		MSC-II	40

TRAFFIC CONTROL SYSTEM
 Lighting Quantities
 3rd St SW & 10th Ave SW
 Mandan, ND.

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	121

NOTE (C): The contractor shall locate the in-place conductors and salvage sufficient cable to make the necessary connections to provide continuity.

Remove Wood Pole Light Std.
Sta. 7+30-10 Rt. 1 EA



TRAFFIC CONTROL SYSTEM
Lighting Layout

3rd St. sw & 12th Ave sw
Mandan N.D.

STATION	CONDUIT RUNS		CABLE TRENCH	CABLE RUNS	
	Length	Size	Length	Length	Type
Sta. 6+10-13' Rt. to 4+00-20' Rt.			210	434 217	2-No. 6 RHW 1-No. 6 THW

FHWA REGION	STATE	FED AID PROJ NO	SHEET NO
8	N.D.	RRS-1-006(005)066	122

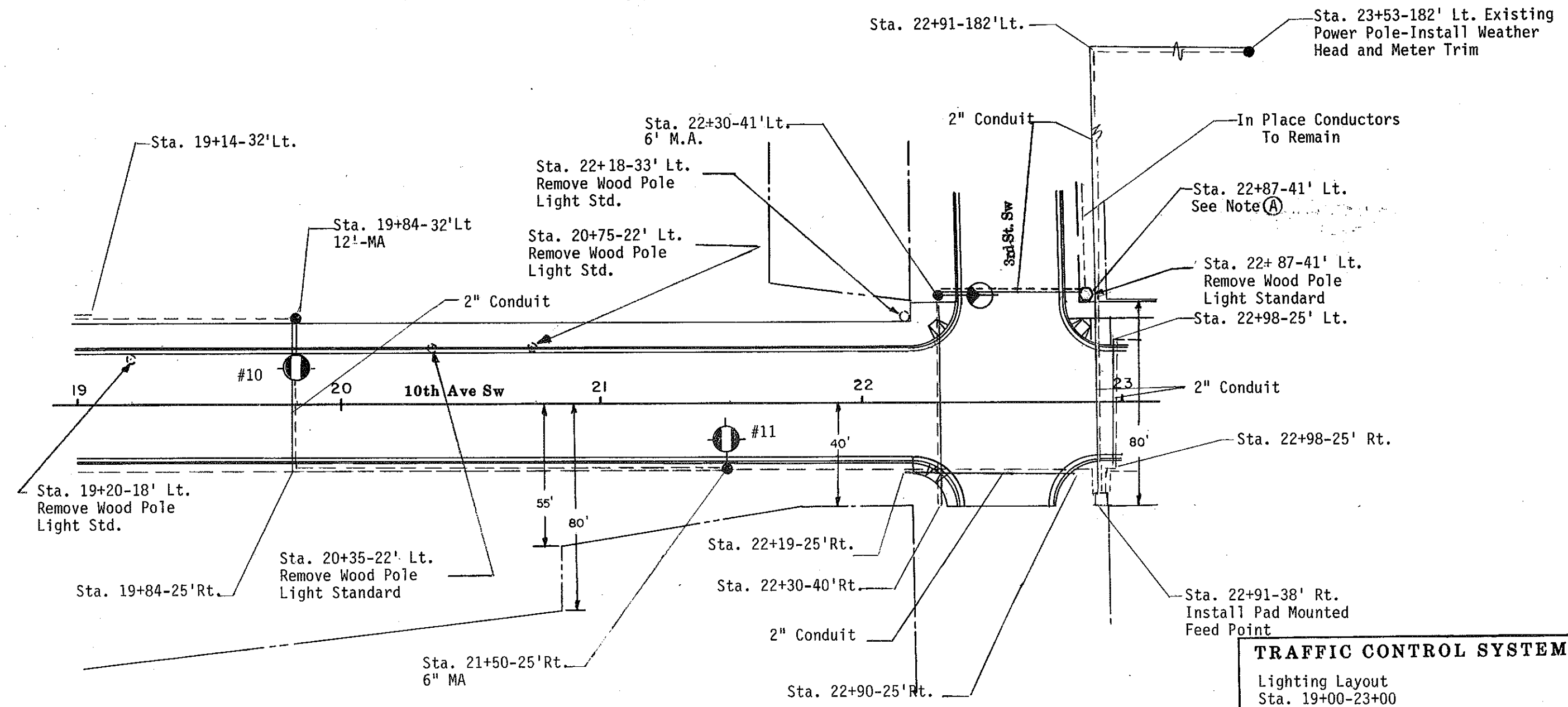
QUANTITIES									
Concrete Foundation Highway Lighting	Cable Trench Type I	Underground Conductor No. 6 Type RHW	Underground Conductor No. 6 Type THW	Light Standard 10' MA 40 FT. MT. HT.	H.P. Sodium Vapor Luninaire 100 WATT	Light Standard 6' M.A. 30 Ft. Mt. Ht.	Remove Wood Pole Light Standard		
EA	LF	LF	LF	EA	EA	EA	EA		
2	210	434	217	1	2	1	1		

NO.	STATION	OFFSET	WATTAGE	CIRCUIT	IES-TYPE	POLE HT.
	6+10	13' Rt.	100		MSC-II	40
	7+32	22' Rt.	100		MSC-II	30

TRAFFIC CONTROL SYSTEM
Lighting Quantities
3rd St Sw & 12th Ave SW
Mandan, ND

Remove Wood Pole Light Std.
 Sta. 19+20-18' Lt. 1 EA
 Sta. 20+35-22' Lt. 1 EA
 Sta. 20+75-22' Lt. 1 EA
 Sta. 22+18-33' Lt. 1 EA
 Sta. 22+87-41' Lt. 1 EA

NOTE (A) The contractor shall locate and splice the in-place conductors to provide continuity. The splice shall be waterproof and approved by the Engineer. The contractor shall be responsible for any damage to the existing underground conductor and shall replace any damaged conductor at his own expense.



TRAFFIC CONTROL SYSTEM
 Lighting Layout
 Sta. 19+00-23+00

 10th Ave sw (ND Hwy 6)
 Mandan N.D.

STATION	CONDUIT RUNS		CABLE TRENCH	CABLE RUNS	
	Length	Size	Length	Length	Type
Sta. 19+00-32.0' Lt. to 19+14-32.0' Lt.	14	2"		28 14	2-No. 6 RHW 1-No. 6 THW
Sta. 19+14-32.0' Lt. to 19+84-32.0' Lt.			69	154 77	2-No. 6 RHW 1-No. 6 THW
Sta. 19+84-32.0' Lt. to 19+84-25.0' Rt.	56	2"		122 61	2-No. 6 RHW 1-No. 6 THW
Sta. 19+00-25.0' Rt. to 19+84-25.0' Rt.			84	168 84	2-No. 6 RHW 1-No. 6 THW
Sta. 19+84-25.0' Rt. to 21+50-25.0' Rt.			165	692 346	4-No. 6 RHW 2-No. 6 THW
Sta. 21+50-25.0' Rt. to 22+19-25.0' Rt.			68	152 76	2-No. 6 RHW 1-No. 6 THW
Sta. 22+19-25.0' Rt. to 22+90-25.0' Rt.	71	2"		142 71	2-No. 6 RHW 1-No. 6 THW
Sta. 22+90-25.0' Rt. to 22+91-25.0' Rt.			1	2 1	2-No. 6 RHW 1-No. 6 THW
Sta. 22+91-25.0' Rt. to 22+91-38.0' Rt.			12	46 92 69	2-No. 2 RHW 4-No. 6 RHW 3-No. 6 THW
Sta. 23+53-182' Lt. to 22+91-182' Lt.	84	2"		261	3-No. 8 RHW (1)
Sta. 22+91-182' Lt. to 22+91-38.0' Rt.	219	2"		690	3-No. 8 RHW (1)
Sta. 22+91-25.0' Rt. to 22+98-25.0' RT			7	14 14 14	2-No. 2 RHW 2-No. 6 RHW 2-No. 6 THW
Sta. 22+98-25.0' Lt. to 23+00-25.0' Lt.			2	4 2	2-No. 2 RHW 1-No. 6 THW
Sta. 22+98-25.0' Rt. to 22+98-25.0' Lt.	50	2"		100 50	2-No. 2 RHW 1-No. 6 THW
Sta. 22+30-40' Rt. to 22+30-41' Lt. to 22+87-41' Lt.	137	2"		306 153	2-No. 6 RHW 1-No. 6 THW
Sta. 22+98-25' Rt. to 23+00-25' Rt.			2	4 2	2-No. 6 RHW 1-No. 6 THW

QUANTITIES														
H.P. Sodium Vapor Luminaire 100 Watt	Light Standard 6 Ft. M.A. 30 Ft. Mt. Ht.	Underground Conductor No. 2 Type RHW	Concrete Foundation Feed Point-Type B	Concrete Foundation Highway Lighting	Cable Trench Type I	Underground Conductor No. 6 Type RHW	Underground Conductor No. 6 Type THW	Underground Conductor No. 8 Type RHW	2 inch Dia. Rigid Conduit	Light Standard 6FT. M.A. 40 FT MT HT	Light Standard 12 FT. M.A. 40 FT MT HT	H.P. Sodium Vapor Luminaire 200 Watt	Remove Wood Pole Light Standards	Feed Point Type II Pad Mounted
EA	EA	LF	EA	EA	LF	LF	LF	LF	LF	EA	EA	EA	EA	EA
1	1	164	1	3	410	1876	1020	951	631	1	1	2	5	1

NO.	STATION	OFFSET	WATTAGE	CIRCUIT	IES-TYPE	POLE HT.
10	19+84	32' Lt.	200	B	MSC-III	40
11	21+50	25' Rt.	200	B	MSC-III	40
	22+30	41' Lt.	100		MSC-II	30

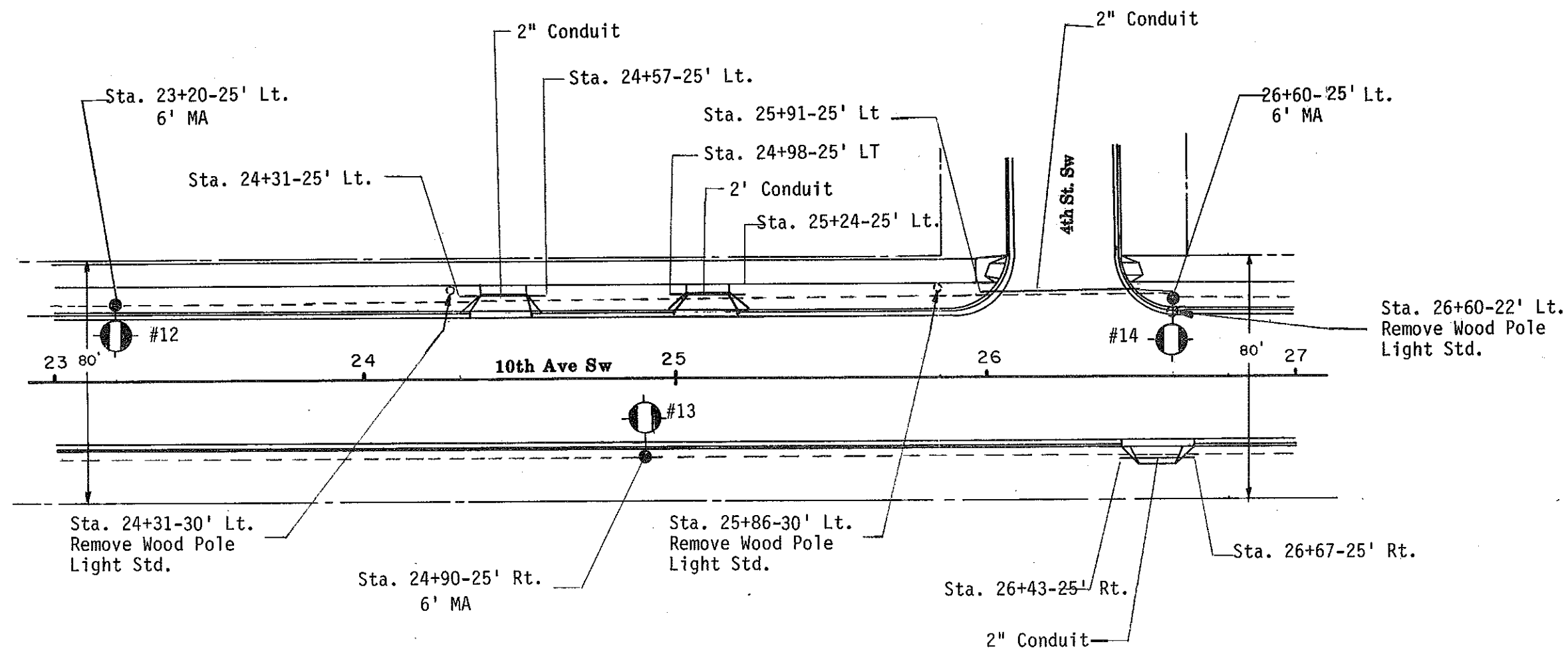
(1) Used for feeder wire for power supply to feed point cabinet

TRAFFIC CONTROL SYSTEM
 Lighting Quantities
 Sta 19+00 to 23+00
 10th Ave SW (ND Hwy 6)
 Mandan, ND

Remove Wood Pole Light Std

- Sta. 24+31-30' Lt. 1 EA
- Sta. 25+86-30' Lt. 1 EA
- Sta. 26+60-22' Lt. 1 EA

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-RRS-1-006(005)066	125



TRAFFIC CONTROL SYSTEM

Lighting Layout

Sta. 23+00 - 27+00

10th Ave sw (ND Hwy 6)
Mandan N.D.

STATION	CONDUIT RUNS		CABLE TRENCH	CABLE RUNS	
	Length	Size	Length	Length	Type
RRS-1-006(005)066					
Sta. 23+00-25.0' Lt. to 23+14-25.0' Lt.			14	28	2-No. 2 RHW 1-No. 6 THW
Sta. 23+00-25.0' Rt. to 23+14-25.0' Rt.			14	28	2-No. 6 RHW 1-No. 6 THW
F-1-006(005)066					
Sta. 23+14-25.0' Lt. to 23+20-25.0' Lt.			5	26	2-No. 2 RHW 1-No. 6 THW
Sta. 23+20-25.0' Lt. to 24+31-25.0' Lt.			110	236	2-No. 2 RHW 1-No. 6 THW
Sta. 24+31-25.0' Lt. to 24+57-25.0' Lt.	26	2"		52	2-No. 6 RHW 1-No. 6 THW
Sta. 24+57-25.0' Lt. to 24+98-25.0' Lt.			41	82	2-No. 2 RHW 1-No. 6 THW
Sta. 24+98-25.0' Lt. to 25+24-25.0' Lt.	26	2"		52	2-No. 2 RHW 1-No. 6 THW
Sta. 25+24-25.0' Lt. to 25+91-25.0' Lt.			67	134	2-No. 2 RHW 1-No. 6 THW
Sta. 25+91-25.0' Lt. to 26+60-25.0' Lt.	68	2"		146	2-No. 2 RHW 1-No. 6 THW
Sta. 26+60-25.0' Lt. to 27+00-25.0' Lt.			39	94	2-No. 2 RHW 1-No. 6 THW
Sta. 23+14-25.0' Rt. to 24+90-25.0' Rt.			175	366	2-No. 6 RHW 1-No. 6 THW
Sta. 24+90-25.0' Rt. to 26+43-25.0' Rt.			152	320	2-No. 6 RHW 1-No. 6 THW
Sta. 26+43-25.0' Rt. to 26+67-25.0' Rt.	24	2"		48	2-No. 6 RHW 1-No. 6 THW
Sta. 26+67-25.0' Rt. to 27+00-25.0' Rt.			33	66	2-No. 6 RHW 1-No. 6 THW

QUANTITIES									
	Concrete Foundation Highway Lighting	Cable Trench Type I	Underground Conductor No. 6 Type RHW	Underground Conductor No. 6 Type THW	2 inch Dia. Rigid Conduit	Light Standard 6 FT. M.A. 40 FT. MT. HT.	H.P. Sodium Vapor Luminaire 200 WATT	Remove Wood Pole Light Standard	Underground Conductor No. 2 Type RHW
	EA	LF	LF	LF	LF	EA	EA	EA	LF
RRS		28	28	28					28
F	3	622	780	811	144	3	3	3	842

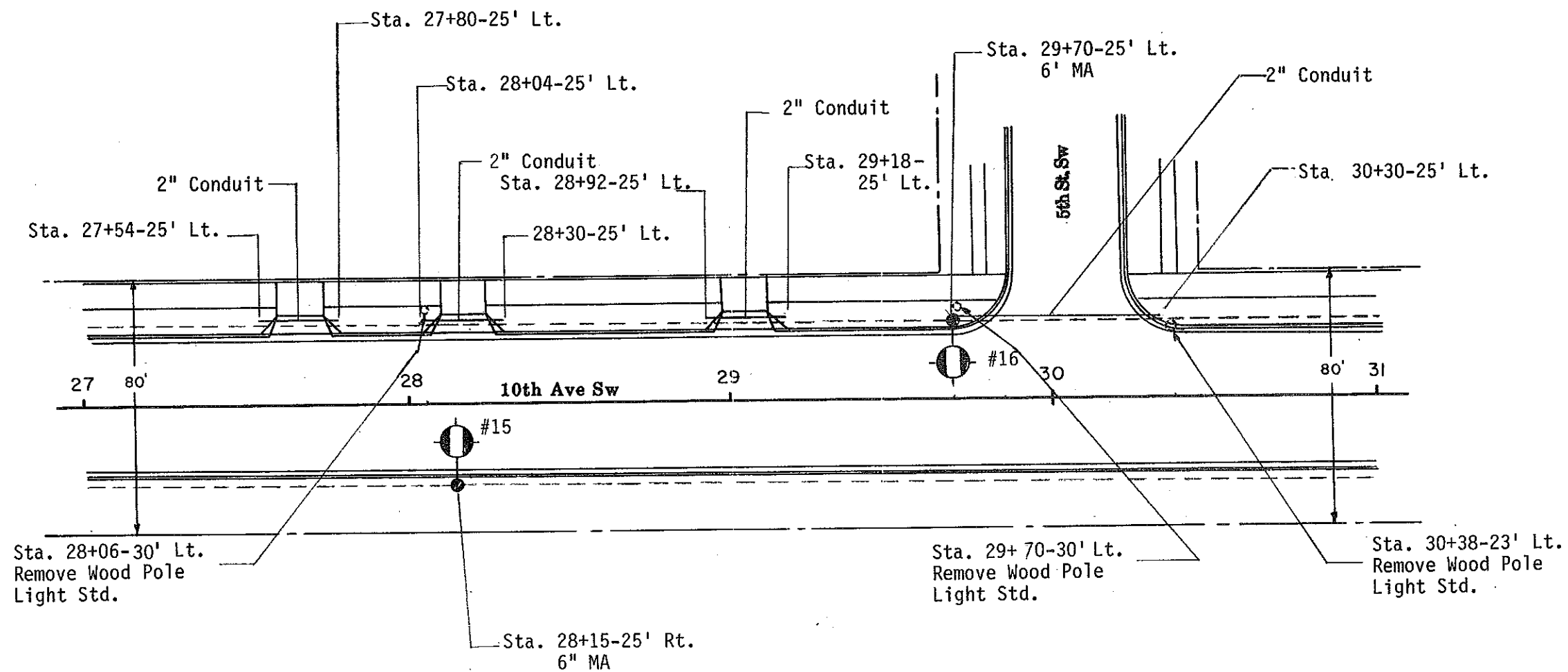
NO.	STATION	OFFSET	WATTAGE	CIRCUIT	IES-TYPE	POLE HT.
12	23+20	25' Lt.	200	C	MSC-III	40
13	24+90	25' Rt.	200	B	MSC-III	40
14	26+60	25' Lt.	200	C	MSC-III	40

TRAFFIC CONTROL SYSTEM
 Lighting Quantities
 Sta. 23+00 - 27+00
 10th Ave SW (ND Hwy 6)
 Mandan, ND

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-1-006(005)066	127

Remove Wood Pole Light Std.

Sta. 28+06-30' Lt.
 Sta. 29+70-30' Lt.
 Sta. 30+38-23' Lt.



TRAFFIC CONTROL SYSTEM
 Lighting Layout
 Sta. 27+00 - 31-00
 10th Ave sw (ND Hwy 6)
 Mandan N.D.

STATION	CONDUIT RUNS		CABLE TRENCH	CABLE RUNS	
	Length	Size	Length	Length	Type
Sta 27+00-25.0' Lt to 27+54-25.0' Lt	26	2"	54	108	2-No. 2 RHW 1-No. 6 THW
Sta 27+54-25.0' Lt to 27+80-25.0' Lt			52	26	2-No. 2 RHW 1-No. 6 THW
Sta 27+80-25.0' Lt to 28+04-25.0' Lt	26	2"	24	48	2-No. 2 RHW 1-No. 6 THW
Sta 28+04-25.0' Lt to 28+30-25.0' Lt			52	26	2-No. 2 RHW 1-No. 6 THW
Sta 28+04-25.0' Lt to 28+92-25.0' Lt	26	2"	62	124	2-No. 2 RHW 1-No. 6 THW
Sta 28+18-25.0' Lt to 29+18-25.0' Lt			52	26	2-No. 2 RHW 1-No. 6 THW
Sta 29+18-25.0' Lt to 29+70-25.0' Lt	59	2"	51	118	2-No. 2 RHW 1-No. 6 THW
Sta 29+70-25.0' Lt to 30+30-25.0' LT			128	64	2-No. 4 RHW 1-No. 6 THW
Sta 30+00-25.0' Lt to 31+00-25.0' Lt	114	2"	70	140	2-No. 4 RHW 1-No. 6 THW
Sta 27+00-25.0' RT to 28+15-25.0' Rt			244	122	2-No. 6 RHW 1-No. 6 THW
Sta 28+15-25.0' Rt to 31+00-25.0' Rt	284	584	292	2-No. 6 RHW 1-No. 6 THW	

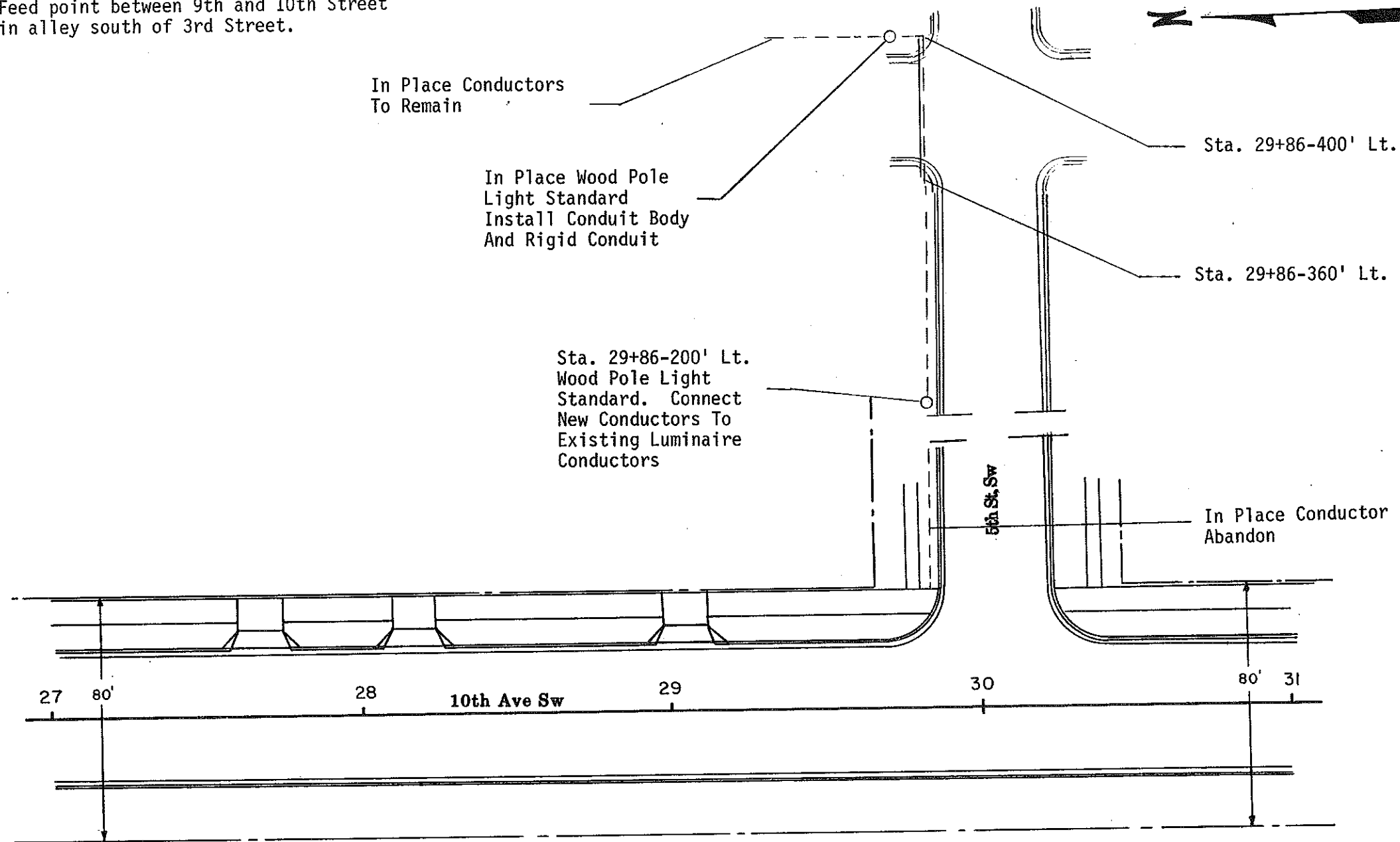
QUANTITIES										
Concrete Foundation Highway Lighting	Cable Trench Type I	Underground Conductor No. 6 Type RHW	Underground Conductor No. 6 Type THW	2 Inch Dia Rigid Conduit	Light Standard 6 Ft. M.A. 40 Ft. WT HT	H.P. Sodium Vapor Luminaire - 200 Watt	Remove Wood Pole Light Standard	Underground Conductor No. 2 Type RHW	Underground Conductor No. 4 Type RHW	
EA	LF	LF	LF	LF	EA	EA	EA	LF	LF	
2	659	1650	825	137	2	2	2	554	268	

NO.	STATION	OFFSET	WATTAGE	CIRCUIT	IES-TYPE	POLE HT.
15	28+15	25' Rt	200	B	MSC - III	40
16	29+70	25' Lt	200	C	MSC - III	40

TRAFFIC CONTROL SYSTEM
 Lighting Layout
 Sta 27+00 to 31+00
 10th Ave SW (ND Hwy 6)
 Mandan, ND

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-1-006(005)066	129

NOTE: Feed point between 9th and 10th Street
in alley south of 3rd Street.



TRAFFIC CONTROL SYSTEM
Lighting Layout

10th Ave sw (ND Hwy 6)
Mandan N.D.

STATION	CONDUIT RUNS		CABLE TRENCH	CABLE RUNS	
	Length	Size	Length	Length	Type
Sta. 29+86-200' Lt. to 29+86-360' Lt.	40	2"	159	507	3 No. 6 RHW
Sta. 29+86-360' Lt. to 29+86-400' Lt.			120		3 No. 6 RHW
Sta. 29+86-400' Lt. to 29+76-400' Lt.			9	57	3 No. 6 RHW

Quantities									
Cable Trench Type 1	Underground Conductor No. 6 Type RHW	2 Inch Rigid Conduit							
LF	LF	LF							
168	684	40							

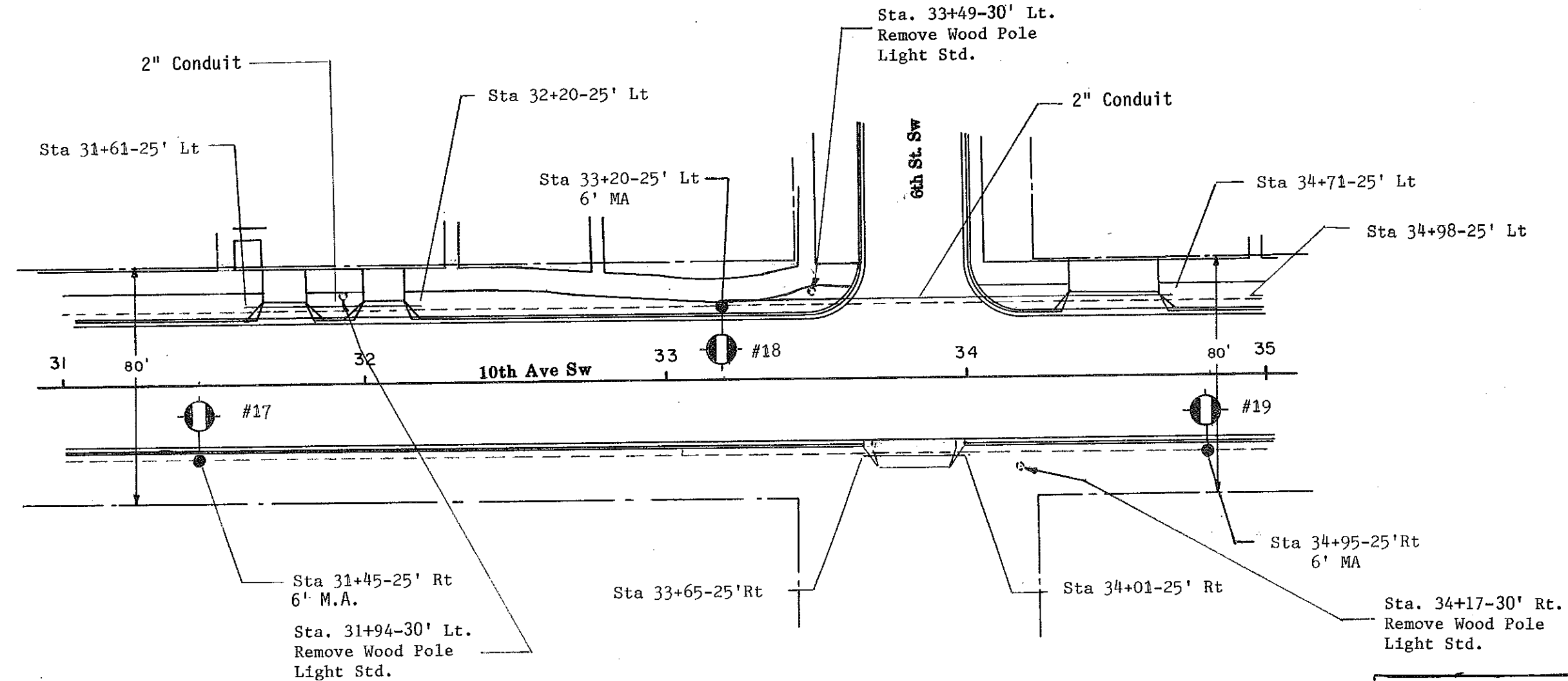
TRAFFIC CONTROL SYSTEM
 Lighting Quantities
 5th St. S.W. to 9th Ave. S.W.

 10th Ave. S.W. (N.D. Hwy. #6)
 Mandan, ND

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-1-006(005)066	131

REMOVE WOOD POLE LIGHT STD

- Sta 31+94-30' Lt 1 EA
- Sta 33+49-30' Lt 1 EA
- Sta 34+17-30' Rt 1 EA



TRAFFIC CONTROL SYSTEM
 Lighting Layout
 Sta 31+00-35+00
 10th Ave sw (ND Hwy 6)
 Mandan N.D.

STATION	CONDUIT RUNS		CABLE TRENCH	CABLE RUNS	
	Length	Size	Length	Length	Type
Sta. 31+00-25.0' Lt. To 31-61-25.0' Lt.			61	122 61	2-No. 4 - RHW 1-No. 6 THW
Sta 31+61-25.0' Lt to 32+20-25.0' Lt	59	2"		118 59	2-No. 4 RHW 1-No. 6 THW
Sta 32+20-25.0' Lt to 33+20-25.0' Lt			99	214 107	2-No. 4 RHW 1-No. 6 THW
Sta 33+20-25.0' Lt to 34+71-25.0' Lt	150	2"		310 155	2-No. 4 RHW 1-No. 6 THW
Sta 34+71-25.0' Lt to 34+98-25.0' Lt			27	54 27	2-No. 4 RHW 1-No. 6 THW
Sta 34+98-25.0' Lt to 35+00-25.0' Lt	2	2"		4 2	2-No. 4 RHW 1-No. 6 THW
Sta 31+00-25.0' Rt to 31+45-25.0' Rt			44	104 52	2-No. 6 RHW 1-No. 6 THW
Sta 31+45-25.0' Rt to 33+65-25.0' RT			219	454 227	2-No. 6 RHW 1-No. 6 THW
Sta 33+65-25.0' Rt to 34+01-25.0' Rt	36	2"		72 36	2-No. 6 RHW 1-No. 6 THW
Sta 34+01-25.0' Rt to 34+95-25.0' Rt			93	202 101	2-No. 6 RHW 1-No. 6 THW
Sta 34+95-25.0' Rt to 35+00-25.0' Rt			4	24 12	2-No. 6 RHW 1-No. 6 THW

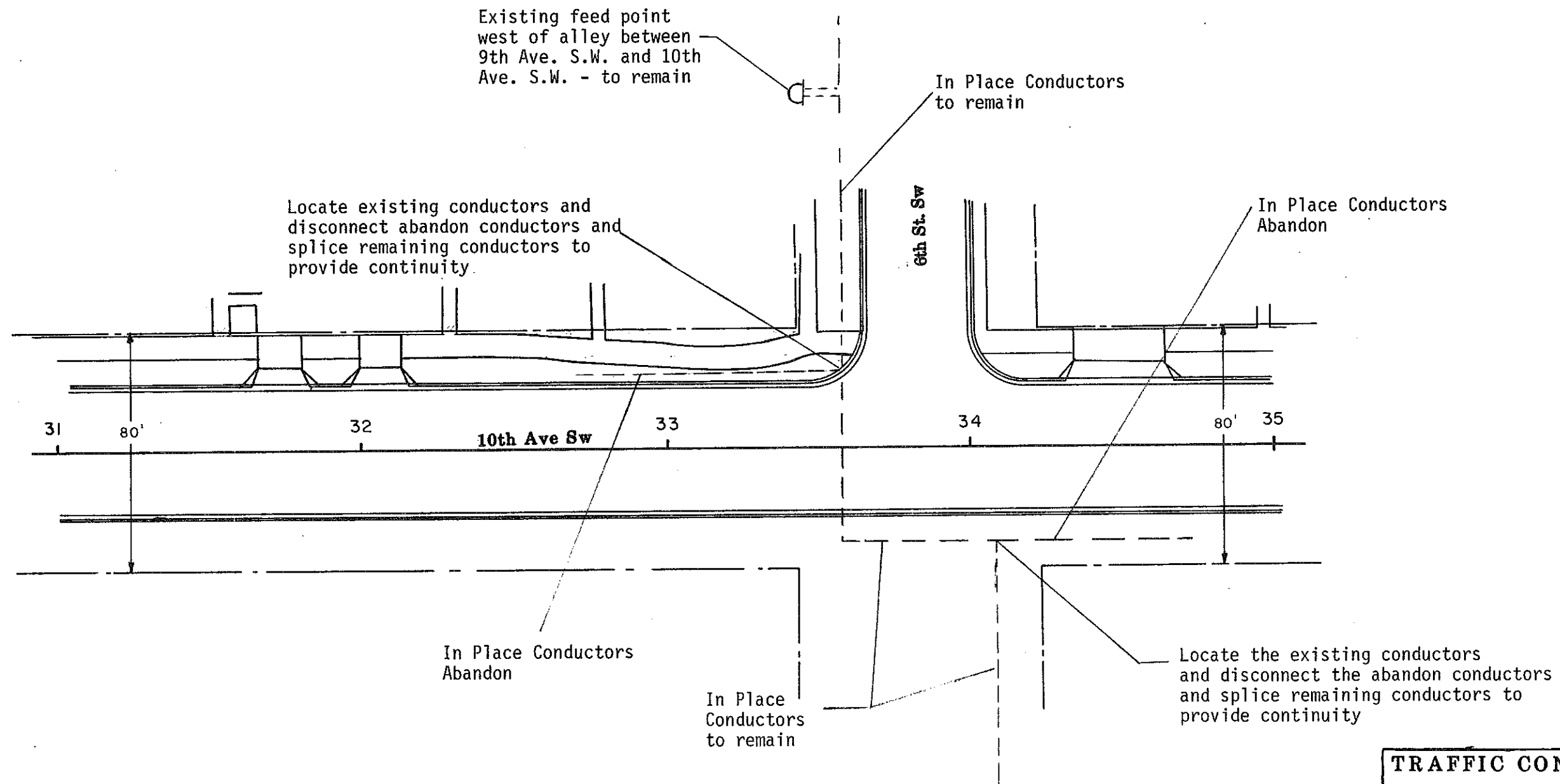
QUANTITIES								
Concrete Foundation Highway Lighting	Cable Trench Type I	Underground Conductor No. 6 Type RHW	Underground Conductor No. 6 Type THW	2 Inch Dia Rigid Conduit	Light Standard 6 Ft MA 40 Ft WT. HT.	H.P. Sodium Vapor Luminaire 200 Watt	Remove Wood Pole Light Standard	Underground Conductor No. 4 Type RHW
EA	LF	LF	LF	LF	EA	EA	EA	EA
3	547	856	839	247	3	3	3	822

NO.	STATION	OFFSET	WATTAGE	CIRCUIT	IES-TYPE	POLE HT.
17	31+45	25' RE	200	B	MSC-III	40
18	33+20	25' Lt	200	C	MSC-III	40
19	34+95	25' Rt	200	B	MSC-III	40

TRAFFIC CONTROL SYSTEM

Lighting Quantities
Sta 31+00 to 35+00

10th Ave SW (ND Hwy 6)
Mandan, ND



TRAFFIC CONTROL SYSTEM
 Lighting Layout

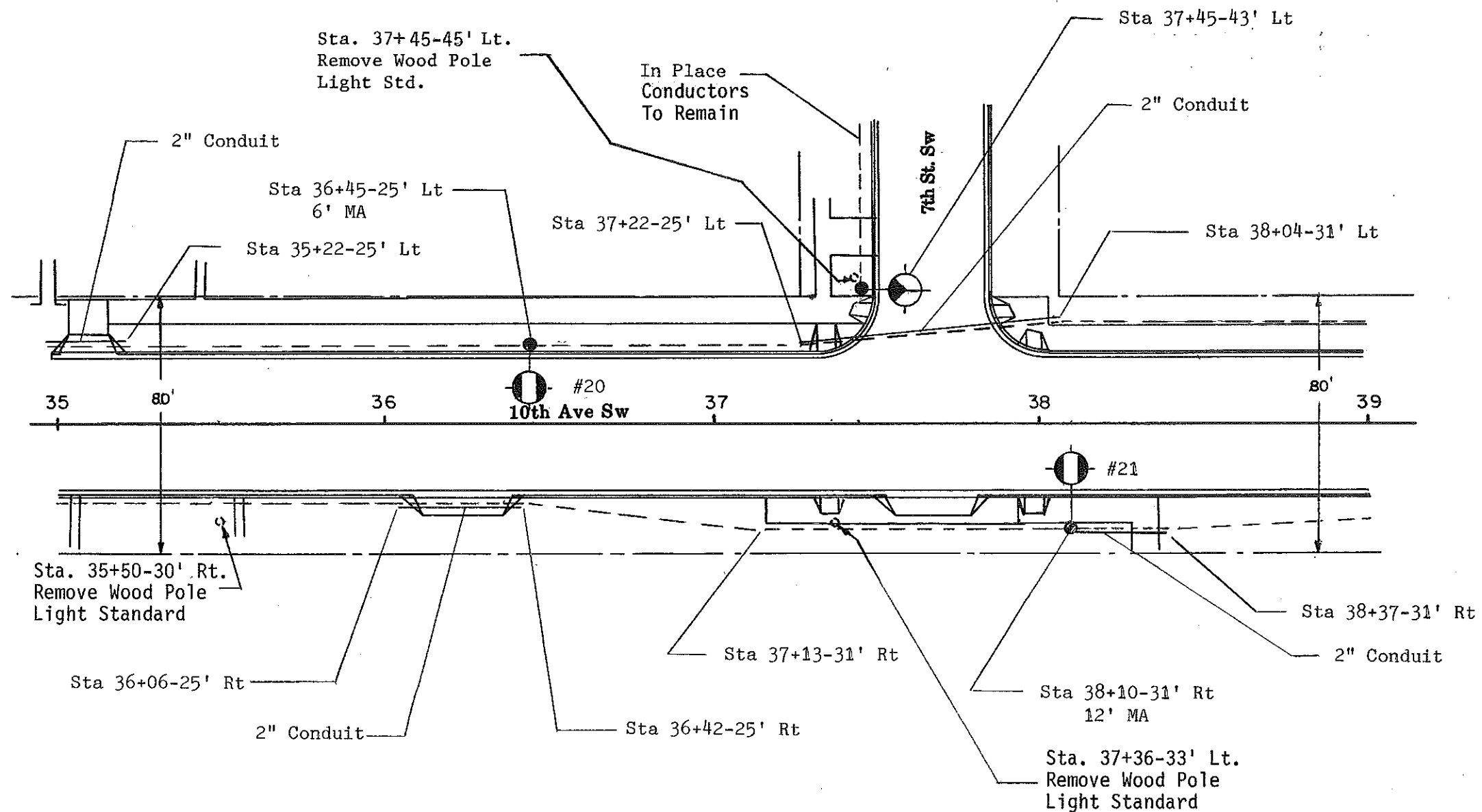
10th Ave sw (ND Hwy 6)
 Mandan N.D.

REMOVE WOOD POLE LIGHT STD

- Sta 35+50-30' Rt 1 EA
- Sta 37+36-33' Rt 1 EA
- Sta 37+45-45' Lt. 1 EA

(A) The contractor shall locate the in place conductors and salvage sufficient cable to make the necessary connections to provide continuity.

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-1-006(005)066	134



TRAFFIC CONTROL SYSTEM

Lighting Layout
Sta. 35+00 - 39+00

10th Ave sw (ND Hwy 6)
Mandan N.D.

STATION	CONDUIT RUNS		CABLE TRENCH	CABLE RUNS	
	Length	Size		Length	Type
Sta. 35+00-25.0' Lt. to 35+22-25.0' Lt.	22	2"		44 22	2-No.4 RHW 1-No.6 THW
Sta. 35+22-25.0' Lt. to 36+45-25.0' Lt.			122	260 130	2-No.4 RHW 1-No.6 THW
Sta. 36+45-25.0' Lt. to 37+22-25.0' Lt.			76	168 84	2-No.4 RHW 1-No.6 THW
Sta. 37+22-25.0' Lt. to 38+04-31.0' Lt.	82	2"		164 82	2-No.4 RHW 1-No.6 THW
Sta. 38+04-31.0' Lt. to 39+00-31.0' Lt.			96	192 96	2-No.4 RHW 1-No.6 THW
Sta. 35+00-25.0' Rt. to 36+06-25.0' Rt.			106	212 106	2-No.6 RHW 1-No.6 THW
Sta. 36+06-25.0' Rt. to 36+42-25.0' Rt.	36	2"		72 36	2-No.6 RHW 1-No.6 THW
Sta. 36+42-25.0' Rt. to 37+13-31.0' Rt.			71	142 71	2-No.6 RHW 1-No.6 THW
Sta. 37+13-31.0' Rt. to 38+10-31.0' Rt.			96	208 104	2-No.6 RHW 1-No.6 THW
Sta. 38+10-31.0' Rt. to 38+37-31.0' Rt.	26	2"		62 31	2-No.6 RHW 1-No.6 THW
Sta. 38+37-31.0' Rt. to 39+00-25.0' Rt.			63	126 63	2-No.6 RHW 1-No.6 THW

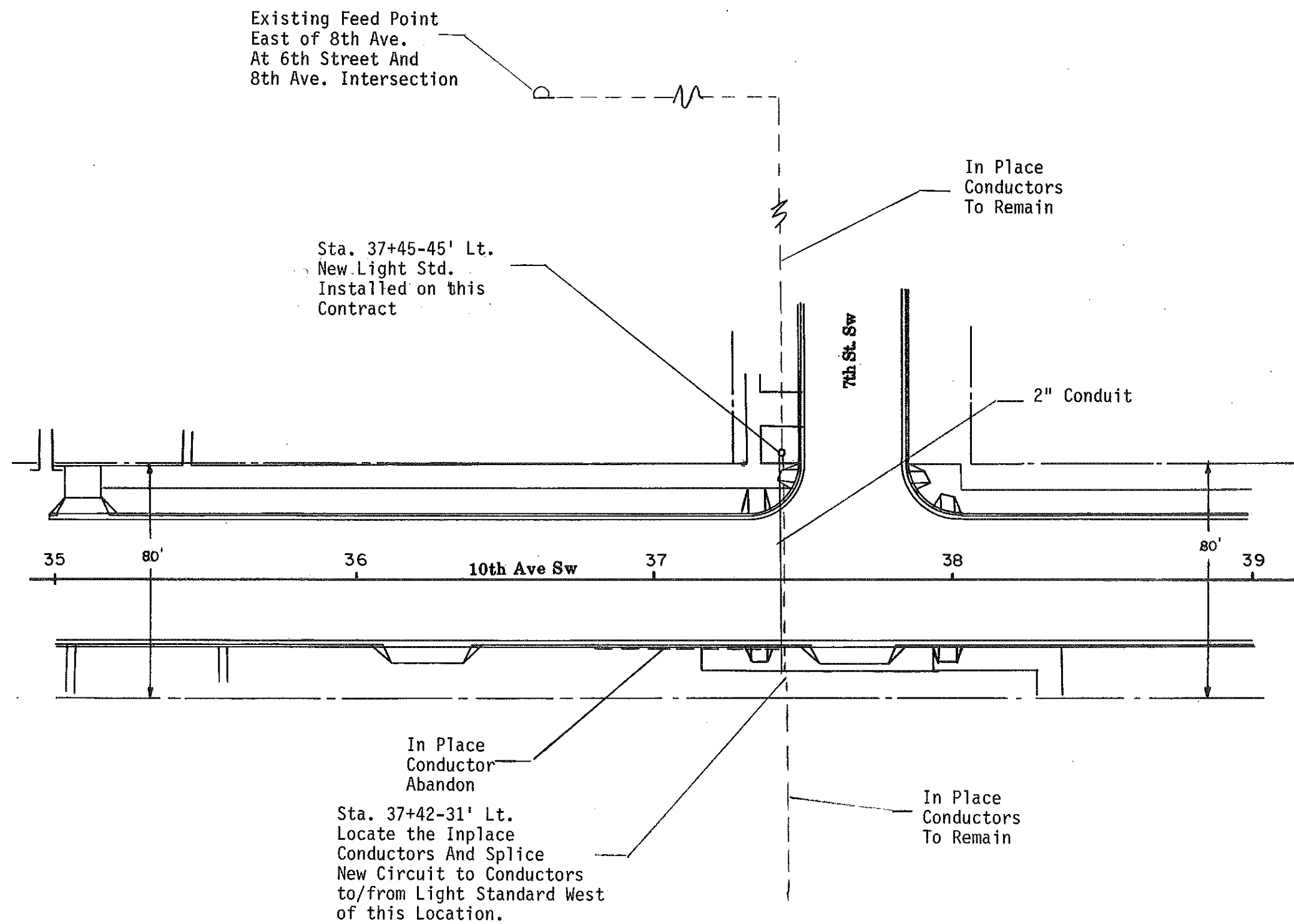
QUANTITIES											
Remove Wood Pole Light Standard	Concrete Foundation Highway Lighting	Cable Trench Type I	Underground Conductor No. 6 Type RHW	Underground Conductor No. 6 Type THW	2" Dia. Rigid Conduit	Light Standard 6 Ft. MA 40 Ft. Mt. Ht.	Light Standard 12 Ft. MA 40 Ft. Mt. Ht.	H.P. Sodium Vapor Luminaire 200 Watt	H.P. Sodium Vapor Luminaire 100 Watt	Underground Conductor No. 4 Type RHW	Light Standard 6 Ft. M.A. 30 Ft. Mt. Ht.
EA	EA	LF	LF	LF	LF	EA	EA	EA	EA	LF	EA
3	3	630	822	825	166	1	1	2	1	828	1

NO.	STATION	OFFSET	WATTAGE	CIRCUIT	IES-TYPE	POLE HT.
20	36+45	25' Lt.	200	C	MSC-III	40
21	38+10	31' Rt.	200	B	MSC-III	40
	37+45	43' Lt.	100		MSC-II	30

TRAFFIC CONTROL SYSTEM
Lighting Quantities
Sta. 35+00 to 39+00

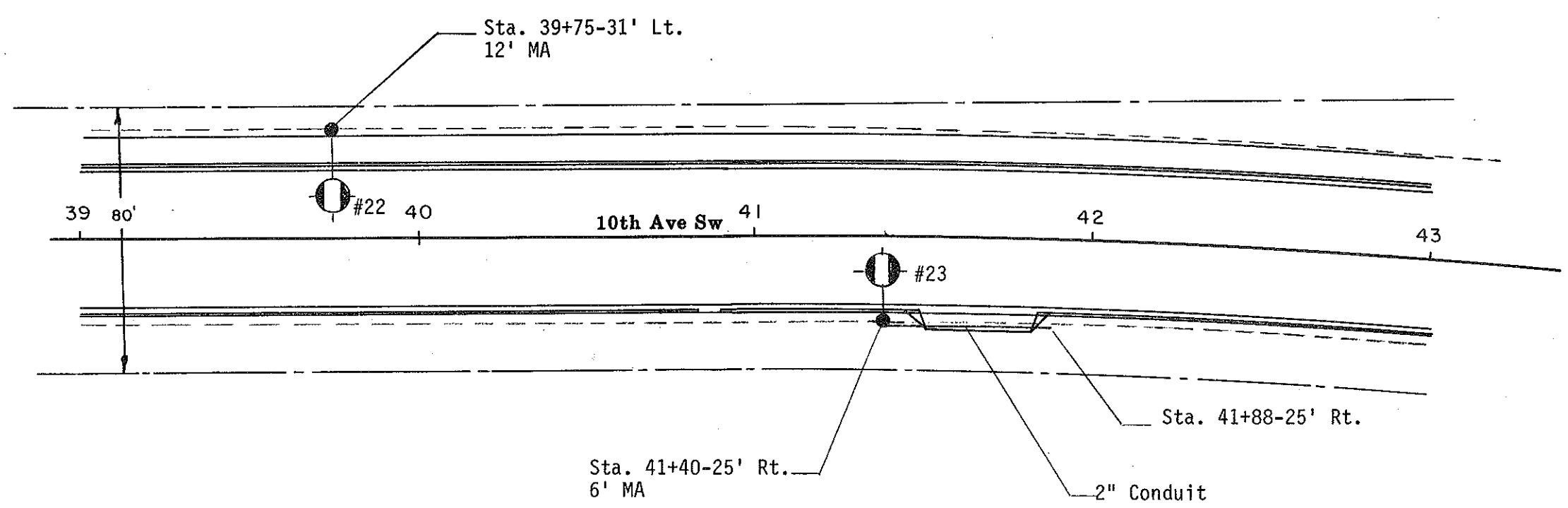
10th Ave. S.W. (ND Hwy 6)
Mandan, ND

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-1-006(005)066	136



TRAFFIC CONTROL SYSTEM
 Lighting Layout

10th Ave sw (ND Hwy 6)
 Mandan N.D.



TRAFFIC CONTROL SYSTEM
 Lighting Layout
 Sta. 39+00-43+00

 10th Ave sw (ND Hwy 6)
 Mandan N.D.

STATION	CONDUIT RUNS		CABLE TRENCH	CABLE RUNS	
	Length	Size	Length	Length	Type
Sta. 39+00-31.0' Lt. to 39+75-31.0' Lt.			74	164	2-No. 4 RHW 1-No. 6 THW
Sta. 39+75-31.0' Lt. to 43+00-31.0' Lt.			324	664	2-No. 6 RHW 1-No. 6 THW
Sta. 39+00-25.0' Rt. to 41+40-25.0' Rt.			239	494	2-No.6 RHW 1-No.6 THW
Sta. 41+40-25.0' Rt. to 41+88-25.0' Rt.	47	2"		104	2-No.6 RHW 1-No.6 THW
Sta. 41+88-25.0' Rt. to 43+00-25.0' Rt.			112	224	2-No.6 RHW 1-No.6 THW

FHWA REGION	STATE	FED AID PROJ NO	SHEET NO
8	N.D.	F-1-006(005)066	138

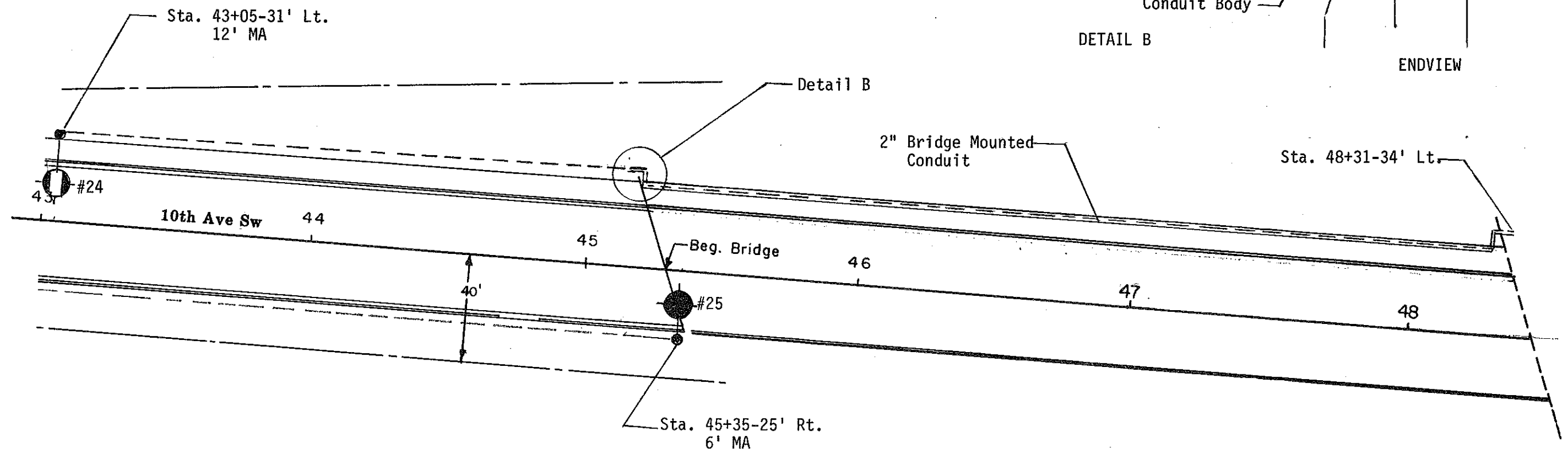
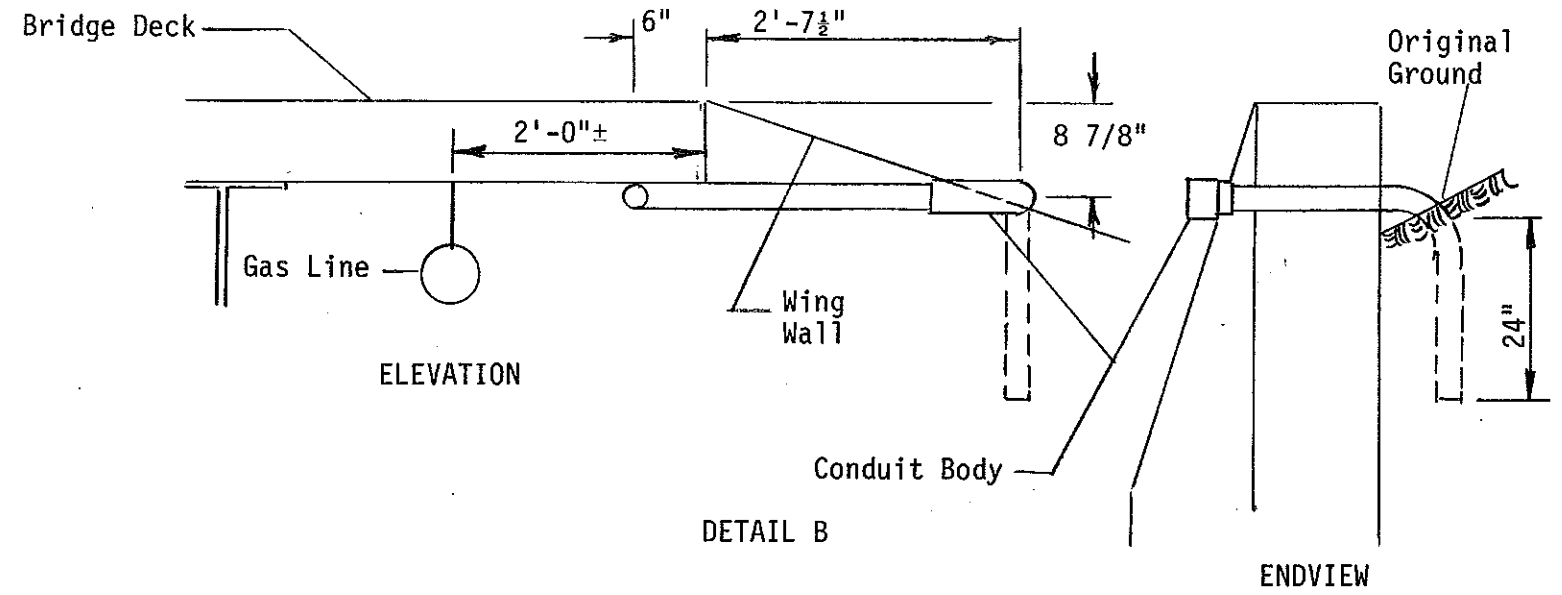
QUANTITIES									
Concrete Foundation Highway Lighting	Cable Trench Type I	Underground Conductor No. 6 Type RHW	Underground Conductor No. 6 Type THW	2" Dia. Rigid Conduit	Light Standard 6 Ft. MA 40 Ft. Mt. Ht.	Light Standard 12 Ft. MA 40 Ft. Mt. Ht.	H.P. Sodium Vapor Luminaire 200 Watt	Underground Conductor No. 4 Type RHW	
EA	LF	LF	LF	LF	EA	EA	EA	LF	
2	749	1486	825	47	1	1	2	164	

NO.	STATION	OFFSET	WATTAGE	CIRCUIT	IES-TYPE	POLE HT.
22	39+75	31' Lt.	200	C	MSC-III	40
23	41+40	25' Rt.	200	B	MSC-III	40

TRAFFIC CONTROL SYSTEM
Lighting Quantities
Sta. 39+00 to 43+00

10th Ave. S.W. (ND Hwy 6)
Mandan, ND

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-1-006(005)066	139



TRAFFIC CONTROL SYSTEM

Lighting Layout

Sta. 43+00 - 48+31

10th Ave sw (N.D. Hwy.6)
Mandan N.D.

STATION	CONDUIT RUNS		CABLE TRENCH	CABLE RUNS	
	Length	Size	Length	Length	Type
Sta. 43+00-31.0' Lt. to 43+05-31.0' Lt.			4	24 12	2-No. 6 RHW 1-No. 6 THW
Sta. 43+05-31.0' Lt to 45+67-34.0' Lt			261	538 269	2-No. 6 RHW 1-No. 6 THW
Sta. 45+67-34.0' Lt to 48+31-34.0' Lt.	274 (2)	2"		548 274	2-No. 6 RHW 1-No. 6 THW
Sta. 43+00-25.0' Rt. to 45+35-25.0' Rt.			234	484 242	2-No. 6 RHW 1-No. 6 THW

QUANTITIES								
Concrete Foundation Highway Lighting	Cable Trench Type I	Underground Conductor No. 6 Type RHW	Underground Conductor No. 6 Type THW	2 inch Dia. Rigid Conduit Bridge Mounted	Light Standard 12 FT M.A. 40 FT MT HT	Light Standard 6 FT M.A. 50 FT MT HT	H.P. Sodium Vapor Luminaire 200 WATT	H.P. Sodium Vapor Luminaire 250 WATT
EA	LF	LF	LF	LF	EA	EA	EA	EA
2	499	1594	797	274	1	1	1	1

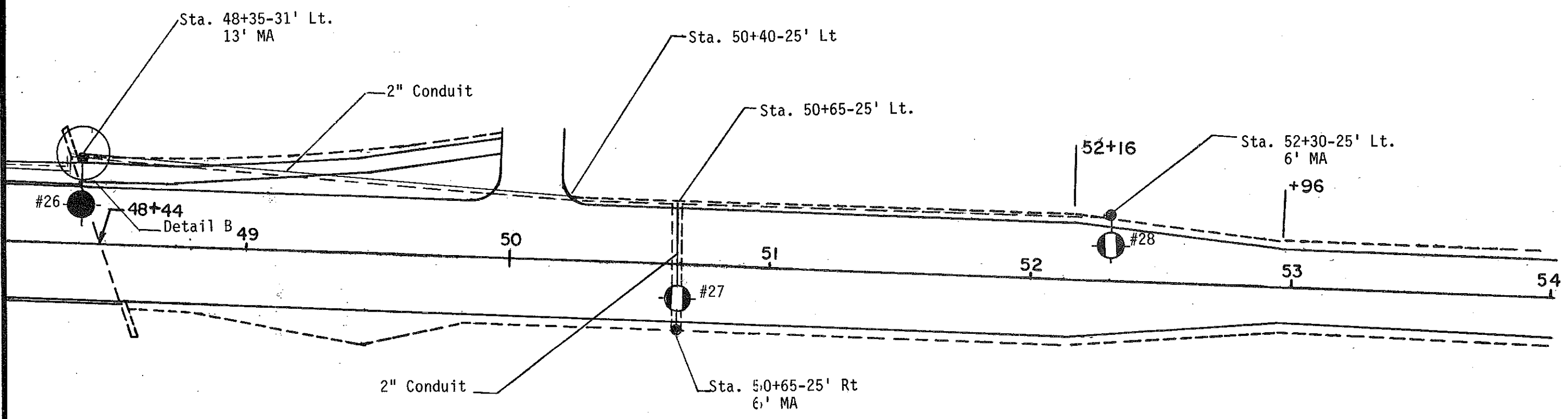
NO.	STATION	OFFSET	WATTAGE	CIRCUIT	IES-TYPE	POLE HT.
24	43+05	31' Lt.	200	C	MSC-III	40
25	45+35	25' Rt.	250	B	MSC-III	50

(2) This conduit is Bridge Mounted

TRAFFIC CONTROL SYSTEM
 Lighting Quantities:
 Sta. 43+00 - 48+31

 10th Ave. S.W. (ND Hwy. 6)
 Mandan, ND

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-1-006(005)066	141



TRAFFIC CONTROL SYSTEM

Lighting Layout

Sta. 48+31 - 54+00

10th Ave sw (N.D.Hwy.6)

Mandan N.D.

512845

STATION	CONDUIT RUNS		CABLE TRENCH	CABLE RUNS	
	Length	Size		Length	Type
Sta 48+31-34.0' Lt to 48+35 -31.0' Lt	4	2"		18 9	2- No. 6 RHW 1- No. 6 THW
Sta 48+35-31.0' Lt to 50+40-25.0' Lt	204	2"		418 209	2- No. 6 RHW 1- No. 6 THW
Sta 50+40-25.0' Lt to 50+65-25.0' Lt			25	50 25	2- No. 6 RHW 1- No. 6 THW
Sta 50+65-25.0' Lt to 50+65-25.0' Rt	49	2"		216 108	4- No. 6 RHW 2- No. 6 THW
Sta 50+65-25.0' Lt to 50+65-25.0' Rt			164	344 172	2- No. 6 RHW 1- No. 6 THW

FHWA REGION	STATE	FED AID PROJ NO	SHEET NO
8	N.D.	F-1-006(005)066	142

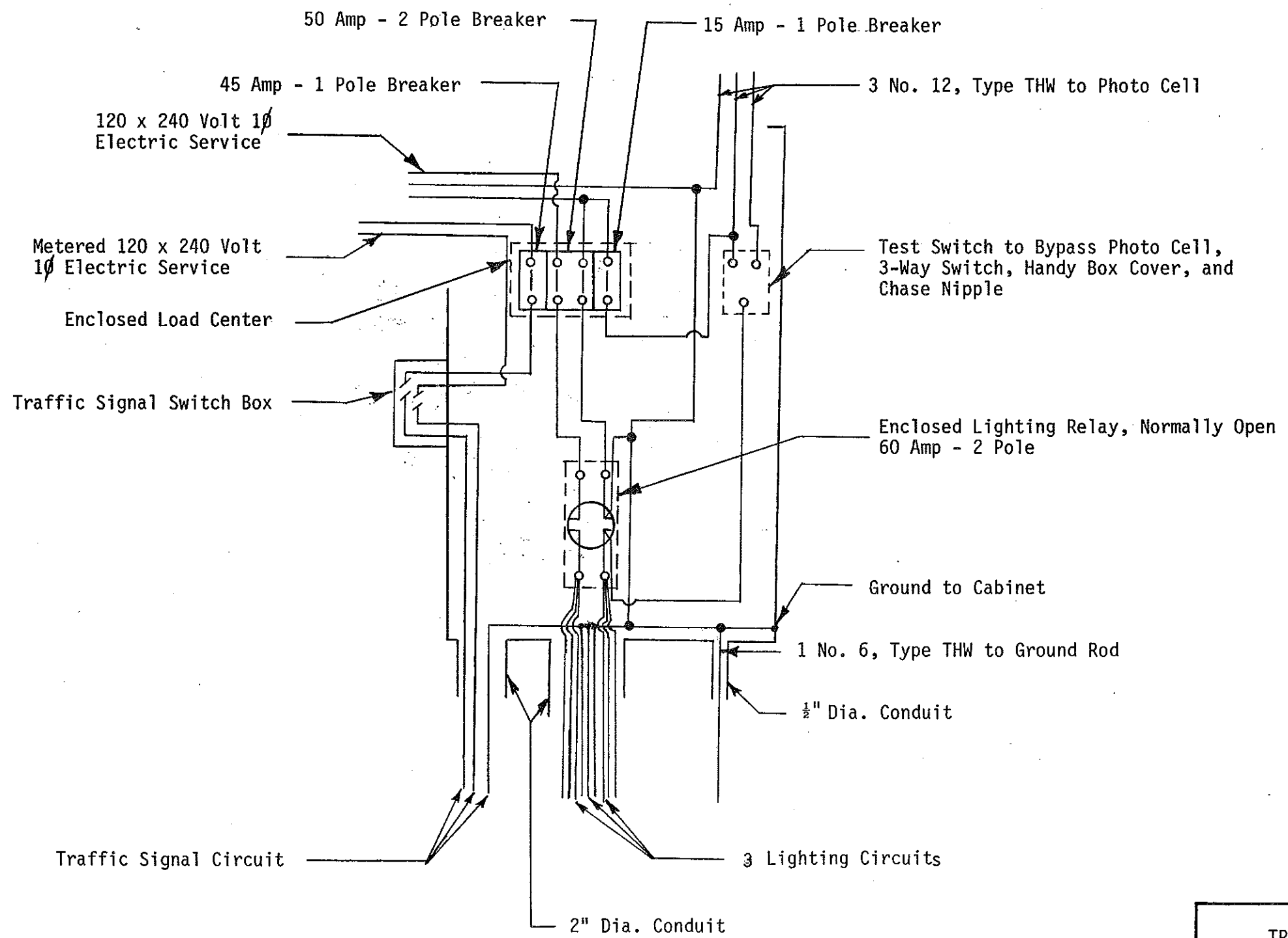
QUANTITIES								
Concrete Foundation Highway Lighting	Cable Trench Type I	Underground Conductor No. 6 Type RHW	Underground Conductor No. 6 Type THW	2 Inch Dia Rigid Conduit	Light Standard 6 Ft. M.A. 42 Ft. Pole - Breakaway	Light Standard 12 Ft. M.A. 50 Ft. MT. HT.	H.P. Sodium Vapor Luminaire 200 Watt	H.P. Sodium Vapor Luminaire 250 Watt
EA	LF	LF	LF	LF	EA	EA	EA	EA
3	189	1046	523	257	2	1	2	1

NO.	STATION	OFFSET	WATTAGE	CIRCUIT	IES-TYPE	POLE HT.
26	48+35	31' Lt	250	C	MSC - III	50
27	50+65	25' Rt	200	C	MSC - III	42 (A)
28	52+30	25' Lt	200	C	MSC - III	42 (A)

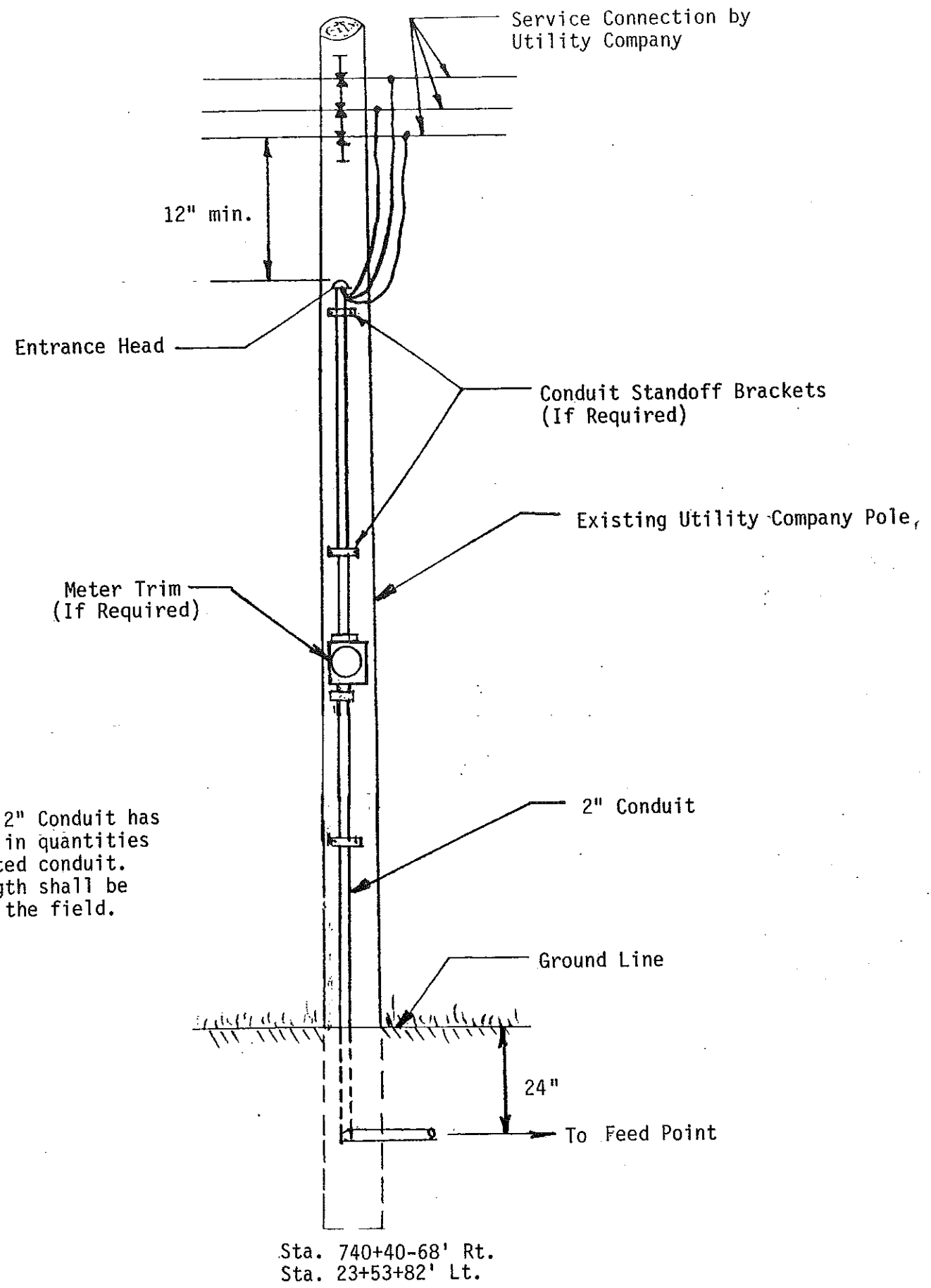
(A) Breakaway Base

TRAFFIC CONTROL SYSTEM
 Lighting Layout
 Sta 48+31 to 54+00
 10th Ave SW (ND Hwy 6)
 Mandan, ND

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	143

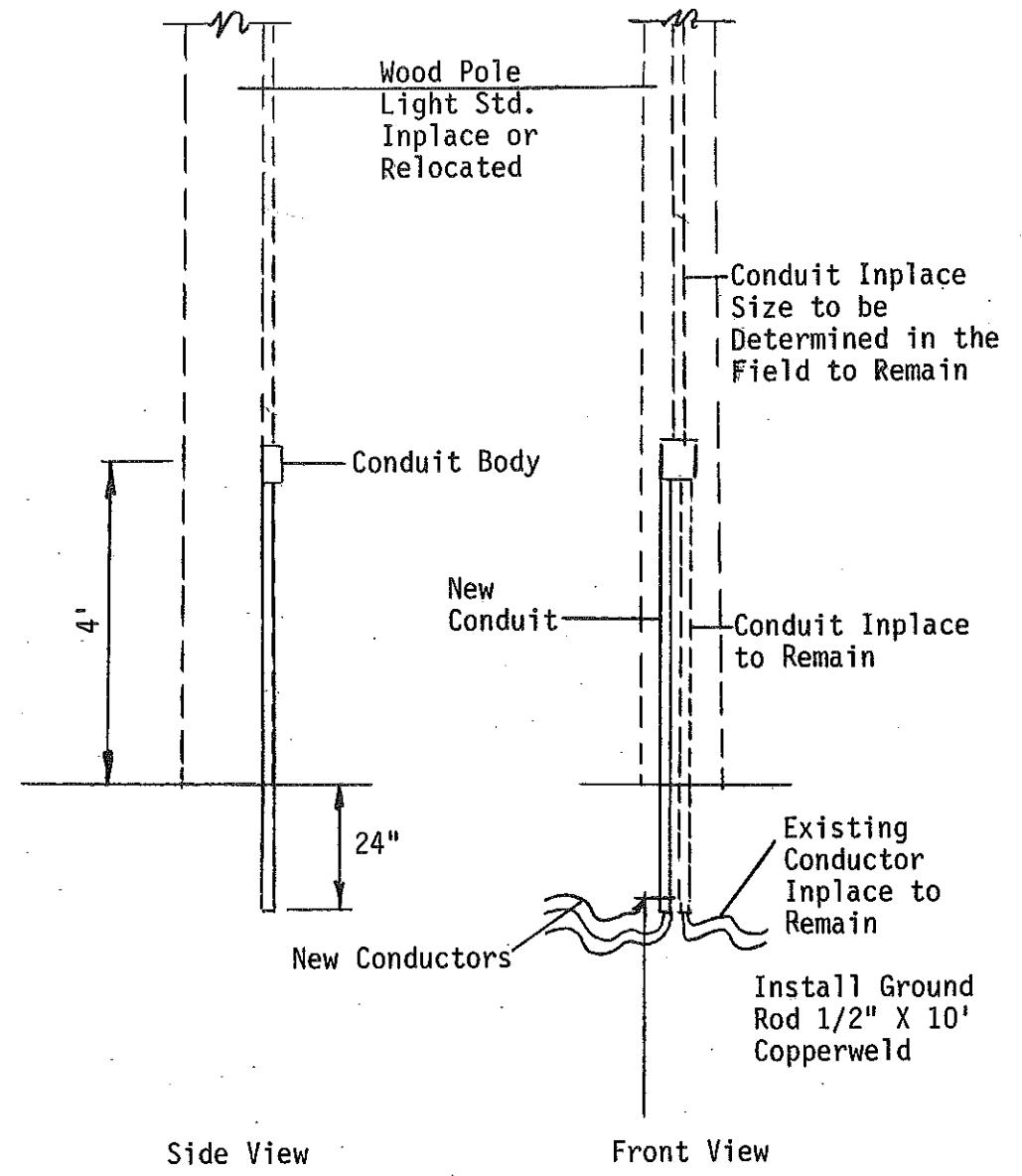


TRAFFIC CONTROL SYSTEM
 Combination Lighting & Signal
 Pad Mtd. Feed Point Detail
 Sta. 737+45-46' Rt.



NOTE: 25' of 2" Conduit has been provided in quantities for pole mounted conduit. The exact length shall be determined in the field.

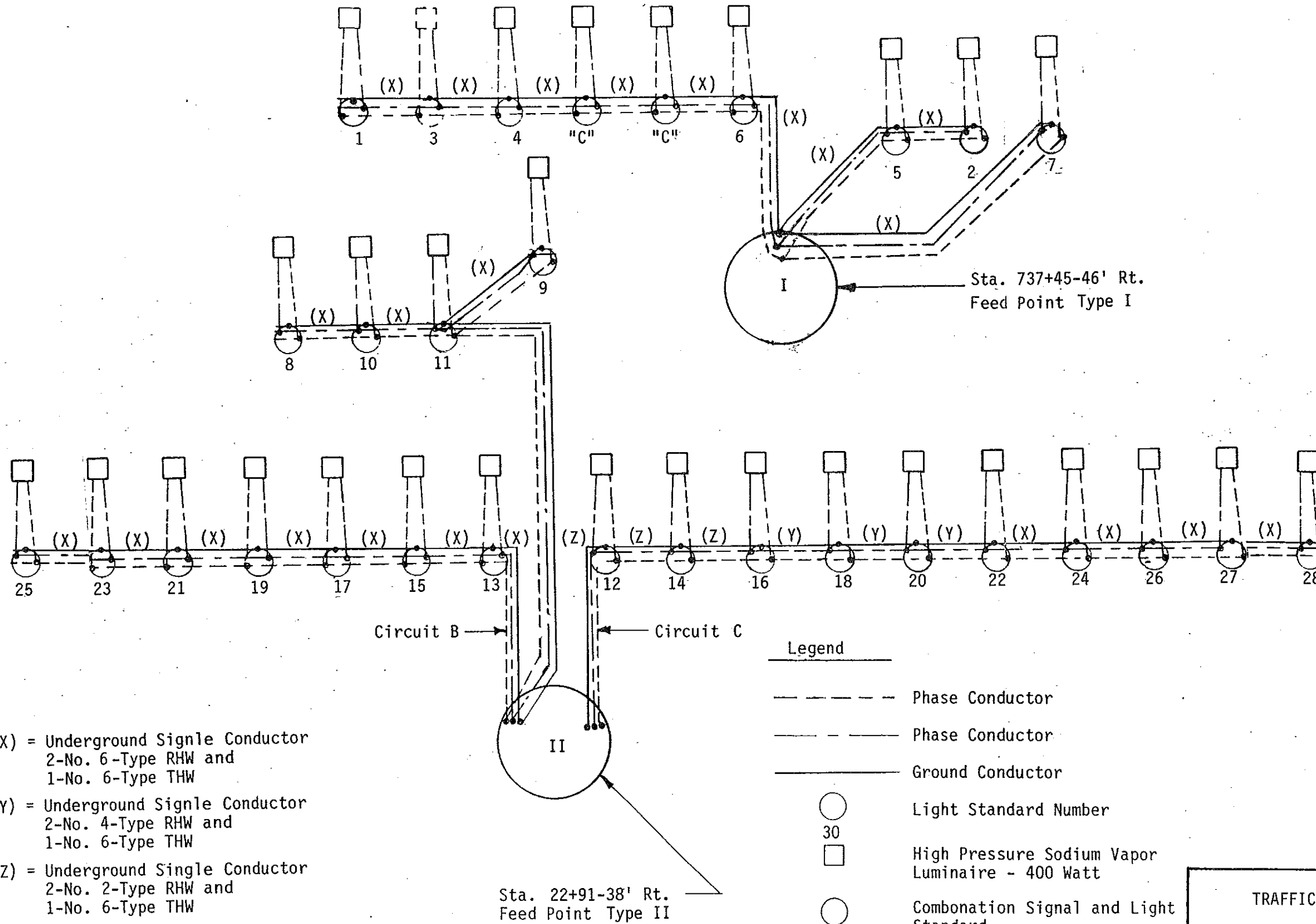
Sta. 740+40-68' Rt.
Sta. 23+53+82' Lt.



Revision Detail for existing light stds.

TRAFFIC CONTROL SYSTEM
 Conduit Installation Details
 Feeder Line and Light Std.
 Pole Connection

 10th Ave. S.W. (ND Hwy. #6)
 Mandan, ND



- (X) = Underground Single Conductor
2-No. 6-Type RHW and
1-No. 6-Type THW
- (Y) = Underground Single Conductor
2-No. 4-Type RHW and
1-No. 6-Type THW
- (Z) = Underground Single Conductor
2-No. 2-Type RHW and
1-No. 6-Type THW

- Legend**
- Phase Conductor
 - Phase Conductor
 - Ground Conductor
 - Light Standard Number
 - 30 High Pressure Sodium Vapor Luminaire - 400 Watt
 - Combination Signal and Light Standard
 - "C" Existing Light Standard

TRAFFIC CONTROL SYSTEM

Lighting System Schematic
Feed Point I and
Feed Point II

Main Street & 10th Ave. S.W.
(ND Hwy. #6)
Mandan, ND

SIGN SUMMARY - PERFORATED TUBE

STATION	ASSEMBLY NUMBER	SIGN AREA		SIGN 1ST	SUPPORT 2ND	POST 3RD	LENGTHS		SIGN 1ST	SUPPORT 2ND	SLEEVE 3RD	LENGTH 4TH	ANCHOR LNG.	UNIT SIZE	NO	TOTAL SUPPORT WEIGHT	RESET SIGN PAN.	SUP. SUP.	MAX. LNG. FOR SUP. SIZE
		FLAT TYPE 2	SHEET TYPE 3 OR 4				4TH	SIZE											
729+60RT	ROUTE MK																1	1	
731+95RT	7 RS	1.50		8.8				2.00					4.0	2.25	1	32.23	1	2	19.5
732+00LT	LANDFIL																1	2	10.8
732+28LT	9 RS	5.00		9.8				2.25					4.0	2.50	1	39.60	1	2	
732+60RT	ROUTE MK																1	2	
733+50LT	7 RS	1.50		8.8				2.00					4.0	2.25	1	32.23	1	1	19.5
733+33LT	391 RM	4.00															1	1	
733+33LT	I-94BSLP																1	1	
733+50RT	7 RS	1.50		8.8				2.00					4.0	2.25	1	32.23			19.5
734+35LT	7 RS	1.50		8.8				2.00					4.0	2.25	1	32.23			19.5
734+50LT	SIGN A	1.50		8.8				2.00					4.0	2.25	1	32.23			19.5
735+35LT	SIGN A	1.50		8.8				2.00					4.0	2.25	1	32.23			19.5
735+32RT	4 RS		3.90	9.8				2.00					4.0	2.25	1	34.89			10.4
735+80RT	7 RS	1.50		8.8				2.00					4.0	2.25	1	32.23			19.5
736+49LT	67 GS	5.00		9.3				2.25					4.0	2.50	1	38.21			10.2
736+37RT	TRUCK RT																1	1	
737+52LT	399 RM	6.19		10.0				2.19					4.0	2.19	1	47.90	1	1	10.8
738+20LT	442SNS			8.3				2.00					4.0	2.25	1	31.02	1	1	11.4
738+38LT	1 RS																1	1	
738+52RT	441SNS																1	1	
10+00LT	441SNS	4.50		8.3				2.00					4.0	2.25	1	31.02			11.4
10+05LT	1 RS		5.18	9.8				2.25					4.0	2.50	1	39.60			10.5
10+15RT	441SNS	4.50		8.3				2.00					4.0	2.25	1	31.02			11.4
734+30LT	10 RS	7.50																	
734+30LT	399 RM	6.19																	
734+30LT	438SNS	1.50																	
734+44RT	438SNS	1.50																	
735+00LT	438SNS	1.50																	
735+09RT	438SNS	1.50																	
735+09RT	9 RS	5.00																	
3+81LT	441SNS																1	1	
4+00RT	441SNS																1	1	
7+37RT	441SNS																1	1	
7+80LT	441SNS	4.50		8.3				2.00					4.0	2.25	1	31.02			11.4
3+35LT	19 WS		6.25	9.7				2.19					4.0	2.19	1	47.02			10.3
3+47RT	19 WS		6.25	9.7				2.19					4.0	2.19	1	47.02			10.3
SUBTOTAL NO. 1		68.88	21.58													643.97	12	13	

BASIS OF ESTIMATE

Sign Support Lengths

The sign support lengths have been calculated using the following information:

VERTICAL CLEARANCE

Signs Viewed from Mainline 84"

Signs Viewed from Crossing

TRAFFIC CONTROL SYSTEM

Sign Summary

Main Street
Mandan, ND

SIGN SUMMARY - PERFORATED TUBE

STATION	ASSEMBLY NUMBER	SIGN AREA		SIGN 1ST	SUPPORT 2ND	POST 3RD	LENGTHS		SIGN 1ST	SUPPORT 2ND	SLEEVE LENGTH		ANCHOR LNG.	UNIT SIZE	NO	TOTAL SUPPORT WEIGHT	RESET SIGN PAN.	SUP. SUP.	MAX. LNG. FOR SUP. SIZE
		FLAT TYPE 2	SHEET TYPE 3 OR 4				4TH	SIZE			3RD	4TH							
10+75RT	4 RS		3.90	9.8				2.00					4.0	2.25	1	34.89			10.4
11+86LT	8 RS	3.00		9.3				2.00					4.0	2.25	1	33.44			12.8
11+88RT	8 RS	3.00		9.3				2.00					4.0	2.25	1	33.44			12.8
16+45RT	8 RS	3.00		9.3				2.00					4.0	2.25	1	33.44			12.8
16+45LT	8 RS	3.00		9.3				2.00					4.0	2.25	1	33.44			12.8
17+68RT	9 RS	5.00																1	
18+68RT	19 WS			9.7				2.19					4.0	2.19	1	47.02	1		10.3
19+10LT	7 RS	1.50		8.8				2.00					4.0	2.25	1	32.23			19.5
19+10RT	7 RS	1.50		8.8				2.00					4.0	2.25	1	32.23			19.5
20+00LT	9 RS			9.8				2.25					4.0	2.50	1	39.60	1		10.8
22+15RT	19 WS																1	1	
22+33LT	4+2 SNS																1	1	
22+36LT	1 RS																1	1	
22+85LT	19 WS																1	1	
22+70RT	1 RS		5.18														1	1	
SUBTOTAL NO. 2		20.00	9.08													319.73	6	6	
TOTAL		88.88	30.66													963.70	18	19	

TRAFFIC CONTROL SYSTEM
Sign Summary

Main Street
Mandan, ND

SIGN SUMMARY - PERFORATED TUBE

STATION	ASSEMBLY NUMBER	SIGN AREA FLAT SHEET TYPE			SIGN 1ST	SUPPORT 2ND	POST 3RD	LENGTHS		SIGN 1ST	SUPPORT 2ND	SLEEVE 3RD	LENGTH		ANCHOR LNG.	UNIT SIZE	NO	TOTAL SUPPORT WEIGHT	RESET SIGN		MAX. LNG. FOR SUP. SIZE
		2	3	OR				4	4TH				SIZE	4TH					SIZE	PAN.	
23+43LT 23+43RT	SIGN B 9 RS	10.00			9.8	9.8		2.25					4.0	2.50	2	79.20		1	1	10.2	
25+84LT 26+06LT	442SNS 1 RS		5.18		8.3		2.00						4.0	2.25	1	31.02		1		11.4	
26+24RT 26+50LT 26+66LT	442SNS 14 RS 19 WS	4.00			9.3 9.7		2.00 2.19						4.0 4.0	2.25 2.19	1 1	33.44 47.02		1 1		9.9 10.3	
29+76LT 29+83LT 30+05RT	442SNS 1 RS 442SNS		5.18		8.3		2.00						4.0	2.25	1	31.02		1	1	11.4	
30+30LT 31+94LT	14 RS 9 RS	4.00			9.3 9.8		2.00 2.25						4.0 4.0	2.25 2.50	1 1	33.44 39.60		1 1		9.9 10.8	
33+50LT 33+61LT 34+01RT	442SNS 1 RS 1 RS				8.3		2.00						4.0	2.25	1	31.02		1	1	11.4	
34+15LT 34+17RT	14 RS 442SNS	4.00			9.3		2.00						4.0	2.25	1	33.44		1	1	9.9	
34+88RT 37+28RT 37+47LT	19 WS 20 WS 442SNS		9.00		9.7 8.3	MAST	ARM MOUNTED	2.19 2.00					4.0	2.19	1	47.02 31.02		1		10.3 11.4	
37+46LT 37+85LT	1 RS 14 RS	4.00			9.3		2.00						4.0	2.25	1	33.44		1	1	9.9	
37+89RT 37+85LT 37+92RT	1 RS 9 RS 442SNS		5.18		8.3		2.00						4.0	2.25	1	31.02		1	1	11.4	
38+02LT 40+80RT	20 WS 20 WS		9.00		9.00	MAST	ARM MOUNTED														
40+90LT 40+25LT 41+19LT	20 WS 19 WS 9 RS		9.00		9.7	MAST	ARM MOUNTED	2.19					4.0	2.19	1	47.02		1	1	10.3	
41+86RT 43+38LT	1 RS 19 WS																	1	1		
TOTAL		26.00	51.54													548.74		20	14		

TRAFFIC CONTROL SYSTEM
Sign Summary

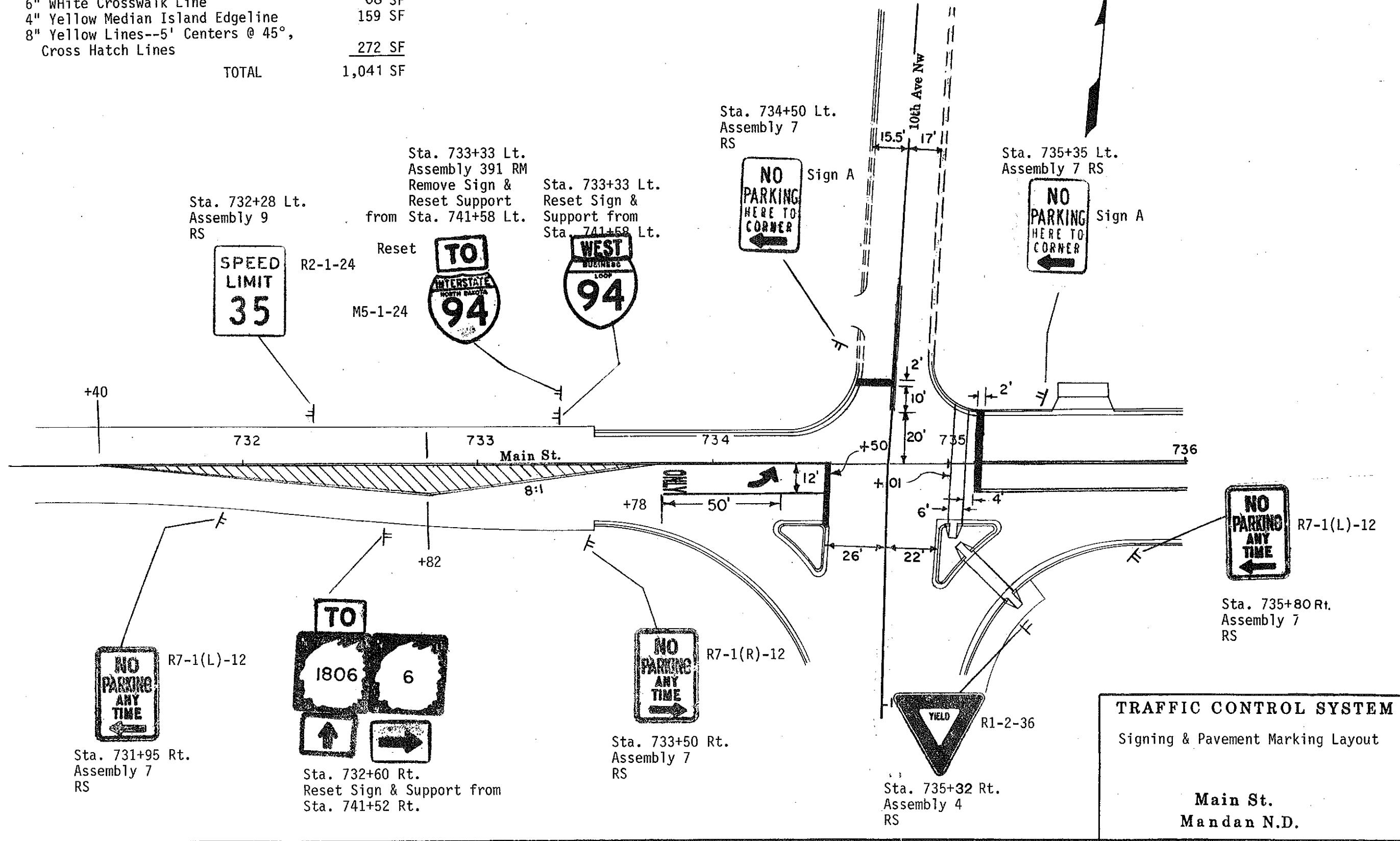
Main Street
Mandan, ND

INSTALL PLASTIC PAVEMENT MARKING FILM--LINES

Dbl. 4" Yellow Barrier Line	141 SF
8" White Channel Line	101 SF
24" WHITE Stop Line	300 SF
6" White Crosswalk Line	68 SF
4" Yellow Median Island Edgeline	159 SF
8" Yellow Lines--5' Centers @ 45°, Cross Hatch Lines	272 SF
TOTAL	1,041 SF

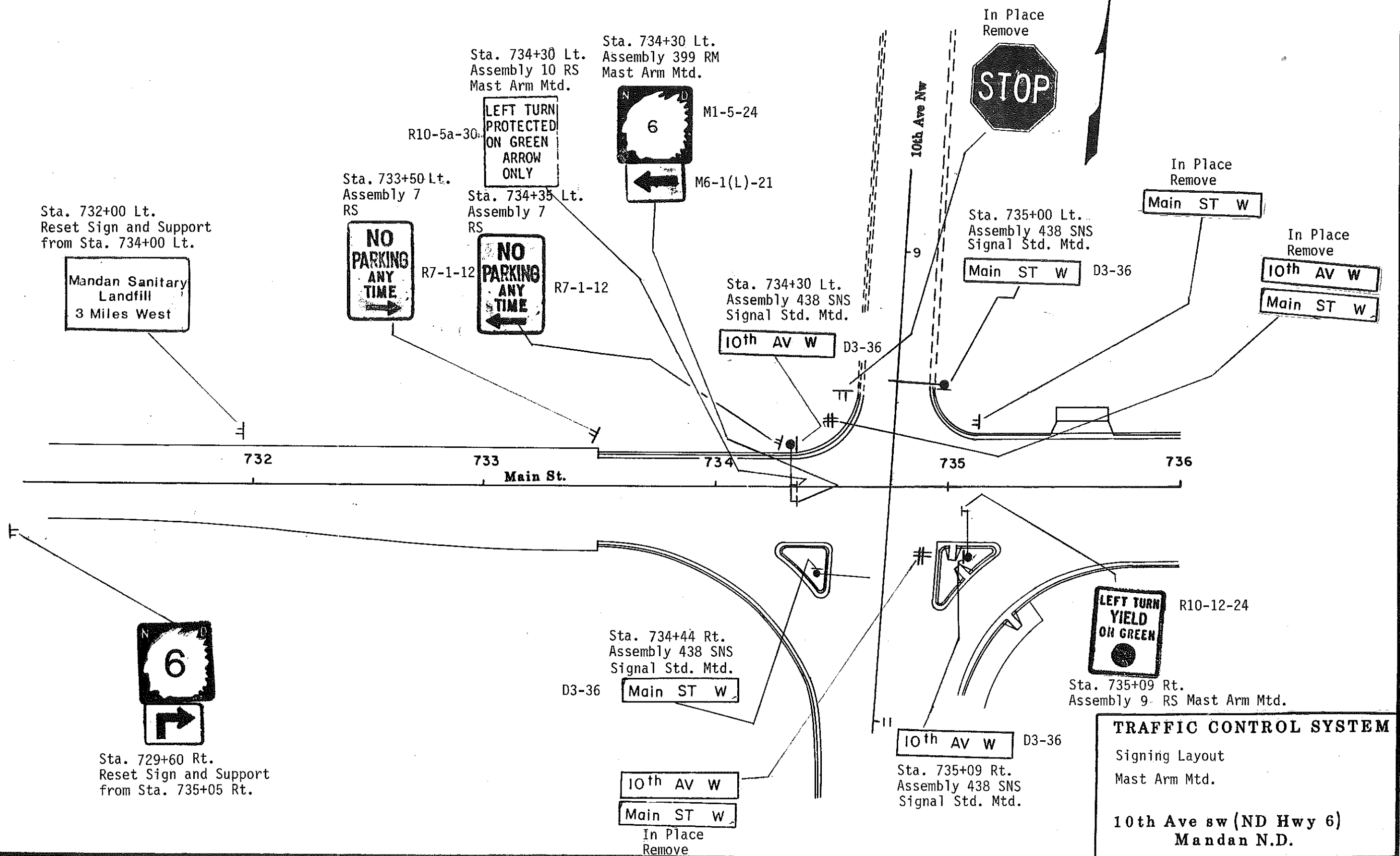
INSTALL PLASTIC PAVEMENT MARKING FILM--MESSAGE

Only	22 SF
Left Arrow	11 SF
TOTAL	33 SF



TRAFFIC CONTROL SYSTEM
 Signing & Pavement Marking Layout
 Main St.
 Mandan N.D.

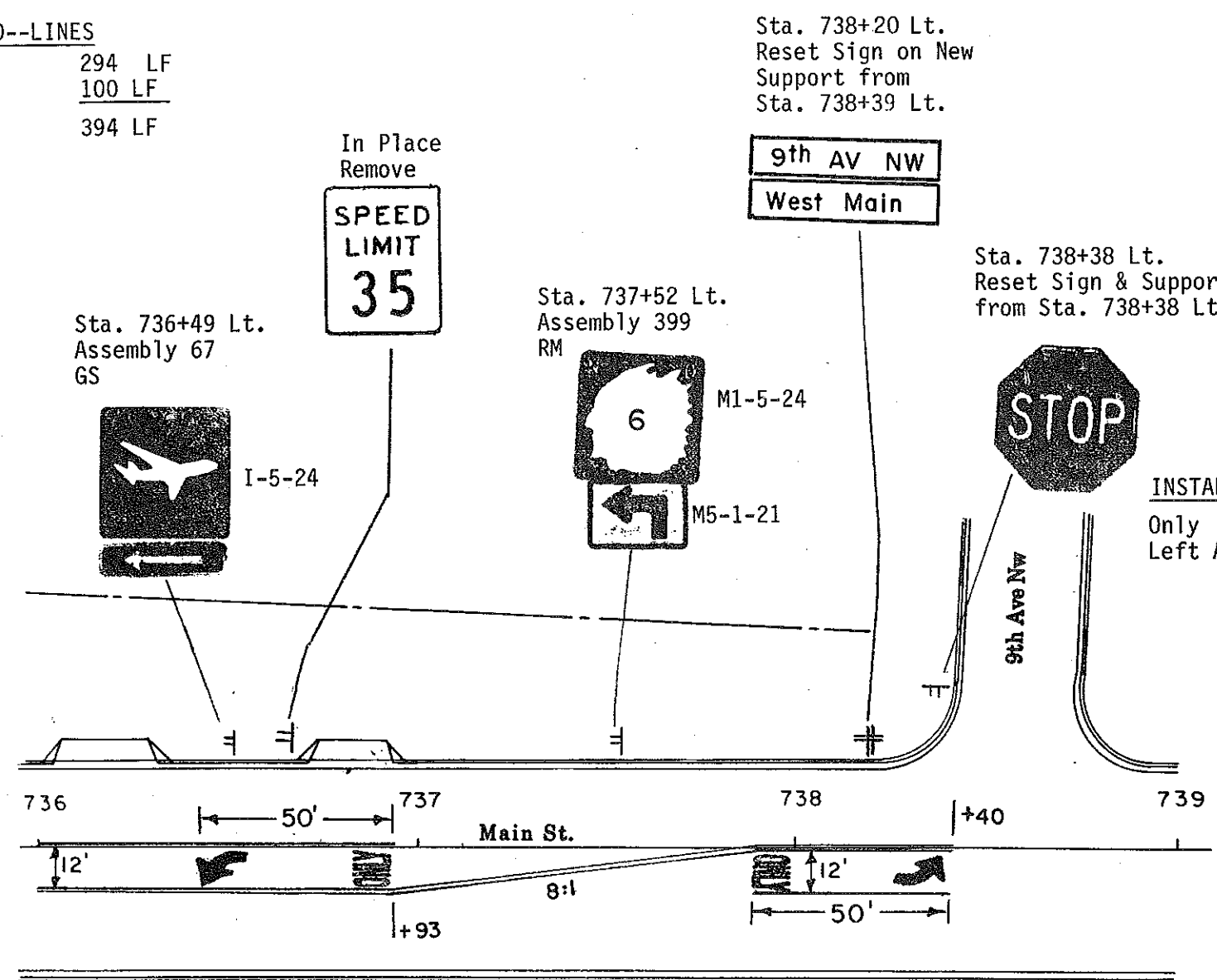
FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	150



FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	151

INSTALL PAVEMENT MARKING PAINTED--LINES

Dbl. 4" Yellow Barrier Lines	294 LF
8" White Channel Line	100 LF
TOTAL	394 LF



Sta. 738+38 Lt.
Reset Sign & Support
from Sta. 738+38 Lt.

Sta. 737+52 Lt.
Assembly 399
RM

Sta. 736+49 Lt.
Assembly 67
GS

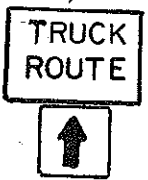
Sta. 738+20 Lt.
Reset Sign on New
Support from
Sta. 738+39 Lt.

INSTALL PLASTIC PAVEMENT MARKING FILM--MESSAGES

Only	44 SF
Left Arrow	22 SF
TOTAL	66 SF

INSTALL PLASTIC PAVEMENT MARKING FILM--LINES

Dbl. 4" Yellow Barrier Lines	62 SF
8" White Channel Line	62 SF
TOTAL	124 SF



Sta. 736+37 Rt.
Reset Sign & Support from
Sta. 736+37 Rt.



Sta. 738+52 Rt.
Reset Sign & Support from
Sta. 738+52 Rt.

TRAFFIC CONTROL SYSTEM

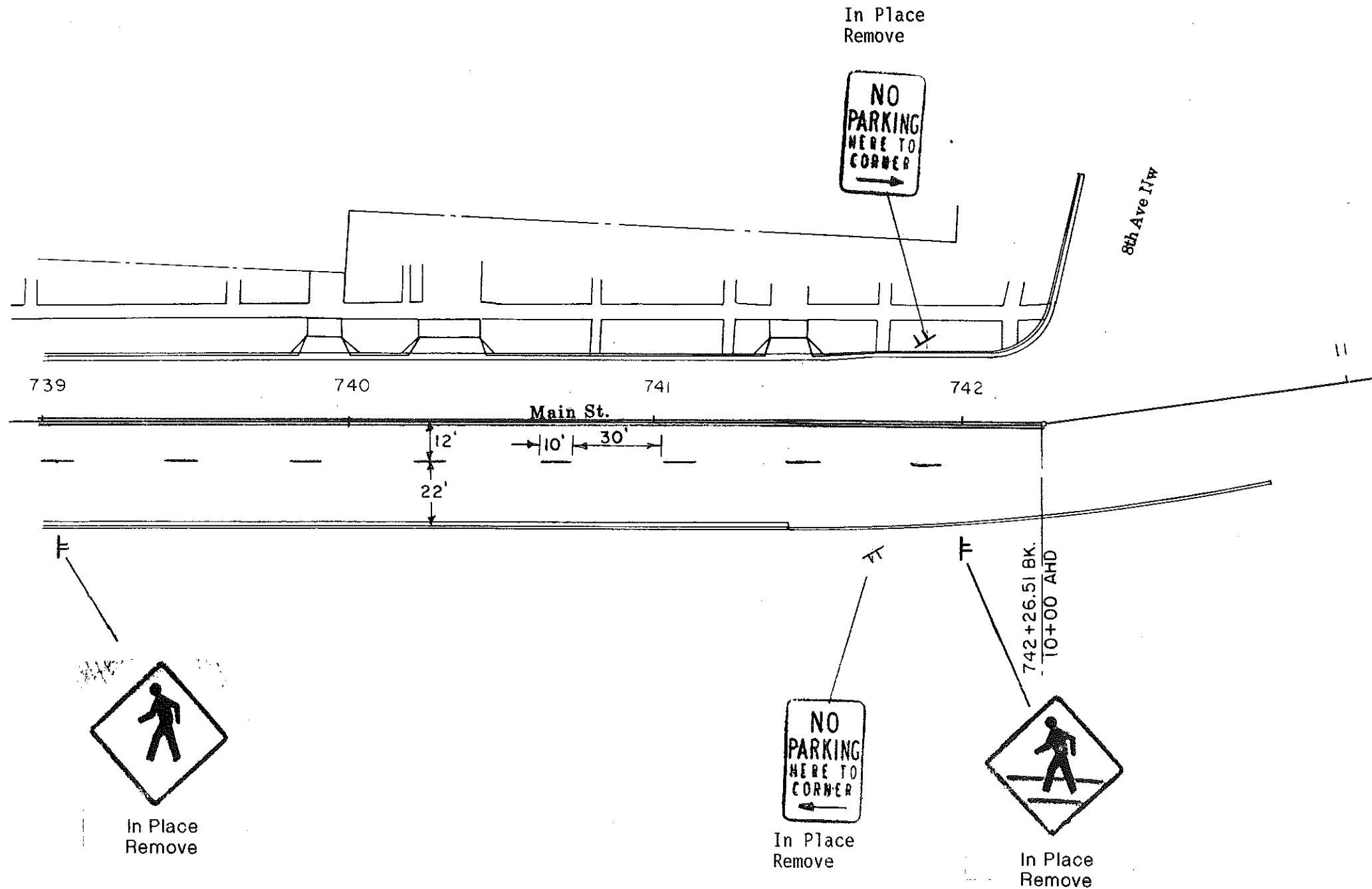
Signing & Pavement Marking Layout

Main St.
Mandan N.D.

INSTALL PAVEMENT MARKING PAINTED LINES

Db1. 4" Yellow Barrier Lines	654 LF
4" White Lane Lines, 10' Line, 30' Skip	80 LF
TOTAL	734 LF

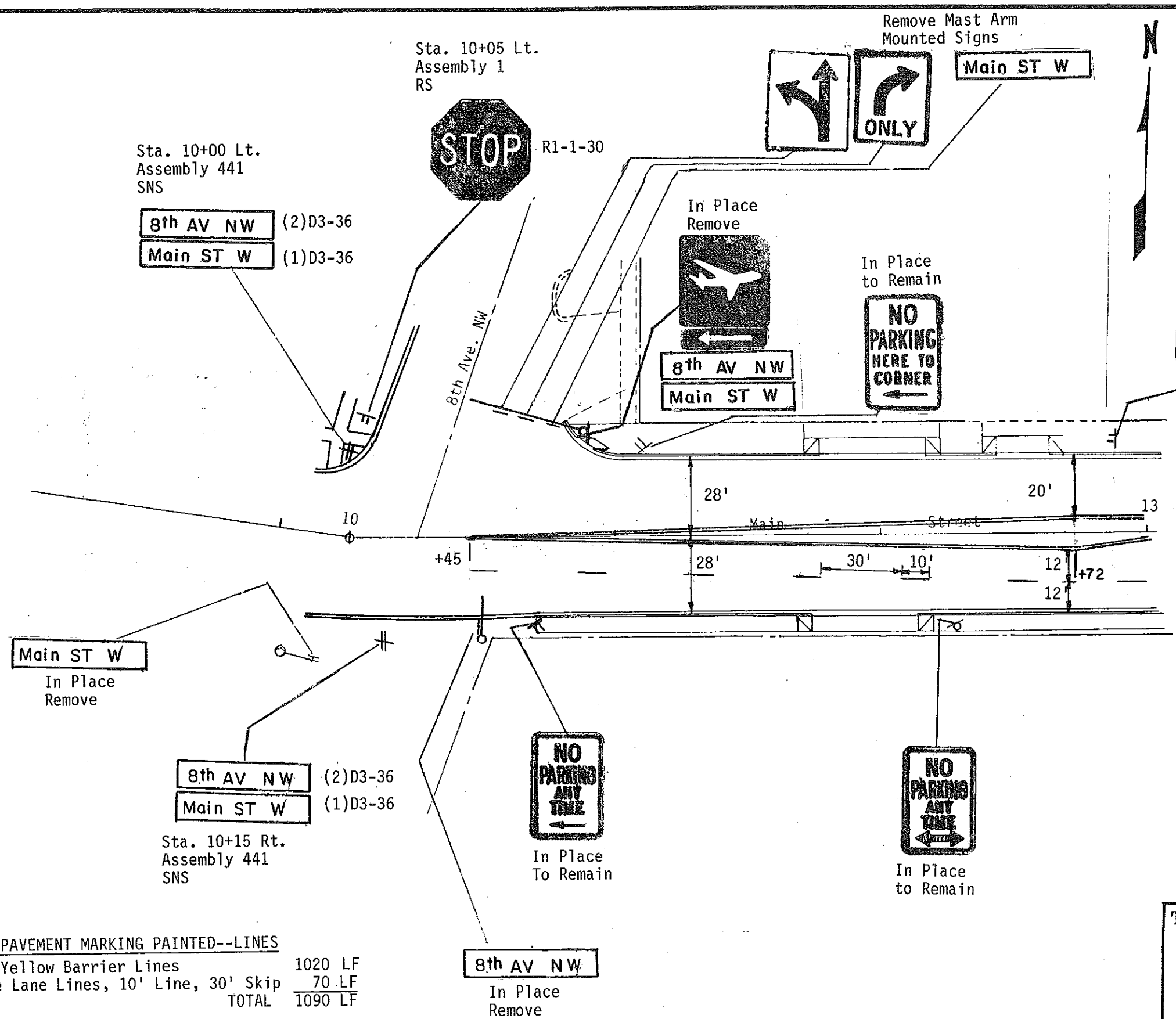
FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	152



TRAFFIC CONTROL SYSTEM
Signing & Pavement Marking Layout

**Main St.
Mandan N.D.**

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	153



INSTALL PAVEMENT MARKING PAINTED--LINES

Db1. 4" Yellow Barrier Lines	1020 LF
4" White Lane Lines, 10' Line, 30' Skip	70 LF
TOTAL	1090 LF

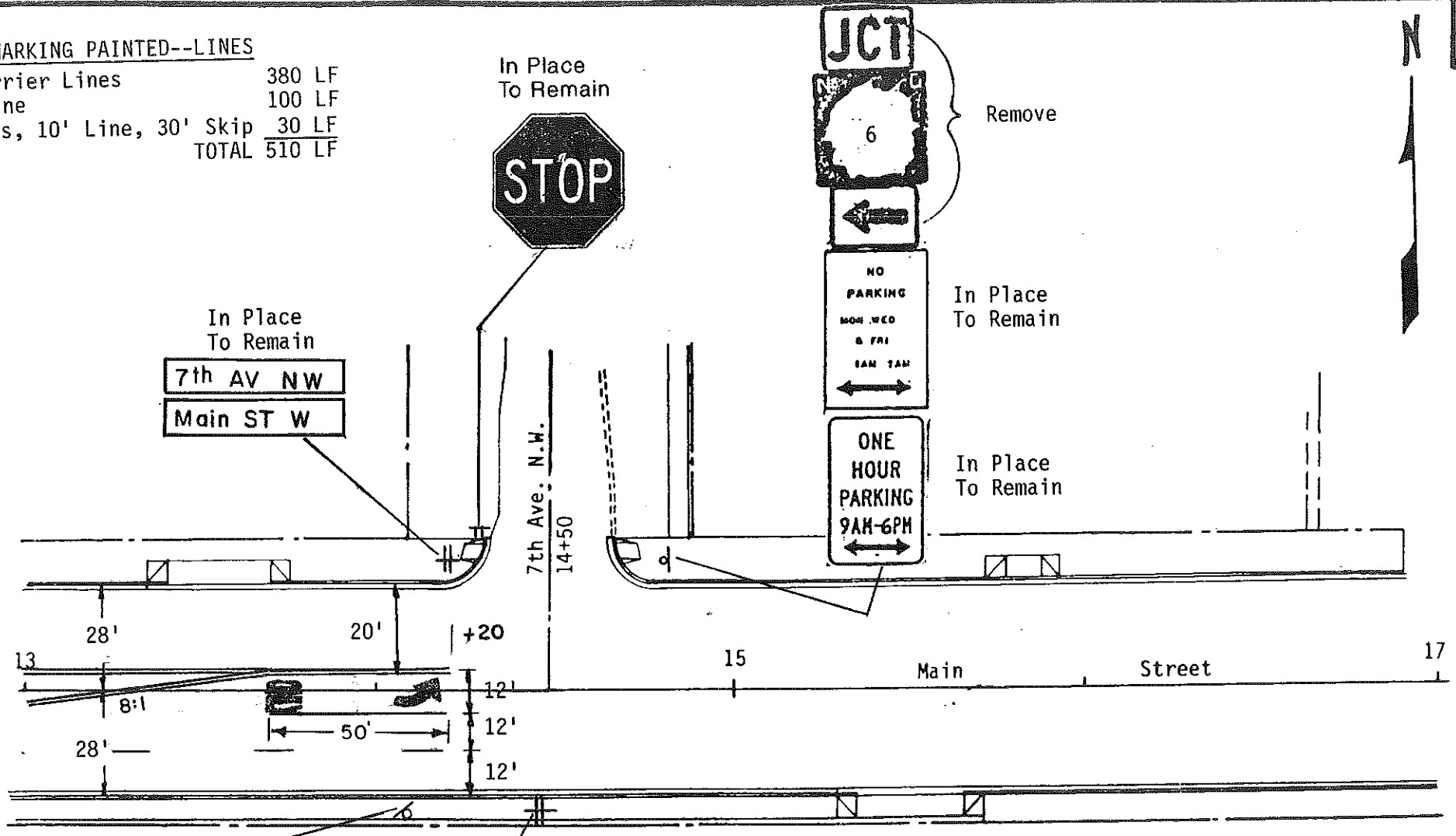
TRAFFIC CONTROL SYSTEM
 Signing & Pavement Marking Layout

Main St.
 Mandan N.D.

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	154

INSTALL PAVEMENT MARKING PAINTED--LINES

Db1. 4" Yellow Barrier Lines	380 LF
8" White Channel Line	100 LF
4" White Lane Lines, 10' Line, 30' Skip	30 LF
TOTAL	510 LF



In Place To Remain

7th AV NW
Main ST W

In Place To Remain

PLASTIC PAVEMENT MARKING FILM MESSAGE

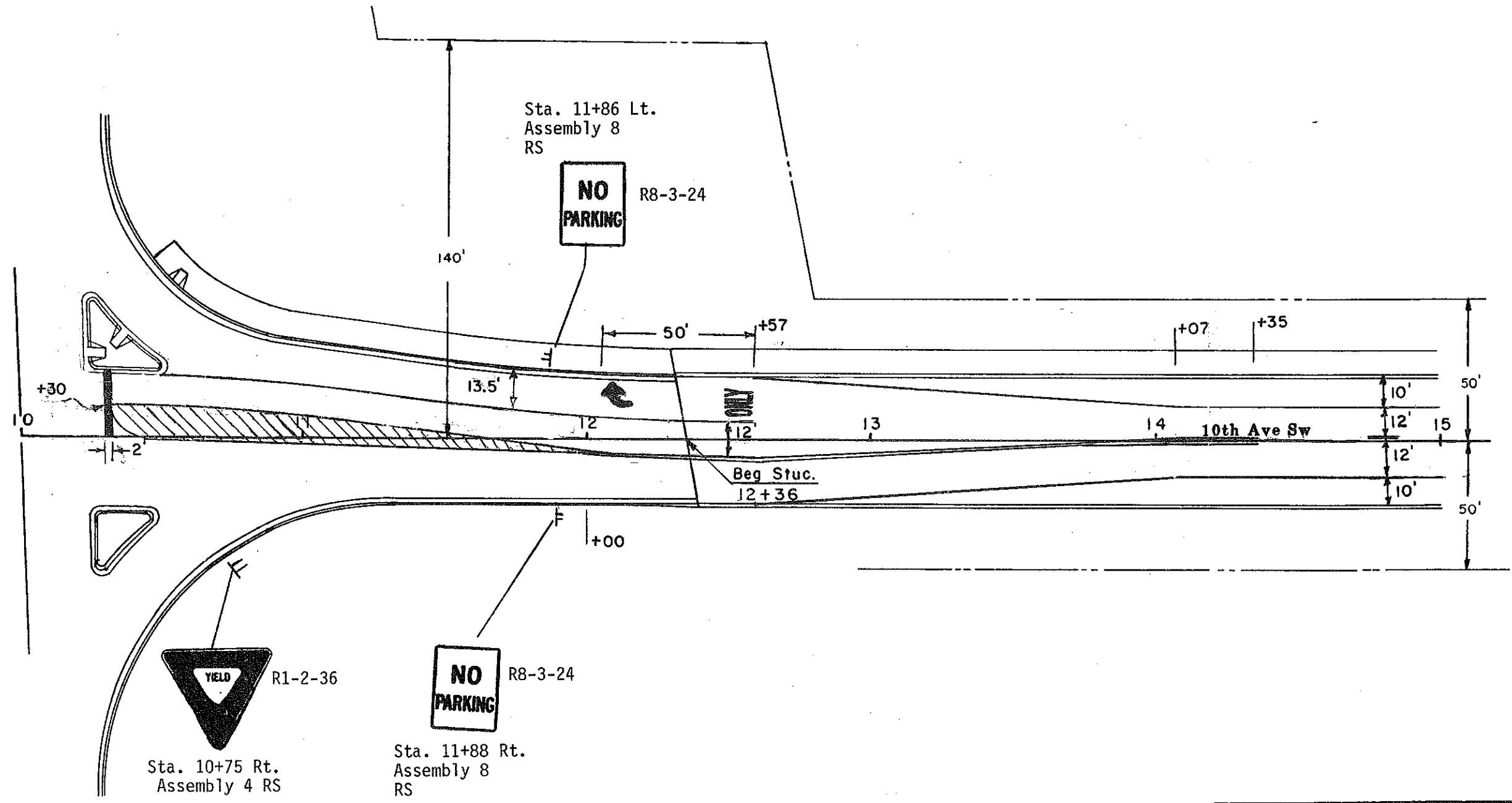
Only	22 S.F.
Left Arrow	11 S.F.
TOTAL	33 S.F.

TRAFFIC CONTROL SYSTEM
Signing & Pavement Marking Layout

Main St.
Mandan N.D.

INSTALL PAVEMENT MARKING PAINTED--LINES
 4" Yellow Lane Lines, 10' Line, 30' Skip
 Dbl. 4" Yellow Barrier Line (3" Between)
 4" White Edge Line

10 LF
 350 LF
 486 LF
 TOTAL 846 LF



INSTALL PLASTIC PAVEMENT MARKING FILM LINES

8" White Channel Line	137 SF
Dbl. 4" Yellow Barrier Line	33 SF
4" Yellow Median Island Edgeline	120 SF
8" Yellow Lines--5' Ctr. @ 45, Cross Hatch Lines	101 SF
24" White Stop Line	48 SF
TOTAL	439 SF

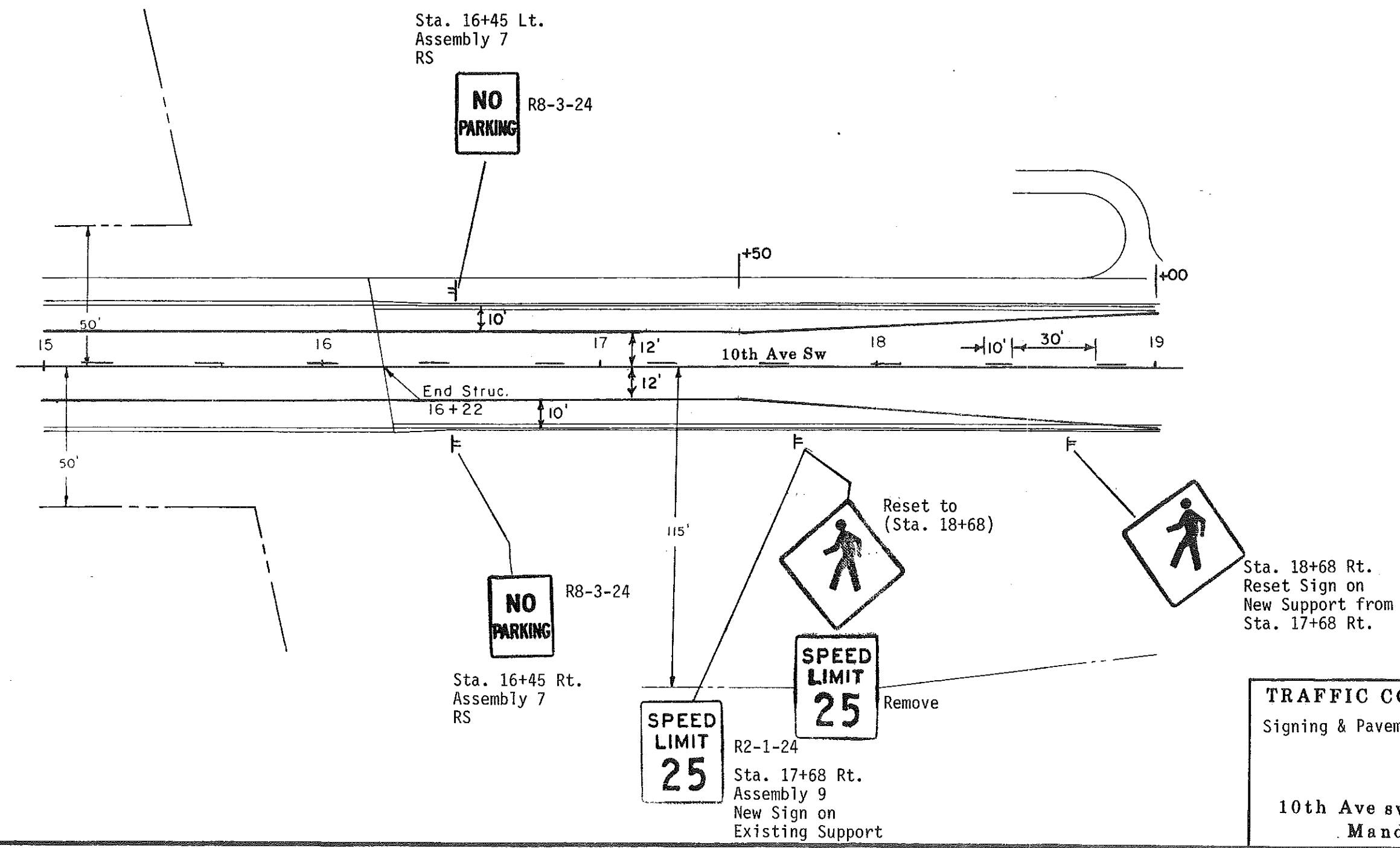
INSTALL PLASTIC PAVEMENT MARKING FILM MESSAGE

Only	22 SF
Right Arrow	11 SF
	33 SF

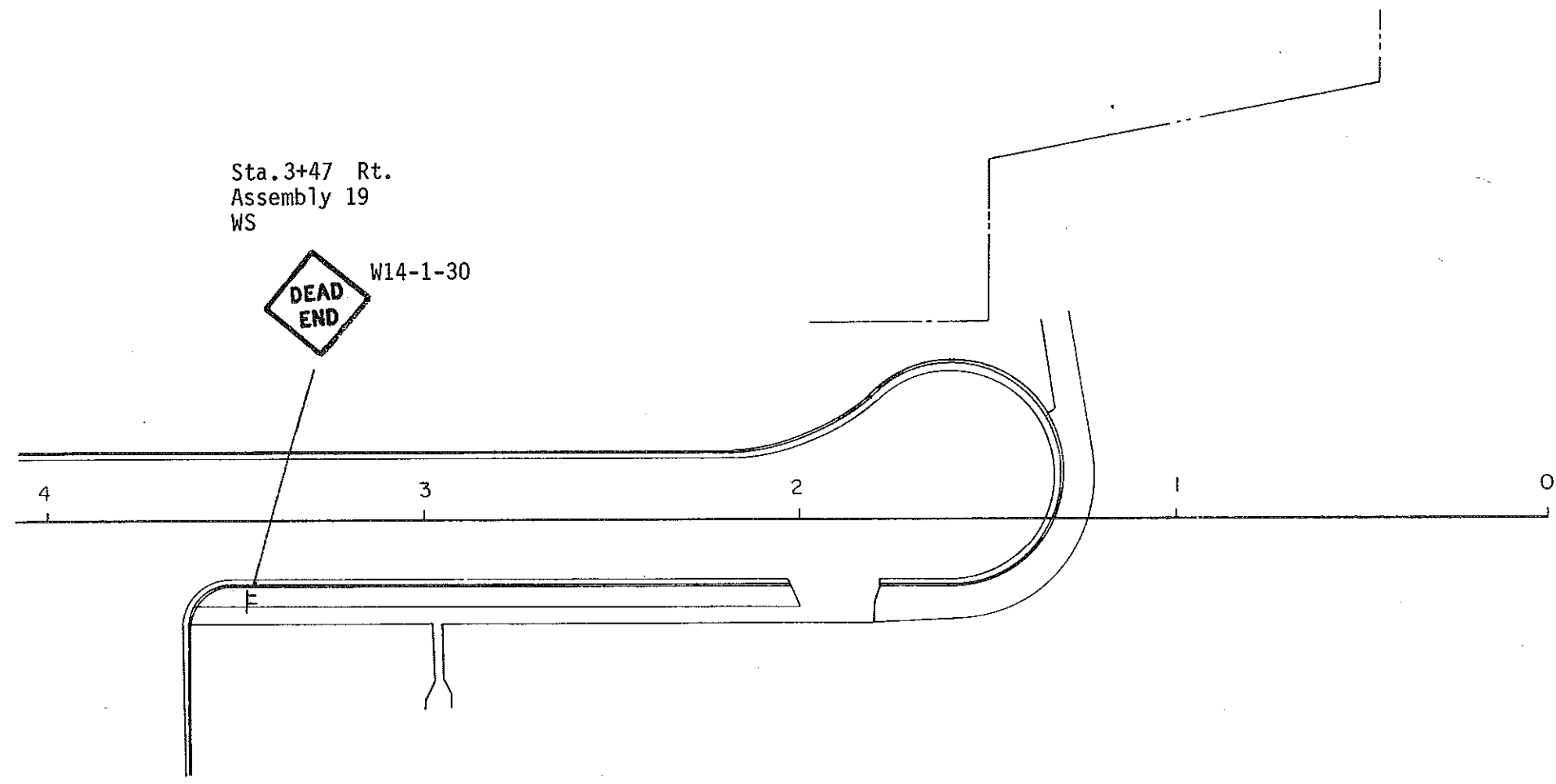
TRAFFIC CONTROL SYSTEM
 Signing & Pavement Marking Layout
 10th Ave sw (ND Hwy 6)
 Mandan N.D.

INSTALL PAVEMENT MARKING PAINTED--LINES
 4" Yellow Lane Lines, 10' Line, 30' Skip
 4" White Edge Line

100 LF
 800 LF
 TOTAL 900 LF



FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	157



Sta. 3+47 Rt.
Assembly 19
WS



W14-1-30

TRAFFIC CONTROL SYSTEM

Signing Layout

1st St. sw
Mandan N.D.

FHWA REGION	STATE	FED. AID PROJ. NO	SHEET NO.
8	N.D.	RRS-1-006(005)066	159

PAVEMENT MARKING PAINTED-LINE

4" Yellow Lane Lines, 10' Line, 30' Skip 40 L.F.

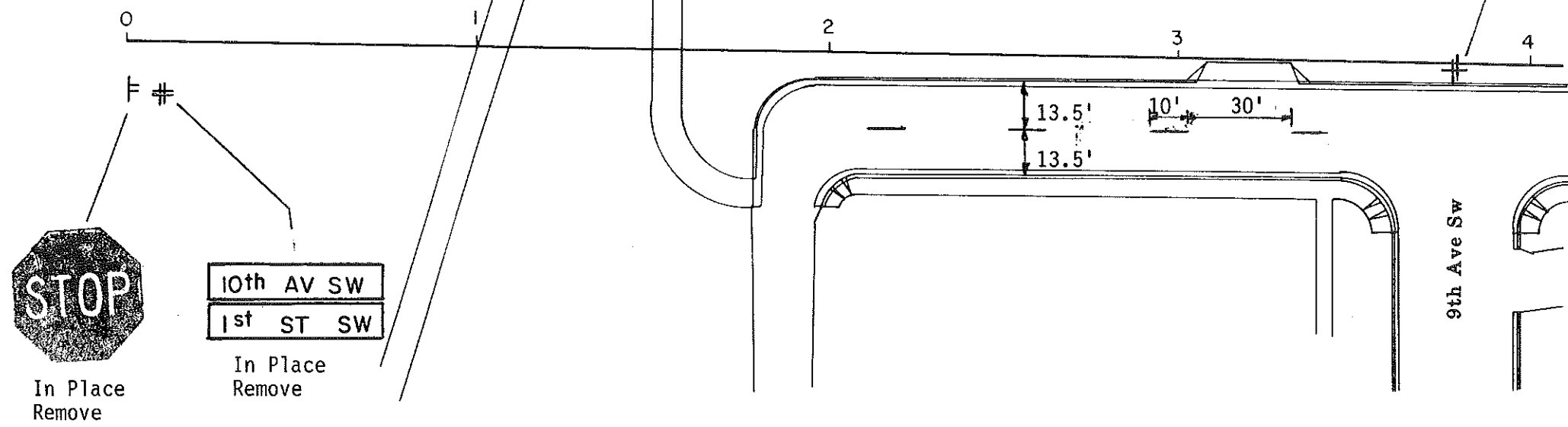


Sta. 3+81 Lt.
Reset Sign & Support from
Sta. 3+81 Lt.

1st ST SW
9th AV SW



Remove



TRAFFIC CONTROL SYSTEM
 Signing & Pavement Marking Layout

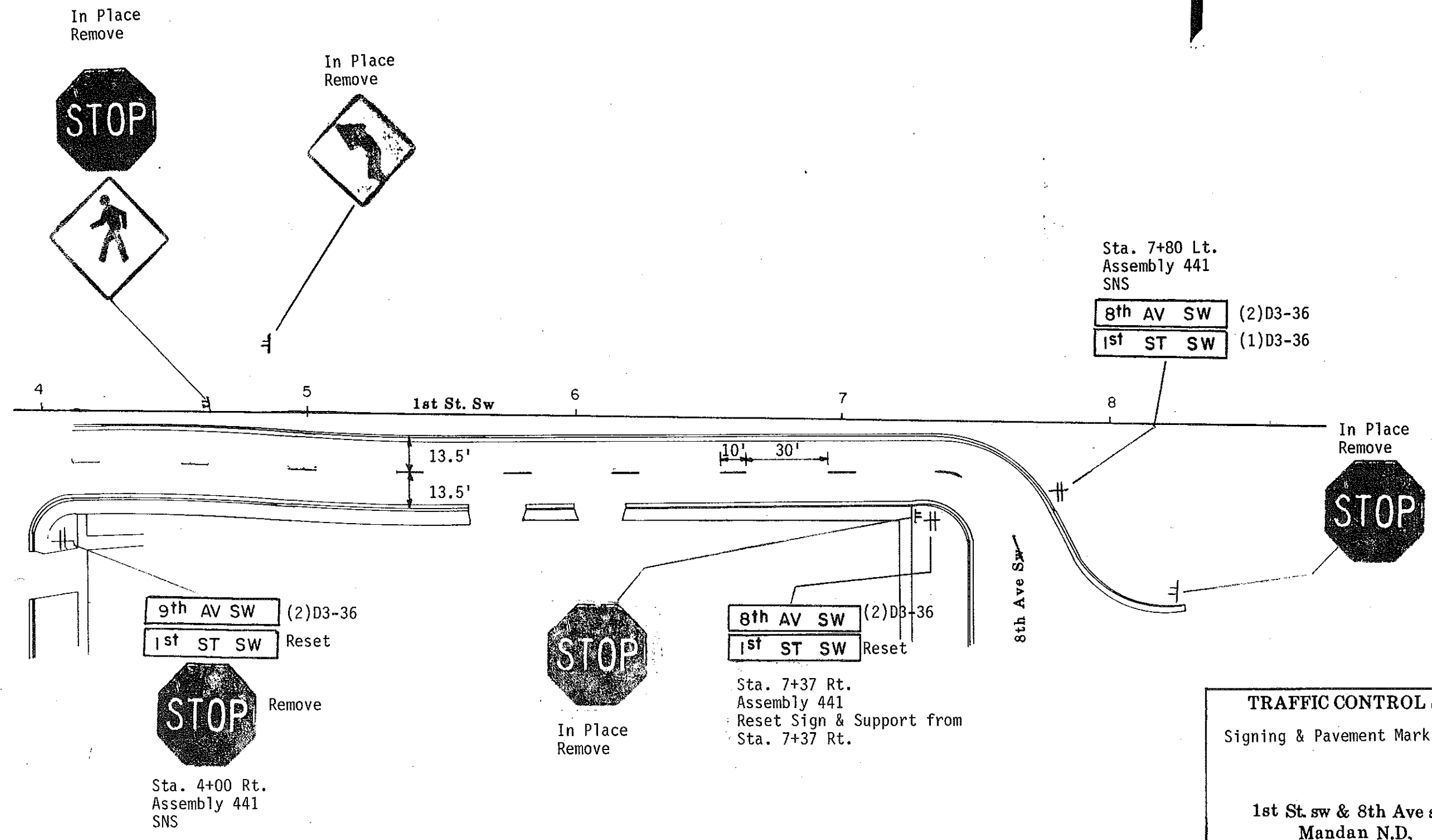
1st St. sw & 9th Ave sw
 Mandan N.D.

PAVEMENT MARKING PAINTED-LINE

4" Yellow Lane Lines, 10' Line, 30' Skip 100 L.F.

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	159

N

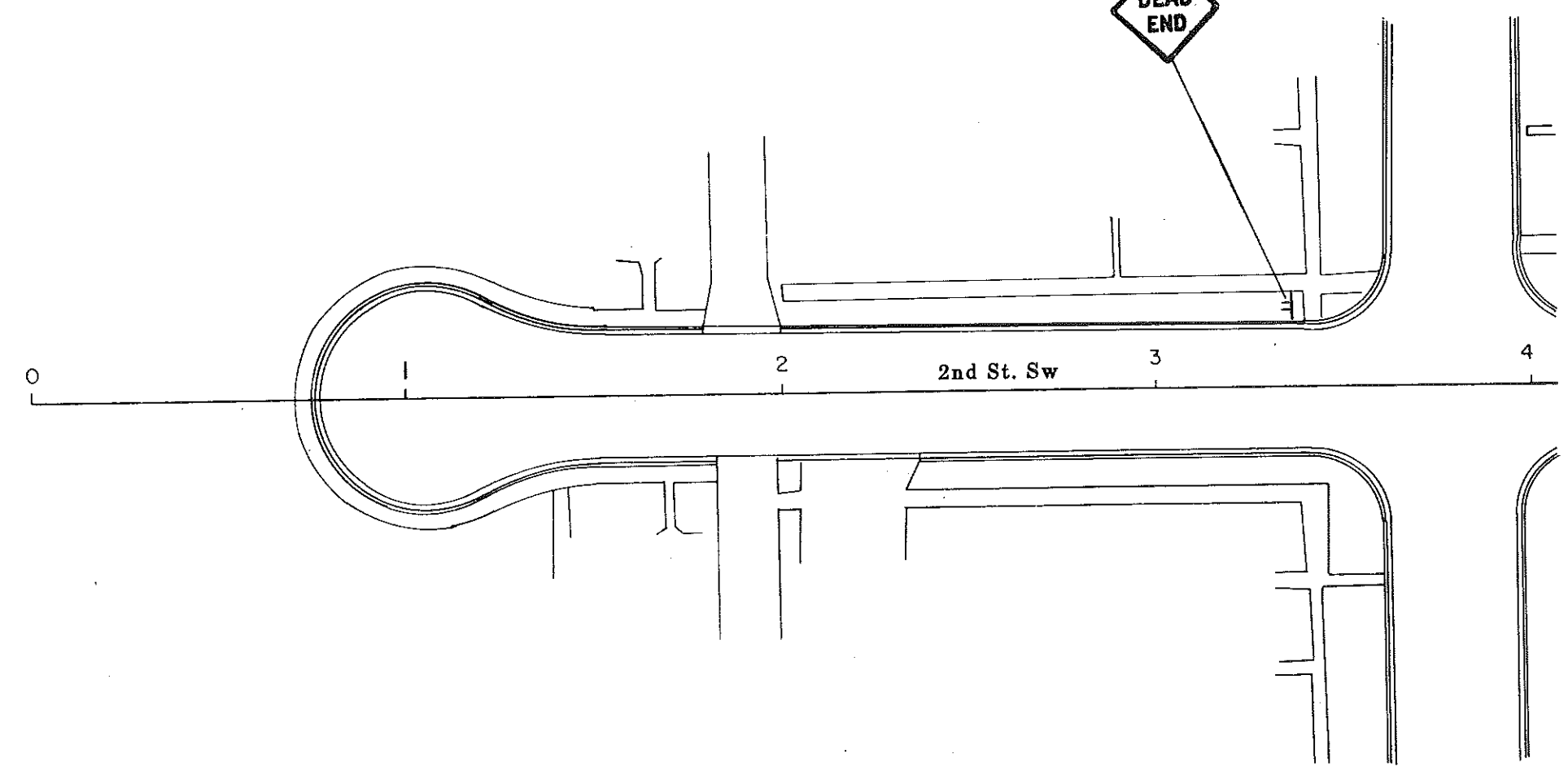
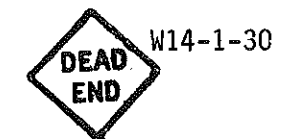


TRAFFIC CONTROL SYSTEM
 Signing & Pavement Marking Layout
 1st St. sw & 8th Ave sw
 Mandan N.D.

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	160



Sta. 3+35 Lt.
Assembly 19
WS



TRAFFIC CONTROL SYSTEM

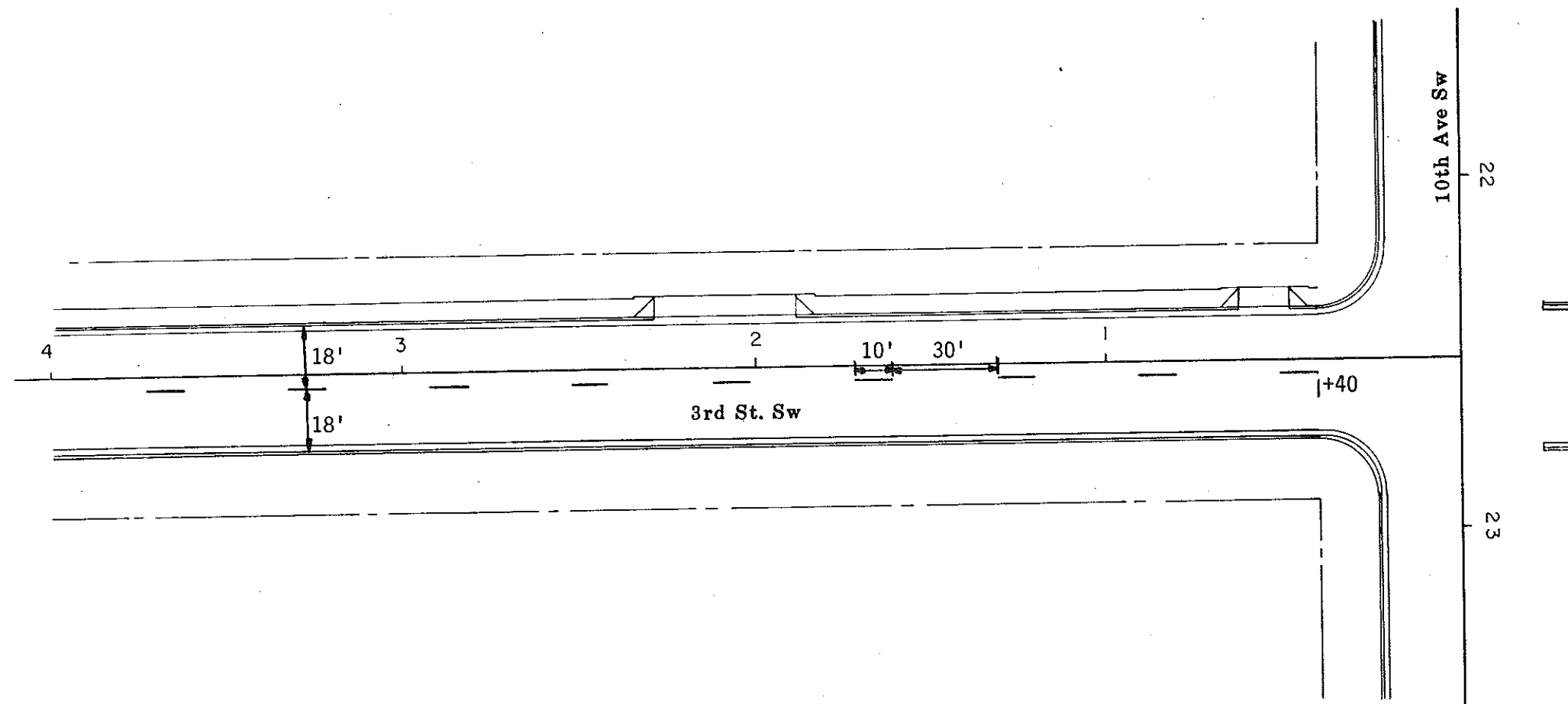
Signing Layout

2nd St. sw & 10th Ave sw
Mandan N.D.

PAVEMENT MARKING PAINTED-LINE

4" Yellow Lane Lines, 10' Line, 30' Skip 90 L.F.

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	101



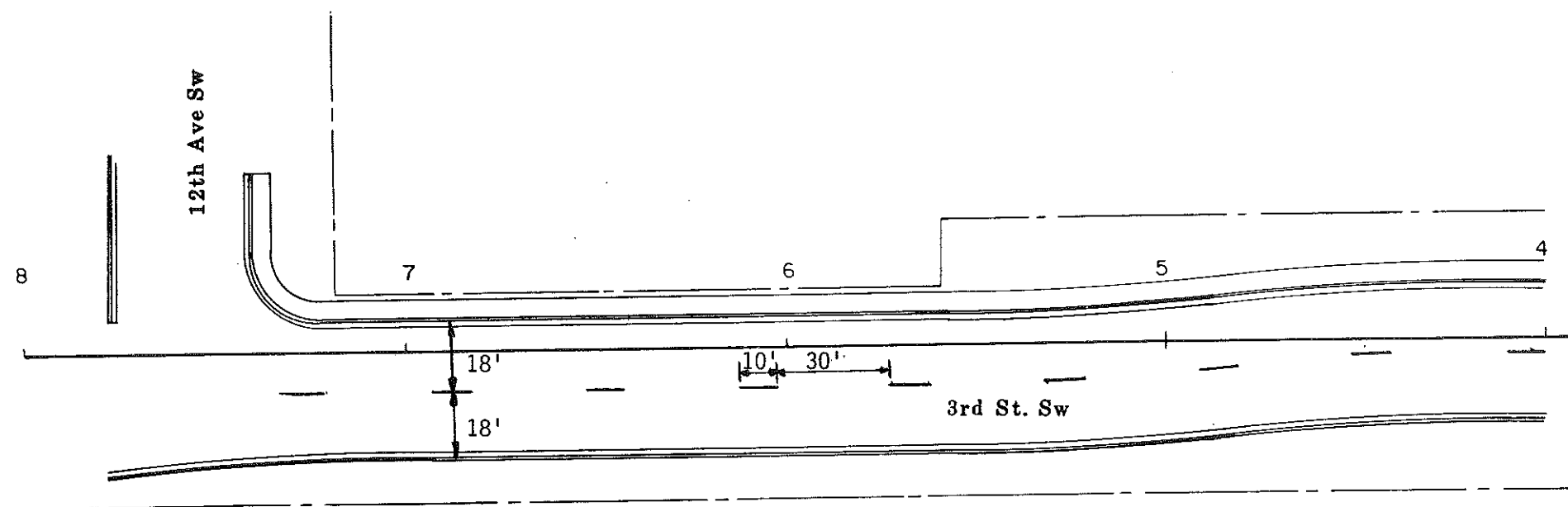
TRAFFIC CONTROL SYSTEM
Signing & Pavement Marking Layout

3rd St. sw & 10th Ave sw
Mandan N.D.

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	162

PAVEMENT MARKING PAINTED-LINE

4" Yellow Lane Line, 10' Line, 30' Skip 90 L.F.



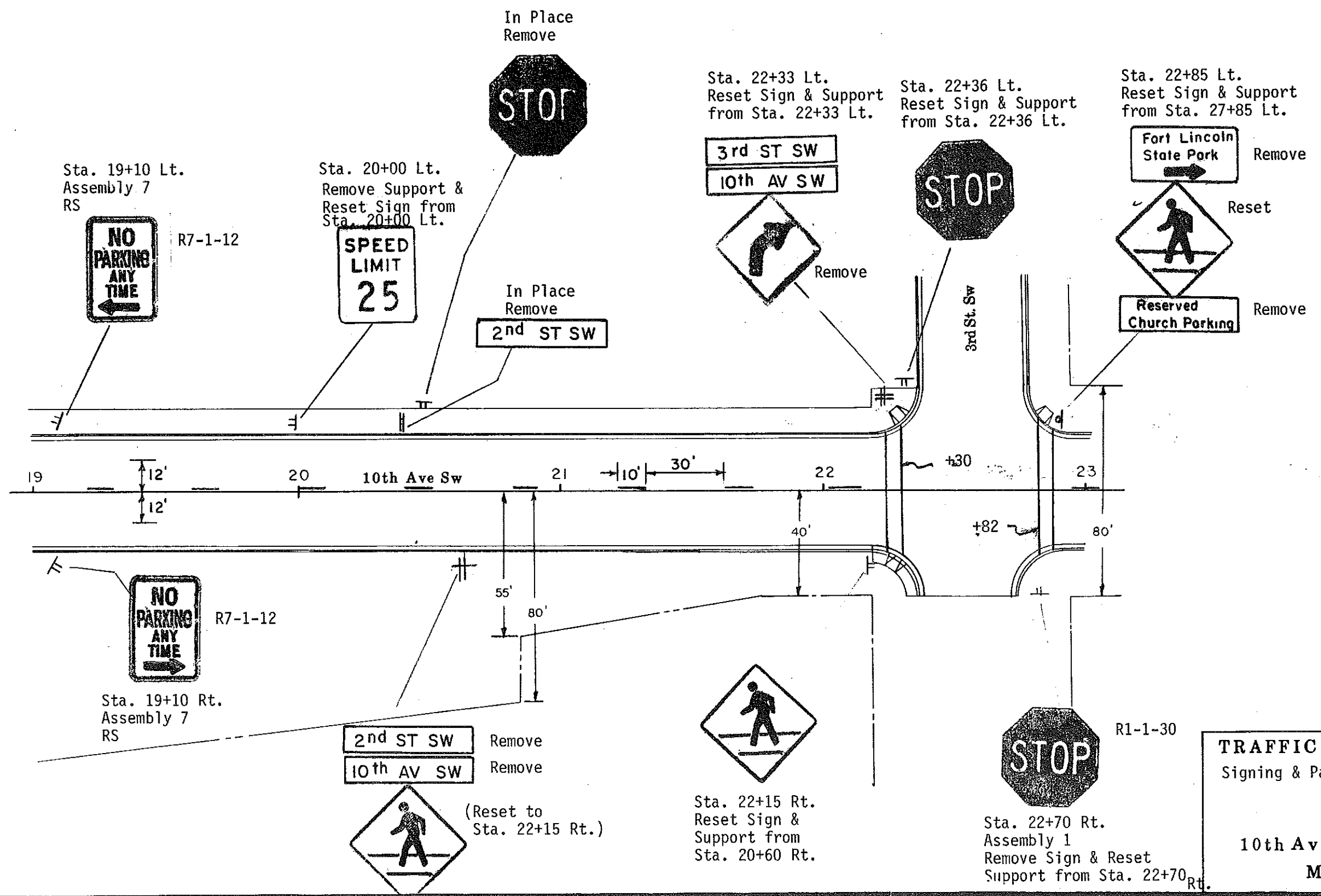
TRAFFIC CONTROL SYSTEM
 Signing & Pavement Marking Layout

3rd St. sw & 12th Ave sw
 Mandan N.D.

INSTALL PAVEMENT MARKING PAINTED--LINES
 4" Yellow Lane Lines, 10' Line, 30' Skip
 6" White Crosswalk Line

90 LF
 285 LF
 TOTAL 375 LF

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	RRS-1-006(005)066	163



TRAFFIC CONTROL SYSTEM
 Signing & Pavement Marking Layout

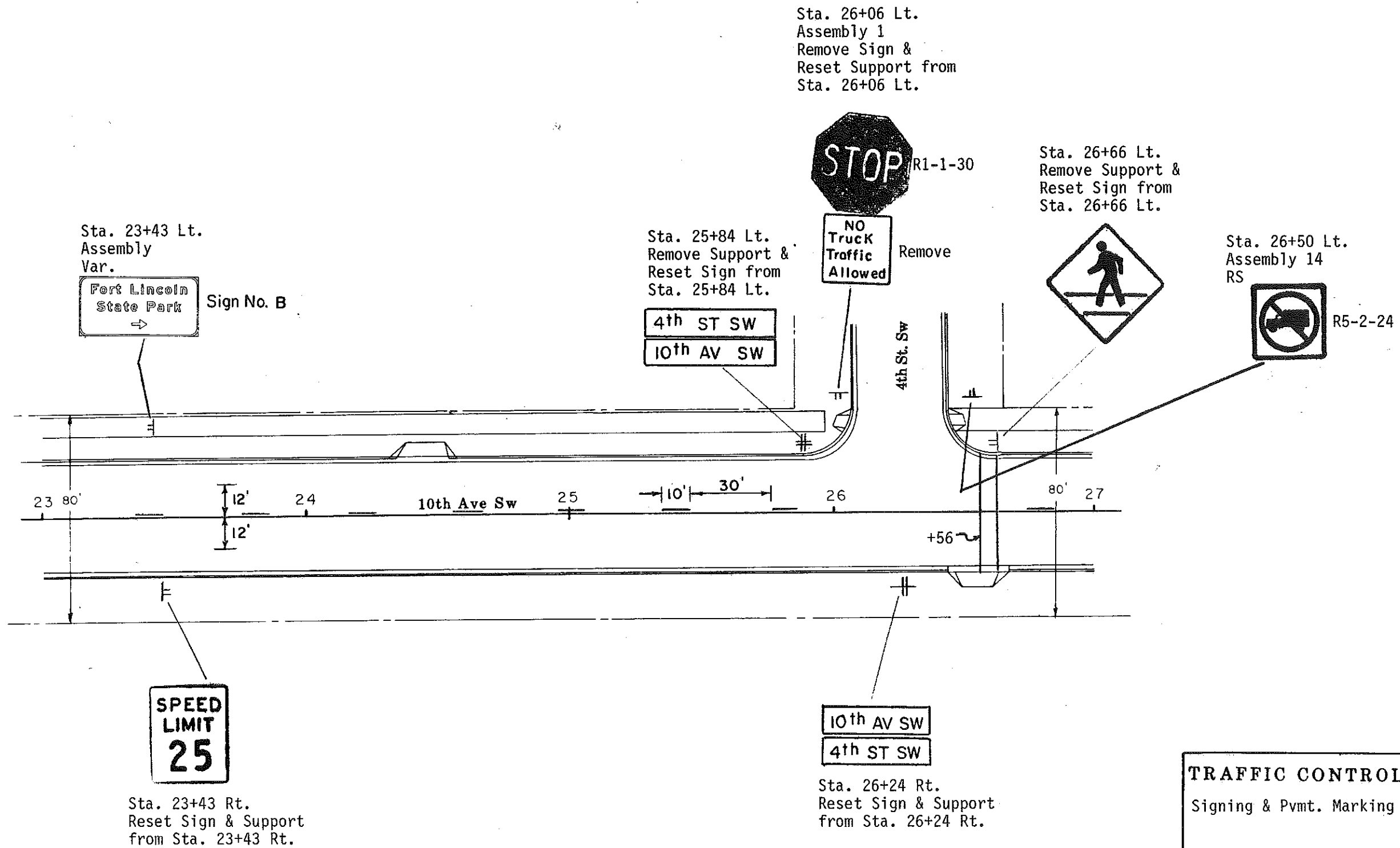
10th Ave sw (ND Hwy 6)
 Mandan N.D.

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-1-006(005)066	164

INSTALL PAVEMENT MARKING PAINTED--LINES

4" Yellow Lane Lines, 10' Line, 30' Skip
6" White Crosswalk Line

80 LF
132 LF
TOTAL 212 LF



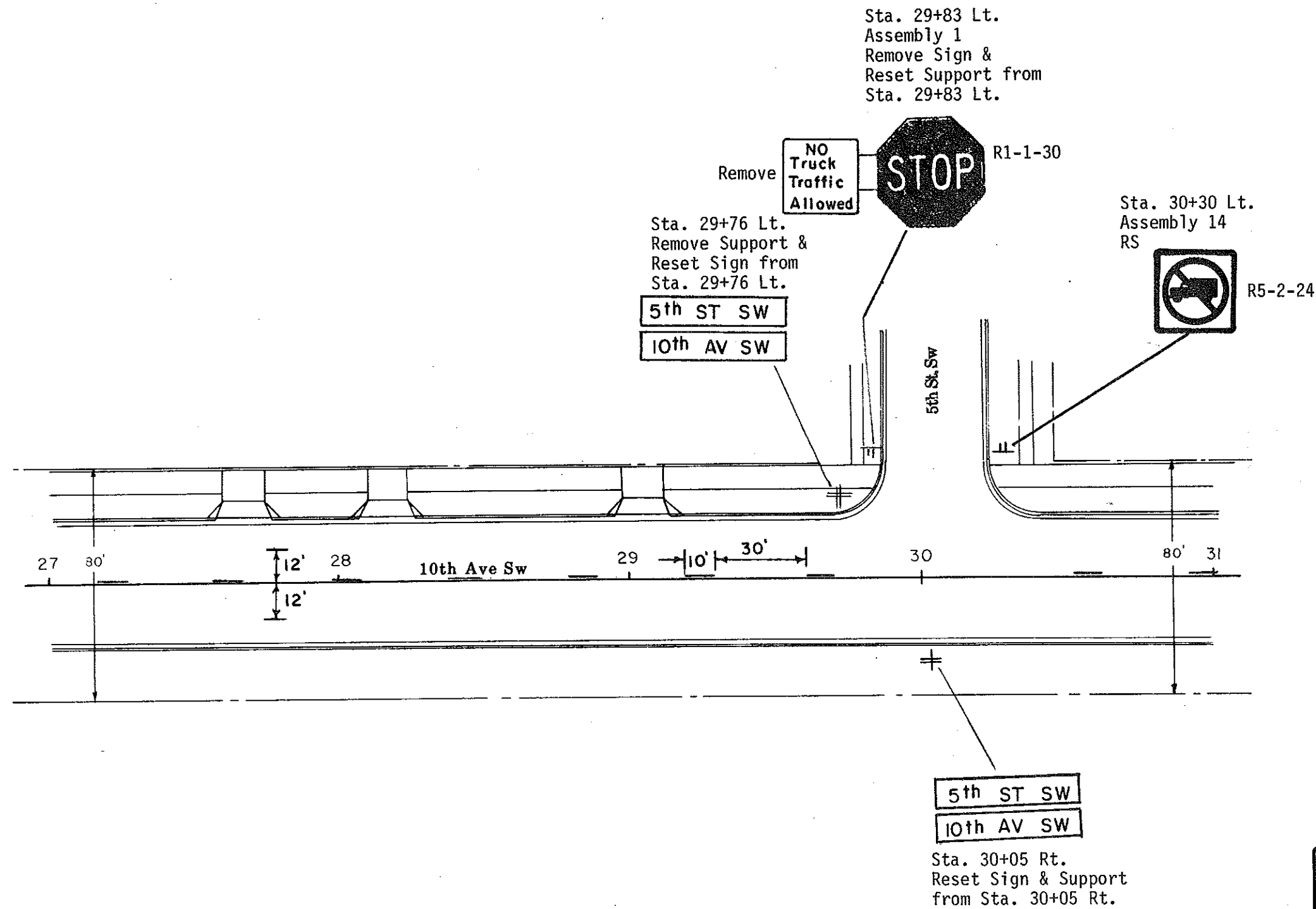
TRAFFIC CONTROL SYSTEM
 Signing & Pvmt. Marking Layout

10th Ave sw (ND Hwy 6)
 Mandan N.D.

INSTALL PAVEMENT MARKING PAINTED--LIENS
 4" Yellow Lane Lines, 10' Line, 30' Skip

90 LF

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-1-006(005)066	165



TRAFFIC CONTROL SYSTEM
 Signing & Pavement Marking Layout

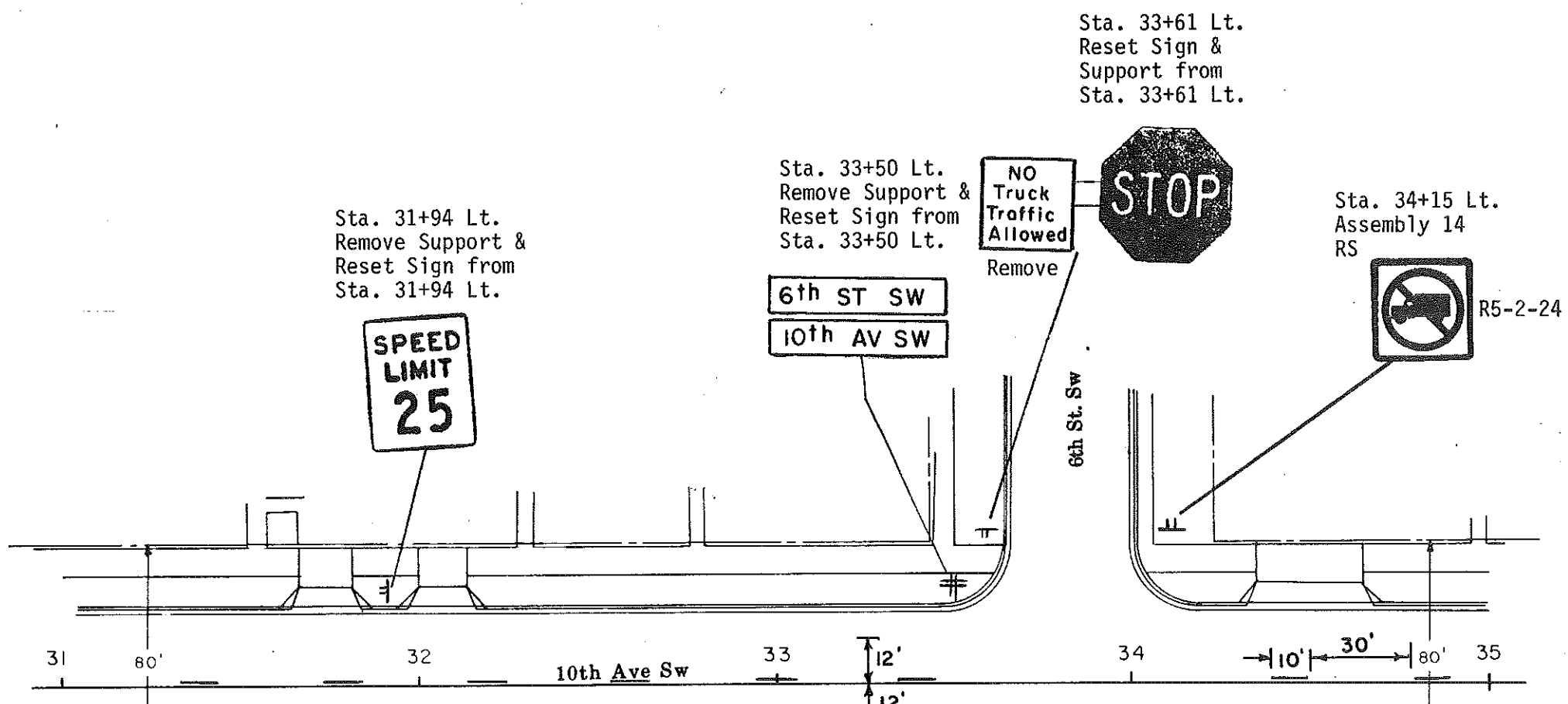
10th Ave sw (ND Hwy 6)
 Mandan N.D.

INSTALL PAVEMENT MARKING PAINTED--LINES

4" Yellow Lane Lines, 10' Line, 30' Skip

80 LF

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-1-006(005)066	166



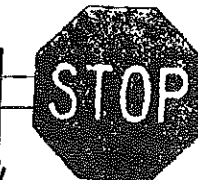
Sta. 31+94 Lt.
Remove Support &
Reset Sign from
Sta. 31+94 Lt.



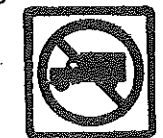
Sta. 33+50 Lt.
Remove Support &
Reset Sign from
Sta. 33+50 Lt.

6th ST SW
10th AV SW

NO
Truck
Traffic
Allowed
Remove



Sta. 34+15 Lt.
Assembly 14
RS



R5-2-24

31 80' 32 10th Ave Sw 33 12' 34 10' 30' 80' 35



Sta. 34+01 Rt.
Reset Sign &
Support from
Sta. 34+01 Rt.

6th ST SW
10th AV SW

(Reset to
Sta. 34+88 Rt.)



Sta. 34+17 Rt.
Reset Sign &
Support from
Sta. 34+17 Rt.



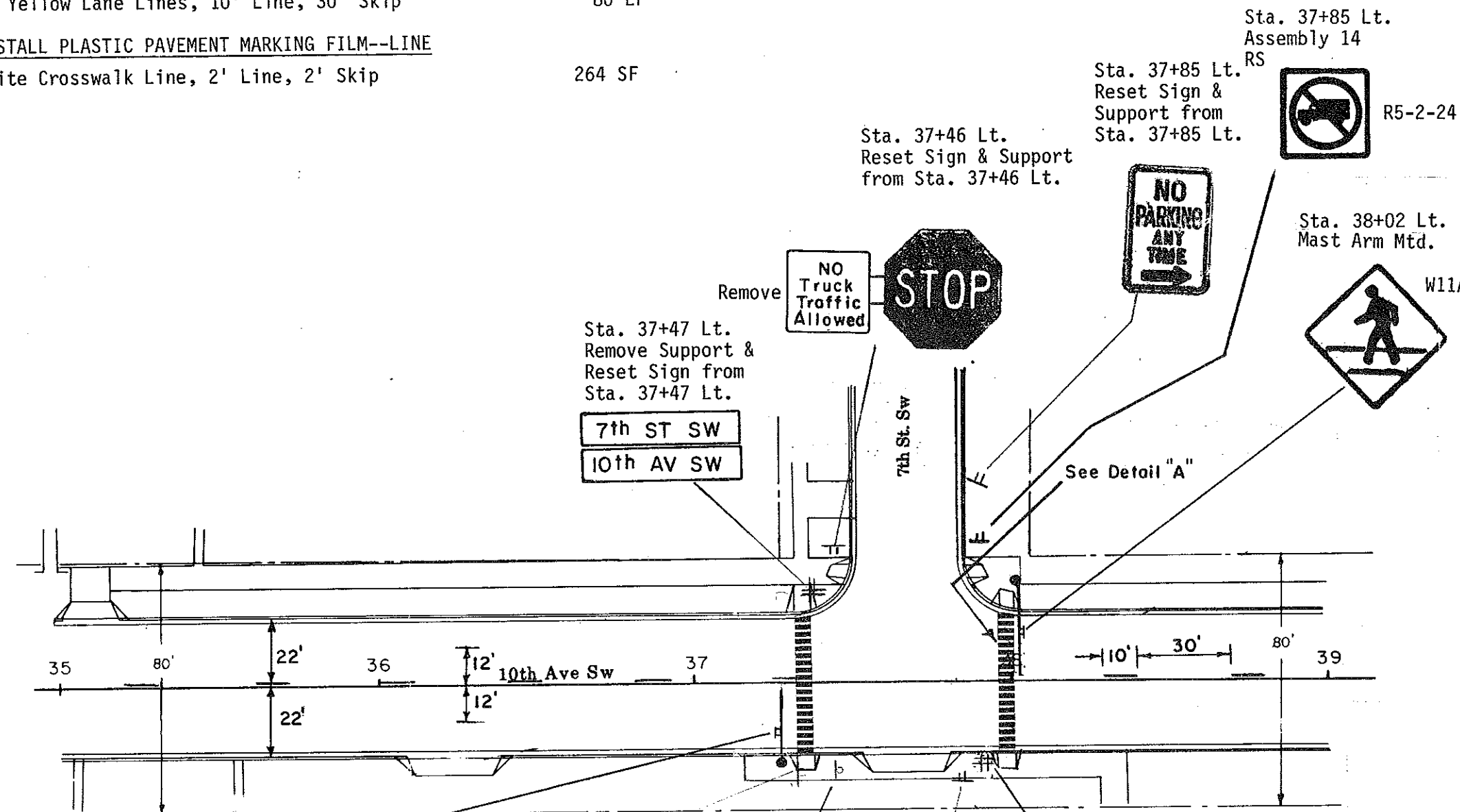
Sta. 34+88 Rt.
Reset Sign on
New Support from
Sta. 34+17 Rt.

TRAFFIC CONTROL SYSTEM
Signing & Pavement Marking Layout

10th Ave sw (ND Hwy 6)
Mandan N.D.

INSTALL PAVEMENT MARKING PAINTED--LINES
 4" Yellow Lane Lines, 10' Line, 30' Skip 80 LF

INSTALL PLASTIC PAVEMENT MARKING FILM--LINE
 White Crosswalk Line, 2' Line, 2' Skip 264 SF



Curb Face	2" [Symbol]	12" Min to 30" Max.
2' x 6' White Line	2" [Symbol]	12"
Wheel Track	2" [Symbol]	30" Max.
Wheel Track	2" [Symbol]	12" Min. to 30" Max.
Edge of Rdwy	2" [Symbol]	30" Max.
Edge of Rdwy	2" [Symbol]	16" Min. to 15" Max.

DETAIL "A"

W11A-2-36
 Sta. 37+28 Rt.
 Mast Arm Mtd.

Mandan Park Board
 ← Country Club
 ← Golf
 Signs to be Removed
 By Owners

Golfers Park Here
 Signs to be Removed
 By Owners

R1-1-30
 Sta. 37+89 Rt.
 Assembly 1
 Remove Sign &
 Support From
 Sta. 37+89 Rt.

10th AV SW
 7th ST SW
 Sta. 37+92 Rt.
 Assembly 442 SNS
 Remove Supports &
 Reset Sign Panels
 From Sta. 37+92 Rt.

TRAFFIC CONTROL SYSTEM
 Signing & Pavement Marking Layout
 10th Ave sw (ND Hwy 6)
 Mandan N.D.

INSTALL PAVEMENT MARKING PAINTED--LINES
 4" Yellow Lane Lines, 10' Line, 30' Skip

100 LF

INSTALL PLASTIC PAVEMENT MARKING FILM--LINE
 White Crosswalk Line, 2' Line, 2' Skip

132 SF

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-1-006(005)066	168

Sta. 40+90 Lt.
 Mast Arm Mtd.

Sta. 40+25 Lt.
 Remove Support &
 Reset Sign from
 Sta. 41+19 Lt.

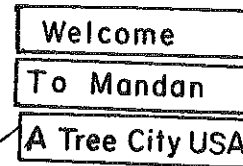


(Reset Sign to
 Sta. 40+25)



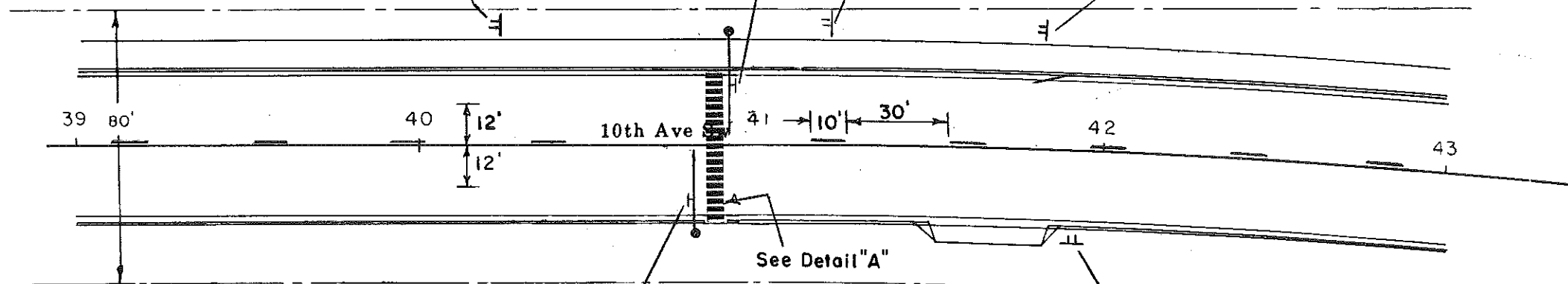
Sta. 41+19 Lt.
 Reset Sign &
 Support from
 Sta. 41+19 Lt.

Signs to be Removed
 By Owners



Curb Face	2" [Symbol]	12" Min. to 30" Max.
2' x 6' White Line	2" [Symbol]	24"
Wheel Track	2" [Symbol]	30" Max.
Wheel Track	2" [Symbol]	12" Min. to 30" Max.
Edge of Rdwy	2" [Symbol]	30" Max.
	2" [Symbol]	6" Min. to 15" Max.

DETAIL "A"



Sta. 40+80 Rt.
 Mast Arm Mtd.



Sta. 41+86 Rt.
 Reset Sign &
 Support from
 Sta. 41+86 Rt.

TRAFFIC CONTROL SYSTEM
 Signing, Pavement Marking, &
 Flashing Beacon Layout

 10th Ave sw (ND Hwy 6)
 Mandan N.D.

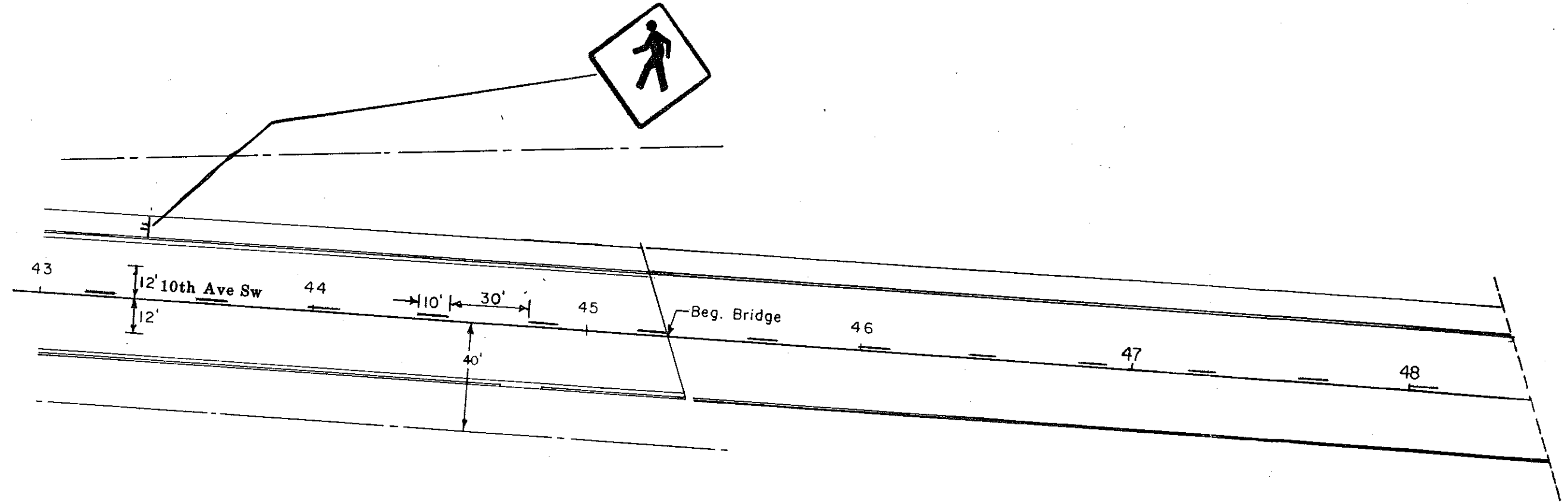
INSTALL PAVEMENT MARKING PAINTED--LINES
4" Yellow Lane Lines, 10' Line, 30' Skip

130 LF

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-1-006(005)066	169



Sta. 43+38 Lt.
Reset Sign & Support
from Sta. 44+90 Lt.

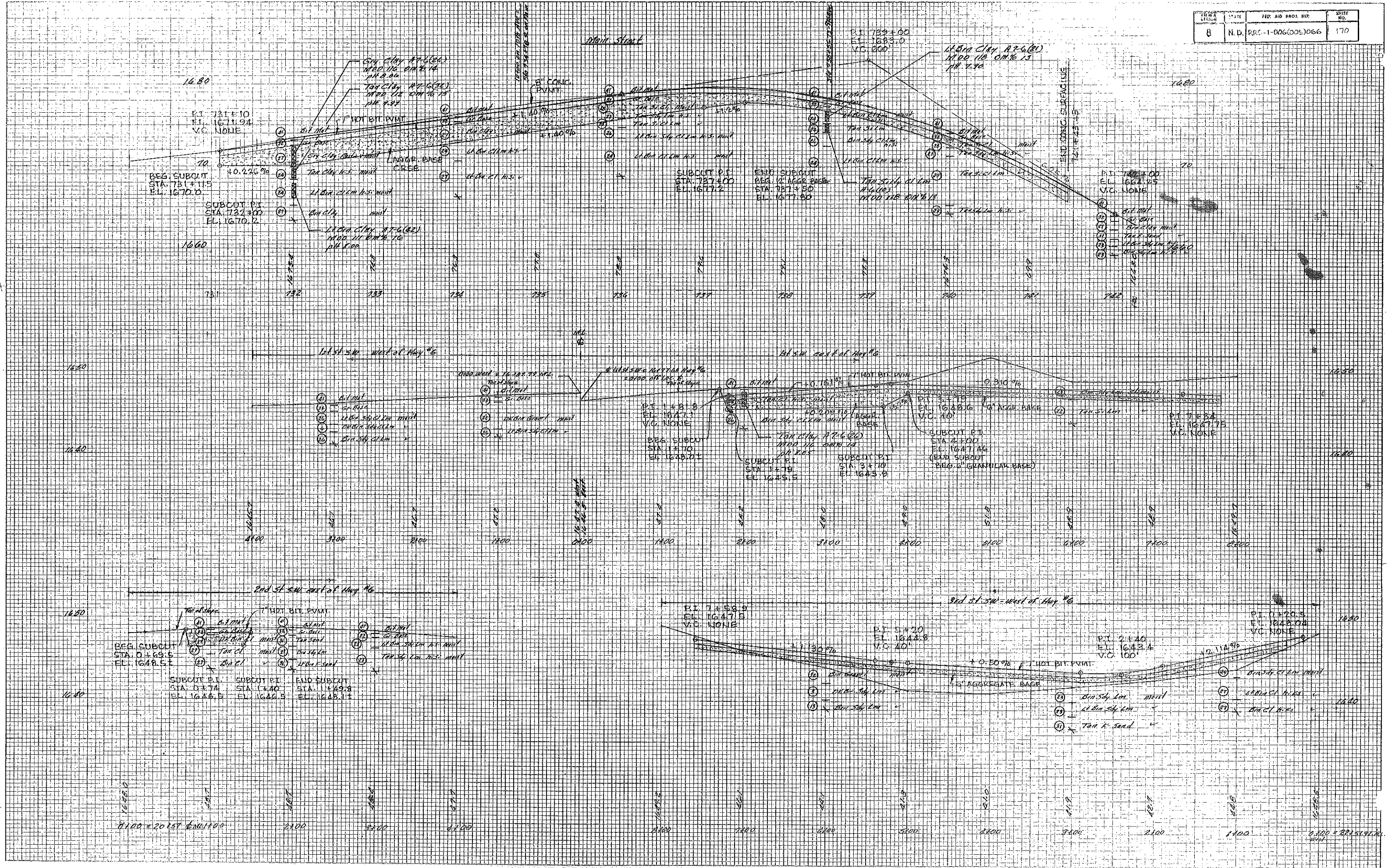


TRAFFIC CONTROL SYSTEM
Signing & Pavement Marking Layout

10th Ave sw (N.D. Hwy. 6)
Mandan N.D.

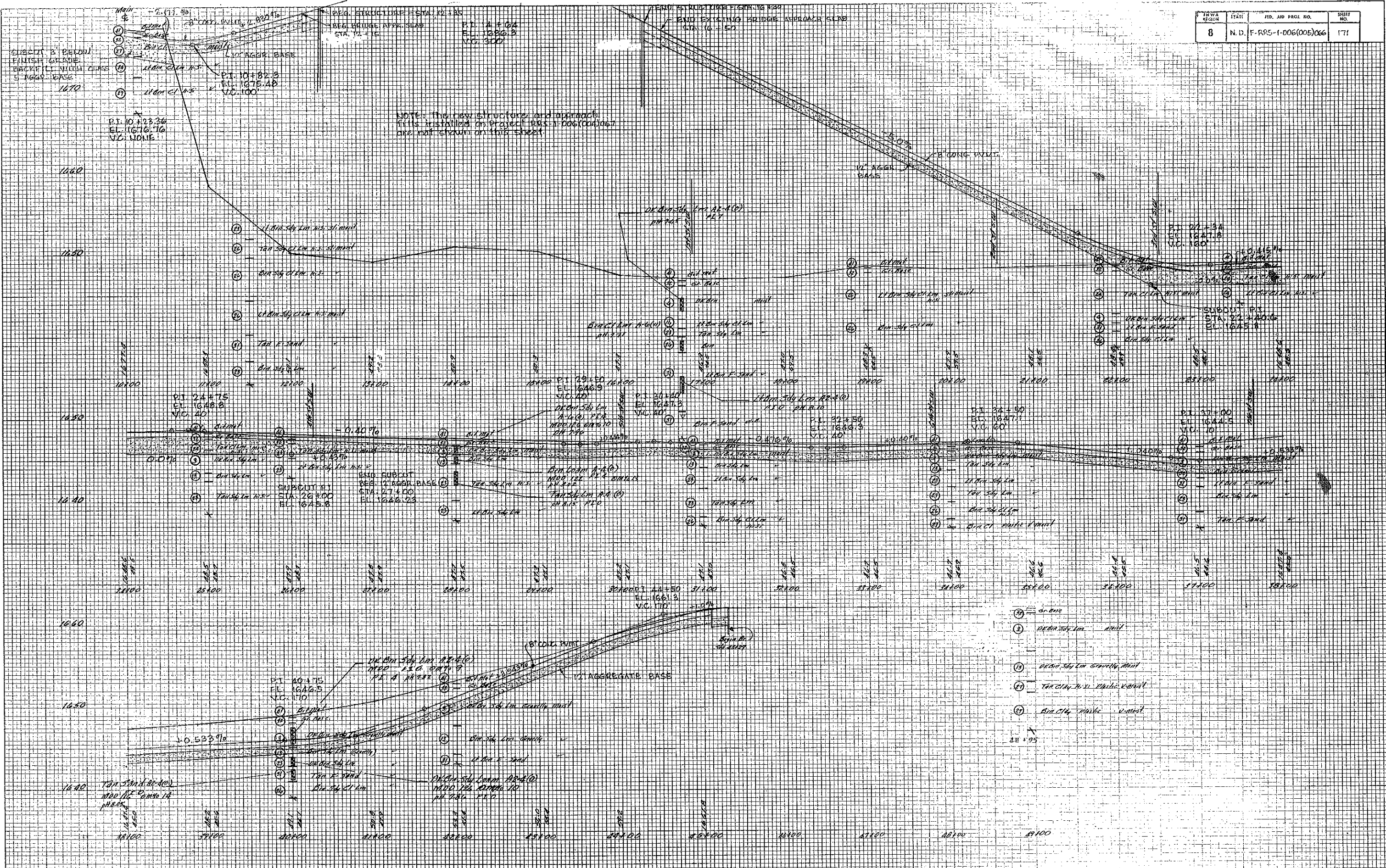
SURVEY PLOTTED
 NOTE BOOK
 NO. 40

SURVEY PLOTTED
 NOTE BOOK
 NO. 40



DATE	
BY	
FINAL SURVEY	
NOTED	
REVISIONS	
NO. DATE	
AREAS CHECKED	
NO.	

DATE	
BY	
ORIGINAL SURVEY	
NOTED	
REVISIONS	
NO. DATE	
AREAS CHECKED	
NO.	

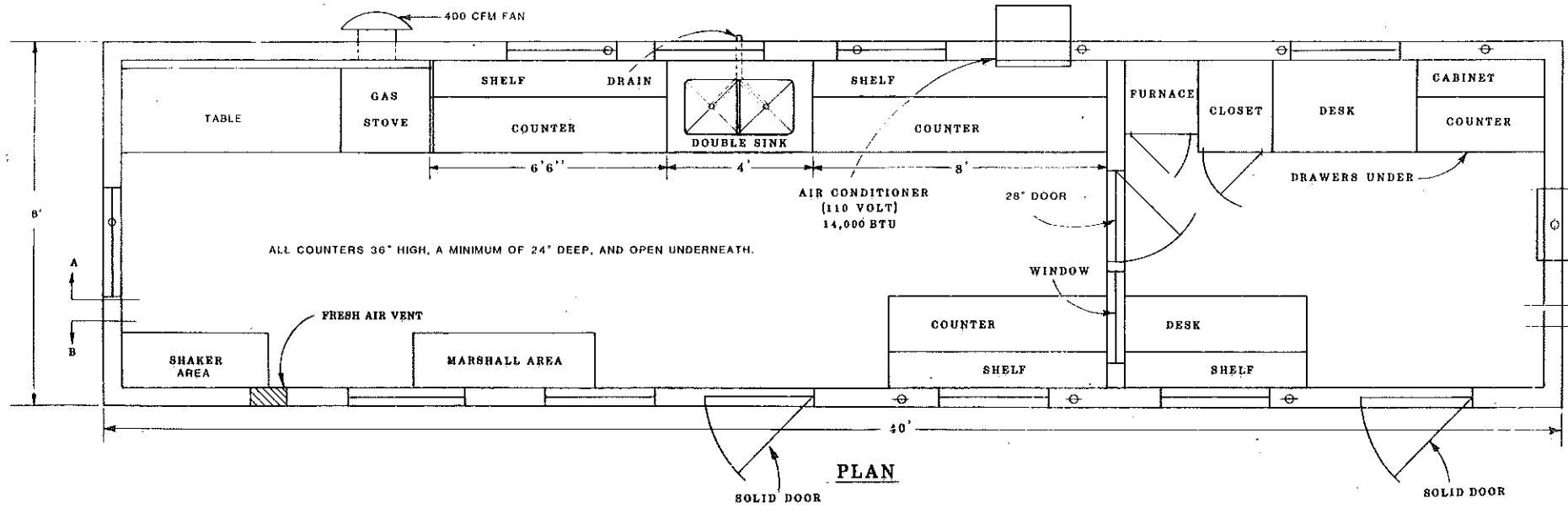


TYPE C FIELD LABORATORY

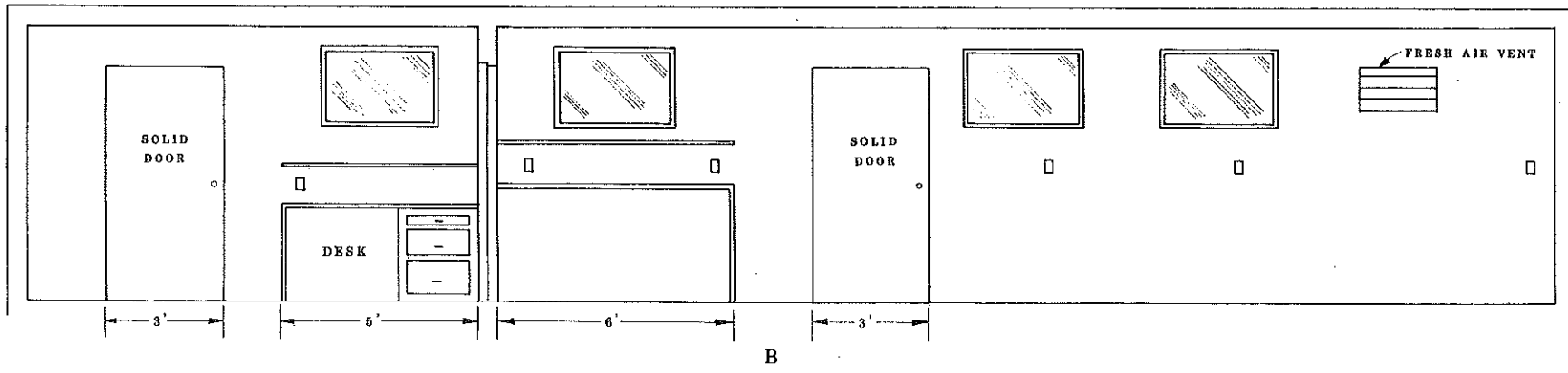
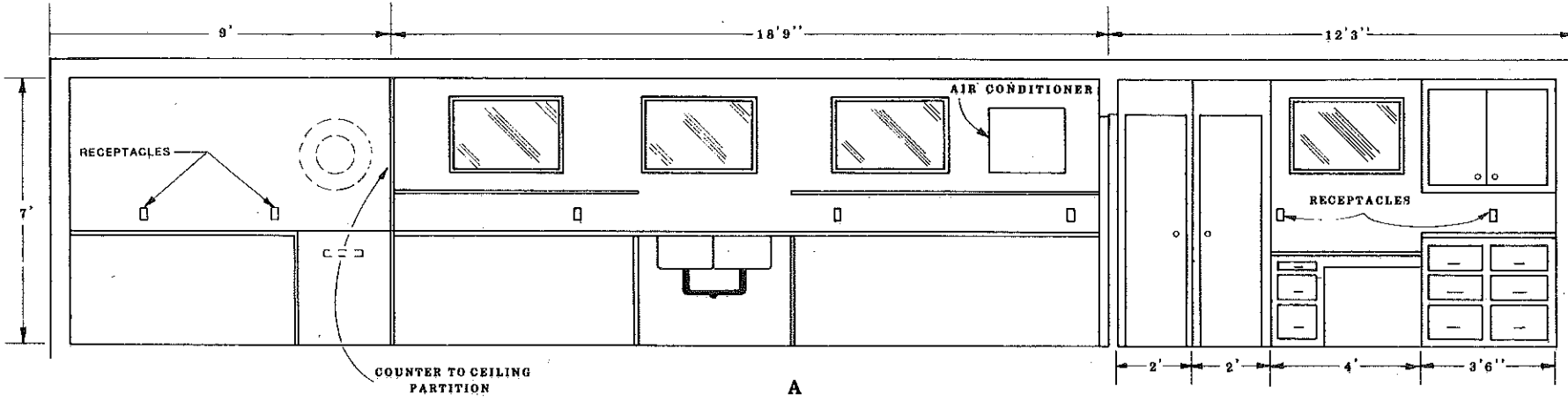
FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.		

D-706-1

F-RRS-1-006(005)066



PLAN



LONGITUDINAL SECTIONS

NOTES:

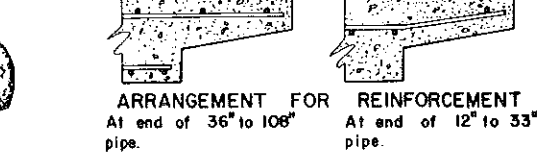
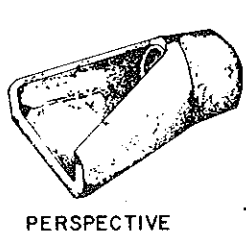
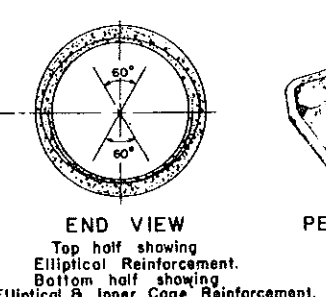
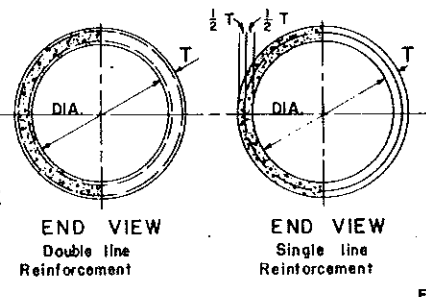
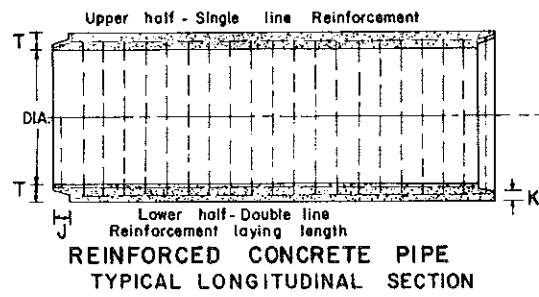
- There shall be a minimum of 6 exterior ventilated casement or double hung windows. The minimum total area of opening shall be 34 square feet. The number, size, and location of windows may be adjusted to fit conditions. Suggested locations are shown on drawing.
- The sink shall be double compartment stainless steel. Each compartment shall be a minimum of 16"x14"x10" deep. The sink shall be drained to an outside waste line. A trap is not required. Water service lines shall be copper or plastic having a diameter of 1/2 inch.
- The lab shall be equipped with an exhaust fan capable of removing inside air at a rate of 400 CFM.
- The fresh air vent shall be hinged to open or close manually.
- 24" x 48" table shall be provided capable of holding a 200 lb. masonry saw. The table shall have a minimum clearance of 36" overhead.
- The water supply tank shall have a capacity of 500 gallons.
- Steps shall be provided for each of two entrance doors. Steps for each area shall be made of, or covered with, a material providing for a non-slip surface. They shall be heavy duty steps that are capable withstanding heavy loadings and extensive use.
- The pressure tank on the pump shall be 20 gallon capacity.
- Locks, latches and hinges for main doors shall be heavy duty type to withstand the intense use in service.
- The wall between the office and the work area shall be properly insulated to prevent the transmission of heat & noise.
- The floor beneath the marshall area shall be heavily reinforced.
- The lab shall be equipped with steel cable tie downs and ground anchors at each corner of the lab.
- Electrical service entrance shall be wired for 100 amps, and have separate circuits for air conditioners. Convenience outlets shall have a minimum spacing of 4 feet in counter areas.

10-1-86	
REVISIONS	
DATE	CHANGE
5/5/88	Drawing and Notes

NORTH DAKOTA
STATE HIGHWAY DEPARTMENT

APPROVED: *D. W. Lee*
Design Engineer

REINFORCED CONCRETE PIPE CULVERT AND END SECTIONS

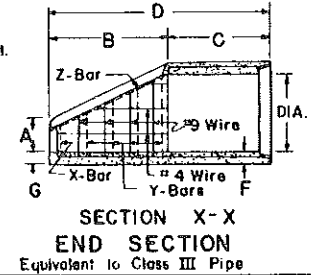
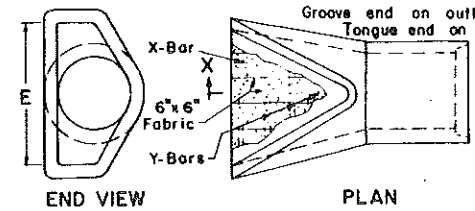


SEE STANDARD D-714-22 FOR DETAILS OF CONCRETE PIPE TIES (TIE BOLTS).

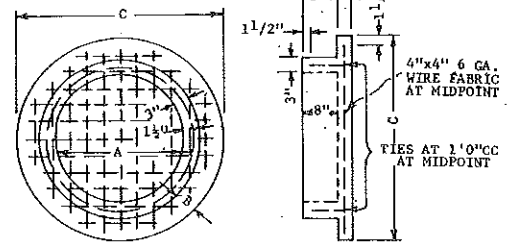
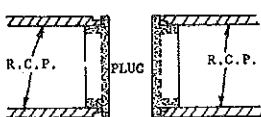
REINFORCED CONCRETE PIPE
TYPICAL LONGITUDINAL SECTION

REINFORCED CONCRETE PIPE PLUG

DIA.	TERMINAL DIMENSIONS							REINFORCING STEEL						
	A	B	C	D	E	F	G	X	Y	Z	A	B	C	D
12	0-4	2-0	4-0	6-0	2-0	2	2	2 1/2 x 2	6-3/4 x 2	@ 6" c.c.	2-1/2 x 4			
15	0-6	2-3	3-10	6-1	2-6	2 1/4	2 1/4	2 1/2 x 2 1/2	6-1/2 x 2 1/2	@ 6" c.c.	2-3/8 x 4			
18	0-9	2-3	3-10	6-1	3-0	2 1/2	2 1/2	2 1/2 x 3	6-1/2 x 3	@ 6" c.c.	2-3/4 x 4			
21	0-9	3-0	3-1 1/2	6-1 1/2	3-6	2 3/4	2 3/4	2 3/8 x 3 1/2	8-1/4 x 3 1/2	@ 6" c.c.	2-3/8 x 5			
24	0-9 1/2	3-7 1/2	2-6	6-1 1/2	4-0	3	3	2 1/2 x 4	8-3/4 x 4	@ 6" c.c.	2-3/8 x 6			
27	0-10 1/2	4-1 1/2	2-0	6-1 1/2	4-6	3 1/4	3 1/4	2 1/2 x 5	8-3/4 x 5	@ 6" c.c.	2-3/8 x 6			
30	1-0	4-6	3-7 3/4	6-1 3/4	5-0	3 1/2	3 1/2	2 1/2 x 5	12-3/8 x 5	@ 6" c.c.	2-1/2 x 6			
36	1-3	5-3	2-10	6-1 3/4	6-0	4	4	2 1/2 x 6	18-3/8 x 6	@ 6" c.c.	2-1/2 x 8			
42	1-9	5-3	2-11	6-2	6-6	4 1/2	4 1/2	2 1/2 x 7	12-1/2 x 7	@ 9" c.c.	2-1/2 x 8			
48	2-0	6-0	2-2	6-2	7-0	5	5	2 1/2 x 8	16-1/2 x 8	@ 6" c.c.	2-1/2 x 8			
54	2-3	6-6	2-9 1/2	6-2 1/2	7-6	5 1/2	5 1/2	2 1/2 x 8	16-1/2 x 8	@ 7" c.c.	2-1/2 x 8			
60	2-11	6-0	3-3	6-3	8-0	6	6	2 1/2 x 9	16-1/2 x 9	@ 6" c.c.	2-1/2 x 9			
66	2-6	6-0	2-3	6-3	8-6	6 1/2	5 1/2	2 1/2 x 9	22-1/2 x 9	@ 6" c.c.	2-1/2 x 9			
72	3-0	6-6	1-9	6-3	9-0	7	6	2 1/2 x 10	24-1/2 x 10	@ 6" c.c.	2-1/2 x 9			
78	3-0	7-6	1-9	6-3	9-6	7 1/2	6 1/2	2 1/2 x 10	24-1/2 x 10	@ 6" c.c.	2-1/2 x 10			
84	3-0	7-6 1/2	1-9	6-3 1/2	10-0	8	6 1/2	4 1/2 x 10	28-1/2 x 10	@ 6" c.c.	4-1/2 x 10			
90	3-5	7-3 1/2	2-0	9-3 1/2	11-0	8 1/2	6 1/2	4 1/2 x 11	28-1/2 x 11	@ 6" c.c.	4-1/2 x 10			



PIPE DIAMETER	A	B	C
15	8	2.25	19.5
18	11	3.0	23.0
21	14	3.25	26.5
24	17	3.50	30.0
27	20	3.75	33.5
30	23	4.0	37.0
33	26	4.25	40.5
36	29	4.50	44.0
42	35	5.0	51.0
48	41	5.50	58.0

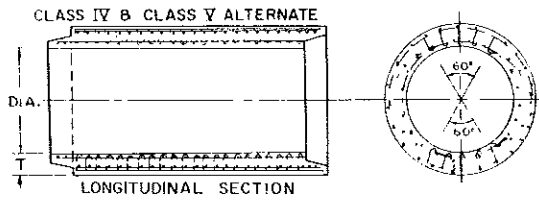


Permissible Fill Heights
RCP-Sewer-Trench Conditions
Other than Class I

PIPE SIZE	CLASS I	CLASS II	CLASS III	CLASS IV		CLASS IV ALTERNATE		CLASS V		CLASS V ALTERNATE	
				D-LOAD TO PRODUCE A 0.01 INCH CRACK		2000		3000		3750	
				D-LOAD TO PRODUCE ULTIMATE LOAD		3000		5000 PSI		5000 PSI	
2" thru 54"	800	1000	1350	4000 PSI		4000 PSI		5000 PSI		5000 PSI	
60" thru 108"	800	1000	1350	4000 PSI		4000 PSI		6000 PSI		5000 PSI	

NOTES: All reinforcement shall be electrically welded cold drawn steel wire fabric.
Circular reinforcement shall lap in accordance to A.A.S.H.O. M170.
All circular, longitudinal and elliptical reinforcement shall be assembled and securely fastened in cage fashion so as to maintain reinforcement in exact shape and correct positions within the forms.
Laying length of pipe: 12" to 66" (incl) - Not less than 4 feet
66" to 108" (incl) - Not less than 6 feet

Joints shall be sealed with rubber gaskets or with sealer approved by the engineer whenever pipe are specified for storm drains or sanitary sewers.



Ai, Ae, Ao = Minimum circumferential reinforcement required in square inches per lineal foot of pipe.
Ar = Minimum radial reinforcement required in square inches per square foot of pipe.
N = Minimum number of rows of radial reinforcing at top and bottom of pipe.
S = Maximum circumferential spacing of rows of radial reinforcing.

REVISIONS	
DATE	CHANGE
11-5-86	Note Added
7-17-87	ADDED PIPE PLUG DETAIL
8-1-88	Reinforcement Cage

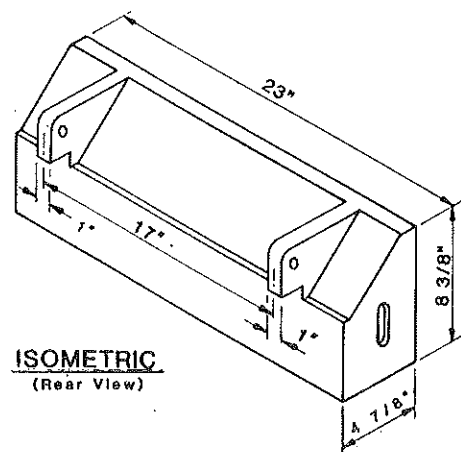
NORTH DAKOTA
STATE HIGHWAY DEPARTMENT
APPROVED: *[Signature]*
DESIGN ENGINEER

INLET - TYPE 1

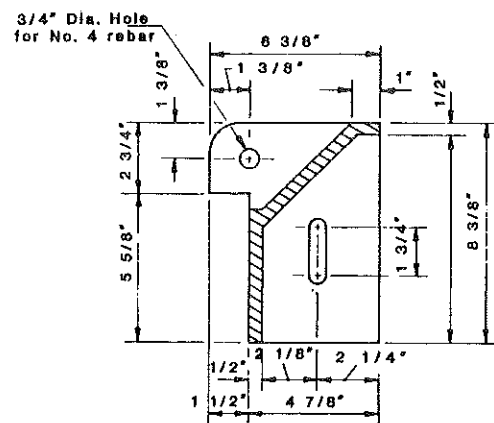
FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.		

D-722-1

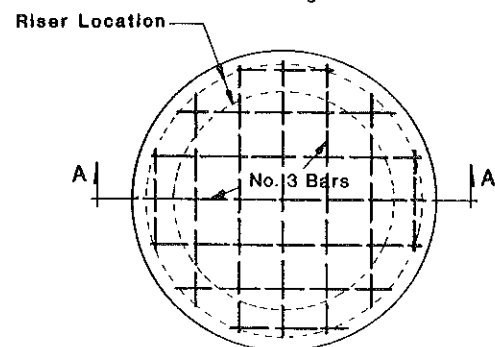
F-RRS-1-006(005)066



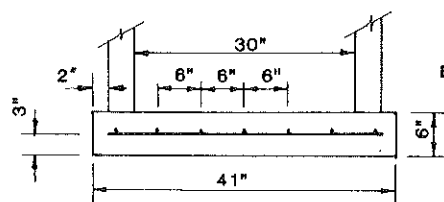
ISOMETRIC
(Rear View)



CURB BOX
Weight - 80 lbs

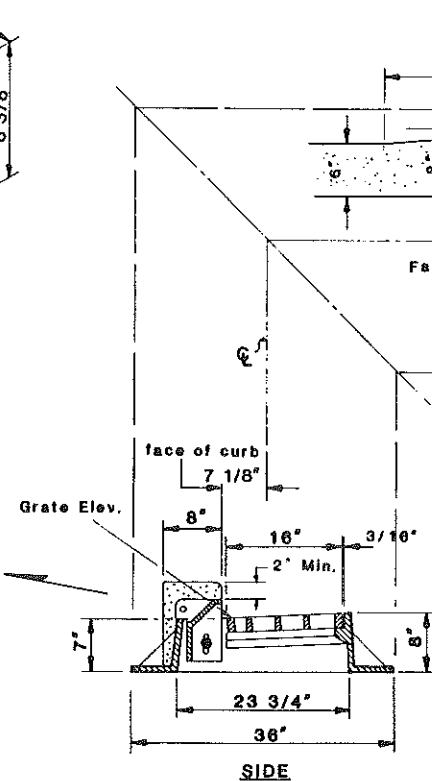


PLAN

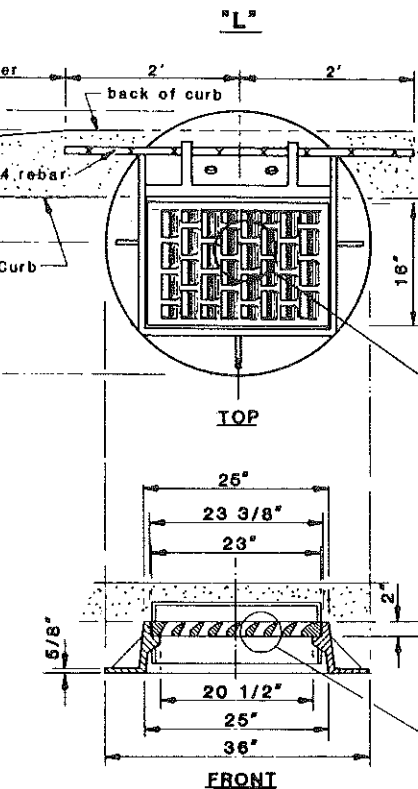


Sect. A - A

RISER DETAILS



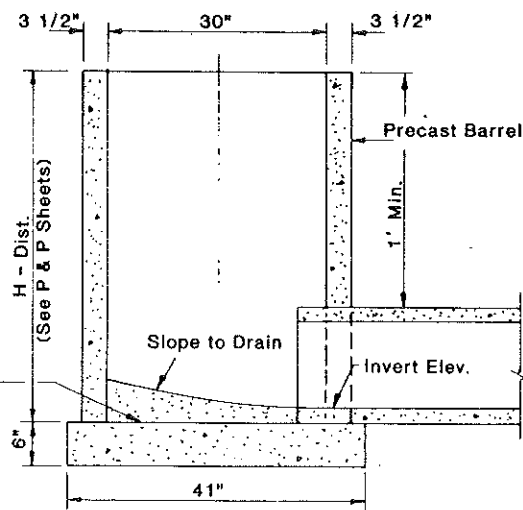
SIDE



FRONT

CASTING DETAILS

Weights - Frame - 209 lbs
Grate - 110 lbs



ELEVATION

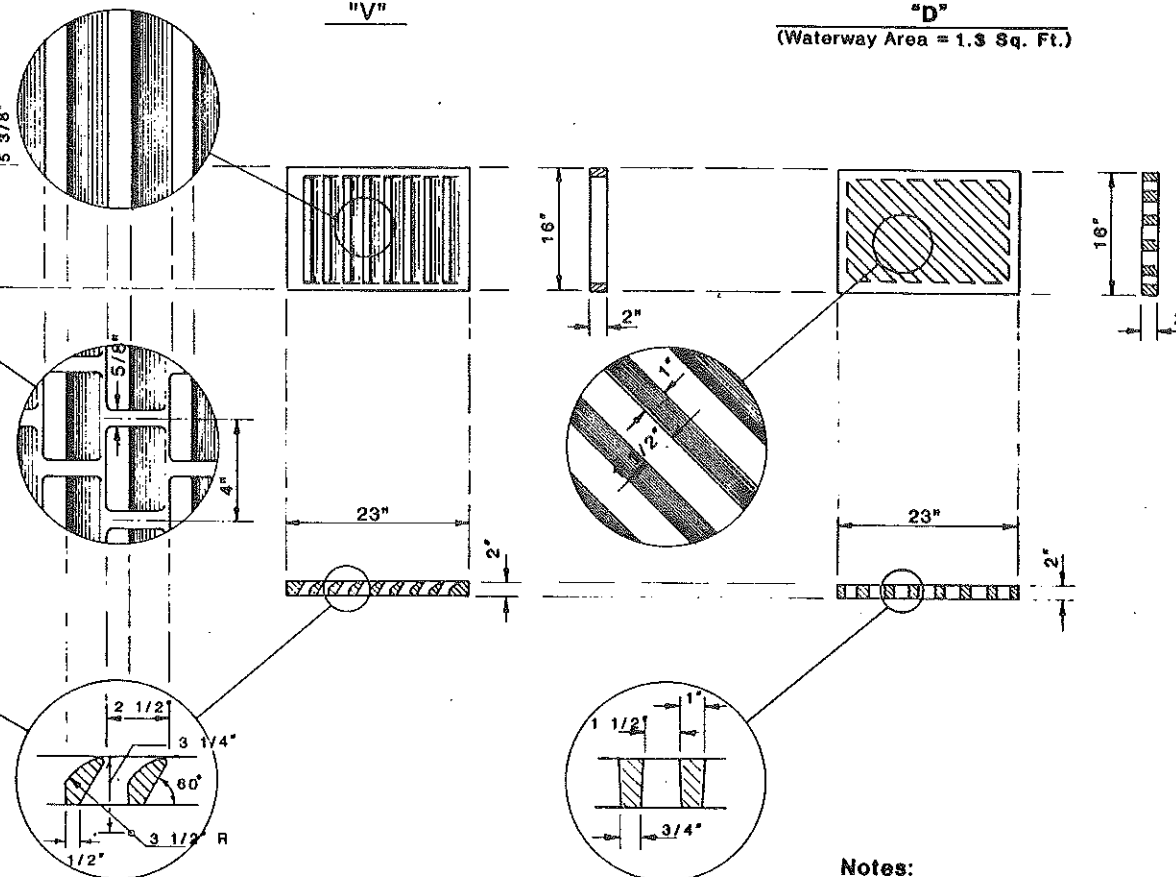
← GRATE STYLES →

"L"

"V"

"D"

(Waterway Area = 1.3 Sq. Ft.)



Notes:

1. Other castings, similar in dimension and of equal or greater weight than that shown, may be used if accepted by the engineer in writing. The grate style shall be as specified on the plans.
2. Metal used in the manufacture of castings shall conform to AASHTO M-105, Class 35B.
3. The contractor shall have the option of using precast or poured in place bases. Class of concrete shall be AE. The aggregate size shall be approved by the engineer in the field. Construction shall be in accordance with section 722.03 of the Standard Specifications.
4. Precast risers shall be constructed in accordance with AASHTO M199.

Pay Item

Inlet - Type 1 Ea.

December 1, 1989

Revisions

Date Change

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

Approved: *David K. Oster*
Design Engineer

INLET - CATCH BASIN

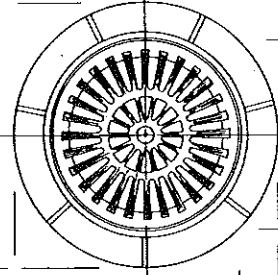
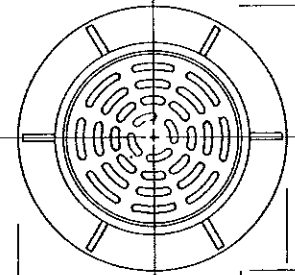
FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.		

D-722-1A

F-RRS-1-006(005) 066

Type A
(Waterway Area - 1.1 Sq. Ft.)

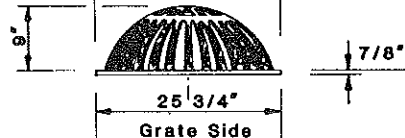
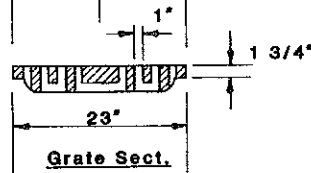
Beehive



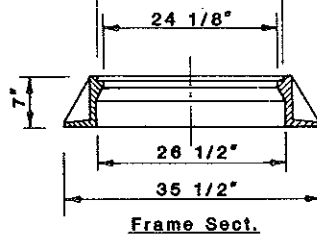
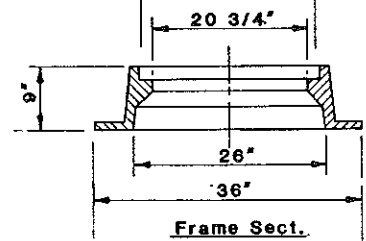
Top

Top

CASTINGS



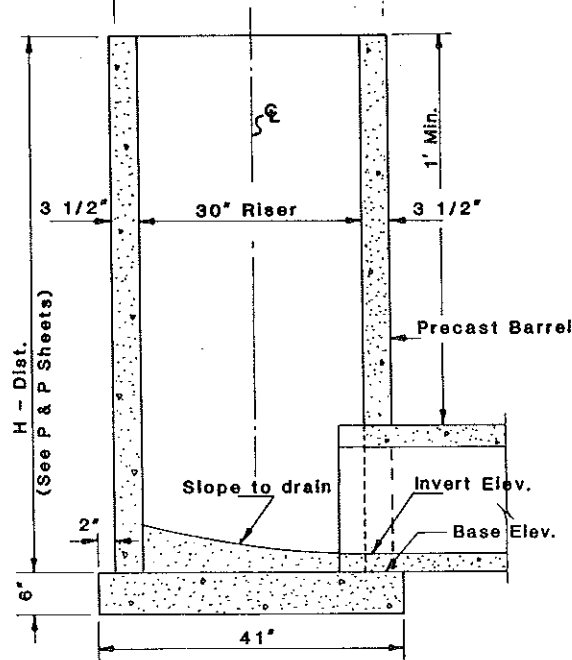
Casting Weight - 420 lbs.



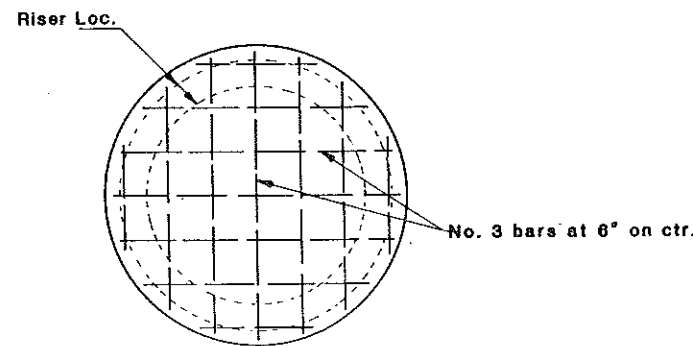
Casting Weights
6" - 285 lbs.
9" - 300 lbs.

Pay Items

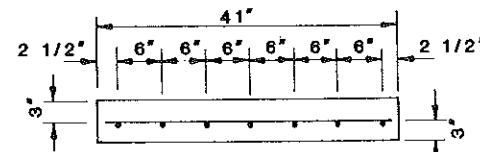
- Inlet - Catch Basin, Type A Ea.
- Inlet - Catch Basin, 6 In. Beehive Ea.
- Inlet - Catch Basin, 9 In. Beehive Ea.



INLET ELEVATION



Plan



Section

December 1, 1989	
Revisions	
Date	Change

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION
Approved: *David K. O. Lee*
Design Engineer

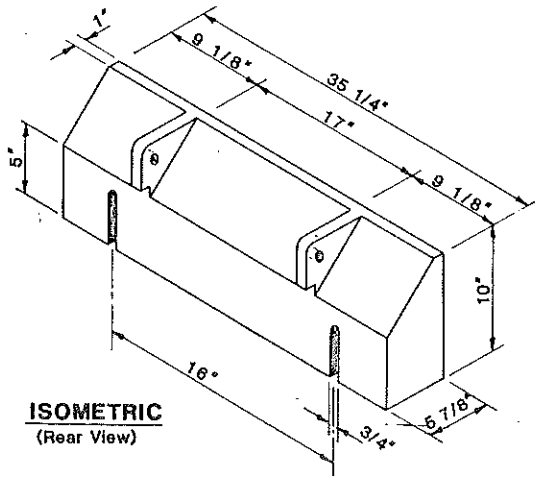
INLET - TYPE 2

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.		

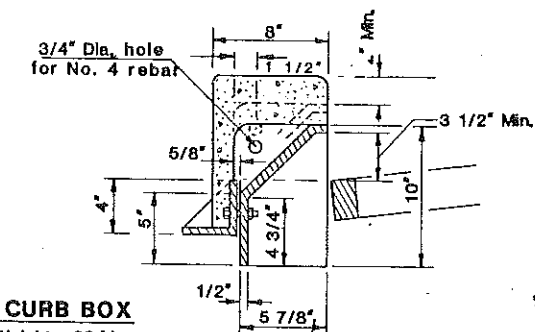
D-722-2

F-RRS-1-006(005)066

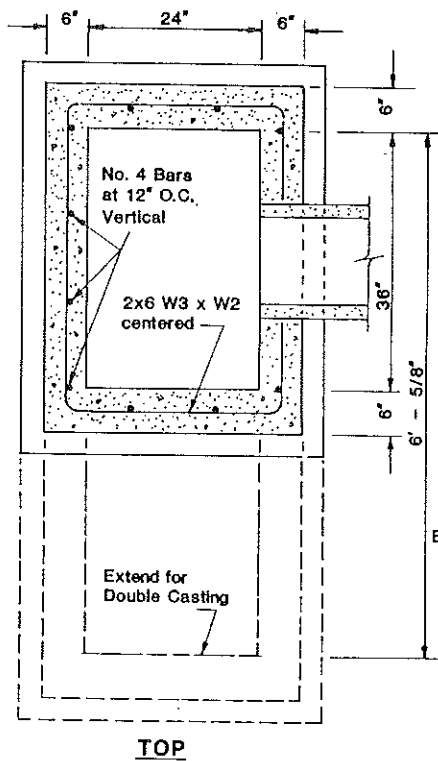
← GRATE STYLES →



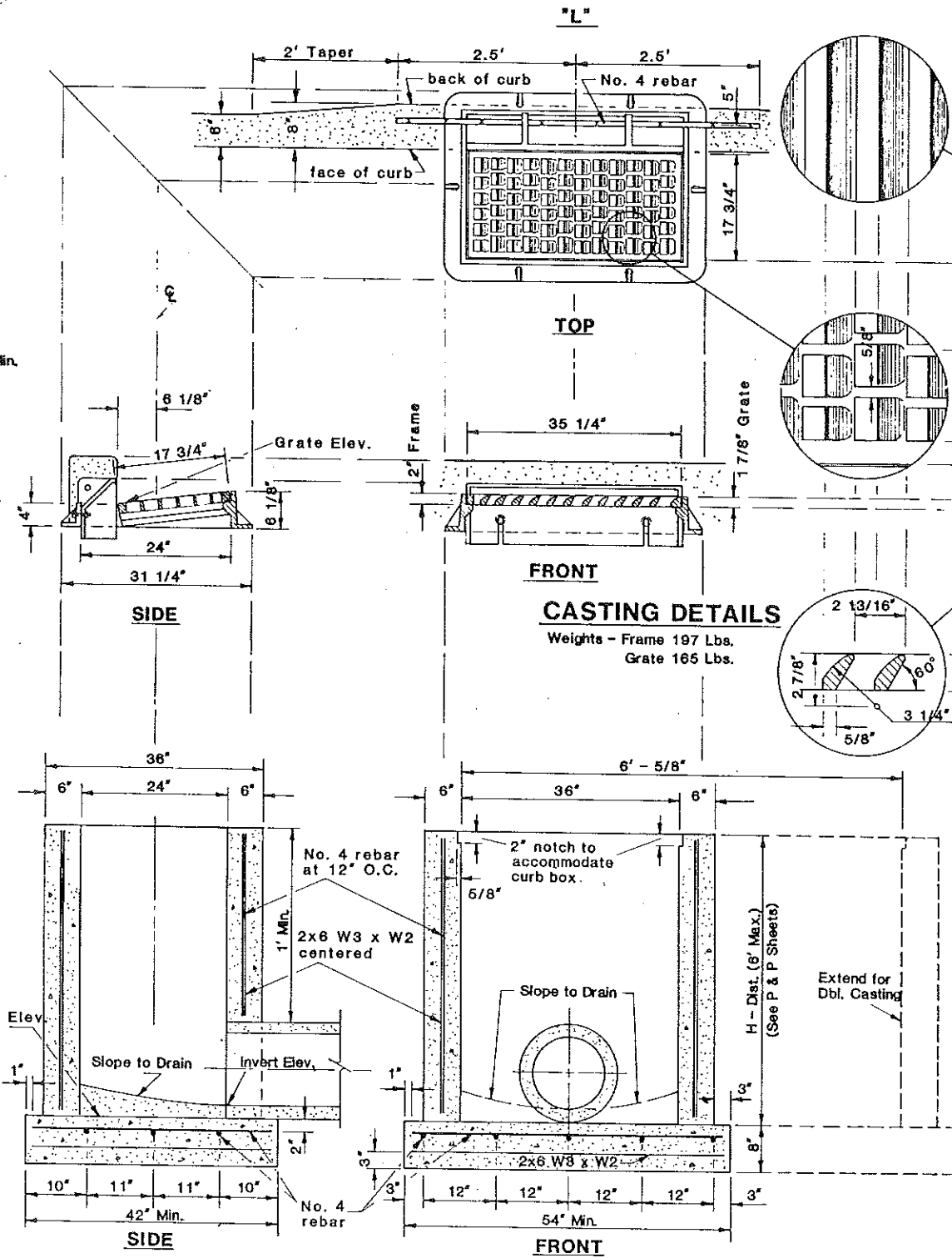
ISOMETRIC
(Rear View)



CURB BOX
Weight - 90 Lbs.



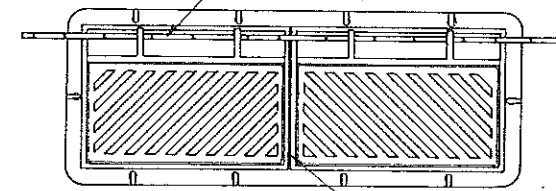
TOP



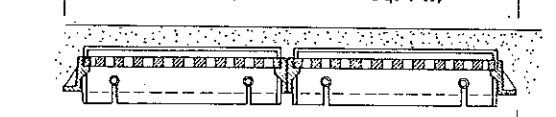
CASTING DETAILS

Weights - Frame 197 Lbs.
Grate 165 Lbs.

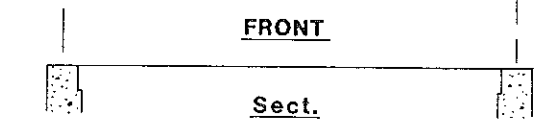
Continuous No. 4 Rebar thru both castings
(Min. Length 8 Ft.)



TOP
(Waterway Area - 3.8 Sq. Ft.)



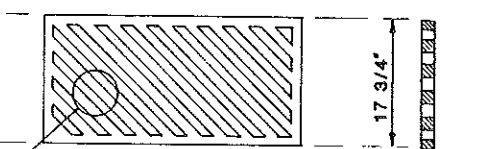
FRONT



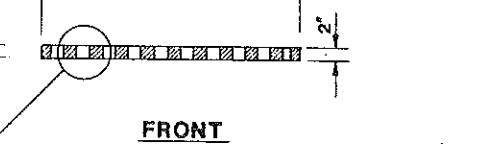
Sect.

INLET - TYPE 2 - DOUBLE

"D"
(Waterway Area - 1.9 Sq. Ft.)



TOP



FRONT

Notes:

- Other castings, similar in dimension and of equal or greater weight than that shown, may be used if accepted by the engineer in writing. The grate style shall be as specified on the plans.
- Metal used in the manufacture of castings shall conform to AASHTO M-105, Class 35B.
- The contractor shall have the option of using precast or poured in place bases. Class of concrete shall be AE. The aggregate size shall be approved by the engineer in the field. Construction shall be in accordance with section 722.03 of the Standard Specifications.
- Precast risers shall be constructed in accordance with AASHTO M199.

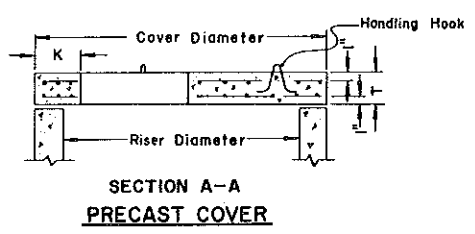
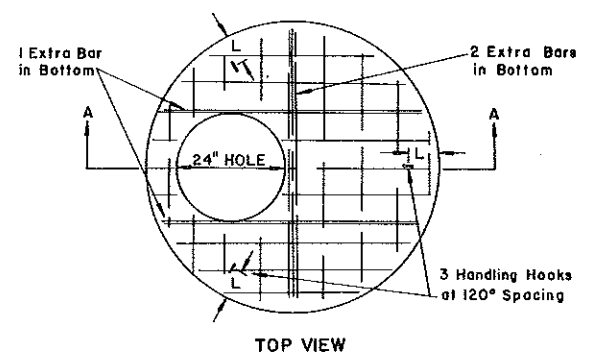
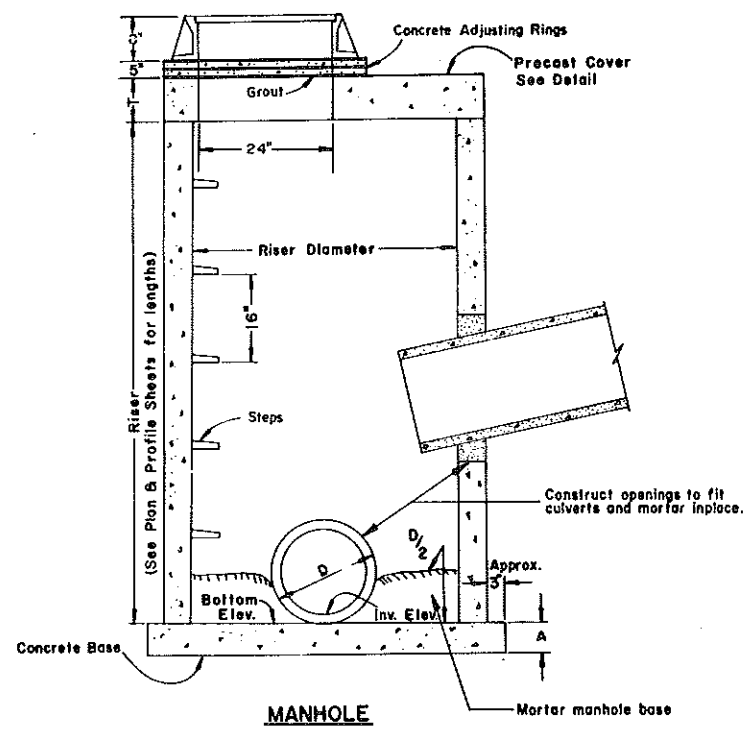
Pay Items

- Inlet - Type 2 Ea.
- Inlet - Type 2, Double Ea.

December 1, 1989	
Date	Revisions
	Change

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION
Approved: *David L. Lane*
Design Engineer

MANHOLE DETAILS



PRECAST MANHOLE COVERS

PIPE DIAMETER	COVER DIAMETER	WEIGHT OF SECTION	T	K	L	BOTTOM BARS	TOP BARS
42"	51"	800#	6"	6"	7"	#4 AT 6"	
48"	58"	1110#	6"	6"	8"	#4 AT 6"	
54"	65"	1950#	8"	6"	8"	#4 AT 6"	
60"	72"	2470#	8"	7"	9"	#4 AT 6"	#3 AT 6"
66"	79"	3050#	8"	7"	9"	#4 AT 6"	#3 AT 6"
72"	86"	3680#	8"	8"	10"	#4 AT 6"	#3 AT 6"
78"	93"	4360#	8"	8"	10"	#4 AT 4"	#3 AT 4"
84"	100"	5100#	8"	9"	11"	#4 AT 4"	#3 AT 4"
90"	107"	5890#	8"	9"	11"	#4 AT 4"	#3 AT 4"
96"	114"	6730#	8"	9"	11"	#4 AT 4"	#3 AT 4"
102"	121"	7630#	8"	9"	12"	#4 AT 4"	#3 AT 4"
108"	128"	12460#	12"	10"	12"	#4 AT 4"	#3 AT 4"
120"	140"	15500#	12"	11"	13"	#4 AT 4"	#3 AT 4"

Top and Bottom Bars run in both directions.

MANHOLE BASES

PIPE DIAMETER	BASE DIAMETER	WEIGHT OF SECTION	A	BAR
42"	58"	1380#	6"	#3 AT 6"
48"	66"	1785#	6"	#3 AT 6"
54"	72"	2125#	6"	#3 AT 6"
60"	78"	3320#	8"	#3 AT 6"
66"	86"	4030#	8"	#3 AT 6"
72"	92"	4610#	8"	#3 AT 6"
78"	100"	5460#	8"	#3 AT 6"
84"	107"	6230#	8"	#3 AT 6"
90"	114"	7070#	8"	#3 AT 6"
96"	120"	7850#	8"	#3 AT 6"
102"	127"	13200#	12"	#3 AT 6"
108"	132"	14270#	12"	#3 AT 6"
120"	148"	17925#	12"	#3 AT 6"

NOTES: BOTTOMS OF MANHOLES SHALL BE CUT OR PRECAST SQUARE TO FIT THE BASE JOINT BETWEEN BASE AND WALL WITH CEMENT MORTAR. THE CONTRACTOR MAY, IF HE SO DESIRES, CONSTRUCT THE MANHOLES LOWER THAN PLAN GRADE AND BRING THE CASTING TO GRADE USING PRECAST ADJUSTING RINGS IN A MANNER SATISFACTORY TO THE ENGINEER IN THE FIELD.

THE CONTRACTOR SHALL HAVE THE OPTION OF USING PRECAST OR POURED IN PLACE BASES.

PRECAST BASES SHALL BE REINFORCED AS SHOWN IN LISTING FOR EACH SIZE BASE.

THE AGGREGATE SIZE SHALL BE APPROVED BY THE ENGINEER.

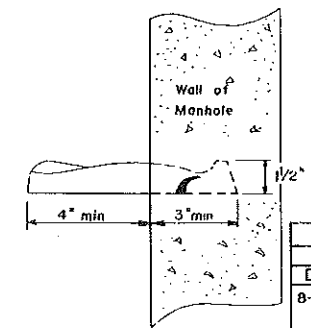
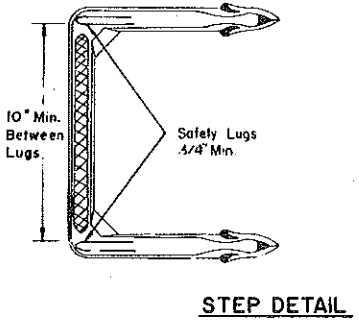
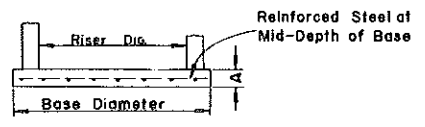
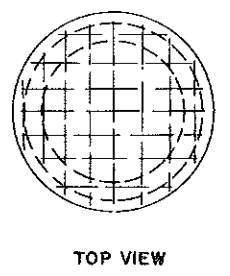
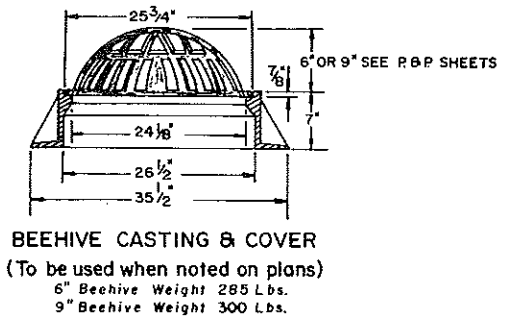
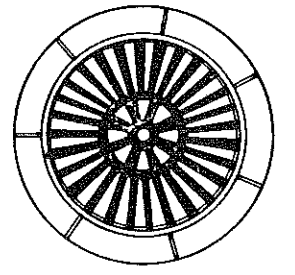
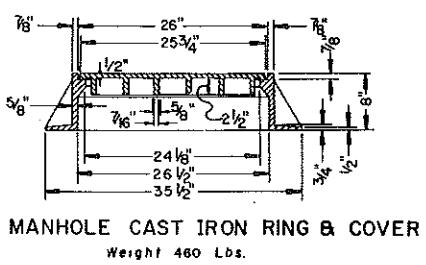
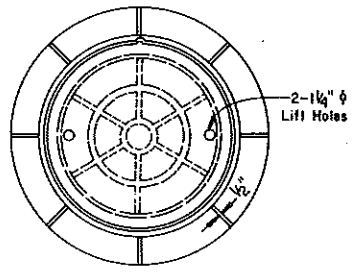
PRECAST BARRELS AND RISERS SHALL BE CONSTRUCTED IN ACCORDANCE WITH AASHTO M-199.

NOTE: METHOD OF MEASUREMENT FOR MANHOLES SHALL BE AS FOLLOWS: THE CONTRACT UNIT PRICE BID FOR MANHOLES SHALL INCLUDE THE FURNISHING AND INSTALLING THE FOLLOWING:

1. CAST IRON RING AND COVER OR BEEHIVE CASTING & COVER
2. PRECAST COVER
3. CONCRETE BASE
4. CONCRETE ADJUSTING RINGS

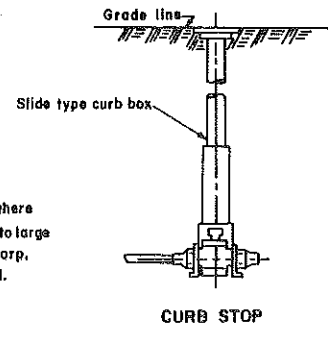
THE ITEM "MANHOLE RISER" SHALL INCLUDE THE FURNISHING & INSTALLING OF THE REQUIRED LENGTH OF RISER & CAST "TOP" STEPS.

MORTAR TO BE INCLUDED IN THE PRICE BID FOR MANHOLES.

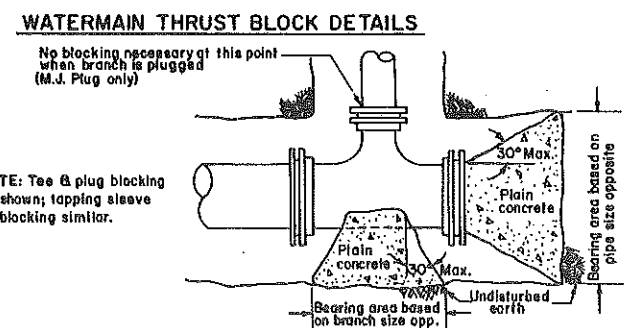
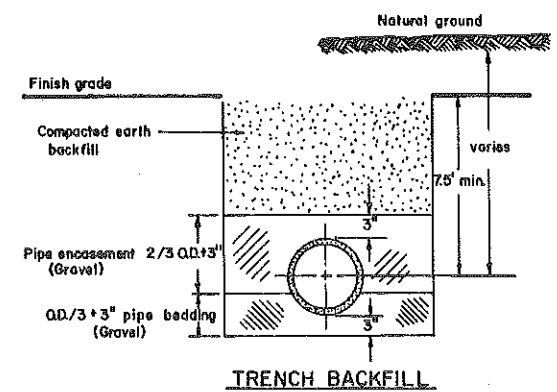
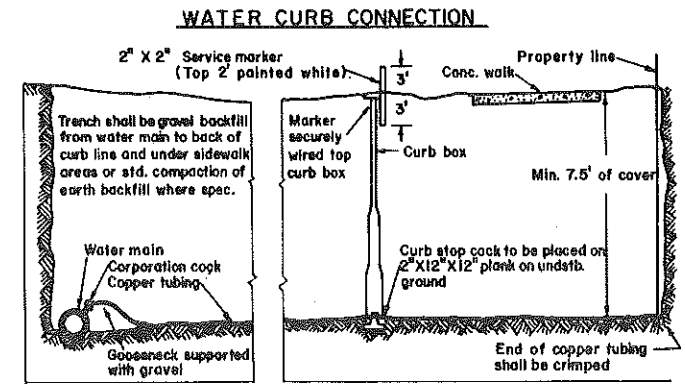


10-1-86 REVISIONS		DATE	CHANGE	NOTE
8-3-87				

NORTH DAKOTA STATE HIGHWAY DEPARTMENT
 APPROVED: *David K. O. Larson*
 DESIGN ENGINEER



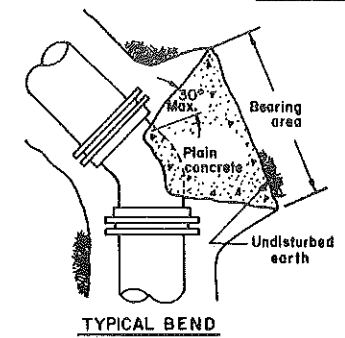
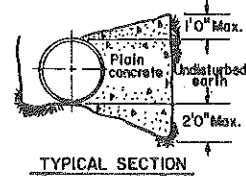
NOTE: Service clamp not required where small size service lines connect to large C.I.P. and three threads of the corp. stop make contact with the wall.



NOTE: Tee & plug blocking shown; tapping sleeve blocking similar.

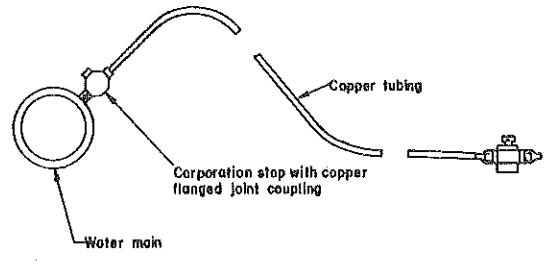
TEE, PLUG & TAPPING SLEEVE

SIZE OF PIPE	90° BEND	45° BEND	22.5° BEND	11.25° BEND	TEES, PLUGS & TAPPING SLEEVE
4"	2' SQ.	2' SQ.	2' SQ.	2' SQ.	2' SQ.
6"	3' SQ.	2' SQ.	2' SQ.	2' SQ.	3' SQ.
8"	5' SQ.	3' SQ.	2' SQ.	2' SQ.	4' SQ.
10"	8' SQ.	4' SQ.	3' SQ.	2' SQ.	6' SQ.
12"	11' SQ.	6' SQ.	3' SQ.	2' SQ.	8' SQ.
16"	20' SQ.	11' SQ.	6' SQ.	4' SQ.	15' SQ.
18"	25' SQ.	14' SQ.	7' SQ.	4' SQ.	18' SQ.

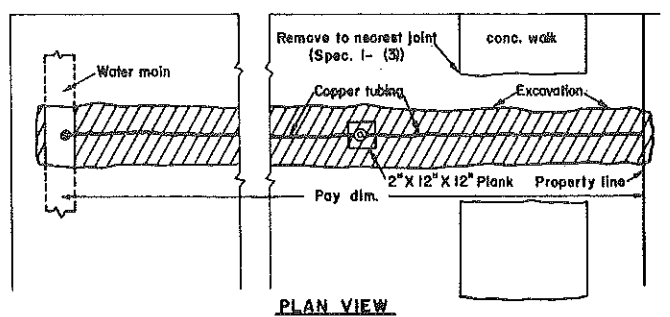


NOTE: Concrete blocking to be poured against undisturbed earth, keep bells and bolts free of concrete. Concrete in place to be included in price bid for water main.

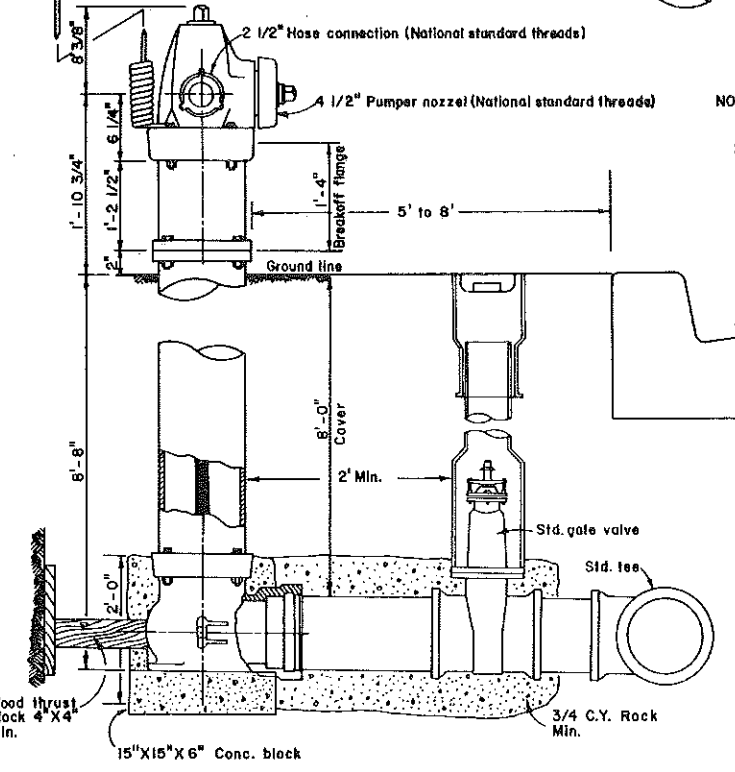
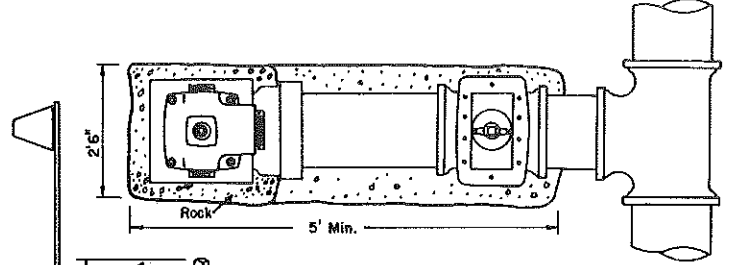
THRUST BLOCK DETAIL
No Scale



No Scale



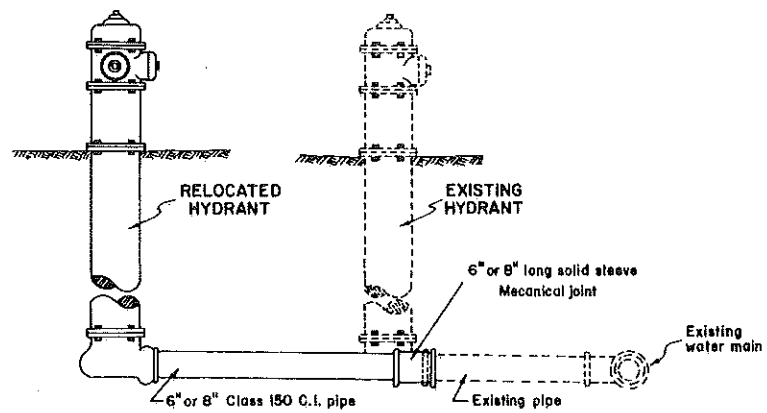
STANDARD FIRE HYDRANT & CONNECTION



NOTES:
1. Operating & Cap nuts: city standards
2. Supplier will furnish and install hydrant marker. Cost will be included with the unit bid price for the hydrant. The hydrant marker shall be the Nordic Flexi-Flag as manufactured by Nordic Fiberglass, Inc. or approved equal. marker will be rust resistant.

Concrete thrust blocking to be placed as directed.

Hydrant to be set on a precast concrete pad 6" thick by 18" sq. The hydrant shall be surrounded by 1/2 C.Y. course conc. aggr.



LAYOUT FOR RELOCATION OF HYDRANTS

TYPICAL SEQUENCE OF INSTALLATION

1. Remove existing hydrant.
2. Install long solid sleeve mech. joint, CI, ISO C.I.P.
3. Install 6" or 8" CI, ISO C.I. Pipe (length as needed).
4. Install salvaged hydrant at new location.

All materials necessary for the Relocation of the Hydrant to be included in price bid for "Relocate Hydrant".
Existing water main valve to be adjusted as necessary and paid for as "Adjusted Utility Appurtenances."

10-1-86		NORTH DAKOTA STATE HIGHWAY DEPARTMENT APPROVED: <i>David K. Ben</i> DESIGN ENGINEER
DATE	CHANGE	

STANDARD BARBED WIRE FENCE

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.		

D-752-1

F-RRS-1-006(005)066

NOTES:

CORNER ASSEMBLY POSTS SHALL BE ROUND-BACK ANGLE STEEL OR TREATED WOOD. THE TYPE OF POST USED UNDER THE ABOVE OPTIONS SHALL BE DETERMINED BY THE CONTRACTOR. TREATED WOOD POSTS SHALL BE USED FOR GATES, DOUBLE BRACE ASSEMBLIES AND FENCE TERMINALS. TYPE OF LINE POST TO BE INDICATED ON PLANS.

NO DEDUCTION IN MEASURED PAY LENGTH OF WIRE FENCE WILL BE MADE FOR GATES, CORNER ASSEMBLIES, DOUBLE BRACE ASSEMBLIES, FENCE TERMINALS OR DEPRESSION FENCING. DEPRESSION FENCING AND ABUTMENT FENCING SHALL BE INCLUDED IN THE PRICE BID FOR FENCING.

ALL MATERIALS SHALL BE IN ACCORDANCE WITH SEC. 752 OF THE STANDARD SPECIFICATIONS. POSTS AND BRACES SHALL BE GALVANIZED IN ACCORDANCE WITH REQUIREMENTS OF AASHTO M-111 OR PAINTED WITH PAINT CONFORMING TO SECTION 852 OF THE STANDARD SPECIFICATIONS.

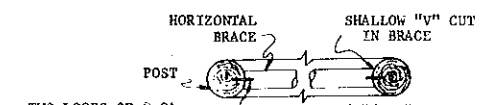
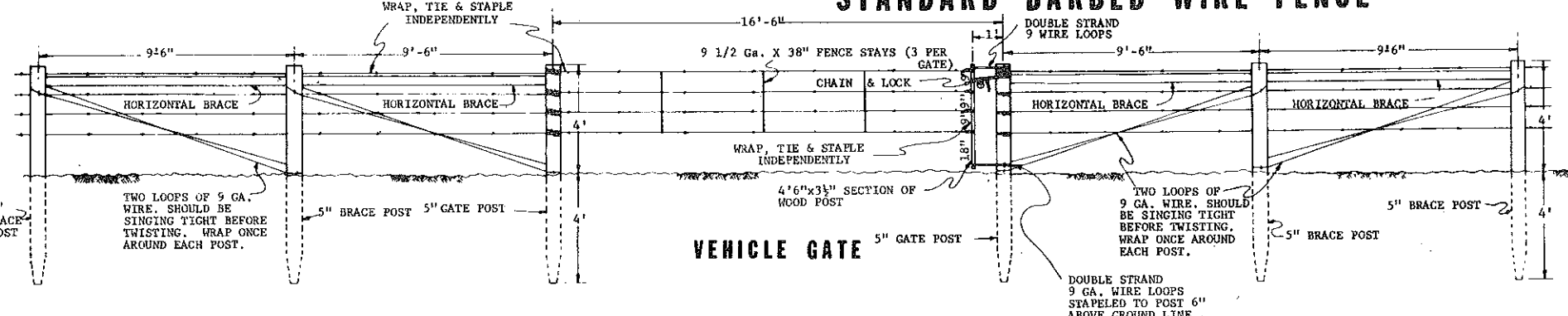
UNLESS OTHERWISE SHOWN ON THE PLANS THE BARB WIRE SHALL BE 12 1/2 GAGE WIRE WITH 2 POINT BARBS.

DOUBLE BRACE ASSEMBLIES SHALL BE INSTALLED AT LOCATIONS SHOWN ON THE PLANS OR ESTABLISHED BY THE ENGINEER. THE DISTANCE BETWEEN ADJACENT FENCE TERMINALS, CORNER ASSEMBLIES, OR DOUBLE BRACE ASSEMBLIES SHALL NOT EXCEED 1320 FEET.

ADDITIONAL MATERIALS AND LABOR FOR EACH FENCE TERMINAL WILL BE PAID FOR AT THE PRICE BID FOR DOUBLE BRACE ASSEMBLY.

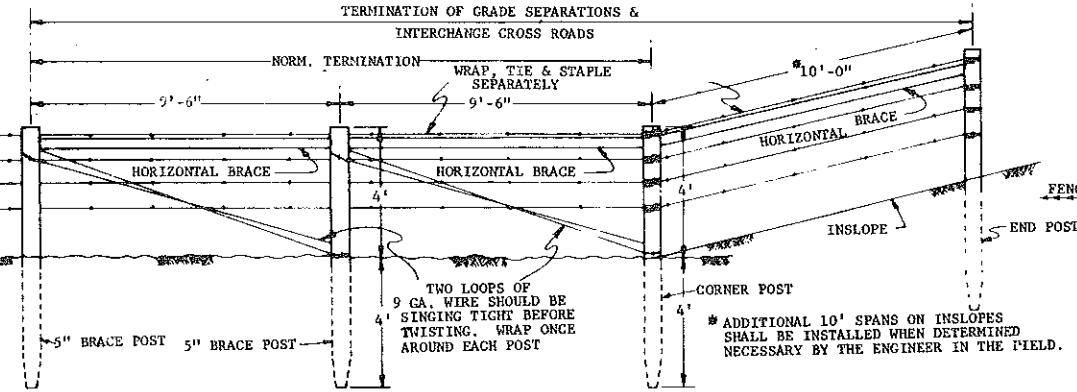
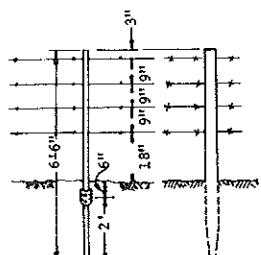
PRIVATE FENCES SHALL NOT BE CONNECTED TO THE HIGHWAY FENCE.

COST OF FURNISHING AND INSTALLING INSERTS AND EYEBOLTS SHALL BE INCLUDED IN THE UNIT PRICE BID FOR FENCING. EYEBOLTS SHALL BE GALVANIZED ACCORDING TO AASHTO DESIGNATION: M-30. INSERTS OF CORROSION RESISTANT MATERIAL NEED NOT BE GALVANIZED. CONCRETE INSERTS SHALL BE OF SUCH DESIGN THAT WHEN INSTALLED IN THE CONCRETE, WILL BE CAPABLE OF DEVELOPING THE FULL STRENGTH OF THE 5/8" DIA. THREADED EYE BOLT.

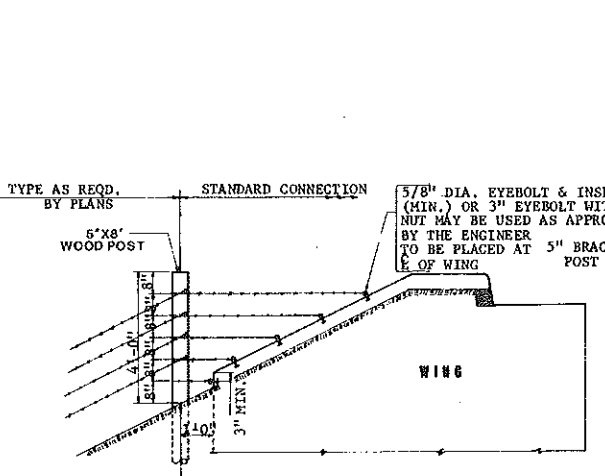


TWO LOOPS OF 9 GA. WIRE SHALL BE SINGING TIGHT THEN WRAPPED AROUND POST & SECURELY STAPLED AS SHOWN IN PLAN VIEW WRAPAROUND DETAIL.

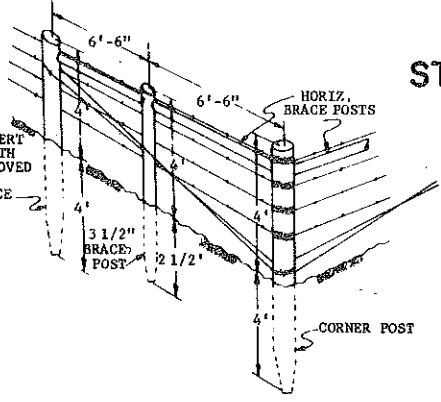
HORIZONTAL BRACE DETAIL



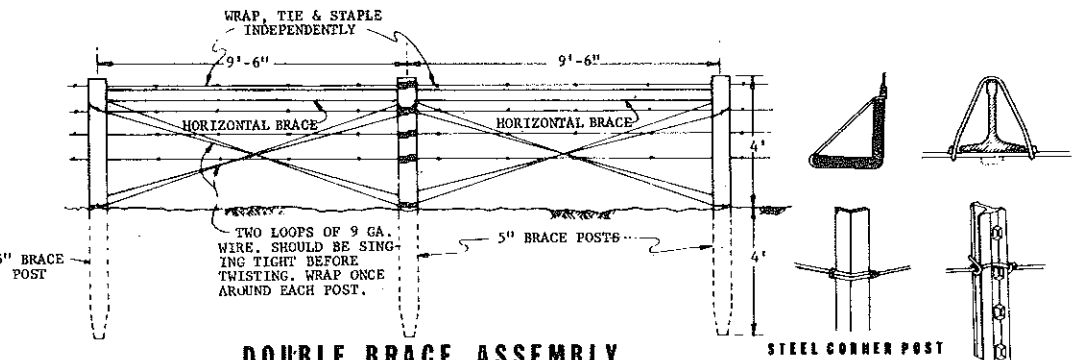
FENCE TERMINAL



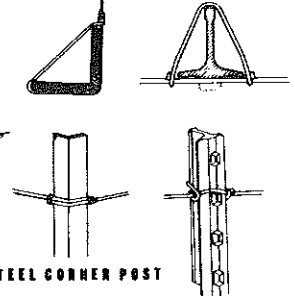
DETAIL FOR TYING FENCE TO WINGS OF ABUTMENTS



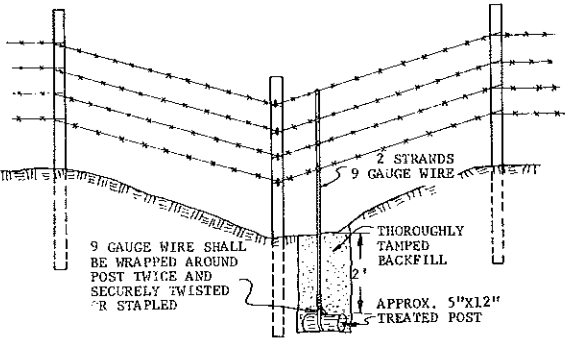
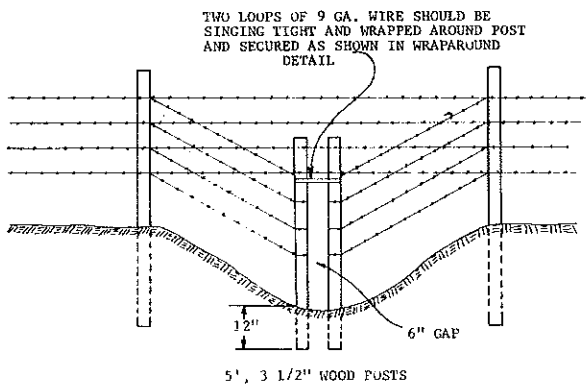
SHORT SPAN DETAIL (FENCE LINE 100' OR LESS)



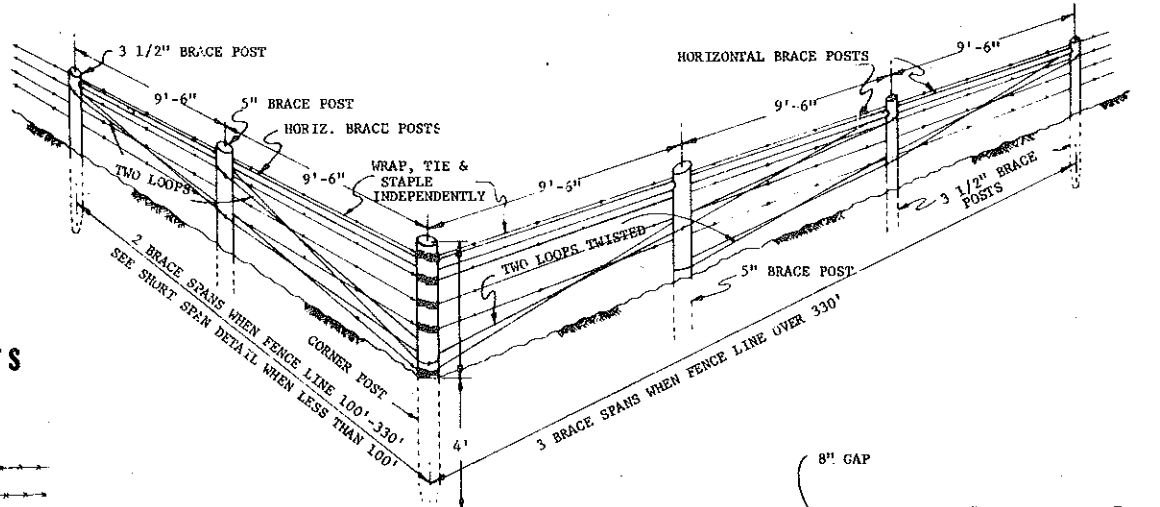
DOUBLE BRACE ASSEMBLY



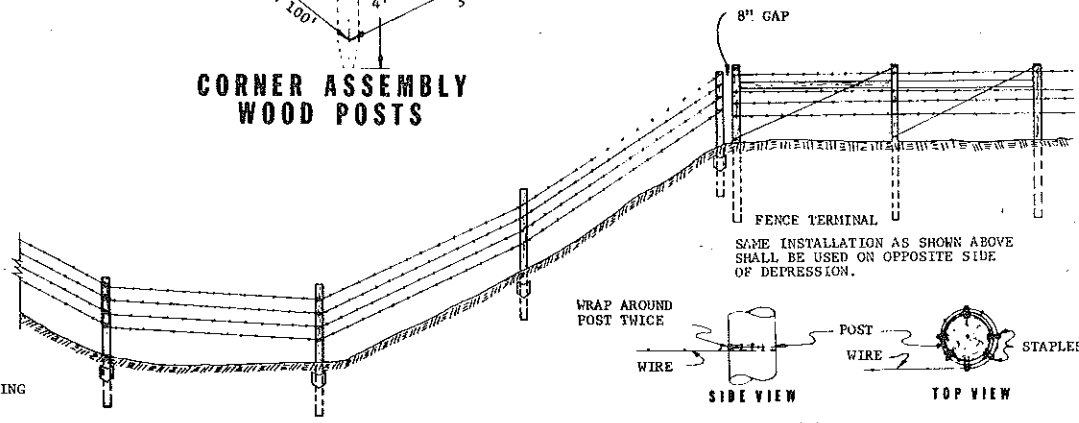
WIRE FASTENING TO POSTS



CORNER ASSEMBLY WOOD POSTS



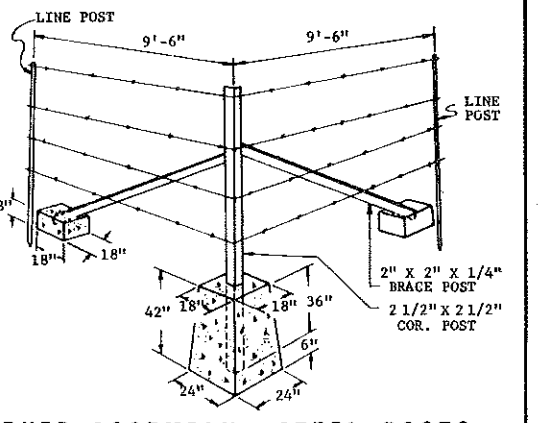
CORNER ASSEMBLY WOOD POSTS



WRAP-AROUND DETAIL

USE OF POST	TREATED WOOD		STEEL		
	Post Dia.	Post Length	Post Length	Post Wt. Lbs./Ft.	Anchor Wt. Lbs.
Line Post	3 1/2"	6'-6"	6'-6"	1.33	0.67
Corner Post	8"	8'	7'	4.10	(CONC.)
End Post	5"	8'			
Brace Post	5"	3 1/2"	8'	7'	3.19 (CONC.)
Gate Post	5"	8'			
Horizontal Brace	3 1/2"	VAR.			

POST SIZES



CORNER ASSEMBLY - STEEL POSTS

10-1-86 REVISIONS

DATE	CHANGE
2-4-87	Gate Post
6-1-89	Note Wire Gauge

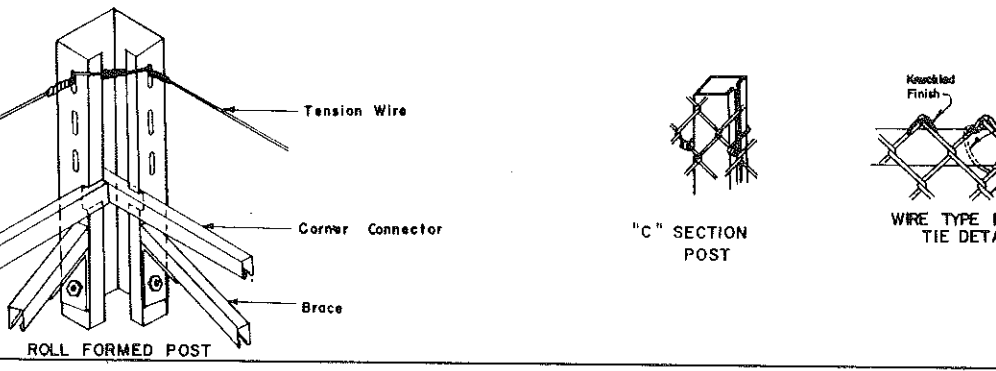
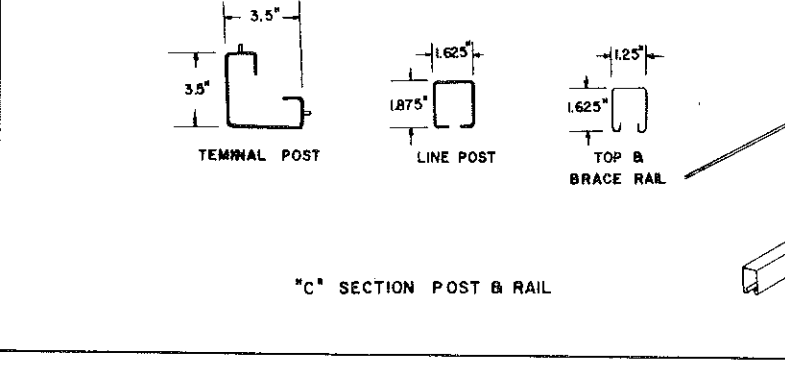
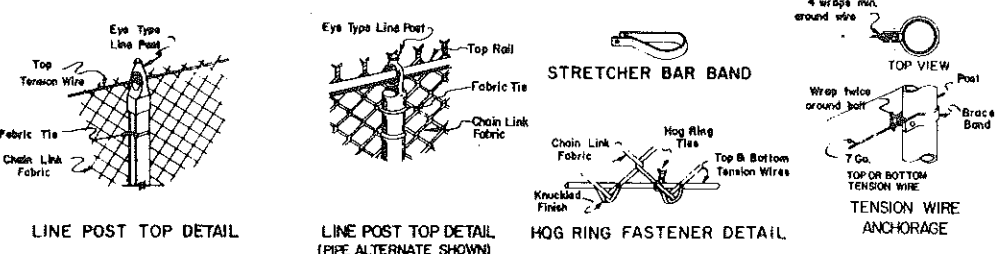
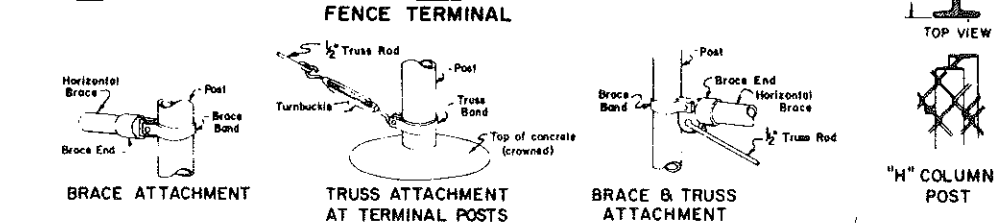
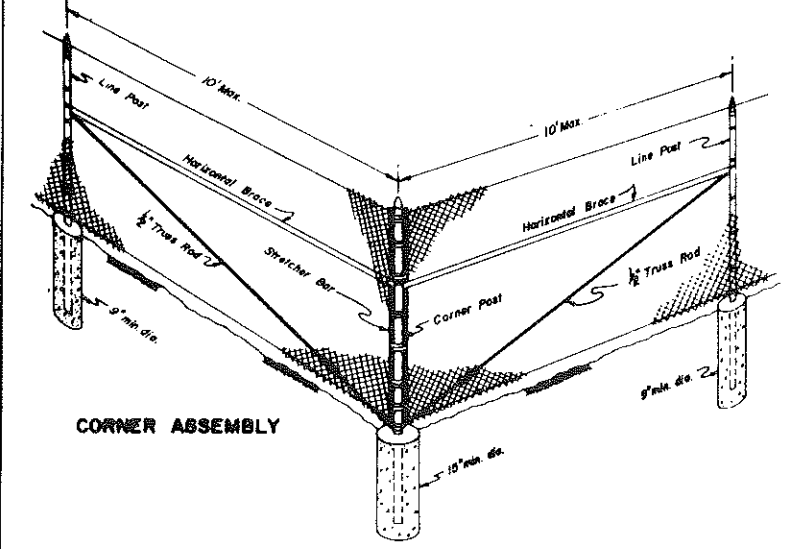
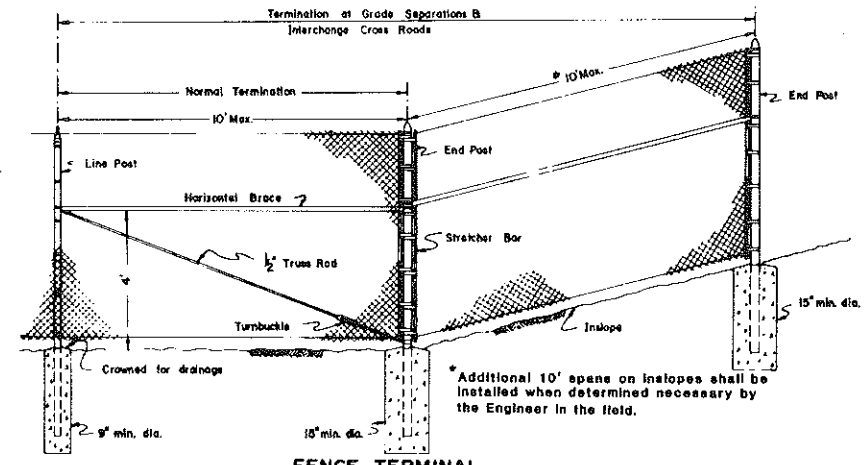
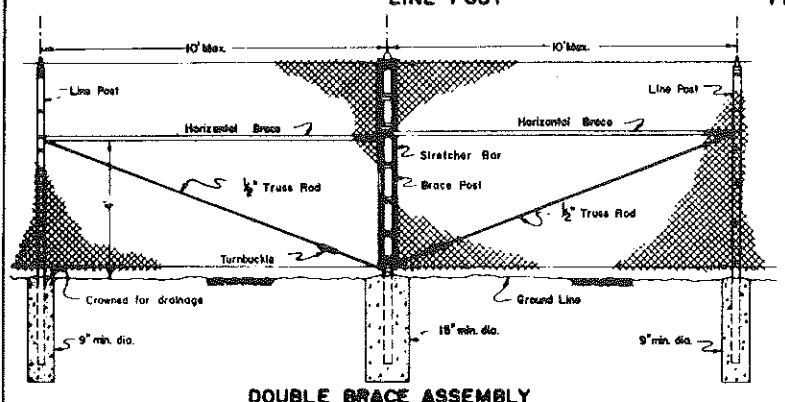
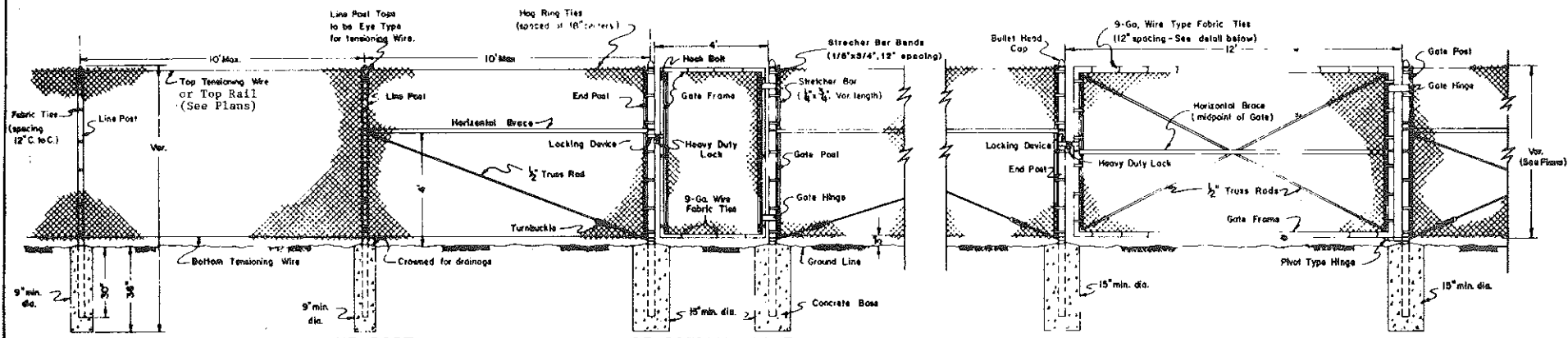
NORTH DAKOTA STATE HIGHWAY DEPARTMENT
APPROVED: *David K.O. Larson*
DESIGN ENGINEER

THE NUMBER OF FENCE ANCHORS SHOWN IN THE PLANS IS APPROXIMATE ONLY. THE EXACT NUMBER (AND LOCATIONS) SHALL BE DETERMINED IN THE FIELD AND PAYMENT MADE ACCORDINGLY. OTHER METHODS OF ANCHORING THE FENCE MAY BE USED IF APPROVED BY THE ENGINEER.

FENCING FOR WIDE DEPRESSIONS

CHAIN LINK FENCE

FHWA REGION	STATE	FED AID PROJ NO	SHEET NO
8	N.D.	F-RRS-1-006(005)066	D-752-2



PRIVATE FENCES SHALL NOT BE CONNECTED TO THE HIGHWAY RIGHT-OF-WAY FENCE.

DOUBLE BRACE ASSEMBLIES SHALL BE INSTALLED AT LOCATIONS SHOWN ON THE PLANS OR ESTABLISHED BY THE ENGINEER. THE DISTANCE BETWEEN ADJACENT FENCE TERMINALS, CORNER ASSEMBLIES, OR DOUBLE BRACE ASSEMBLIES SHALL NOT EXCEED 1000 FEET.

ALL MISCELLANEOUS FITTINGS SHALL BE OF THE TYPE AND SIZE RECOMMENDED BY THE MANUFACTURER OF THE FENCE AND APPROVED BY THE ENGINEER.

SEE PLANS FOR LENGTH OF ALL POSTS, HEIGHT OF FABRIC, AND LOCATION AND NUMBER OF GATES.

CONCRETE FOR POST BASES SHALL BE CLASS YE IN ACCORDANCE WITH SEC. 802 OF THE STANDARD SPECIFICATIONS. COURSE AGGREGATE FOR CONCRETE MIX SHALL BE SIZE NO. 4 OR 5 AT THE OPTION OF THE CONTRACTOR BUT SHALL NOT BE CHANGED DURING THE WORK EXCEPT BY WRITTEN PERMISSION OF THE ENGINEER.

CHAIN LINK FABRIC SHALL BE 9-GAGE WIRE 2" MESH. KNUCKLED FINISHED TOP AND BOTTOM. WIRE SHALL HAVE A MINIMUM TENSILE STRENGTH OF 80,000 P.S.I.

EACH FENCE TERMINAL WILL BE COUNTED AND PAID FOR AS A DOUBLE BRACE ASSEMBLY.

THE CONTRACTOR SHALL HAVE THE OPTION OF USING ANY OF THE TYPES OF POSTS SHOWN IN THE TABLE OF EQUIVALENT POST SIZES AND WEIGHTS FOR THE SPECIFIED USE.

NO DEDUCTION IN MEASURED PAY LENGTH OF CHAIN LINK FENCE WILL BE MADE FOR GATES, CORNER ASSEMBLIES, DOUBLE BRACE ASSEMBLIES OR FENCE TERMINALS.

TOP AND BOTTOM TENSIONING WIRES SHALL BE 7-GAGE STEEL WIRE WITH A MINIMUM TENSILE STRENGTH OF 80,000 POUNDS PER SQUARE INCH.

TOP RAIL SHALL BE 1-5/8" X 1-1/4" 14 GA. ROLL FORMED SECTIONS OR 1-5/8" O.D. PIPE CL. 1 OR CL. 2 TOPRAIL SHALL PASS THROUGH INTERMEDIATE POST TOPS AND FORM A CONTINUOUS BRACE WITHIN EACH STRETCH OF FENCE AND BE SECURELY FASTENED TO TERMINAL POSTS.

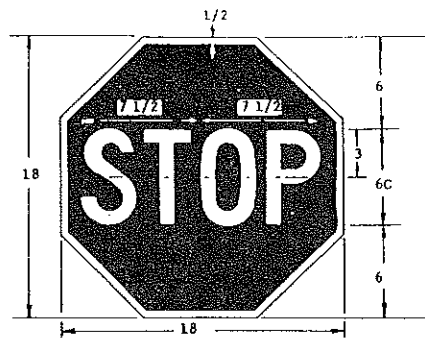
TOP TENSIONING WIRE ALTERNATE WILL BE USED UNLESS TOP RAIL IS SPECIFIED ON THE PLANS.

THE FABRIC SHALL BE TIED TO THE TOP RAIL OR TENSION WIRE AS RECOMMENDED BY THE MANUFACTURER.

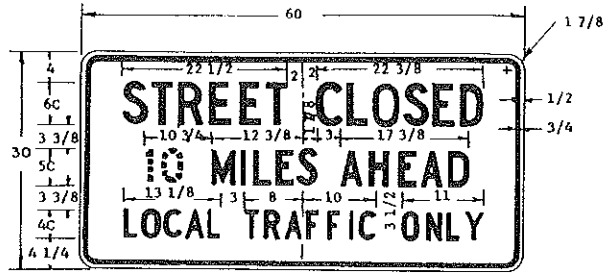
USE OF POST	SECTION	"C" SEC. STEEL		"H" COLUMN STEEL		ROUND STEEL		ROUND ALUM.			
		Size	Weight	Size	Weight	Size	Weight - Lbs./Ft.	Size	Weight		
LINE POST	Fabric 6" or less	1.875 x 1.625	1.60	17" x 15"	2.72	1.900"	2.72	2.28	1.900"	1.26	
	Fabric over 6"	1.875 x 1.625	2.34	2 1/4" x 2"	4.10	2.375"	3.65	3.12	2.375"	1.74	
END, CORNER, GATE POST	Fabric 6" or less	3.5 x 3.5	5.10	"H" COLUMN STEEL POSTS NOT PERMITTED		2.375"	3.65	3.12	2.375"	1.74	
	Fabric over 6"	3.5 x 3.5	5.10			2.875"	5.79	4.64	2.875"	2.65	
EXTERIOR FRAME FOR GATE	Gate width 6' or less					3.500"		5.71		4.000"	4.33
	Gate width over 6'					4.000"	9.11			1.315"	.75
HORIZONTAL BRACE						1.315"	1.68	1.35	1.315"	.75	
						1.900"	2.72	2.28	1.900"	1.26	
BRACE POST	Fabric 6" or less	1.625 x 1.25	1.35			1.660"	2.27	1.84	1.660"	1.04	
	Fabric 6" or less	1.875 x 1.624	2.34			2.375"	3.65	3.12	2.375"	1.74	
						2.875"	5.79	4.64	2.875"	2.65	

10-1-86		NORTH DAKOTA STATE HIGHWAY DEPARTMENT
REVISIONS		
DATE	CHANGE	
10-15-86	NOTE	APPROVED <i>Daniel K.O. Linn</i> DESIGN ENGINEER
12-11-86	NOTE	

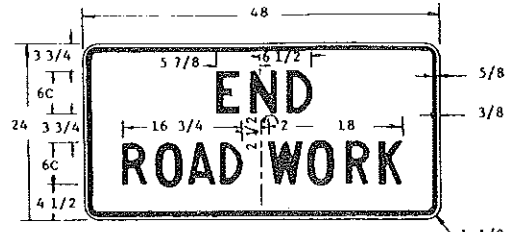
CONSTRUCTION SIGN DETAILS



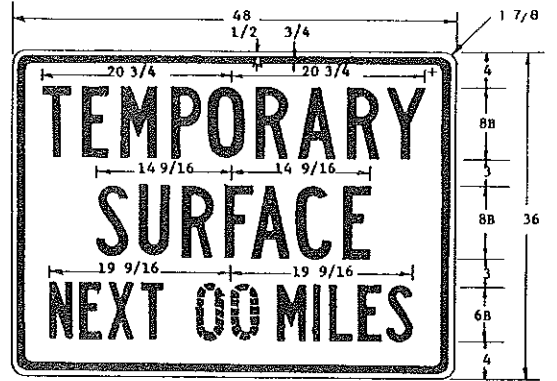
STOP-SLOW PADDLE
RED & WHITE
FLAGPERSON PADDLE



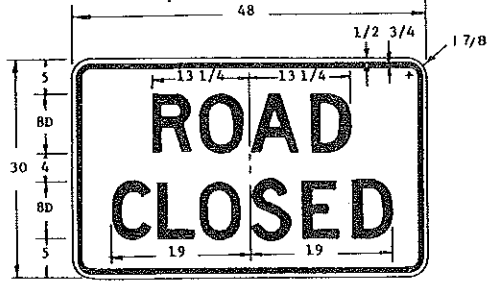
R11-3a-80
BLACK & WHITE



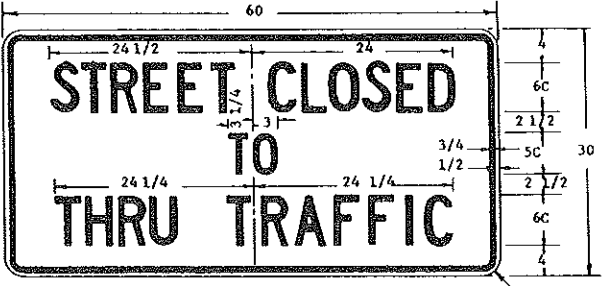
Q20-2a-48
BLACK & ORANGE



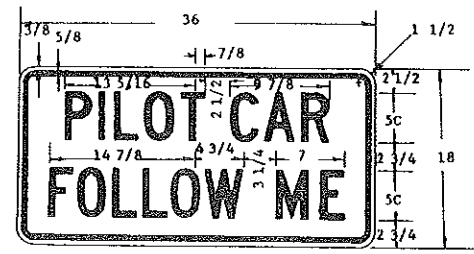
Q20-8-48
BLACK & ORANGE



R11-2-48
BLACK & WHITE

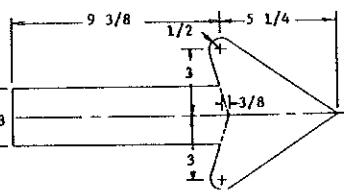


R11-4a-80
BLACK & WHITE



Q20-4-38
BLACK & ORANGE

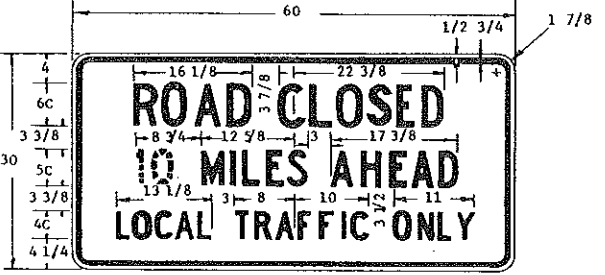
PILOT CAR SIGN SHALL BE MOUNTED ON REAR OF A VEHICLE USED FOR GUIDING CONTROLLED ONE-WAY TRAFFIC THROUGH A CONSTRUCTION AREA.



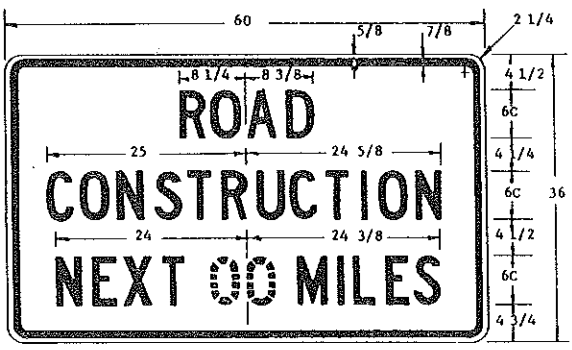
ARROW DETAIL FOR SIGN NOS. Q20-60-72 & Q20-52-72

MESSAGES AND BORDERS: THE MESSAGES AND BORDERS SHALL BE SCREENED ON REFLECTIVE SHEETING OR INSTALLED USING PIGMENTED PLASTIC FILM CONFORMING TO THE REQUIREMENT OF SEC. 894-3.5 OF THE STD. SPECIFICATIONS. THE PIGMENTED PLASTIC FILM SHALL BE INSTALLED IN ACCORDANCE WITH THE REFLECTIVE SHEETING MANUFACTURERS RECOMMENDATIONS. THE BORDERS SHALL HAVE THE RADII AND WIDTH SHOWN ON THE PLANS. THE LETTERS SHALL BE FABRICATED IN ACCORDANCE WITH THE STANDARD LETTER GUIDE OF THE HEIGHT AND SERIES SHOWN ON THE PLANS. THE DETAILS OF THESE LETTERS MAY BE OBTAINED FROM THE STATE HIGHWAY DEPARTMENT OR THE SHEETING MANUFACTURER.

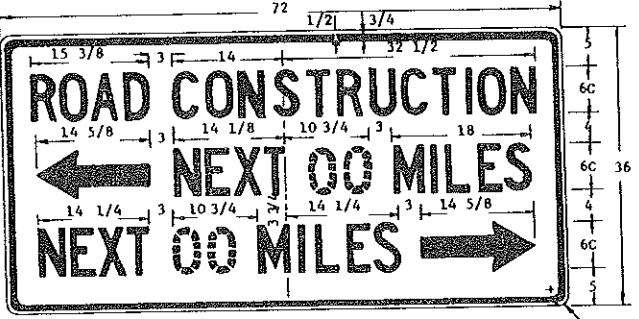
NOTE: ALL SIGNS SHALL HAVE REFLECTORIZED MESSAGE BORDER AND BACKGROUND, UNLESS SHOWN OTHERWISE ON THE PLANS. IN NO CASE IS THE COLOR BLACK REFLECTORIZED.



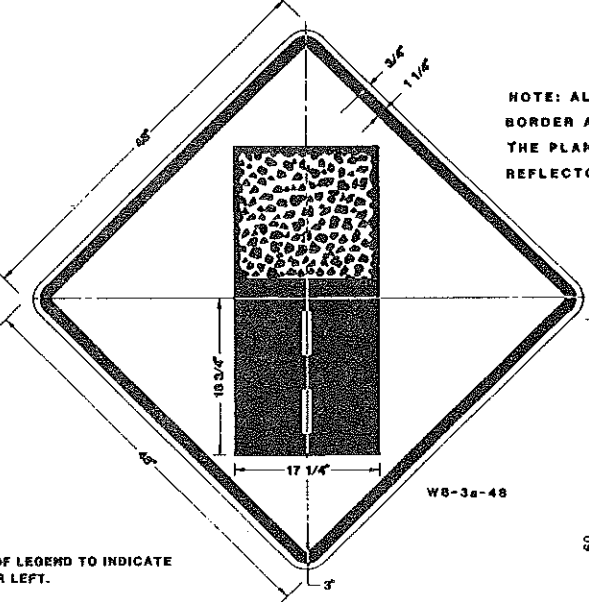
R11-3a-80
BLACK & WHITE



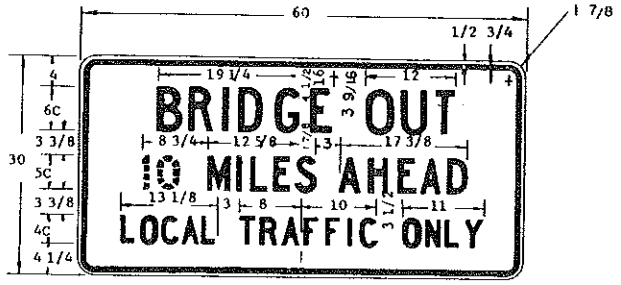
Q20-1-80
BLACK & ORANGE



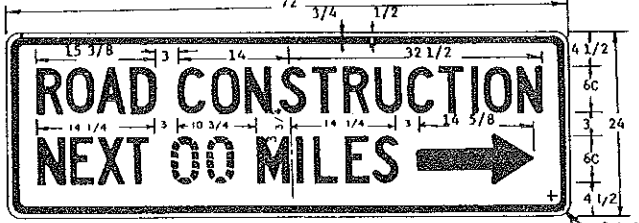
Q20-50-72
BLACK & ORANGE



W8-3a-48

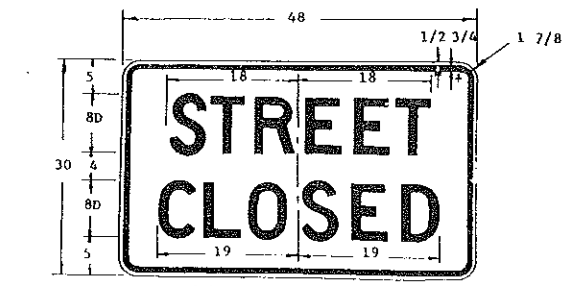


R11-3b-80
BLACK & WHITE

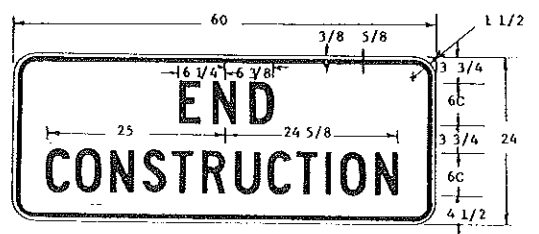


Q20-52-72
BLACK & ORANGE

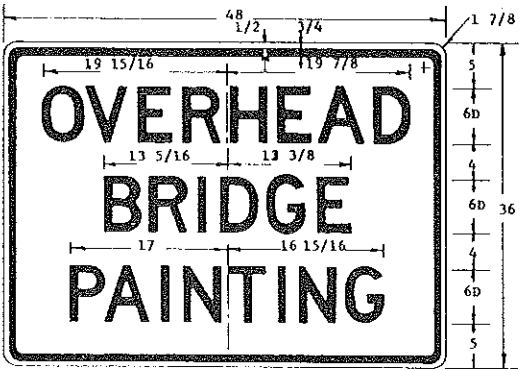
ARROW MAY BE RIGHT OR LEFT OF LEGEND TO INDICATE CONSTRUCTION TO THE RIGHT OR LEFT.



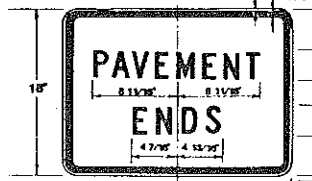
R11-2a-48
BLACK & WHITE



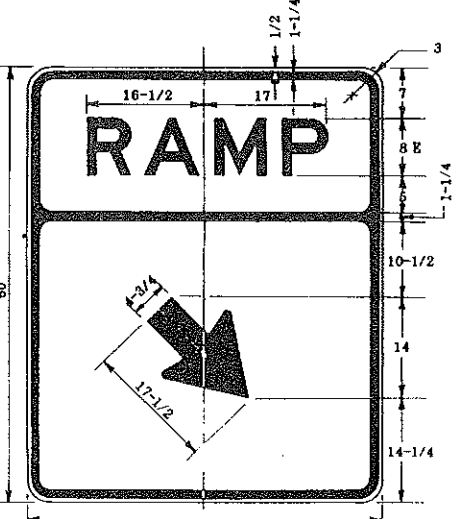
Q20-2-80
BLACK & ORANGE



Q20-54-48
BLACK & ORANGE



W8-3a-24
BLACK & ORANGE

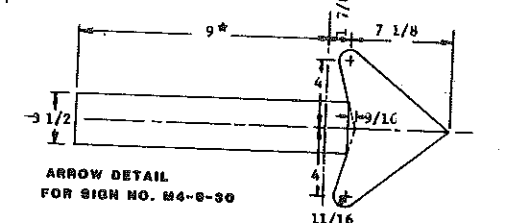
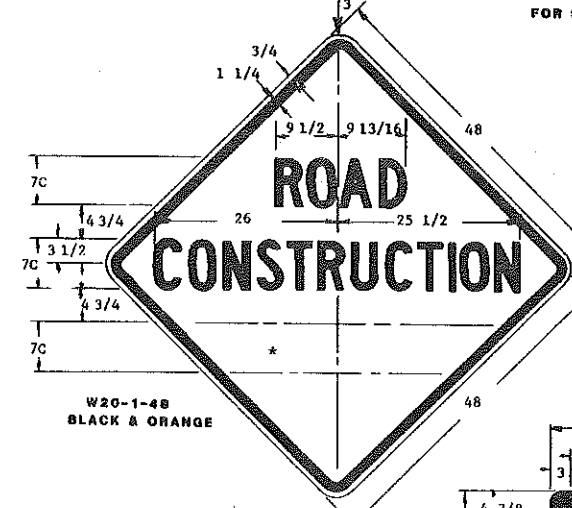
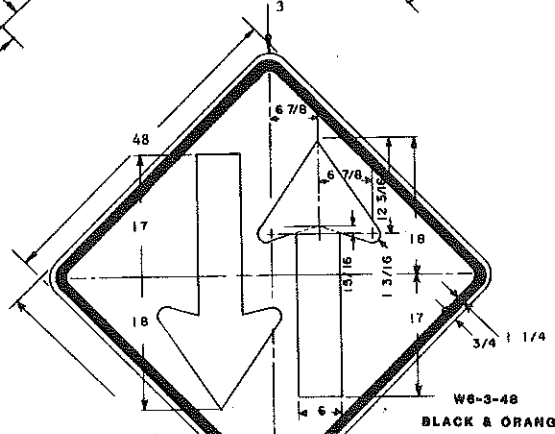
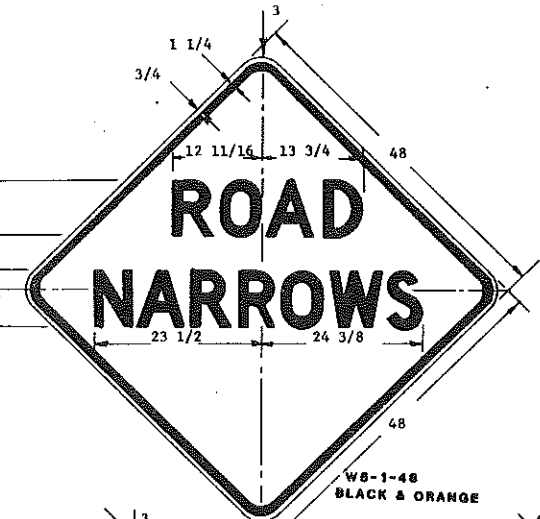
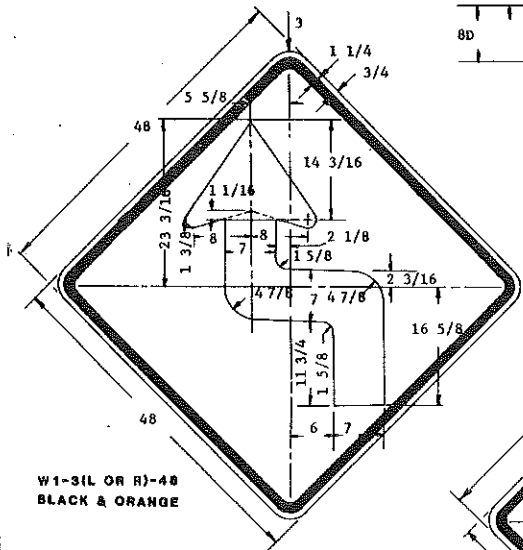
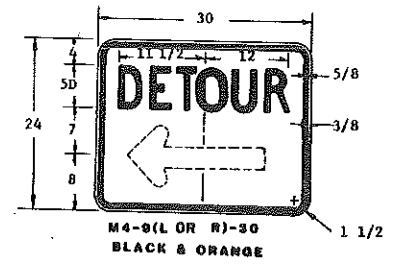
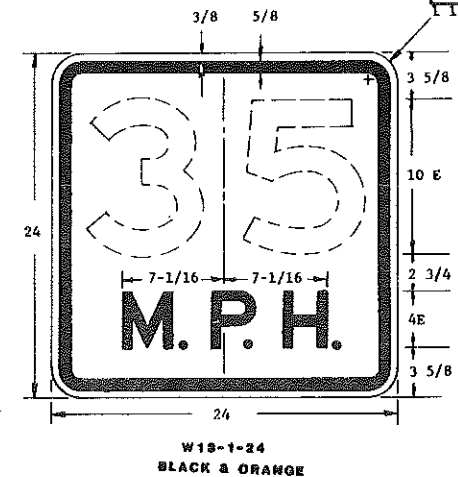
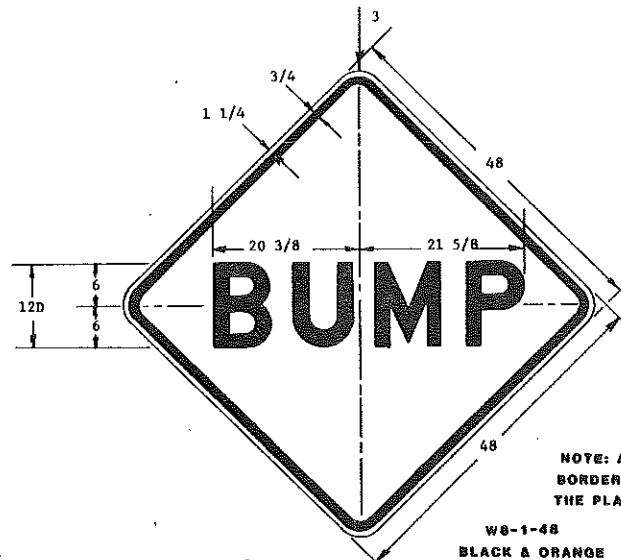
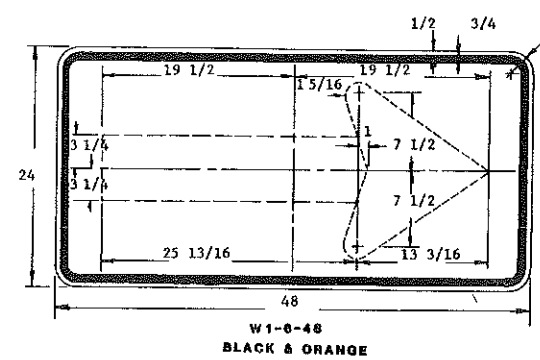
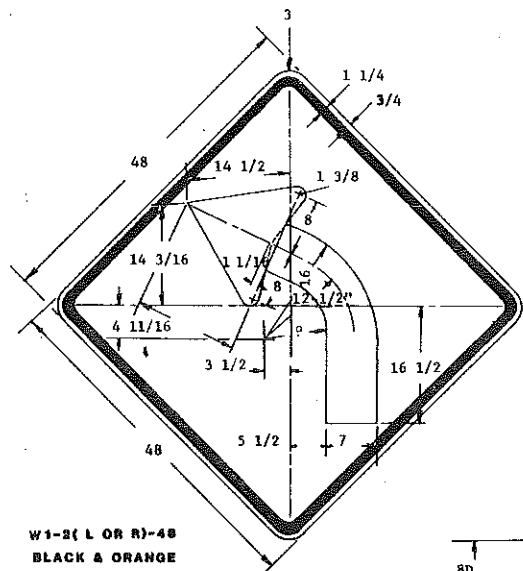


W13-4-48
BLACK & ORANGE

10-11-86		NORTH DAKOTA	
REVISIONS		STATE HIGHWAY DEPARTMENT	
DATE	CHANGE	APPROVED <i>[Signature]</i>	
		DESIGN ENGINEER	

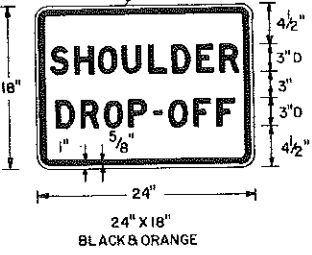
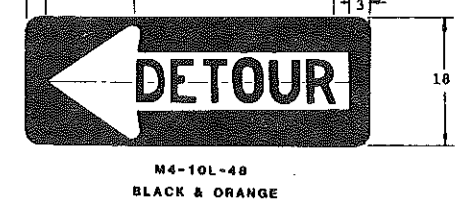
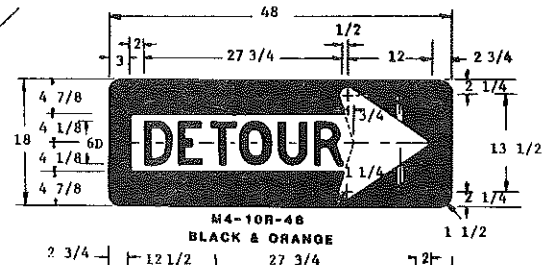
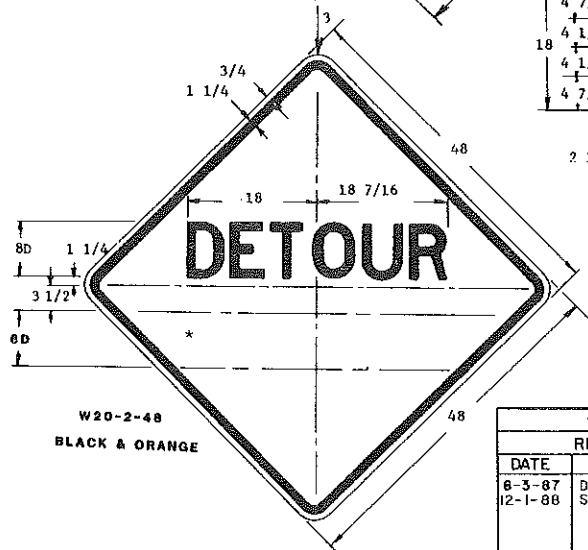
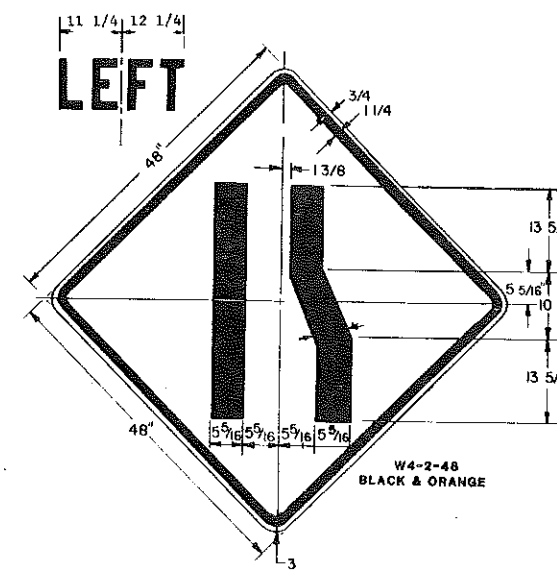
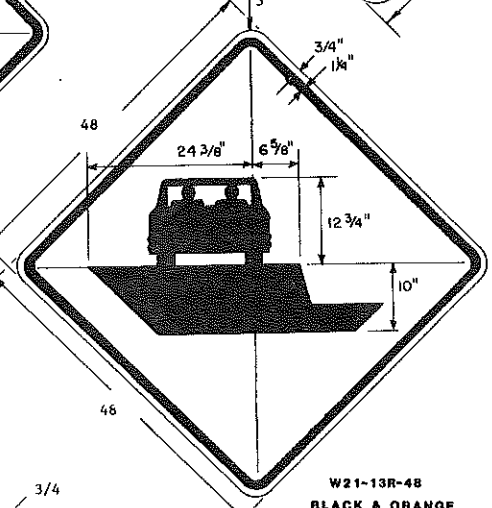
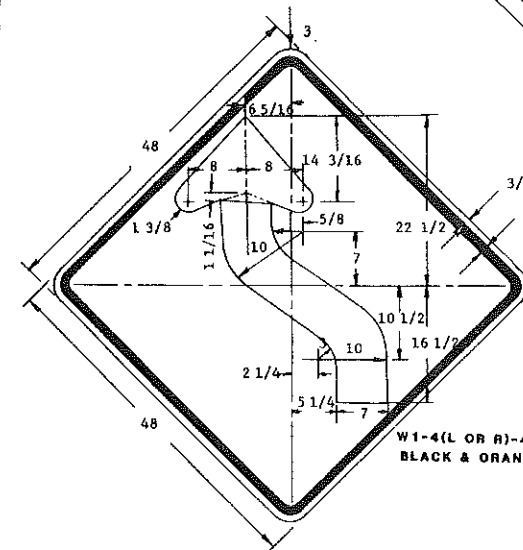
CONSTRUCTION SIGN DETAILS

FHWA REGION	STATE	FED AID PROJECT NO.	SHEET NO.
ND	ND	F-RRS-1-006(005)066	D-754-2



MESSAGE AND BORDER: THE MESSAGE AND BORDERS SHALL BE SCREENED OR REFLECTORIZED SHEETING OR INSTALLED USING PIGMENTED PLASTIC FILM CONFORMING TO THE REQUIREMENT OF SEC. 004.00 OF THE STD. SPECIFICATIONS. THE PIGMENTED PLASTIC FILM SHALL BE INSTALLED IN ACCORDANCE WITH THE REFLECTIVE SHEETING MANUFACTURERS RECOMMENDATIONS. THE BORDERS SHALL HAVE THE RADII AND WIDTH SHOWN ON THE PLANS. THE LETTERS SHALL BE FABRICATED IN ACCORDANCE WITH THE STANDARD LETTER GUIDE OF THE HEIGHT AND SERIES SHOWN ON THE PLANS. THE DETAILS OF THESE LETTERS MAY BE OBTAINED FROM THE STATE HIGHWAY DEPARTMENT OR THE SHEETING MANUFACTURER.

*DIMENSION SHALL BE 3" WHEN ARROW IS PLACED VERTICALLY.

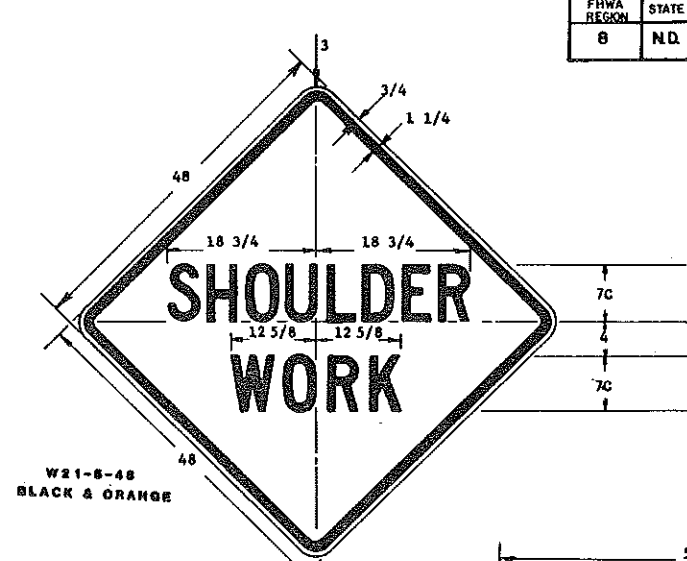
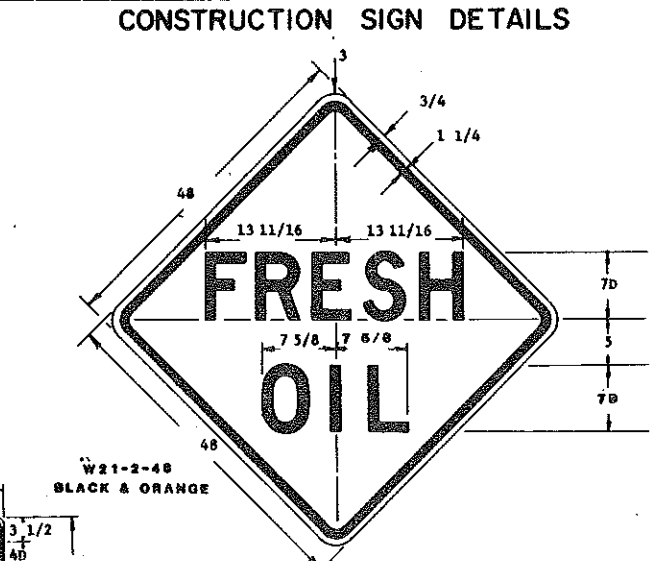
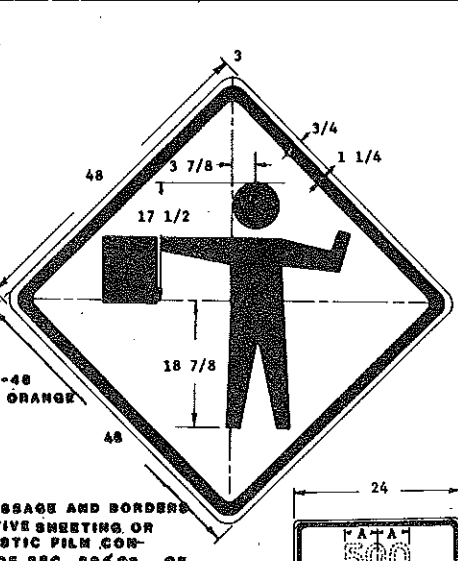
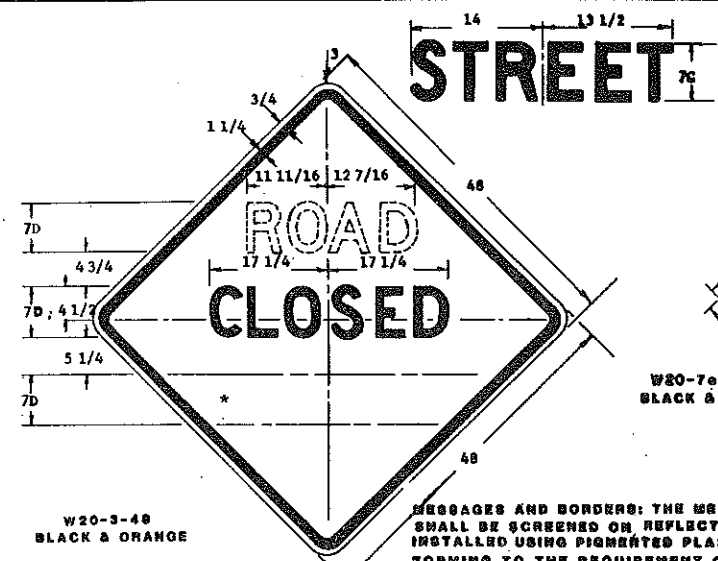


10-1-88	
DATE	REVISIONS
8-3-87	Detour No.
12-1-88	Shoulder Drop Off

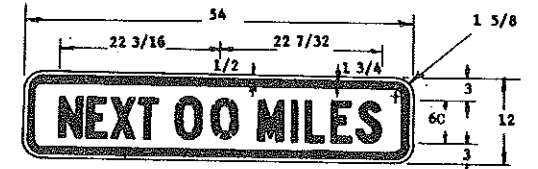
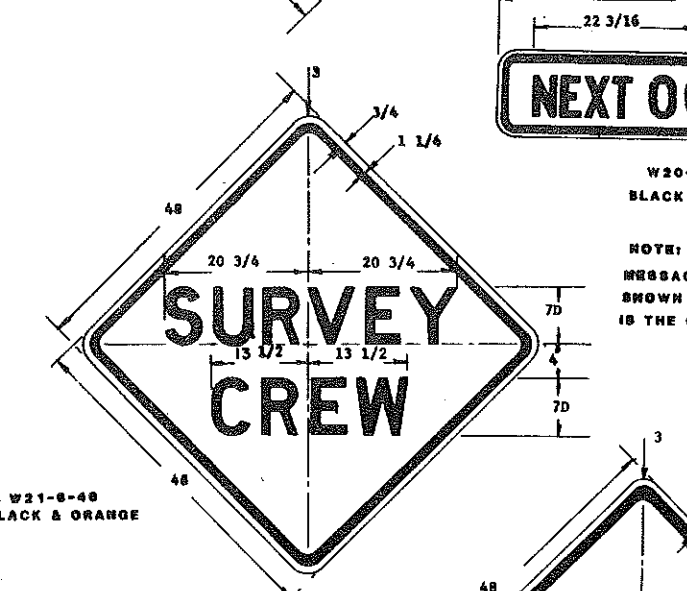
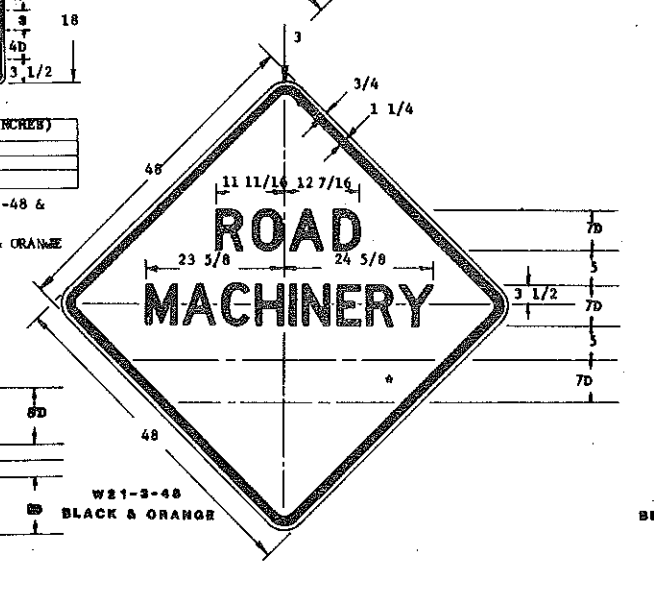
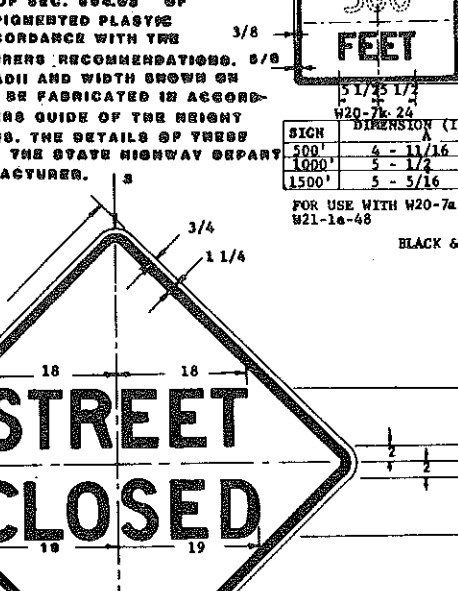
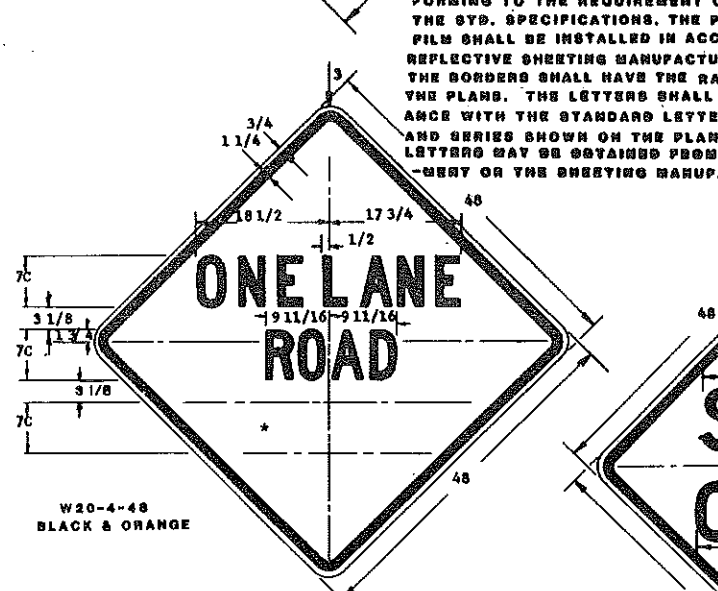
NORTH DAKOTA.
STATE HIGHWAY DEPARTMENT
APPROVED: *David K. Lee*
DESIGN ENGINEER

*SEE TABLE ON STANDARD D-754-4 FOR MESSAGE AND DIMENSIONS.

CONSTRUCTION SIGN DETAILS

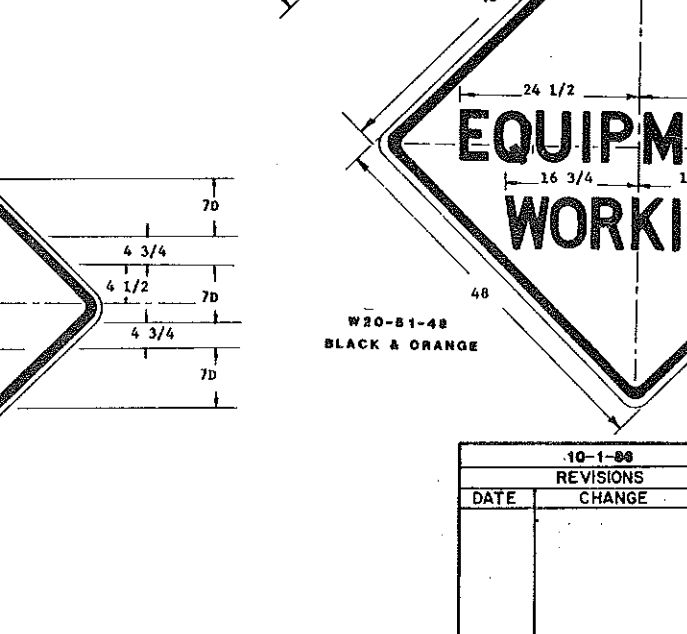
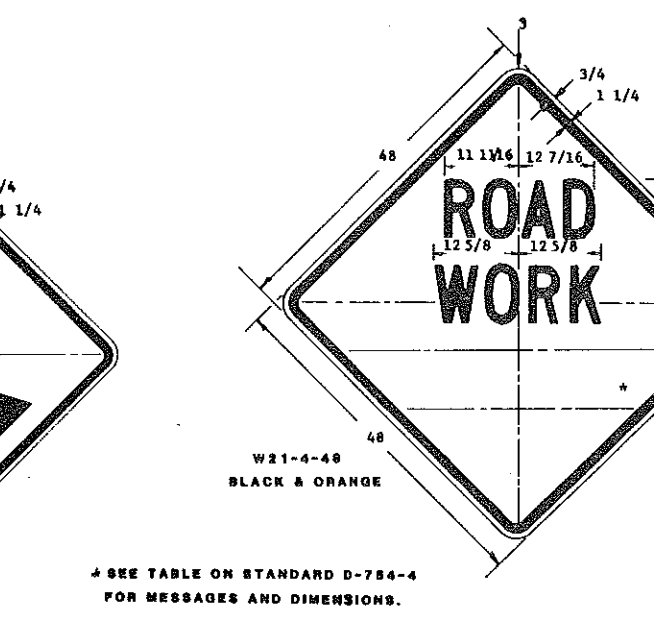
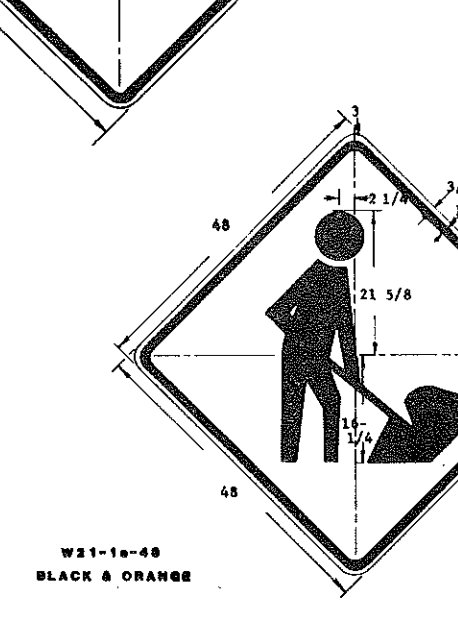
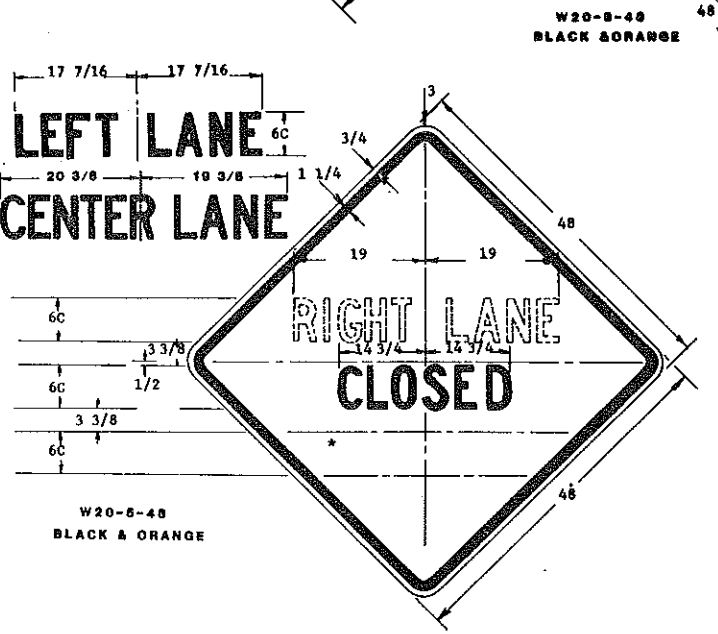


NOTE: EXISTING INVENTORY OF FLAGMAN & MEN WORKING SIGNS WITH WORD MESSAGES MAY BE USED UNTIL THEY NEED REPLACEMENT.



W20-82-84
BLACK & ORANGE

NOTE: ALL SIGNS SHALL HAVE REFLECTORIZED MESSAGES, BORDER AND BACKGROUND, UNLESS SHOWN OTHERWISE ON THE PLANS, IN NO CASE IS THE COLOR BLACK REFLECTORIZED.



SIGN	MESSAGE	HEIGHT (INCHES)
500'	4 - 11/16	3 1/2
1000'	5 - 1/4	3 1/2
1500'	5 - 5/16	3 1/2

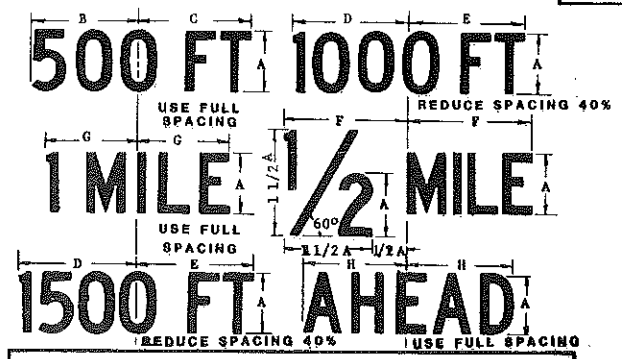
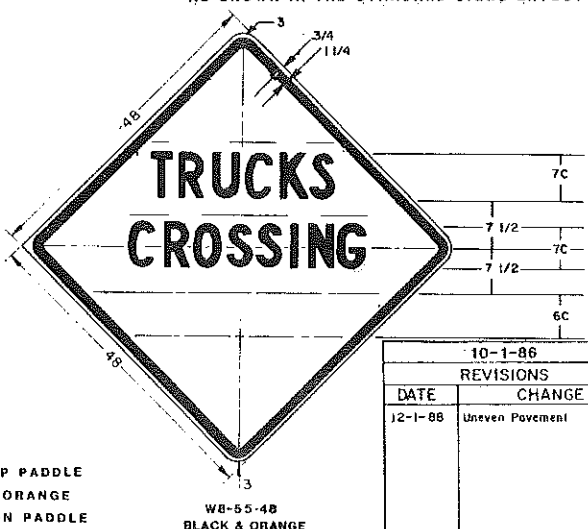
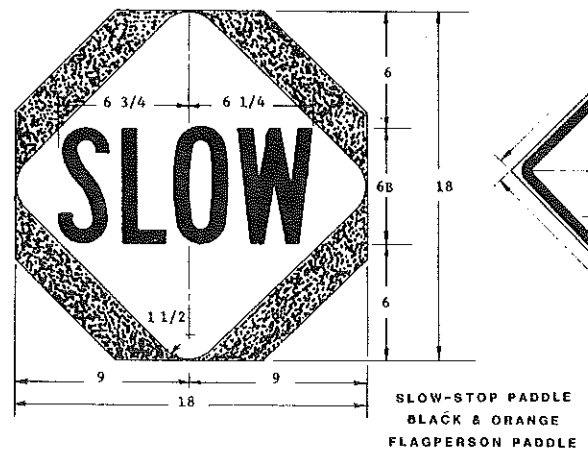
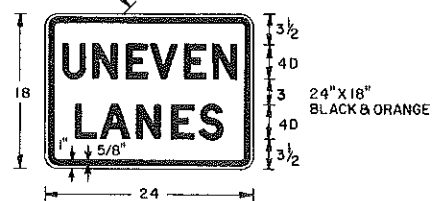
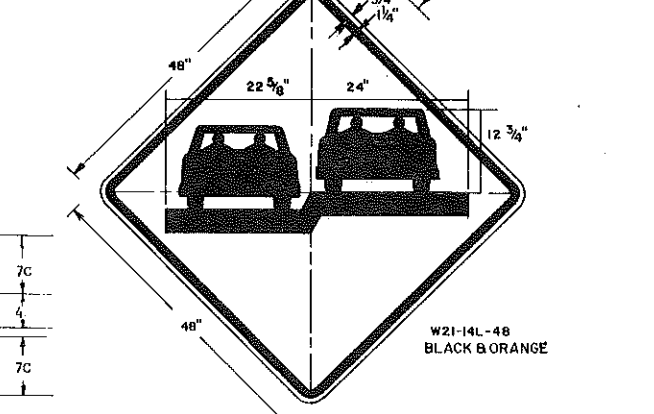
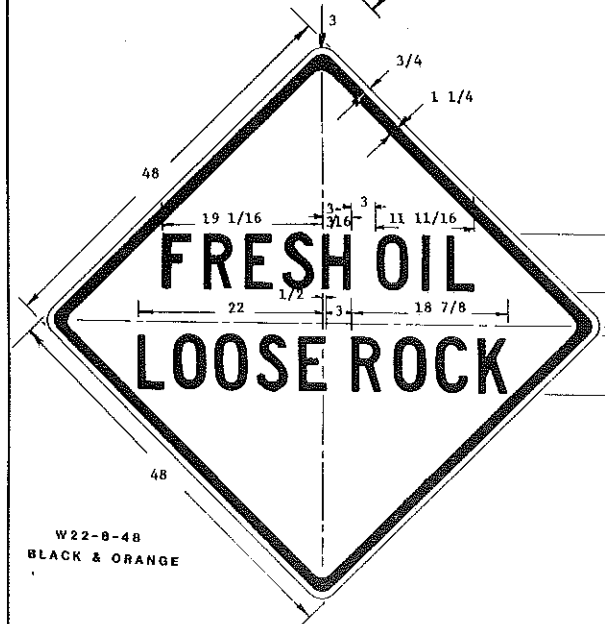
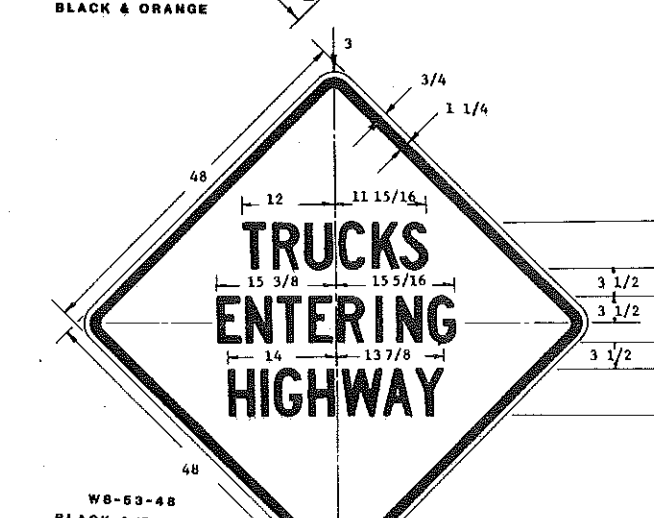
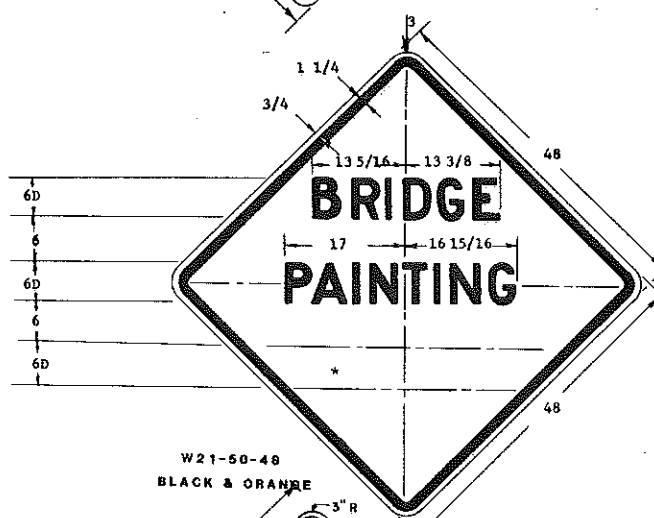
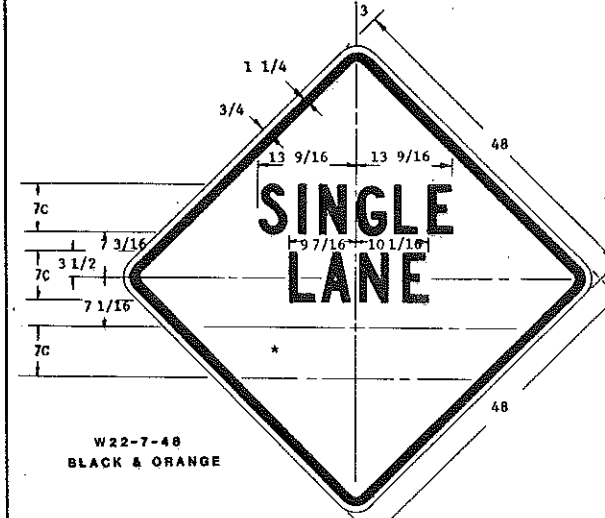
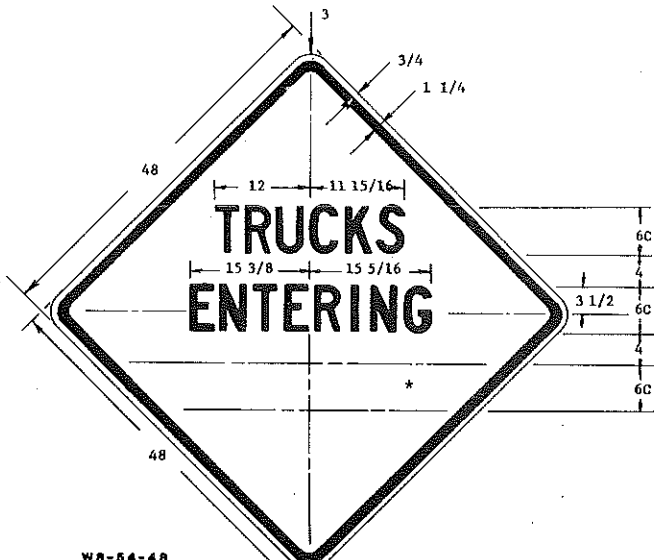
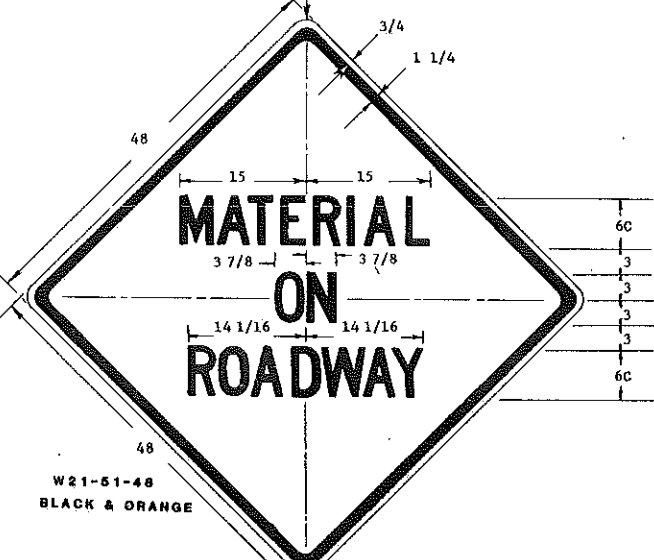
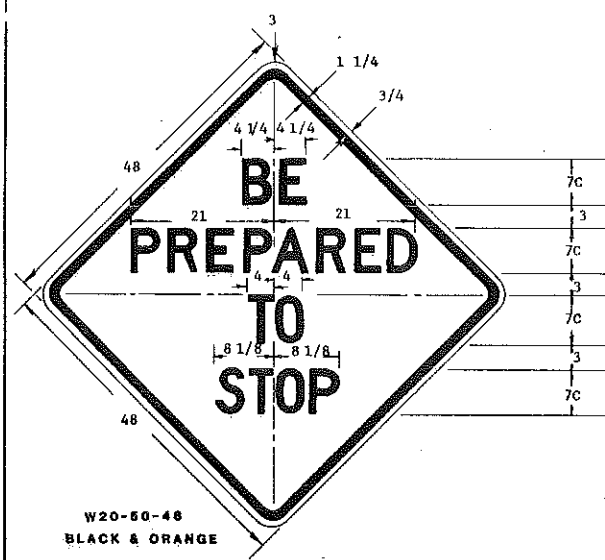
FOR USE WITH W20-7a-48 & W21-1a-48
BLACK & ORANGE

* SEE TABLE ON STANDARD D-754-4 FOR MESSAGES AND DIMENSIONS.

10-1-88		NORTH DAKOTA STATE HIGHWAY DEPARTMENT
DATE	REVISIONS	
	CHANGE	APPROVED: <i>David K. Lee</i> DESIGN ENGINEER

CONSTRUCTION SIGN DETAILS

FHWA REGION	FED. AID PROJECT NO.	SHEET NO.
8	N.D. F-RRS-1-006(005)066	
D 754-4		



DIMENSIONS (INCHES)							
A	B	C	D	E	F	G	H
4C	6-7/8	7	7-1/2	8	8-5/16	6-1/16	7
5C	8-3/4	8-13/16	9-3/8	10	10-7/16	7-5/8	8-3/4
6C	10-3/8	10-1/2	11-1/4	12	12-1/2	9-1/8	10-1/2
7C	12	12-3/16	13-1/8	14	14-9/16	10-5/8	12-1/4
8C	13-3/4	14	15	16	16-5/8	12-1/8	14
4D	8-1/8	8-5/8	8-1/2	9	9	7-3/16	8-1/4
5D	10-3/16	10-13/16	11-5/8	11-1/4	11-1/4	8-1/2	10-7/8
6D	12-3/16	12-15/16	12-3/4	13-1/2	13-1/2	11-13/16	13-1/8
7D	14-1/4	16-1/8	14-7/8	15-3/4	15-3/4	13-1/16	15-1/2
8D	16-1/4	17-1/4	17	18	18	14-3/8	17-7/16

MESSAGES AND BORDERS: THE MESSAGES AND BORDERS SHALL BE SCREENED ON REFLECTIVE SHEETING OR INSTALLED USING PIGMENTED PLASTIC FILM CONFORMING TO THE REQUIREMENT OF SEC. 894.03 OF THE STD. SPECIFICATIONS. THE PIGMENTED PLASTIC FILM SHALL BE INSTALLED IN ACCORDANCE WITH THE REFLECTIVE SHEETING MANUFACTURERS RECOMMENETION.

THE BORDERS SHALL HAVE THE RADII AND WIDTH SHOWN ON THE PLANS. THE LETTERS SHALL BE FABRICATED IN ACCORDANCE WITH THE STANDARD LETTER GUIDE OF THE HEIGHT AND SERIES SHOWN ON THE PLANS. THE DETAILS OF THESE LETTERS MAY BE OBTAINED FROM THE STATE HIGHWAY DEPARTMENT OR THE SHEETING MANUFACTURER.

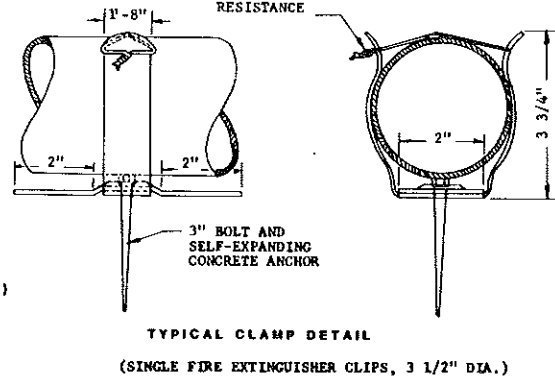
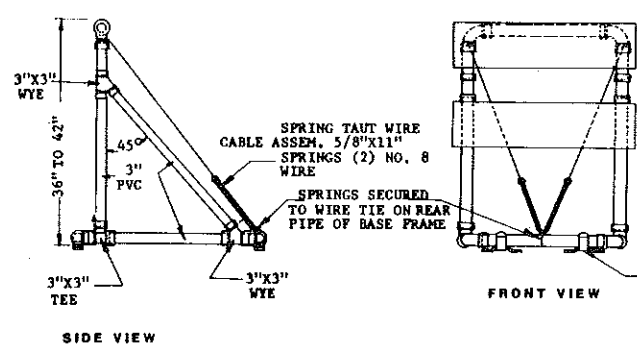
NOTE: ALL SIGNS SHALL HAVE REFLECTORIZED MESSAGE BORDER AND BACKGROUND, UNLESS SHOWN OTHERWISE ON THE PLANS. IN NO CASE IS THE COLOR BLACK REFLECTORIZED.

STANDARD SIGNS THAT ARE SHOWN IN THE CONSTRUCTION SIGN AND BARRICADE LOCATION DETAILS SHALL BE FABRICATED IN THE SHAPE, COLOR AND DIMENSIONS AS SHOWN IN THE STANDARD SIGNS LAYOUT BOOKLET.

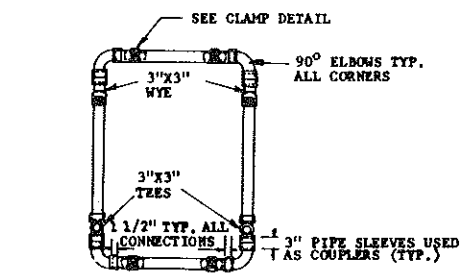
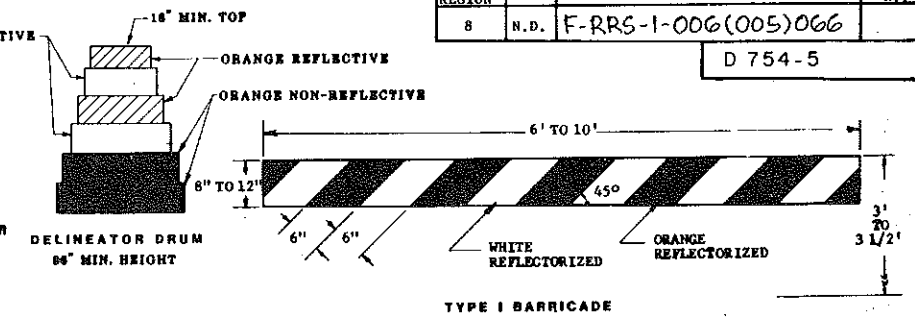
10-1-86 REVISIONS	
DATE	CHANGE
12-1-88	Uneven Pavement

NORTH DAKOTA
STATE HIGHWAY DEPARTMENT
APPROVED: *Daniel K.O. Linn*
DESIGN ENGINEER

BARRICADE DETAILS



DELINEATOR DRUMS
 THE MARKINGS ON DRUMS SHALL BE ORANGE AND WHITE STRIPES 4 TO 8 INCHES WIDE. THERE SHALL BE AT LEAST TWO ORANGE AND TWO WHITE STRIPES. WHERE DRUMS HAVE RIBS OR INDENTATION THERE SHALL BE NO REFLECTORIZED SHEETING IN THIS AREA. THIS SPACE SHALL BE NO MORE THAN 2 INCHES WIDE. THE DRUM SURFACE SHALL BE PREPARED AS RECOMMENDED BY THE SHEETING MANUFACTURER BEFORE REFLECTORIZED SHEETING IS APPLIED.

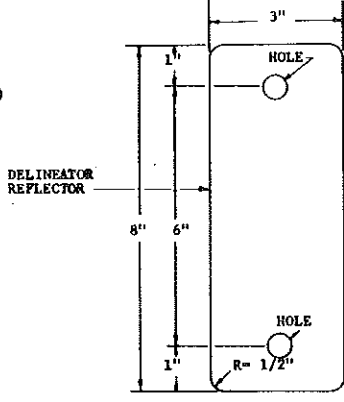


NOTE: THE PIPE, WYES, TEES AND ELBOWS USED TO CONSTRUCT TYPE II BARRICADES (SPECIAL) SHALL CONFORM TO THE REQUIREMENTS OF ASTM DESIGNATION: D2241 FOR PVC 1120 OR 1220, SDR 21, PRESSURE RATING 200 P.S.I. THE WYES, TEES, AND ELBOWS SHALL CONFORM TO THE REQUIREMENTS OF ASTM DESIGNATION: D-2466, TYPE II, GRADE 1. ALL JOINTS SHALL BE SLIP-FIT AND SHALL NOT BE THREADED OR CEMENTED.

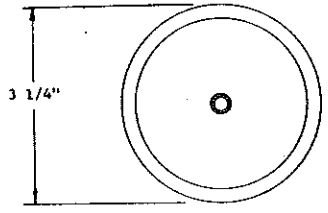
3" PVC PIPE CONFORMING TO ASTM D2665-DWV OR ASTM D2720 MAY BE USED AS AN ALTERNATE TO ASTM D2241-SDR 21.

THE 9" X 48" BARRICADE RAIL SHALL BE FABRICATED FROM 0.025" ANODIZED ALUMINUM AND SHALL BE ATTACHED WITH 1 INCH NO. 14 PAN BEAD METAL SCREWS. COLORS: REFLECTIVE ORANGE AND REFLECTIVE WHITE.

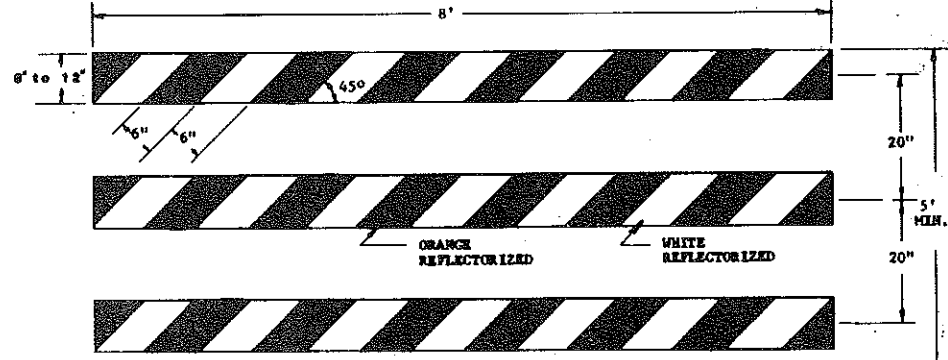
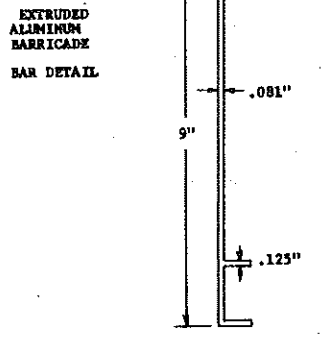
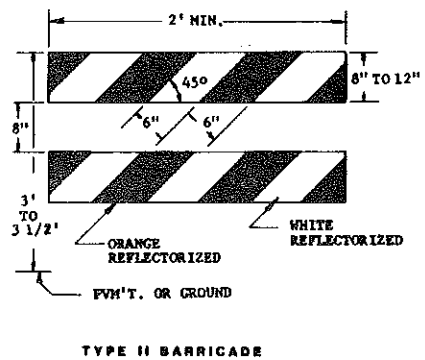
NOTE: EACH MOVABLE BARRICADE SHALL BE WEIGHTED DOWN BY A SUFFICIENT NUMBER OF SAND BAGS OR OTHER SUITABLE WEIGHT SO THAT IT WILL NOT BE BLOWN OVER BY THE WIND UNLESS THE MOVABLE SUPPORTING STRUCTURE IS CONSTRUCTED IN SUCH A MANNER THAT THE WIND CANNOT BLOW IT OVER. WEIGHT USED SHALL BE APPROVED BY THE ENGINEER IN THE FIELD. THE STRIPES SHALL SLANT DOWNWARD TOWARD THE SIDE WHICH TRAFFIC IS TO PASS. BARRICADES USED AT THE BEGINNING OF A PROJECT SHALL FACE TRAFFIC ENTERING THAT PROJECT.



3" X 8" - 18 GAUGE GALVANIZED STEEL SHEETS, OR OR .080" ALUMINUM PLATE WITH WHITE REFLECTIVE SHEETING (TYPE SA OR SB) AS SPECIFIED IN SECTION 894 OF THE STANDARD SPECIFICATIONS.



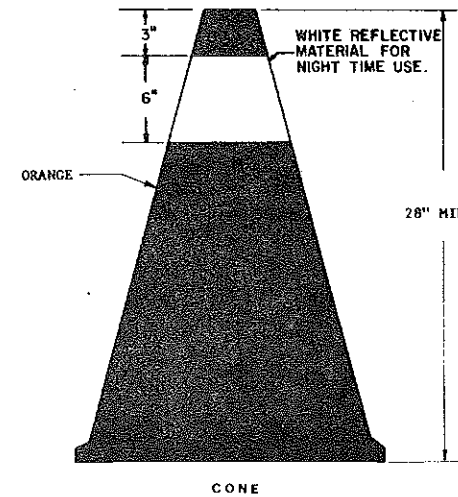
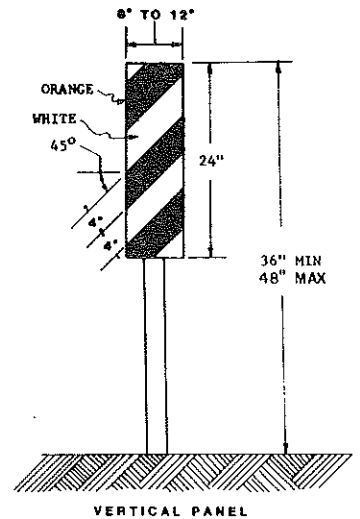
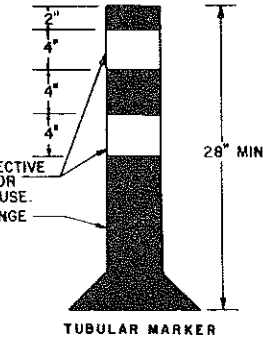
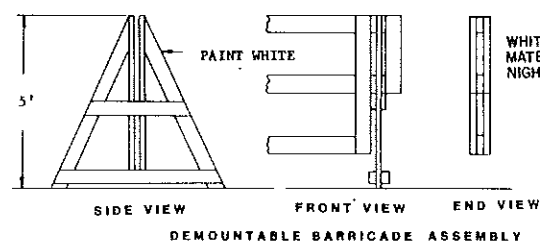
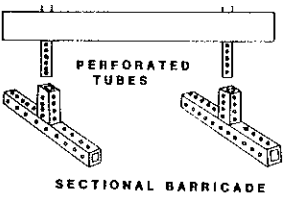
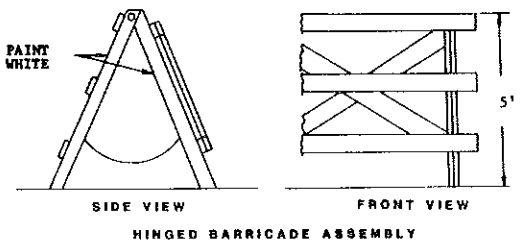
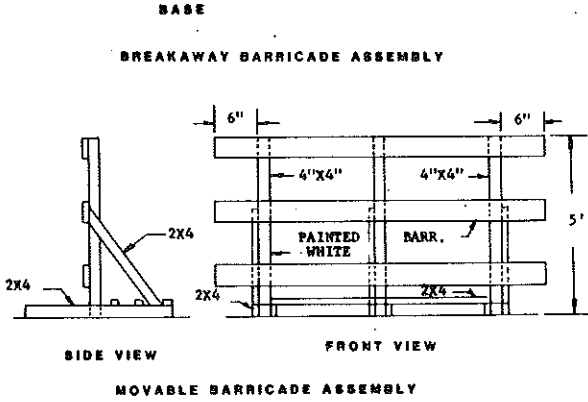
DELINEATOR REFLECTOR SHALL MEET THE REQUIREMENTS OF SECTION 894.



BARRICADES: Number Of Reflectorized Rail Faces

TYPE I	TYPE II	TYPE III
2 (One Each Direction)	4 (Two Each Direction)	8 (Facing in two Directions)

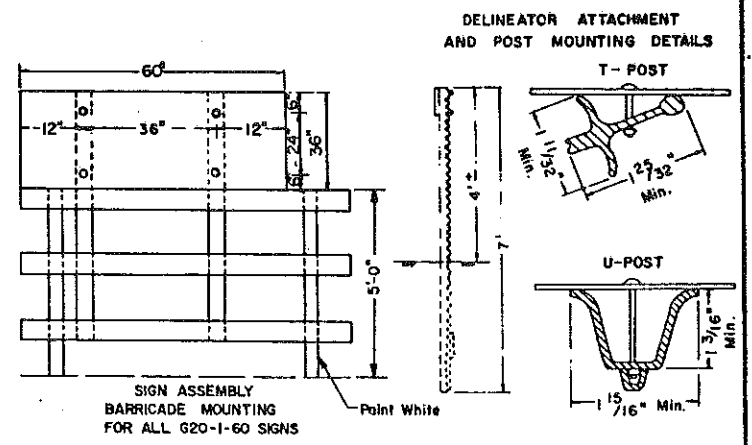
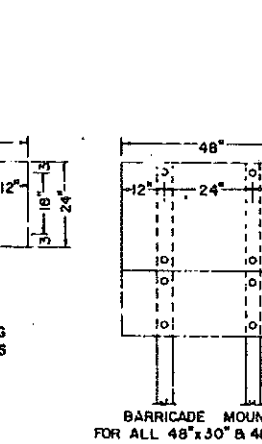
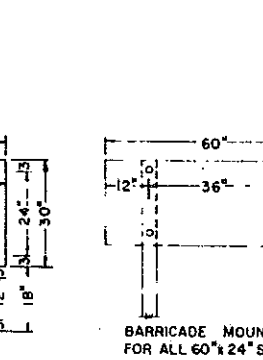
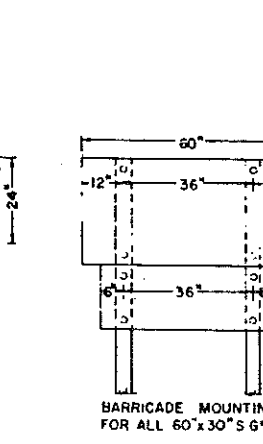
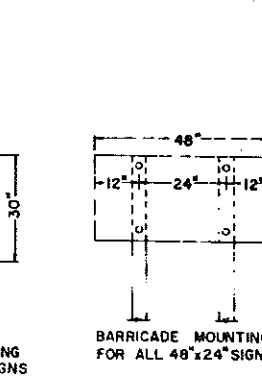
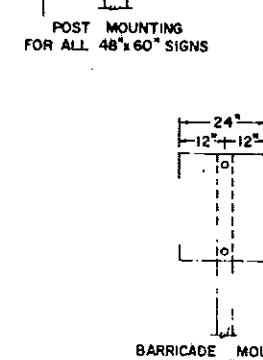
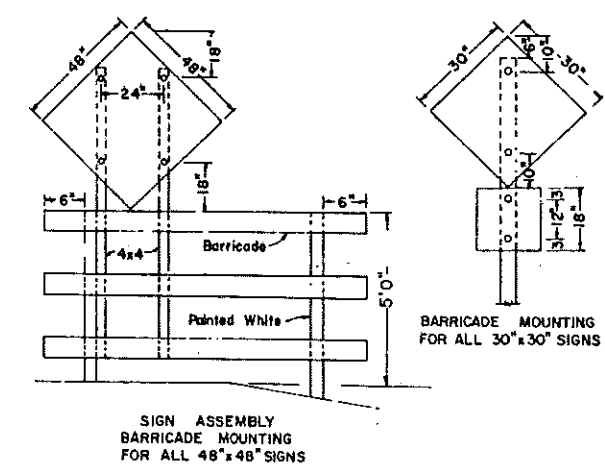
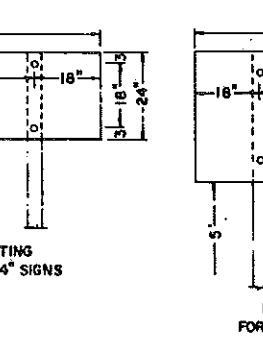
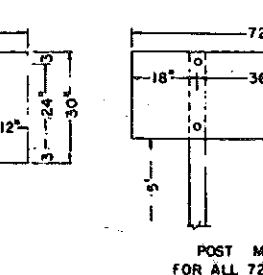
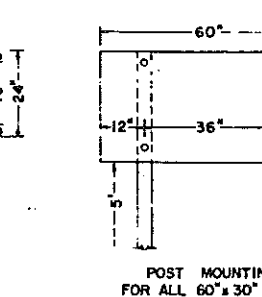
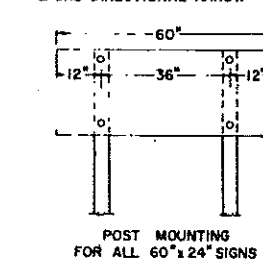
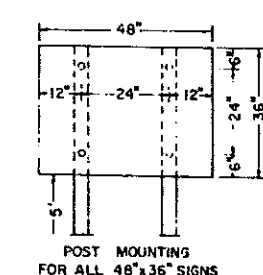
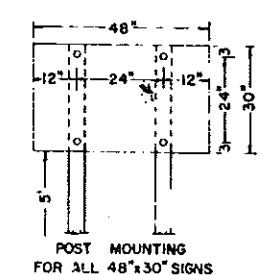
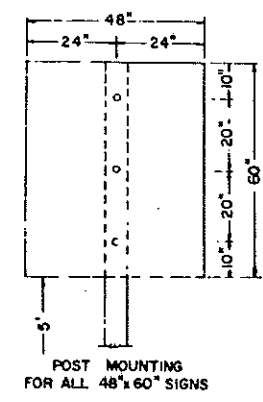
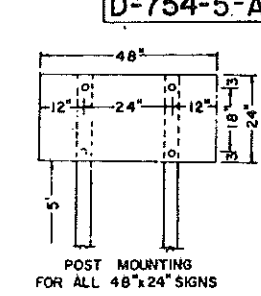
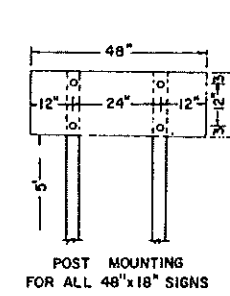
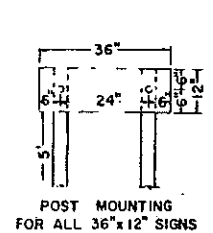
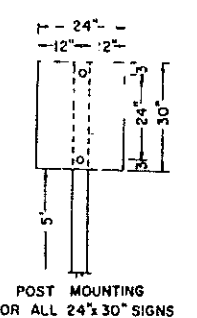
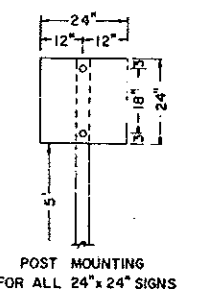
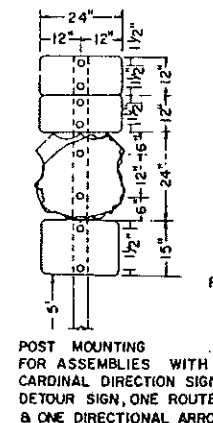
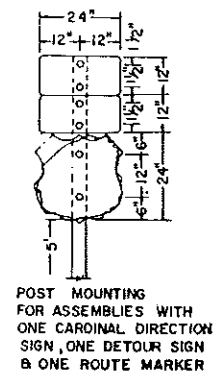
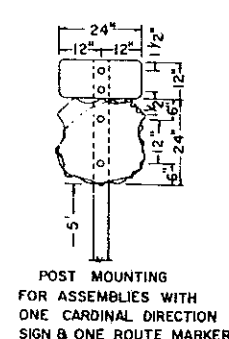
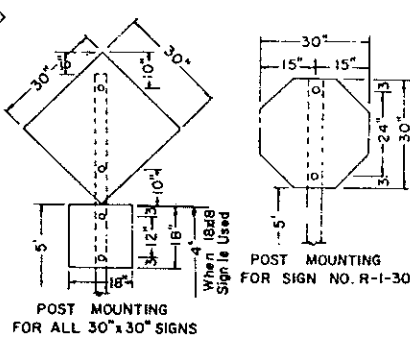
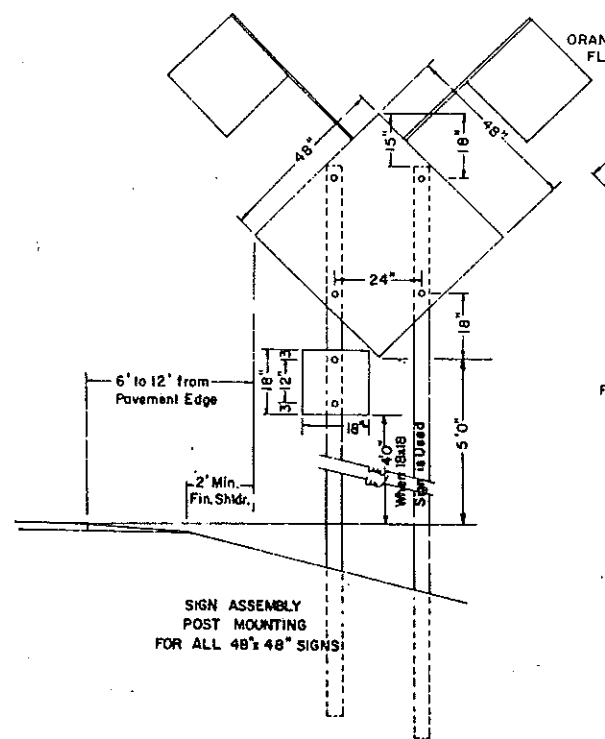
BARRICADE RAIL MATERIAL MAY BE 1" NOMINAL THICKNESS STANDARD LUMBER OR 3/4" PLYWOOD AND PREPARED AS RECOMMENDED BY THE SHEETING MANUFACTURER BEFORE REFLECTORIZED SHEETING IS APPLIED.



10-1-88	REVISIONS
DATE	CHANGE
8-3-87	Type Sheeting
10-1-87	Delineator Drum Note
6-9-88	Barricades Type III

NORTH DAKOTA
 STATE HIGHWAY DEPARTMENT
 APPROVED: *David K. O. Loefer*
 DESIGN ENGINEER

CONSTRUCTION SIGN AND BARRICADE ASSEMBLY DETAILS

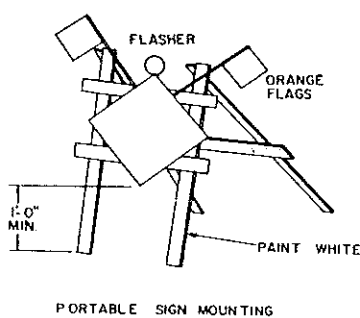
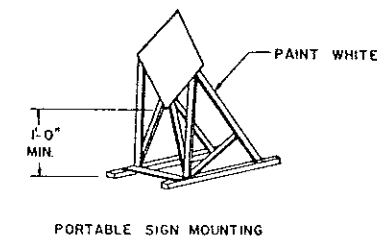


NOTE:
In Urban Areas the vertical clearance shall be increased to 7 feet on all signs, except when supplemental signs are placed below main signs. The supplemental signs shall be placed at a 6'-0" minimum clearance.

NOTES:
Barricade and Sign Supports: Wooden supports shall be painted white. Steel supports shall be galvanized or painted.
ADVANCE WARNING FLASHING OR SEQUENCING ARROW PANELS: The minimum mounting height shall be 7 feet above the roadway to the bottom of the panel, except on vehicle mounted panels which shall be as high as practicable.

NOTES:
DELINEATOR POSTS: Typical fence post sections are shown in Attachment Details. Other types of metal fence posts may be substituted upon approval of the engineer. These substituted posts shall have reflectors attached similar to the ones shown.
BARRICADE MOUNTING SIGNS: The bottom of the sign shall be flush with the top of the top rail. Wood sign posts shall be 4x4 min. SFS or equivalent steel posts. See Sids. D-754-5 thru D-754-9 for construction sign and barricade location details. All barricades and barricade mounted signs shall be assembled with 3/8" bolts.
SIGN SUPPORTS: The sign supports shall be imbedded to a sufficient depth so that the signs will remain plumb throughout duration of the project. It is suggested that the min. depth of imbedment be 5'-0".
MATERIAL: All signs shall be 100" aluminum, 12 gage galv. steel, 1/2" plywood or other approved mat'l.
HOLES: All holes to be punched round for 3/8" bolts.

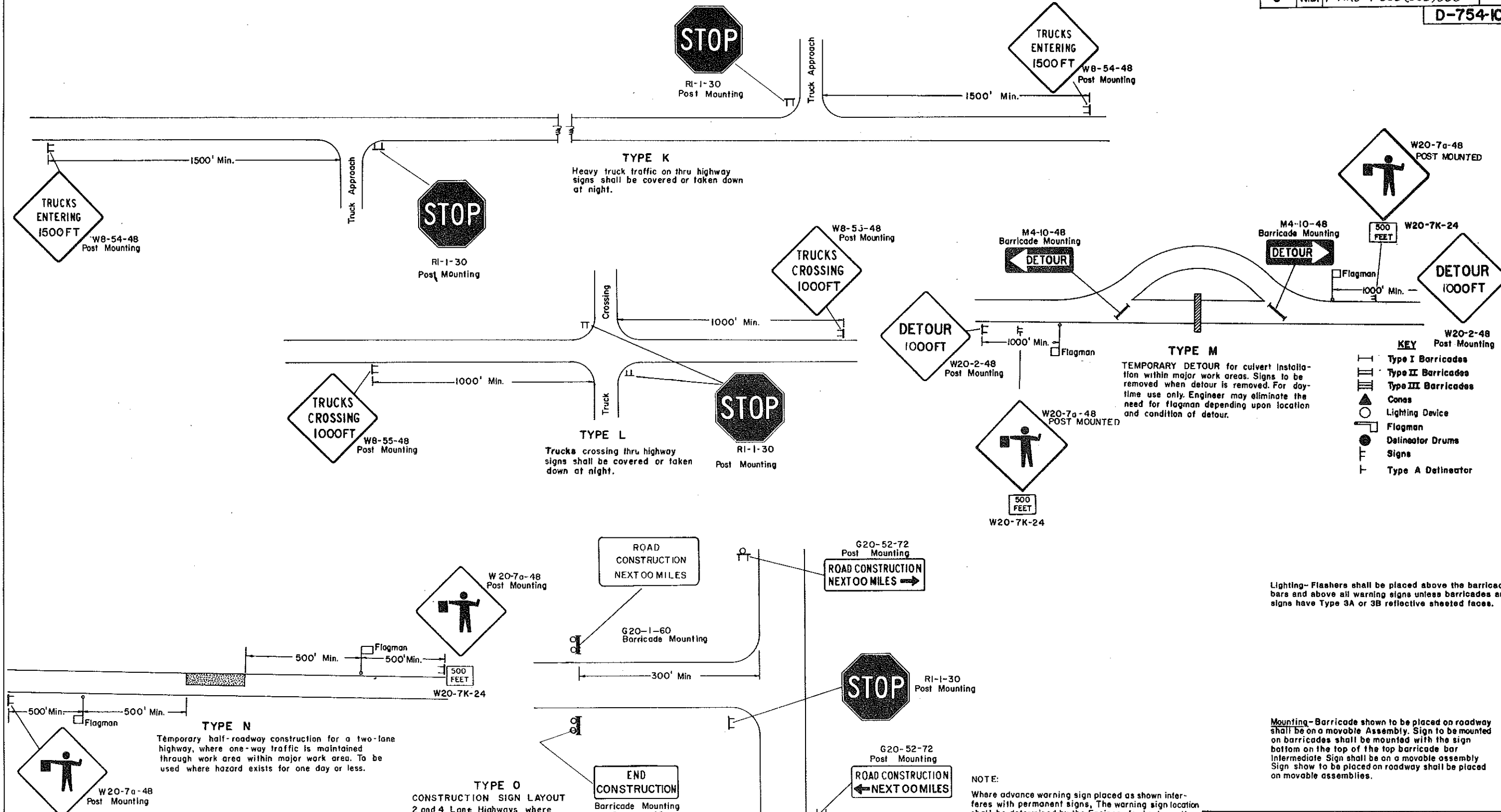
ALTERNATE MESSAGES: The signs that have alternate messages may have these alternate messages placed on a reflectorized plate without a border and this plate installed and removed as required.



10-1-88		NORTH DAKOTA STATE HIGHWAY DEPARTMENT APPROVED: <i>David K. Low</i> DESIGN ENGINEER
DATE	CHANGE	
8-1-88	SIGN ASSEMBLY	

CONSTRUCTION SIGN AND BARRICADE LOCATION DETAILS

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-RRS-1-006(005)066	D-754-10



- KEY**
- Type I Barricades
 - Type II Barricades
 - Type III Barricades
 - ▲ Cones
 - Lighting Device
 - Flagman
 - Delineator Drums
 - Signs
 - Type A Delineator

Lighting- Flashers shall be placed above the barricade bars and above all warning signs unless barricades and signs have Type 3A or 3B reflective sheeted faces.

Mounting- Barricade shown to be placed on roadway shall be on a movable Assembly. Sign to be mounted on barricades shall be mounted with the sign bottom on the top of the top barricade bar. Intermediate Sign shall be on a movable assembly. Sign show to be placed on roadway shall be placed on movable assemblies.

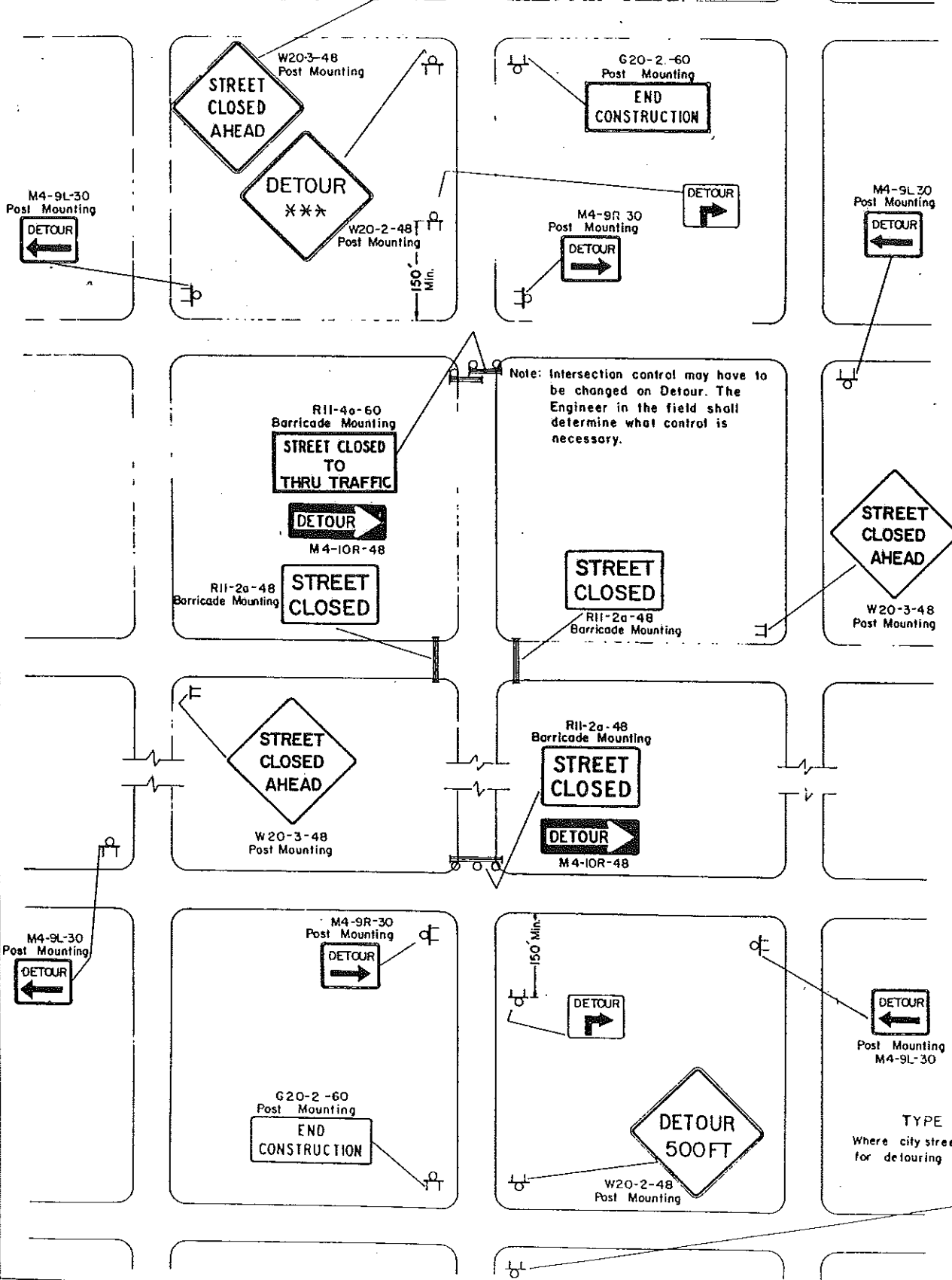
NOTE:
Where advance warning sign placed as shown interferes with permanent signs, The warning sign location shall be determined by the Engineer for best results. Messages shall be varied as required.

FLAGS: All diamond warning signs shall have two orange warning flags 24" square mounted perpendicular to the edges of the diamond sign end at such a distance above the edges so that when flag is hung limp it will not touch the sign.

10-1-86		NORTH DAKOTA STATE HIGHWAY DEPARTMENT
REVISIONS		
DATE	CHANGE	APPROVED: <i>David K. O. Lee</i> DESIGN ENGINEER
8-3-87	NOTE	

CONSTRUCTION SIGN AND BARRICADE LOCATION DETAILS

FHWA REGION	STATE	FED AID PROJ. NO.	SHEET NO.
8	N.D.	F-RR5-1-006(003)066	D-754-11



Sequencing Arrow Panels shall be Type A, B or C dependent on traffic volumes and speeds as follows:

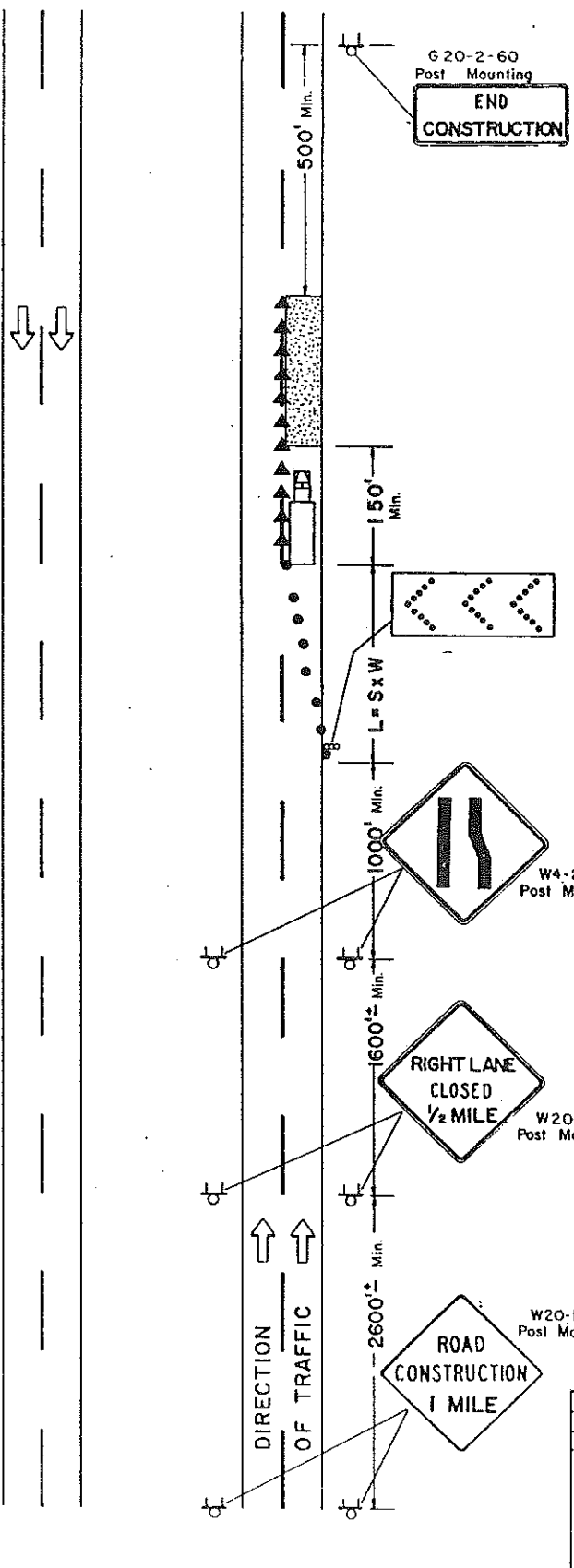
Type A Sequencing Arrow Panels shall be used on roadways with slow moving traffic speeds and low volume (25 mph and 750 ADT or less).

Type B Sequencing Arrow Panels shall be used on roadways with moderate traffic speeds and moderate traffic volumes (40 mph and less and 5000 ADT or less).

Type C Sequencing Arrow Panels shall be used on roadways with high traffic speeds and high traffic volumes (More than 40 mph and over 5000 ADT).

Sequencing arrow panels should normally be placed at the beginning of the taper. Where shoulder width does not provide sufficient room the arrow panel should be moved closer to the work area so that it can be placed on the surface roadway.

- KEY**
- I Type I Barricades
 - II Type II Barricades
 - III Type III Barricades
 - ▲ Cones
 - Lighting Device
 - Flagman
 - Delineator Drums
 - T Signs
 - T Type A Delineator
 - ◄◄ Sequencing Arrow Panel



NOTES:

FLAGS: All diamond warning signs shall have two orange warning flags 24" square mounted perpendicular to the edges of the diamond sign and at such a distance above the edges so that when flag is hung limp it will not touch the sign.

Lighting-Flashers shall be placed above the barricade bars and above all warning signs unless barricades and signs have Type 3A or 3B reflective sheeted faces.

Mounting-Barricade shown to be placed on roadway shall be on a movable Assembly. Sign to be mounted on barricades shall be mounted with the sign bottom on the top of the top barricade bar. Intermediate Sign shall be on a movable assembly. Sign show to be placed on roadway shall be placed on movable assemblies.

Where advance warning sign placed as shown interferes with permanent signs, The warning sign location shall be determined by the Engineer for best results. Messages shall be varied as required.

Note:

L = Minimum Length of Taper
 S = Numerical value of Speed limit or 85 percentile speed
 W = Width of offset
 L = S * W for freeways, expressways, and all other roads with speeds of 45 mph or greater.
 L = WS²/60 for urban, residential, and other streets with speeds of 40 mph or less.

TYPE P
 4 Lane Divided Roadway where half of roadway is closed. Longer than one day or outside of major work area.

TYPE Q
 Where city streets are used for detouring traffic.

10-1-86	
REVISIONS	
DATE	CHANGE
8-3-87	NOTE
12-15-89	NOTE

NORTH DAKOTA
 DEPARTMENT OF TRANSPORTATION
 APPROVED: *David E. Lee*
 DESIGN ENGINEER

ASSEMBLY DETAILS

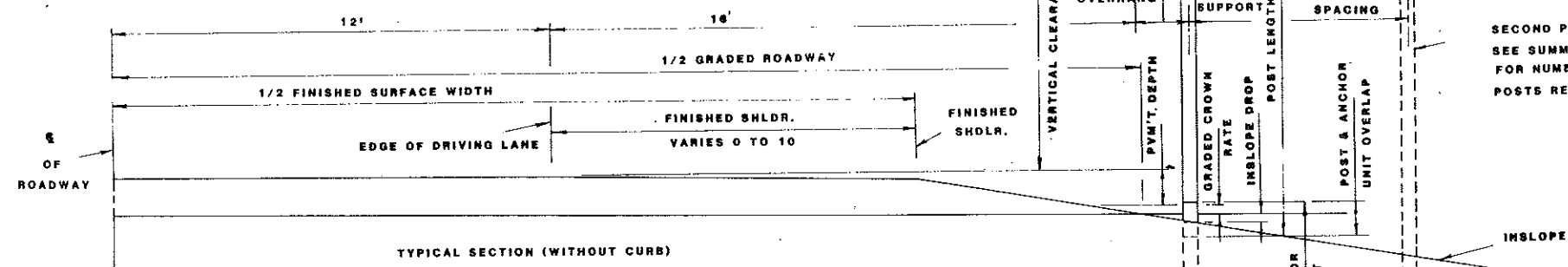
FRWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-RRS-1-006(005)066	

D-754-23

MINIMUM HORIZONTAL CLEARANCE

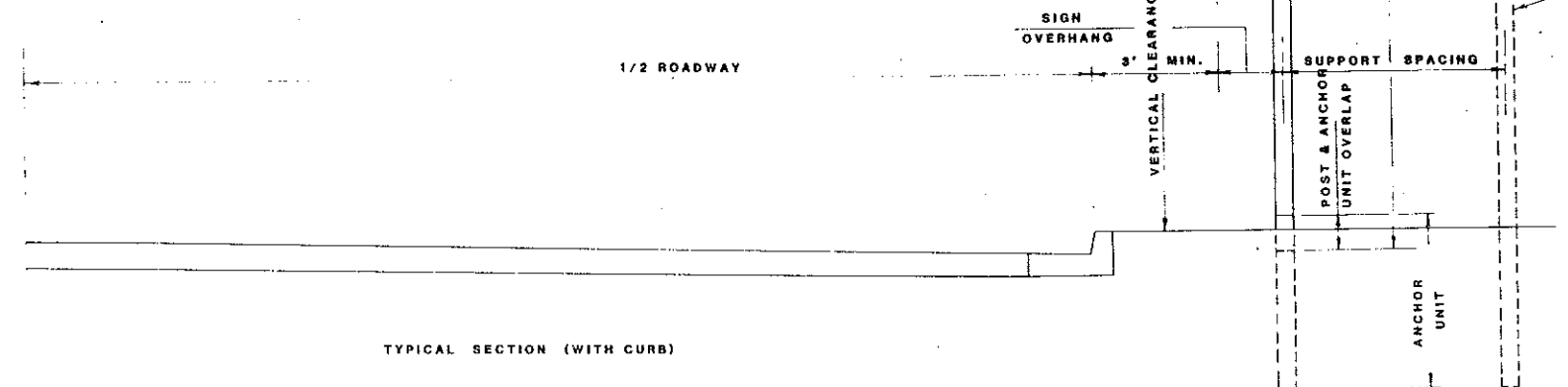
THE 16' CLEARANCE FROM THE EDGE OF THE DRIVING LANE TO THE EDGE OF THE SIGN SHALL BE FOR ALL ROADWAYS WITHOUT CURBS. ALL CURBED ROADWAYS SHALL HAVE 3' HORIZONTAL CLEARANCE FROM THE FACE OF THE CURB TO THE EDGE OF THE SIGN UNLESS NOTED OTHERWISE ON THE PLANS. ALL BIKE ROUTE SHALL HAVE A 3' MINIMUM HORIZONTAL CLEARANCE FROM THE EDGE OF THE BIKE ROUTE TO THE EDGE OF THE SIGN.

MINIMUM VERTICAL CLEARANCE
 5' RURAL ROADWAYS
 6' ON RURAL OR URBAN EXPRESSWAYS
 7' ON FREEWAYS

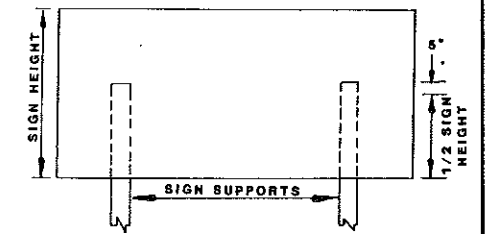


SECOND POST
SEE SUMMARY SHEET
FOR NUMBER OF
POSTS REQUIRED.

MINIMUM VERTICAL CLEARANCE
 6' URBAN EXPRESSWAYS
 7' IN RESIDENTIAL AND BUSINESS DISTRICTS
 WHERE PARKING AND / OR PEDESTRIAN
 MOVEMENTS WILL OCCUR
 4' MIN. FOR BIKE ROUTES



SECOND POST
SEE SUMMARY SHEET
FOR NUMBER OF
POSTS REQUIRED.



HINGE LOCATION DETAIL
FOR 2 OR MORE POSTS ASSEMBLIES -
WITH SLIP BASES.

NOTE
 PAVEMENT DEPTH-THE PAVEMENT DEPTH USED TO DEVELOP SUMMARY SHEETS SHOULD BE THE ULTIMATE PAVEMENT DEPTH.
 SEE PLANS FOR SIGN NUMBERS AND ASSEMBLY NUMBERS.
 SIGN PUNCHING AND STRINGERS SHALL BE AS SHOWN ON STANDARDS.
HORIZONTAL CLEARANCE:
 THE POST LENGTHS HAVE BEEN COMPUTED USING A HORIZONTAL CLEARANCE OF 16 FEET BETWEEN THE EDGE OF THE DRIVING LANE AND THE EDGE OF THE SIGN.
 FOR AN ULTIMATE SHOULDER WIDTH OF 10 FEET, THE DISTRICTS HAVE THE OPTION OF SETTING THE SIGNS OUT TO 18 FEET CLEARANCE. IF THE CLEARANCE IS TO BE INCREASED TO 18 FEET, THE NECESSARY ADJUSTMENT IN SUPPORT LENGTH SHALL BE MADE IN THE FIELD.

10-1-86		NORTH DAKOTA STATE HIGHWAY DEPARTMENT
REVISIONS		
DATE	CHANGE	APPROVED: <i>[Signature]</i> Design Engineer
8-1-88	FREEWAYS	

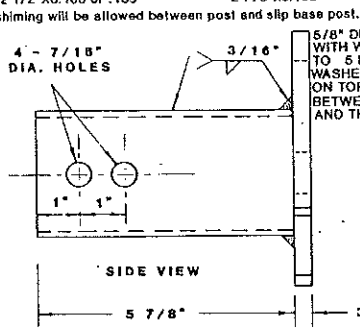
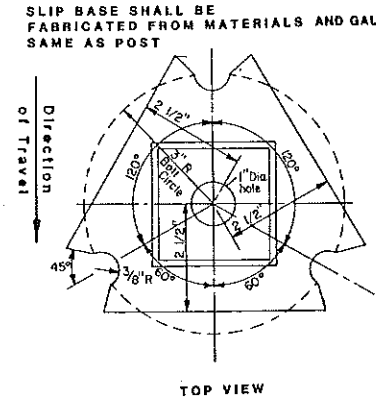
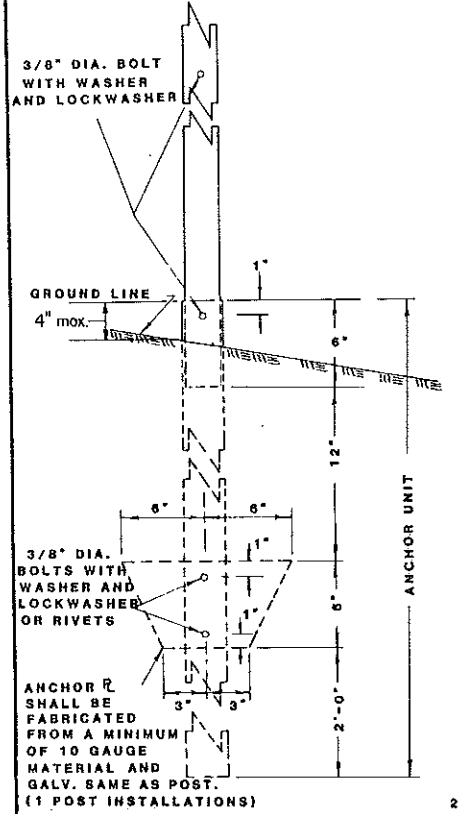
MOUNTING DETAILS PERFORATED TUBE

THE SLIP BASE WILL NOT BE MEASURED AND THE COST OF THE SLIP BASES SHALL BE INCLUDED IN THE PRICE BID FOR POSTS.

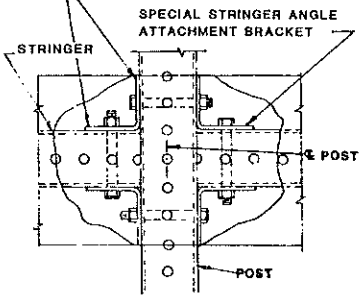
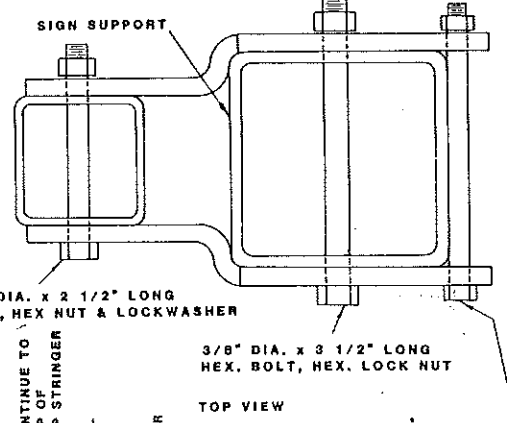
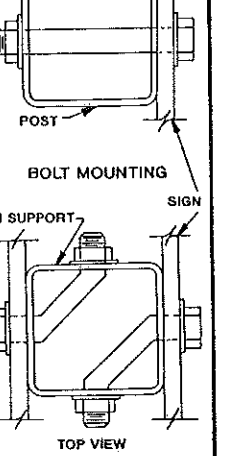
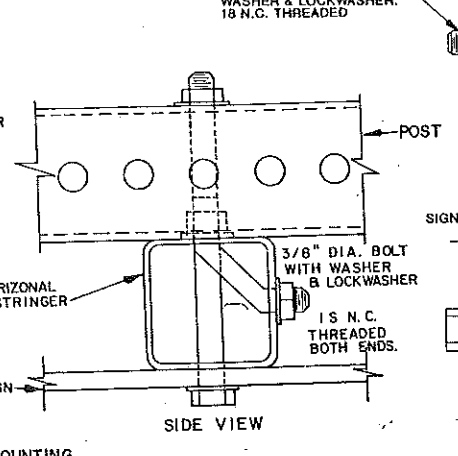
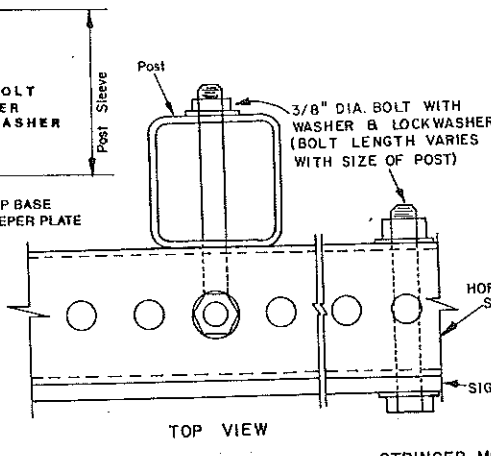
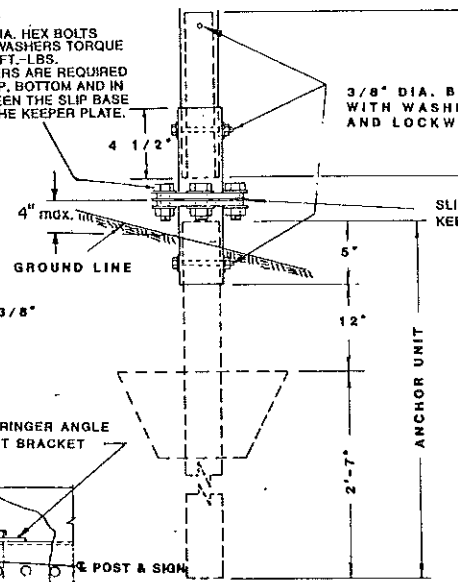
THE POST SIZE TO BE USED WITH THE SLIP BASE POST SIZE SHALL BE AS FOLLOWS.

POST SIZE	SLIP BASE POST SIZE
2"x0.105"	2 1/4"x0.105"
2 1/4"x0.105"	2 1/2"x0.105"
2 3/8"x0.135	2 1/2"x0.135"
2 1/2"x0.105 or .135	2 7/8"x0.155"

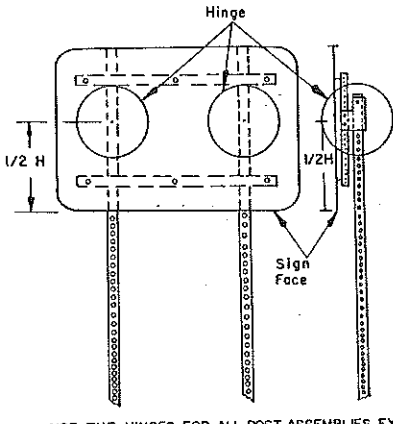
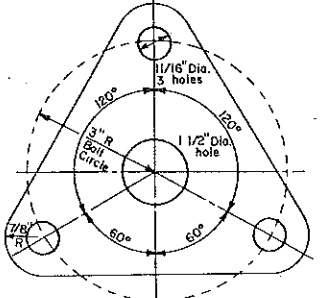
No shimming will be allowed between post and slip base post.



PUNCH ROUND AND PARTIAL THROUGH ANGLE SO THAT EXCESS METAL FITS STRINGER AND POST HOLES.



FOR SINGLE POST ASSEMBLIES HAVING ONLY ONE STRINGER OR WITH BACK TO BACK SIGNS.

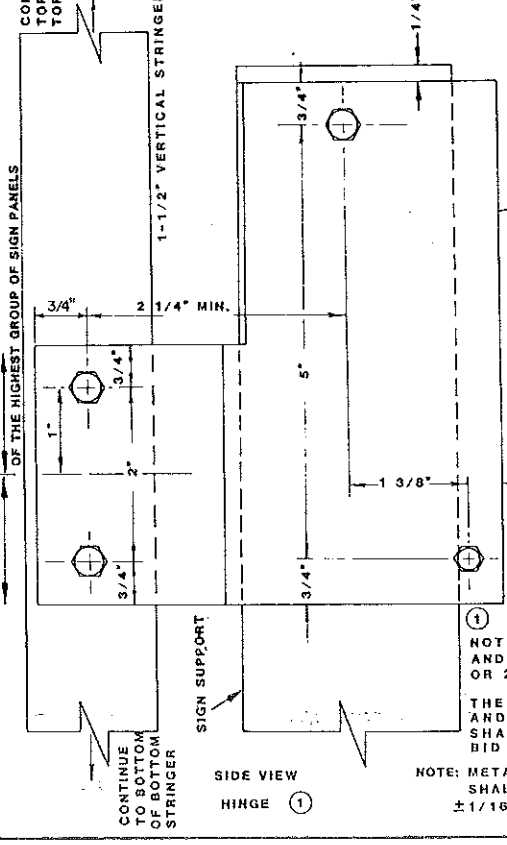
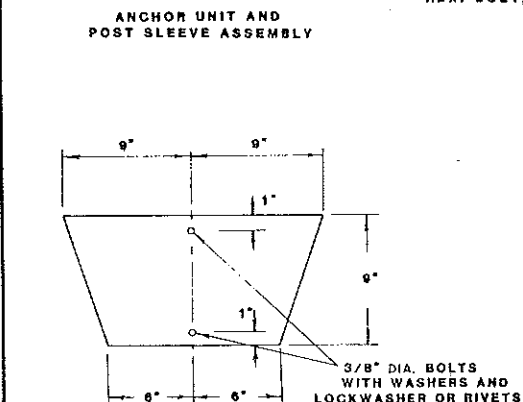


USE THE HINGES FOR ALL POST ASSEMBLIES EXCEPT:

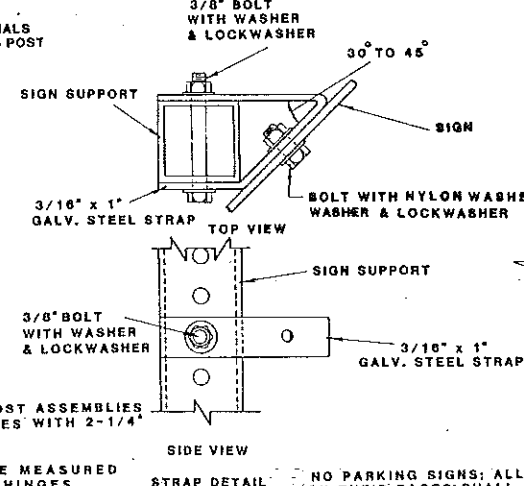
- all one post assemblies.
- all two post assemblies with 2" or 2 1/4" posts.

NUMBER OF POSTS	TELESCOPING PERFORATED TUBES TYPE I					SQUARE TELESCOPING STEEL POSTS TYPE II						
	POST SIZE	WALL THICKNESS GAUGE	SLEEVE SIZE	ANCHOR SIZE	SLIP BASE	HINGE	POST SIZE	WALL THICKNESS GAUGE	SLEEVE SIZE	ANCHOR SIZE	SLIP BASE	HINGE
1	2	12		2 1/4	NO	NO	1 3/4	12		2	NO	NO
1	2 1/4	12		2 1/2	NO	NO	2	12		2 1/4	NO	NO
1	2 3/8	10		2 3/8	YES	NO	2 1/4	12		2 1/2	NO	NO
1	2 1/2	12		2 1/2	YES	NO	2 1/4	12		2 1/2	NO	NO
1	2 1/2	10		2 1/2	YES	NO	2 1/2	12		2 1/2	YES	NO
1	2 1/4	12	2	2 1/2	YES	NO	2 1/2	12		2 1/2	YES	NO
1	2 1/2	12	2 1/4	2 1/2	YES	NO	2 1/4	12	2	2 1/4	YES	NO
2	2	12		2 1/4	NO	NO	1 3/4	12		2	NO	NO
2	2 1/4	12		2 1/2	NO	NO	2	12		2 1/4	NO	NO
2	2 3/8	10		2 3/8	YES	YES	2 1/4	12		2 1/2	NO	NO
2	2 1/2	12		2 1/2	YES	YES	2 1/4	12		2 1/2	NO	NO
2	2 1/4	12	2	2 1/2	YES	YES	2 1/2	12		2 1/2	YES	YES
2	2 1/2	12	2 1/4	2 1/2	YES	YES	2 1/4	12	2	2 1/4	YES	YES
2	2 1/2	10		2 1/2	YES	YES	2 1/2	12		2 1/2	YES	YES
3&4	2 1/2	12		2 1/2	YES	YES	2 1/4	12		2 1/4	YES	YES
3&4	2 1/2	10		2 1/2	YES	YES	2 1/2	12		2 1/2	YES	YES
3&4	2 1/2	12	2 1/4	2 1/2	YES	YES	2 1/4	12	2	2 1/4	YES	YES

HORIZONTAL STRINGERS- IN LIEU OF PERFORATED TUBES THE CONTRACTOR MAY SUBSTITUTE Z BAR STRINGER. THE Z BAR STRINGERS SHALL BE 1 3/4" x 3/16" THICK, 1.06LBS./FT. ALUMINUM ALLOY OR 3.16LBS./FT. STEEL.



HINGE SHALL BE FABRICATED FROM MATERIALS AND GALVINIZED SAME AS POST



NOT REQUIRED ON ONE POST ASSEMBLIES AND TWO POST ASSEMBLIES WITH 2-1/4" OR 2" POSTS.

THE HINGE WILL NOT BE MEASURED AND THE COST OF THE HINGES SHALL BE INCLUDED IN THE PRICE BID FOR POSTS.

NOTE: METAL WASHER AND NYLON WASHERS USED ON SIGN FACE SHALL HAVE A MINIMUM OUTSIDE DIAMETER OF 15/16 INCH ± 1/16 INCH AND 10 GAUGE THICKNESS.

NO PARKING SIGNS: ALL NO PARKING SIGNS THAT HAVE DIRECTIONAL ARROWS PLACED ON THEIR FACES SHALL BE PLACED AT 30 TO 45 DEGREE ANGLE WITH ONCOMING TRAFFIC. NO PARKING SIGNS PLACED AT THE ABOVE ANGLES MAY HAVE THE SUPPORT TURNED AT THE CORRECT ANGLE UNLESS THE NO PARKING SIGN IS PLACED WITH ANOTHER SIGN THAT HAS TO BE PLACED AT 90 DEGREE ANGLE WITH ONCOMING TRAFFIC. IN WHICH CASE THE DETAILED ANGLE STRAP SHOULD BE USED TO MOUNT THE NO PARKING SIGN. MATERIAL USED FOR THE ATTACHMENT STRAPS SHALL BE INCLUDED IN THE PRICE BID FOR FLAT SHEET SIGNS. FLAT WASHERS & LOCKWASHERS SHALL BE USED WITH ALL NYLON WASHERS

TUBE SIZE IN.	WALL THICKNESS IN.	U.S. STANDARD GAUGE	WEIGHT PER FOOT LBS.	MOMENT OF INERTIA IN. 4	CROSS SECT. AREA IN. SQ.	SECTION MODULUS IN. 3
1 1/2 x 1 1/2	.105	12	1.705	.129	.380	.172
2 x 2	.105	12	2.416	.372	.590	.372
2 1/4 x 2 1/4	.105	12	2.773	.551	.695	.489
2 3/8 x 2 3/8	.135	10	3.432	.605	.841	.600
2 1/2 x 2 1/2	.105	12	3.141	.804	.803	.643
2 1/2 x 2 1/2	.135	10	4.006	.970	1.010	.785

TUBE SIZE IN.	WALL THICKNESS IN.	U.S. STANDARD GAUGE	WEIGHT PER FOOT LBS.	MOMENT OF INERTIA IN. 4	CROSS SECT. AREA IN. SQ.	SECTION MODULUS IN. 3
1 3/4 x 1 3/4	.105	12	2.304	.232	.486	.265
2 x 2	.105	12	2.654	.372	.590	.372
2 1/4 x 2 1/4	.105	12	3.004	.564	.697	.501
2 1/2 x 2 1/2	.105	12	3.354	.803	.802	.642

10-1-86		REVISIONS
DATE	CHANGE	
10-13-86	SLIP BASE GASKET GALVINIZED & NOTE	
8-3-87	POST SLEEVE	
8-3-87	HINGE POST ASSEMBLIES	
12-1-88	SLIP BASE ASSEMBLY CHART	
6-1-89	TORQUE	
1-15-90		
4-30-90		

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

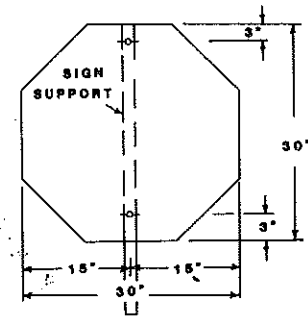
APPROVED *David K. Olson*

DESIGN ENGINEER

SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS REGULATORY, WARNING, AND GUIDE SIGNS

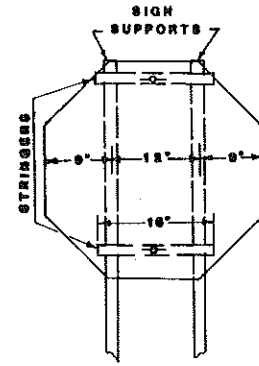
FHWA REGION	STATE	FED. AID PROJECT NO.	SHEET NO.
8	N.D.	F-RRS-1-006(005)066	D-754-26

D-754-26

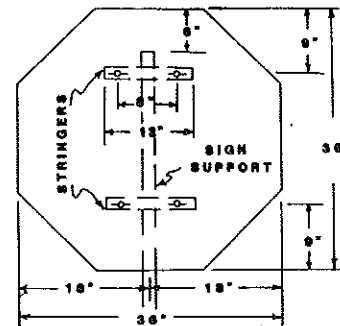


1 POST

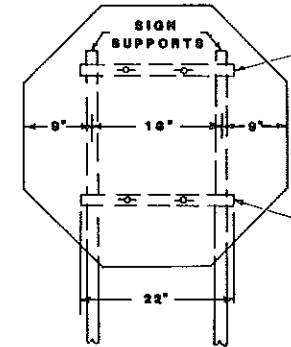
ASSEMBLY NO. 1



2 POSTS

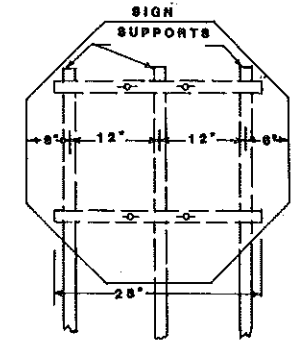


1 POST

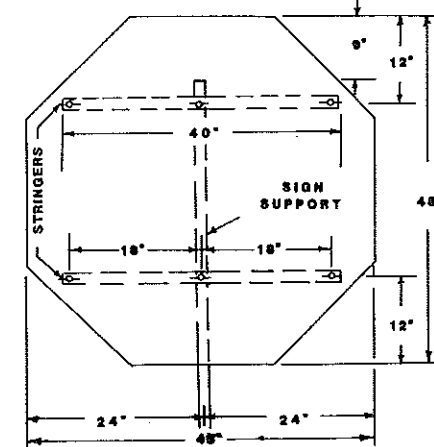


2 POSTS

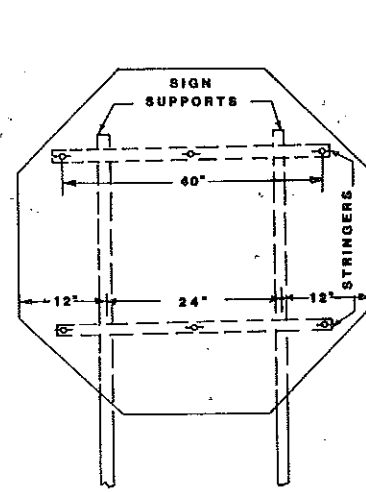
ASSEMBLY NO. 2



3 POSTS

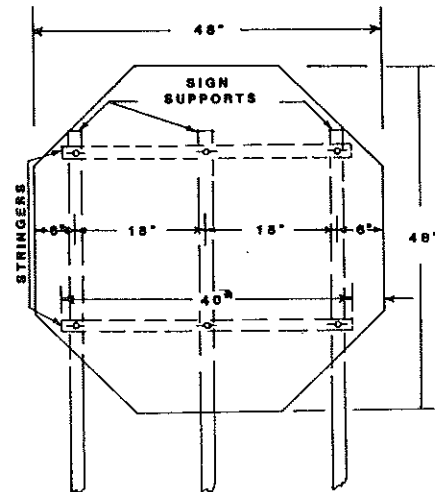


1 POST

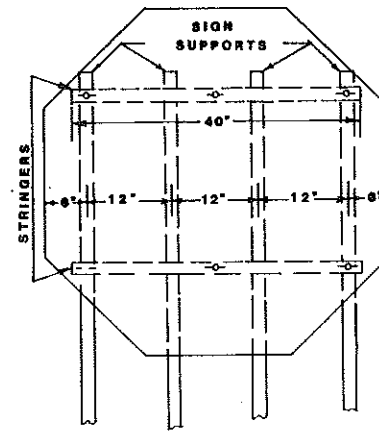


2 POSTS

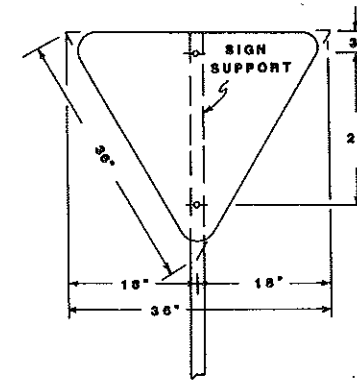
ASSEMBLY NO. 3



3 POSTS

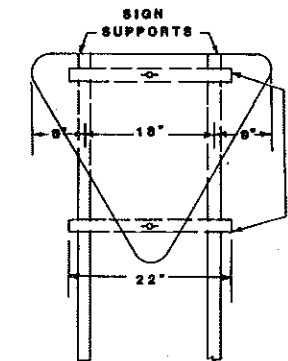


4 POSTS



1 POST

ASSEMBLY NO. 4



2 POSTS

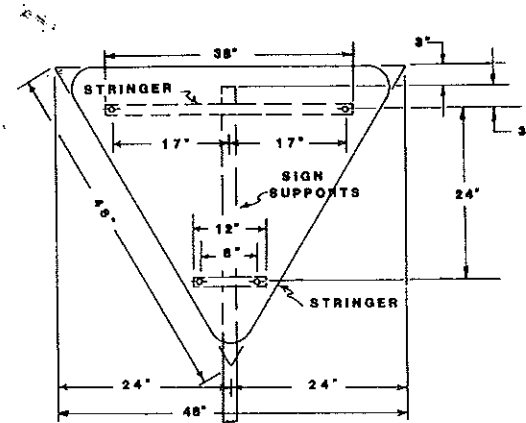
NOTE:

Material:
Signing Backing: The sign backing material thickness shall be as follows.
Steel: Signs having a width of less than 30" shall use 14 gauge material. Signs 30" or more shall use 12 gauge material.
Aluminum: Aluminum Alloy 6061-T6 and 8052 -H39 shall have the following minimum thickness; All signs shall be 0.100 inch.

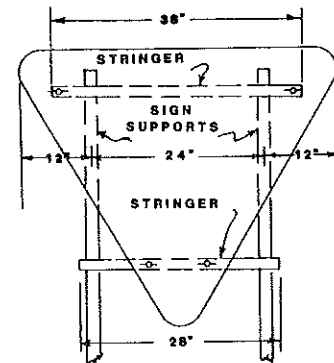
Stringers:
Flange Channel: All stringers shall be flange channel 1.12" per foot and of the length shown.
Square Tube, Perforated: All stringers shall be square tube, perforated 1 1/2" X 1 1/2" and of the length shown.

Holes:
Flange Channel: All holes shall be punched round for 3/8" diameter bolts.
Square Tube, Perforated: All holes shall be punched round for 3/8" diameter bolts.

General:
 See plans for sign numbers to be used at each location.
 See Std. D-754-24 square tube, perforated mounting details.
 See Std. D-754-25 for flange channel mounting details.

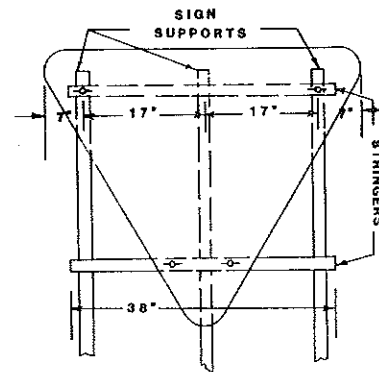


1 POST



2 POSTS

ASSEMBLY NO. 5

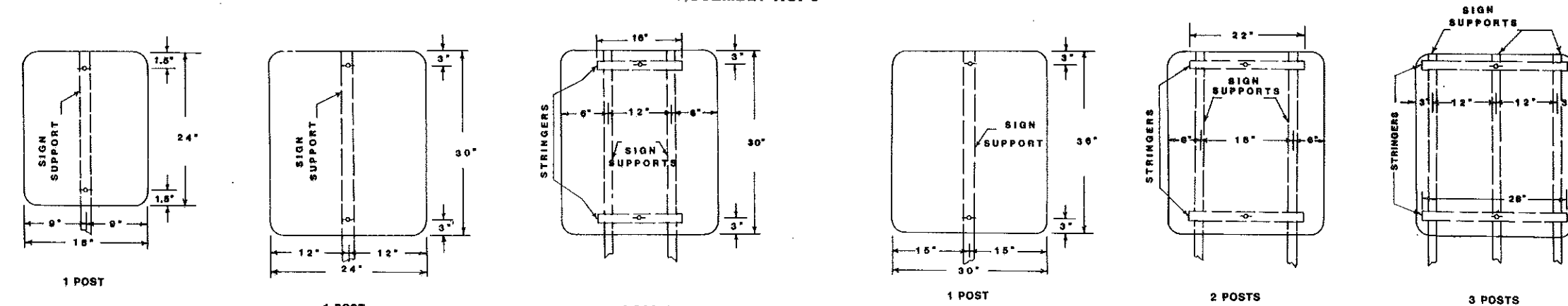
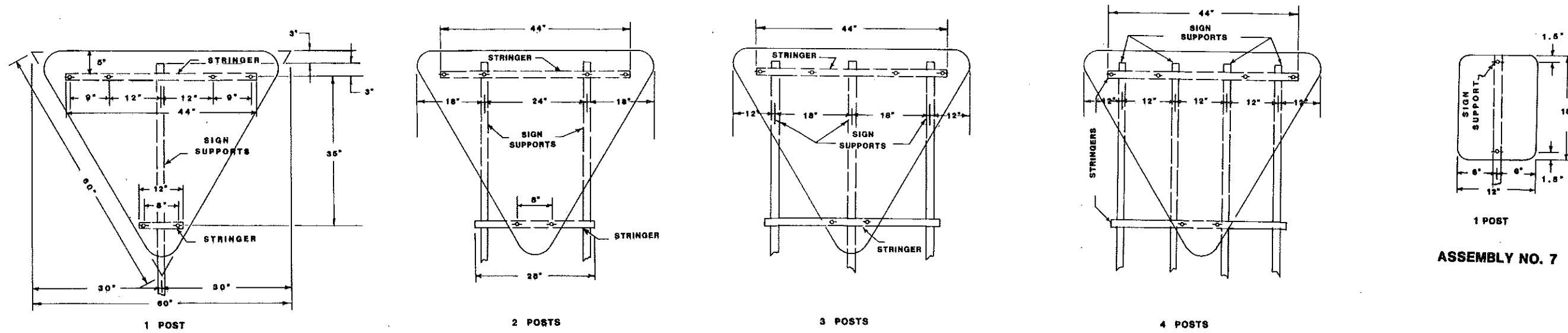


3 POSTS

10-1-86		NORTH DAKOTA STATE HIGHWAY DEPARTMENT APPROVED: <i>David K. L...</i> DESIGN ENGINEER
REVISIONS		
DATE	CHANGE	

SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS REGULATORY, WARNING, AND GUIDE SIGNS

FHWA REGION	STATE	FED. AID PROJECT NO.	SHEET NO.
8	N.D.	F-RRS-1-006(005)066	D-754-27



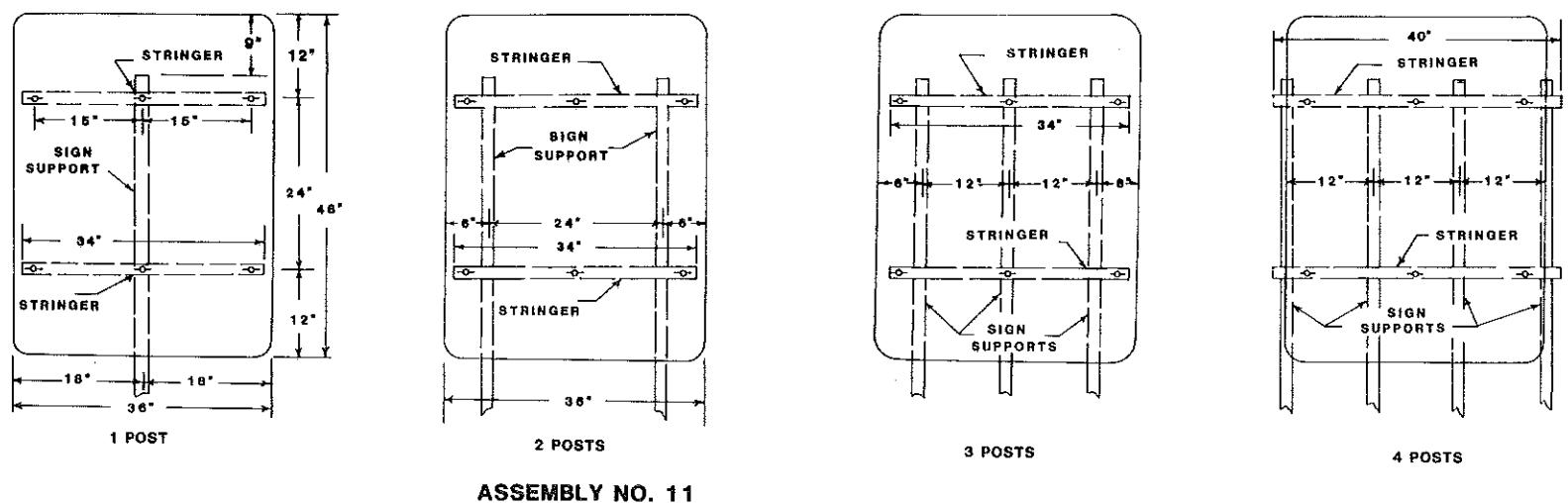
NOTE:

Material:
 Sign Backing: The sign backing material thickness shall be as follows.
 Steel: Signs having a width of less than 30" shall use 14 gauge material. Signs 30" or more shall use 12 gauge material.
 Aluminum: Aluminum Alloy 6061-T6 and 6052-H38 shall have the following minimum thickness: All signs shall be 0.100 inch.

Stringers:
 Flange Channel: All stringers shall be flange channel 1.12" per foot and of the length shown.
 Square Tube, Perforated: All stringers shall be square tube, perforated 1 1/2" x 1 1/2" and of the length shown.

Holes:
 Flange Channel: All holes shall be punched round for 3/8" diameter bolts.
 Square Tube, Perforated: All holes shall be punched round for 3/8" diameter bolts.

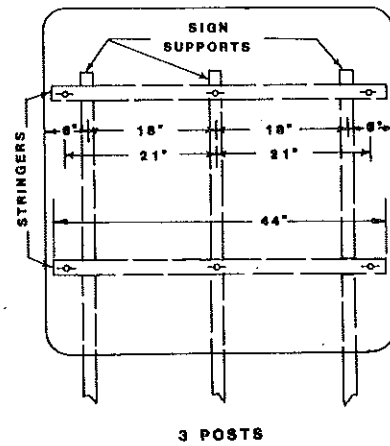
General:
 See plans for sign numbers to be used at each location.
 See Std. D-754-24 square tube, perforated mounting details.
 See Std. D-754-26 for flange channel mounting details.



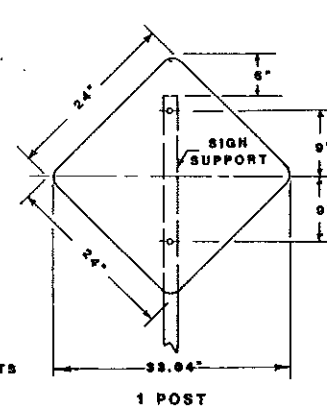
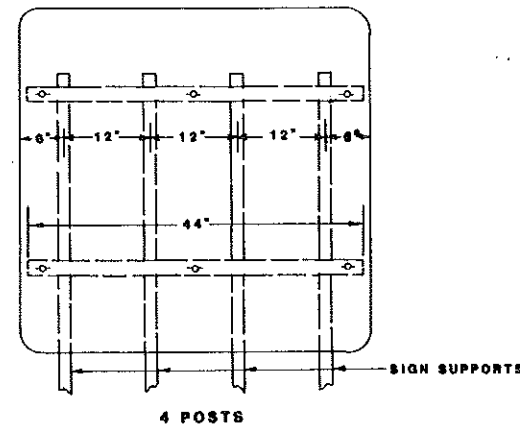
10-1-86		NORTH DAKOTA STATE HIGHWAY DEPARTMENT APPROVED: <i>David K. Lee</i> DESIGN ENGINEER
REVISIONS		
DATE	CHANGE	

SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS REGULATORY, WARNING, AND GUIDE SIGNS

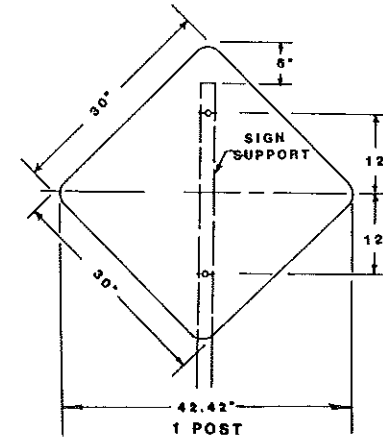
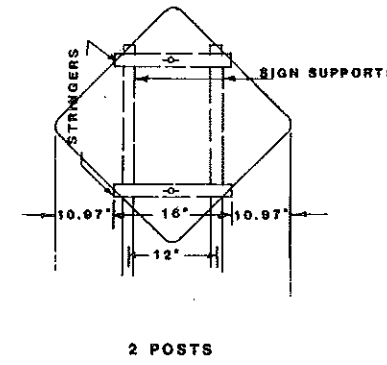
FHWA REGION	STATE	FED. AID PROJECT NO.	SHEET NO.
8	N.D.	F-RRS-1-006(005)066	D-754-29



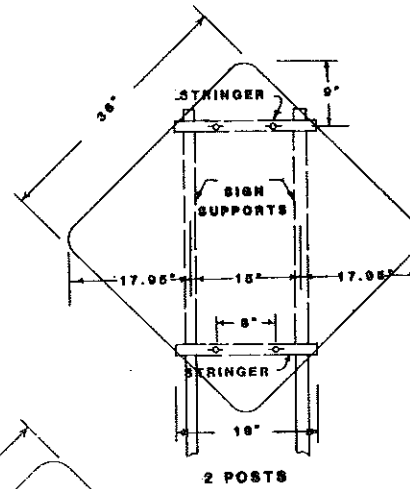
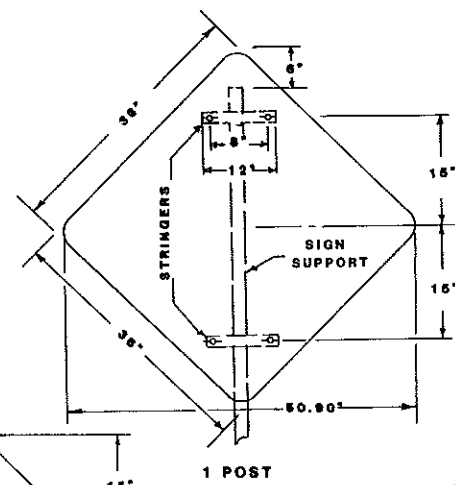
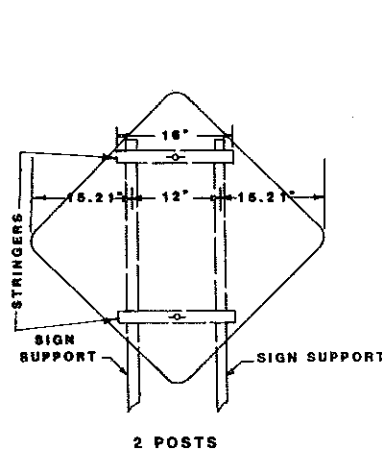
ASSEMBLY NO. 17



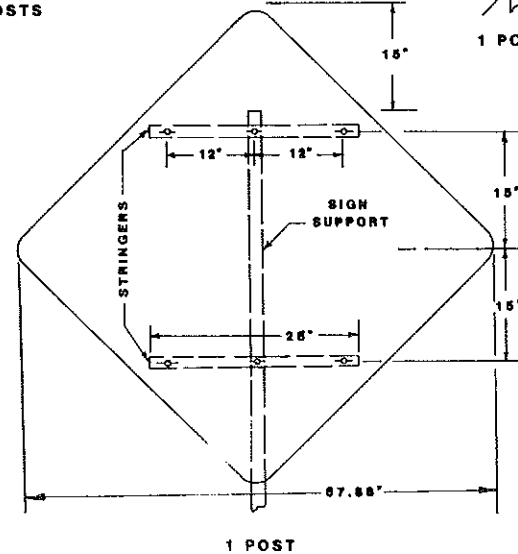
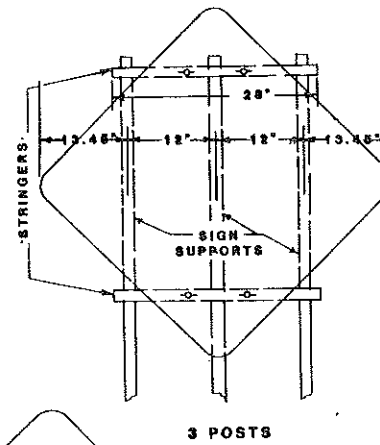
ASSEMBLY NO. 18



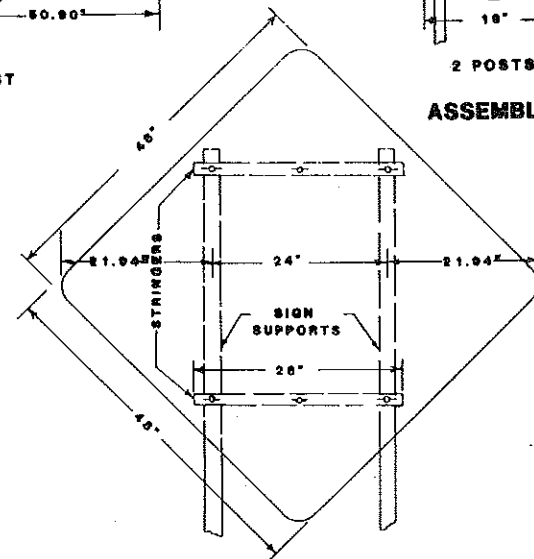
ASSEMBLY NO. 19



ASSEMBLY NO. 20

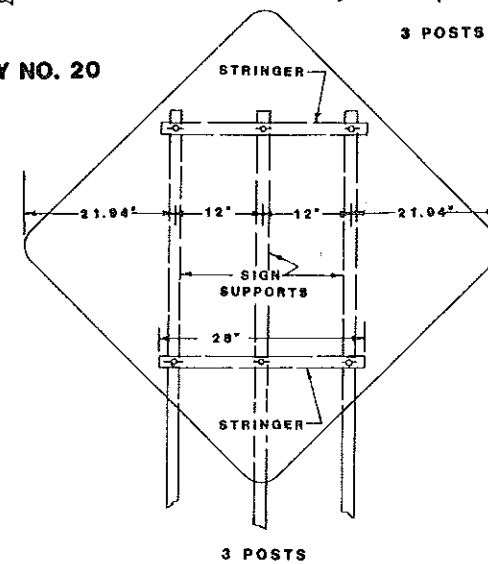


1 POST



2 POSTS

ASSEMBLY NO. 21



3 POSTS

NOTE:

Material:

Sign Backing: The signing backing material thickness shall be as follows.
 Steel: Signs having a width of less than 30" shall use 14 gauge material. Signs over 30" or more shall use 12 gauge material.
 Aluminum: Aluminum Alloy 6061-T6 and 6062-H38 shall have the following minimum thickness: All signs shall be 0.100 inch.

Stringers:

Flange Channel: All stringers shall be flange channel 1.124 per foot and of the length shown.

Square Tube, Perforated: All stringers shall be square tube, perforated 1 1/2" X 1 1/2" and of the length shown.

Hole:

Flange Channel: All holes shall be punched round for 3/8" diameter bolts.

Square Tube, Perforated: All holes shall be punched round for 3/8" diameter bolts.

General:

See plans for sign numbers to be used at each location.

See Std. D-754-24 for square tube, perforated mounting details.

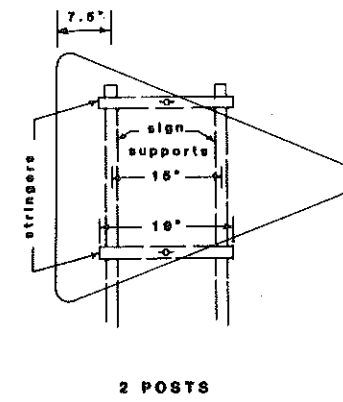
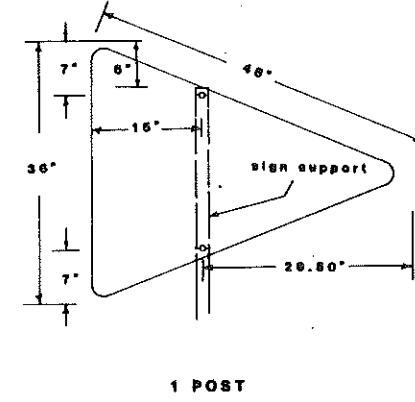
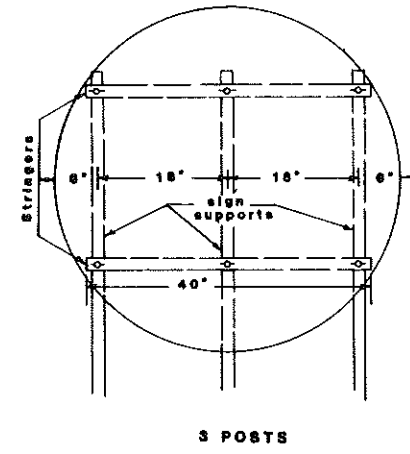
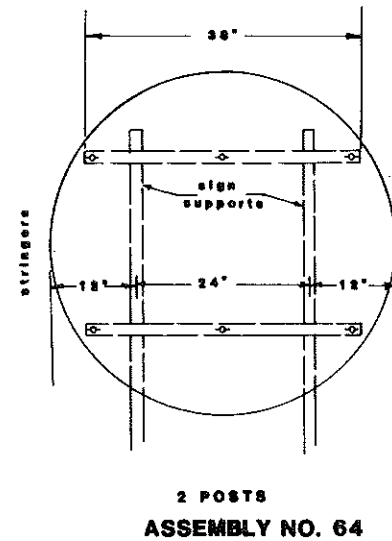
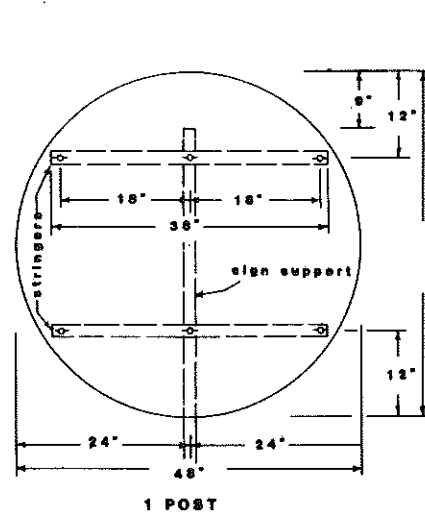
See Std. D-754-25 for flange channel mounting details.

10-1-86		NORTH DAKOTA STATE HIGHWAY DEPARTMENT APPROVED: <i>David K. Olson</i> DESIGN ENGINEER
REVISIONS		
DATE	CHANGE	

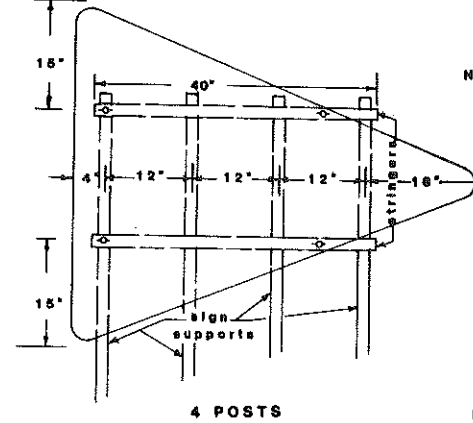
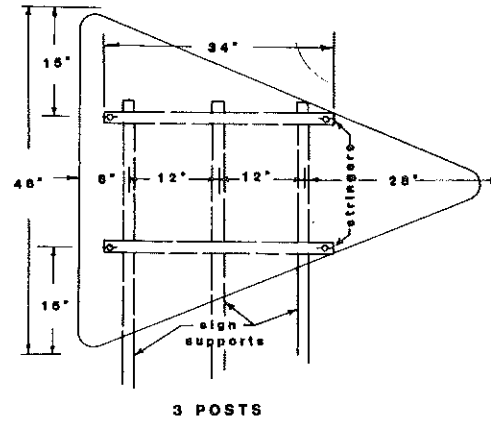
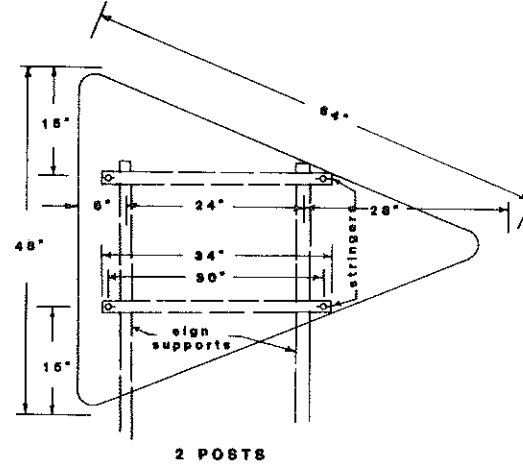
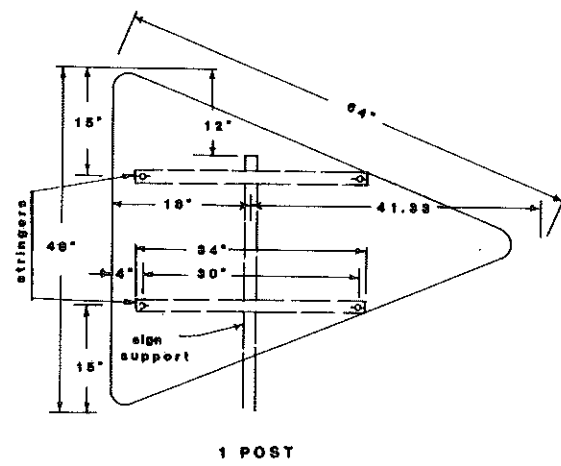
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS
REGULATORY, WARNING, AND GUIDE SIGNS

FHWA REGION	STATE	FED. AID PROJECT NO.	SHEET NO.
8	N.D.	F-RRS-1-006(005)066	

D-754-41

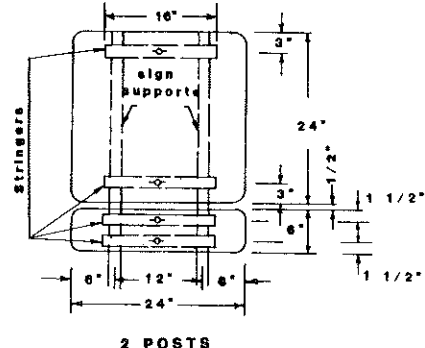
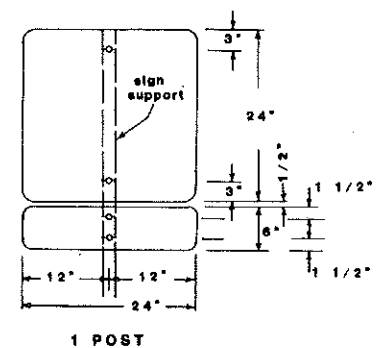


ASSEMBLY NO. 65



ASSEMBLY NO. 66

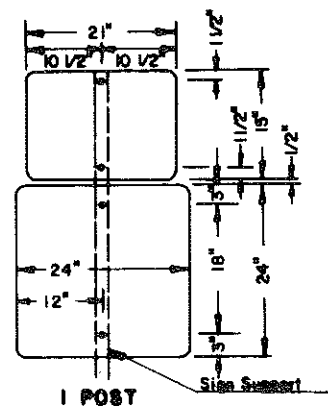
NOTE:
Material:
 Sign Backing: The sign backing material thickness shall be as follows.
 Steel: Signs having a width of less than 30" shall use 14 gauge material. Signs 30" or more shall use 12 gauge material.
 Aluminum: Aluminum Alloy 6061-T6 and 6052-H38 shall have the following minimum thickness: All signs shall be 0.100 inch.
Stringers:
 Flange Channel: All stringers shall be flange channel 1.12" per foot and of the length shown.
 Square Tube, Perforated: All stringers shall be square tube, perforated 1 1/2" X 1 1/2" and of the length shown.
Holes:
 Flange Channel: All holes shall be punched round for 3/8" diameter bolts.
 Square Tube, Perforated: All holes shall be punched round for 3/8" diameter bolts.
General:
 See plans for sign numbers to be used at each location.
 See Std. D-754-24 for square tube, perforated mounting details.
 See Std. D-754-25 for flange channel mounting details.



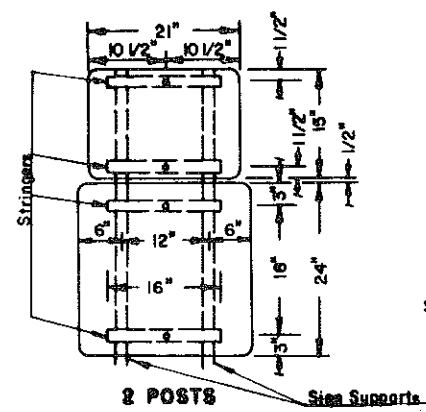
ASSEMBLY NO. 67

10-1-86		NORTH DAKOTA	
REVISIONS		STATE HIGHWAY DEPARTMENT	
DATE	CHANGE	APPROVED: <i>David K. Lee</i>	
		DESIGN ENGINEER	

SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS—ROUTE MARKER SIGNS

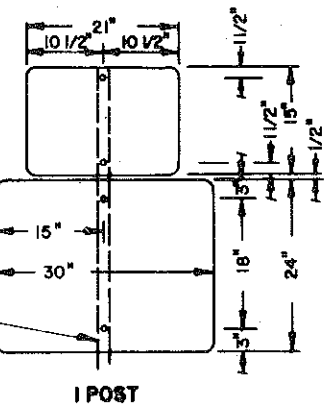


ASSEMBLY 391

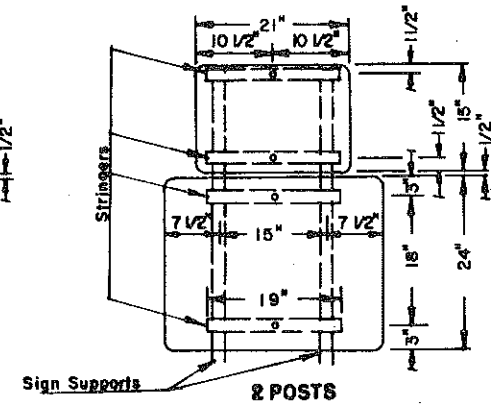


Stringers

Sign Supports

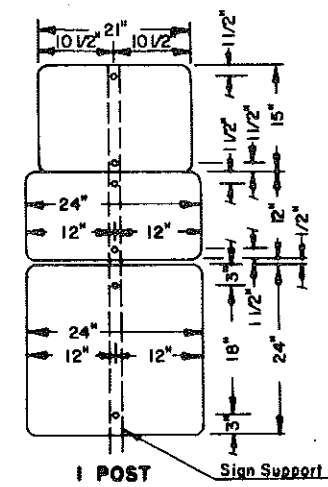
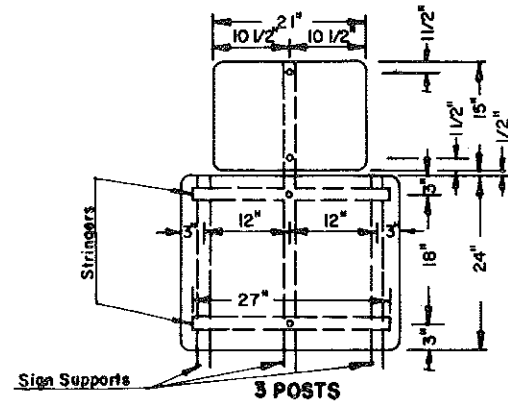


ASSEMBLY 392

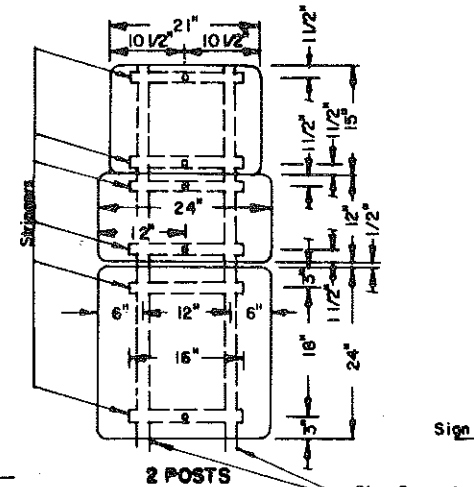


Stringers

Sign Supports

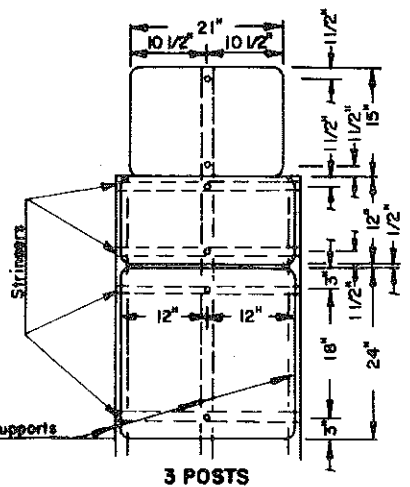


ASSEMBLY 393



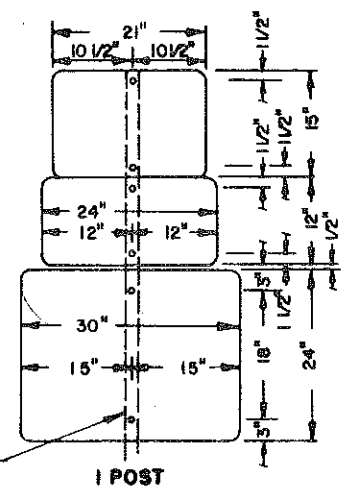
Stringers

Sign Supports

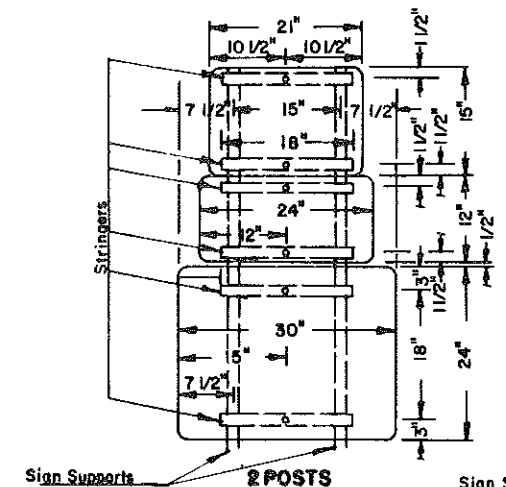


Stringers

Sign Supports

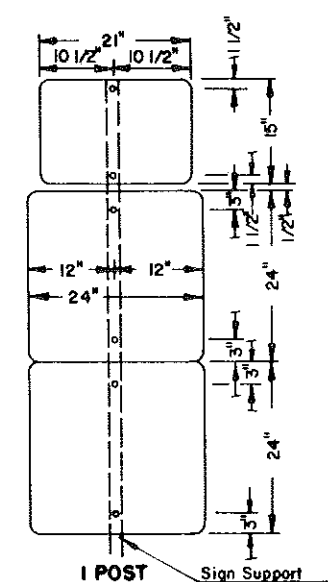
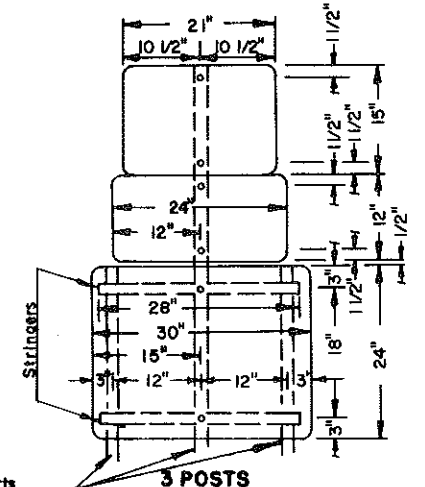


ASSEMBLY 394

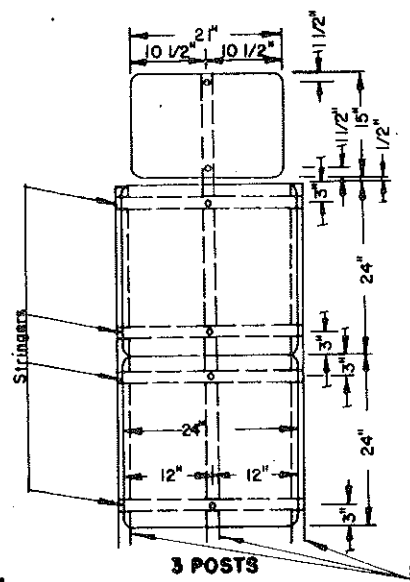
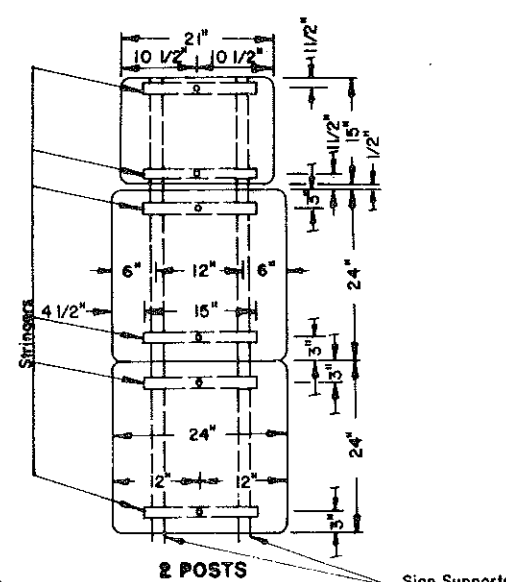


Stringers

Sign Supports



ASSEMBLY 395



NOTE:

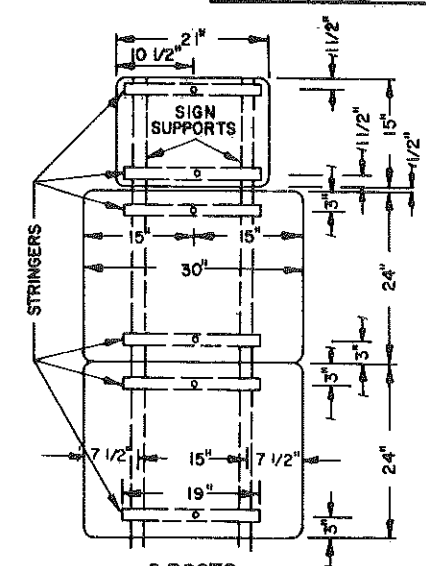
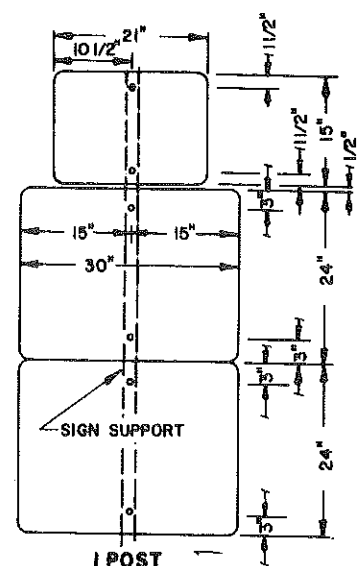
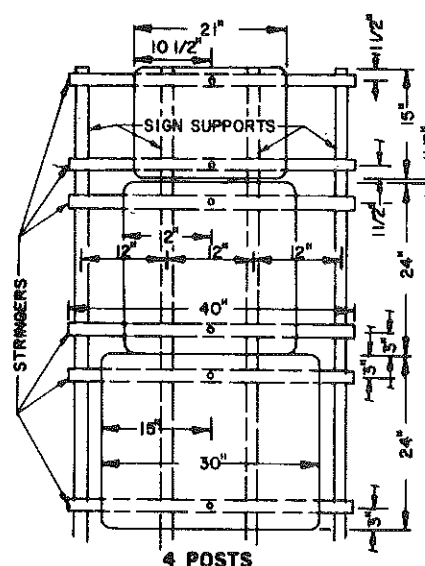
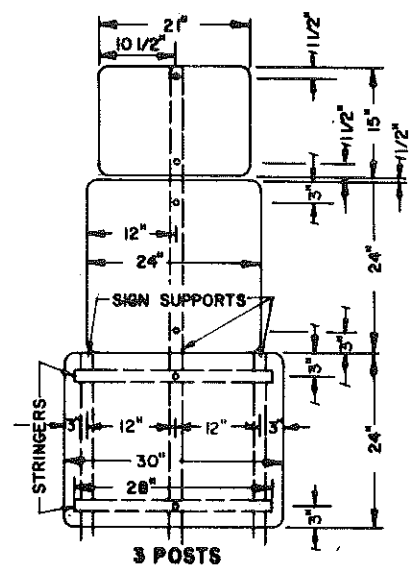
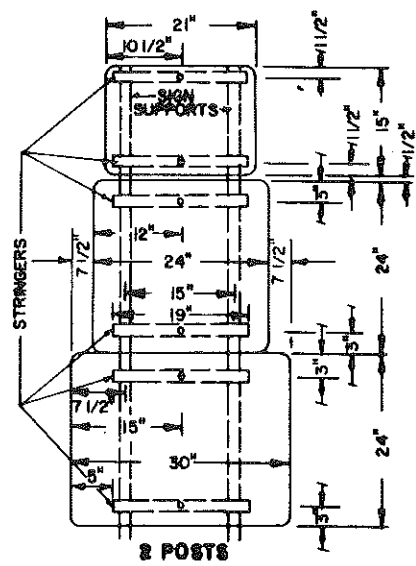
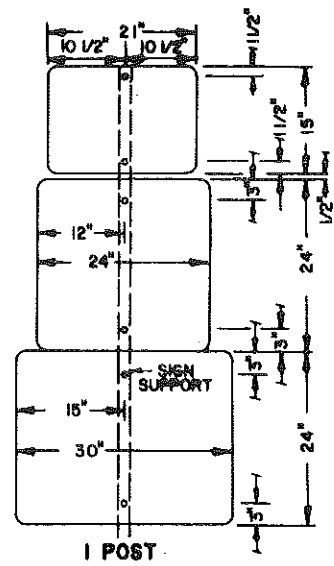
- Material:**
- Sign Backing:** The sign backing material thickness shall be as follows.
- Steel:** Signs having a width of less than 30" shall use 14 gauge material. Signs 30" or more shall use 12 gauge material.
- Aluminum:** Aluminum Alloy 6061-T6 and 5052H38 shall have the following minimum thickness: All signs shall be .0100 inch.
- Stringers:** Flange Channel: All stringers shall be flange channel 1.12 # per foot and of the length shown.
- Square Tube, Perforated:** All stringers shall be square tube, perforated 1 1/2" X 1 1/2" and of the length shown.
- Hole:** Flange Channel: All holes shall be punched round for 3/8" diameter bolts.
- Square Tube, Perforated:** All holes shall be punched round for 3/8" diameter bolts.
- General:** See plans for sign numbers to be used of each location.
- See Std. D-754-25 for flange channel mounting details.
- See Std. D-754-24 for square tube, perforated mounting details.

10-1-66		NORTH DAKOTA STATE HIGHWAY DEPARTMENT APPROVED <i>[Signature]</i> DESIGN ENGINEER
DATE	REVISIONS	
	CHANGE	

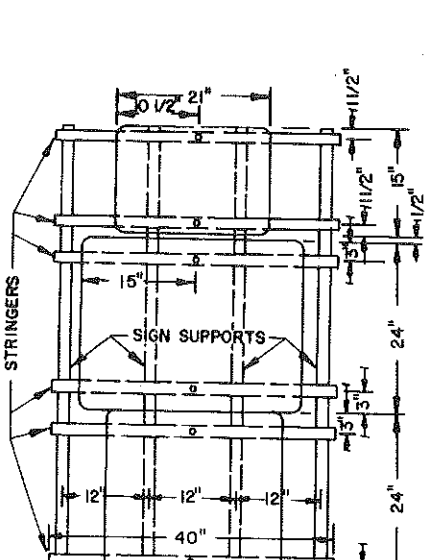
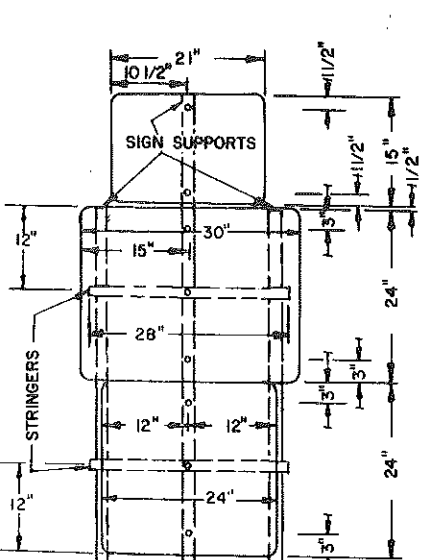
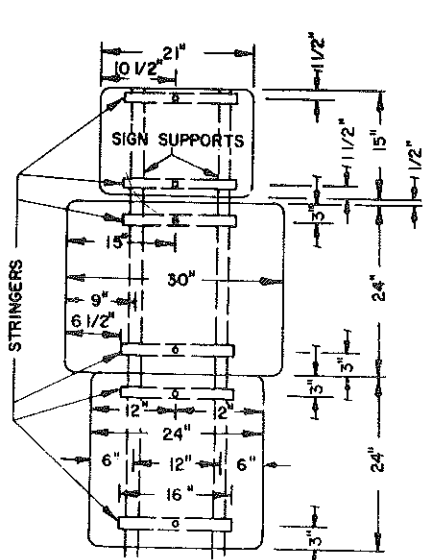
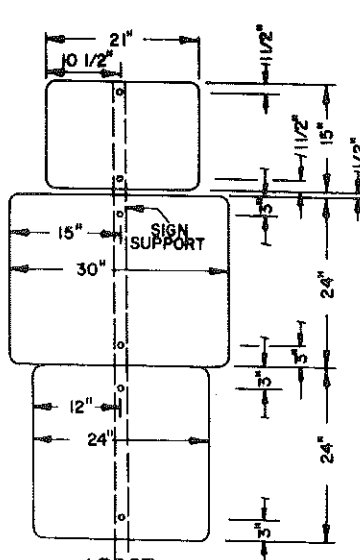
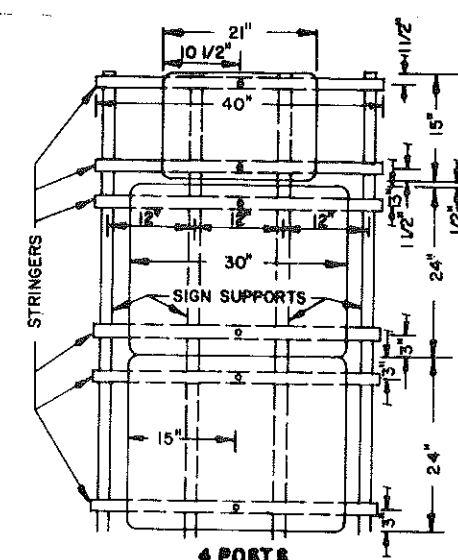
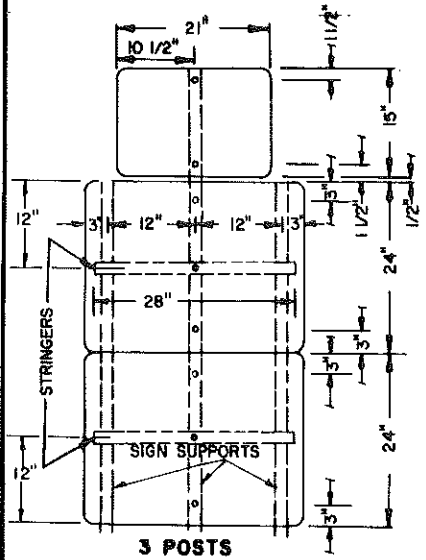
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

FED. REGION	STATE	FED. AID PROJ. NO.	MARKET NO.
8	N.D.	F-RRS-1-006(005)066	

D-754-58

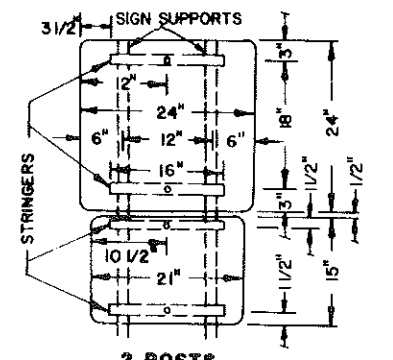
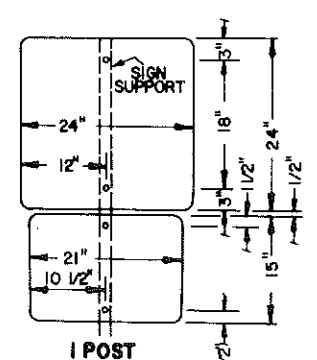


ASSEMBLY 396



ASSEMBLY 397

ASSEMBLY 398



ASSEMBLY 399

NOTE:
Material:
 Sign Backing: The sign backing material thickness shall be as follows:
 Steel: Signs having a width of less than 30" shall use 14 gauge material.
 Signs 30" or more shall use 12 gauge material.
 Aluminum: Aluminum Alloy 6061-T6 and 5052-H38 shall have the following minimum thickness: All signs shall be 0.100 inch.
 Stringers: Flange Channel: All stringers shall be flange channel 1.12 # per foot and of the length shown.
 Square Tube, Perforated: All stringers shall be square tube, perforated 1/2" X 1 1/2" and of the length shown.
 Hole: Flange Channel: All holes shall be punched round for 3/8" diameter bolts.
 Square Tube, Perforated: All holes shall be punched round for 3/8" diameter bolts.
 General: See plans for sign numbers to be used at each location.
 See Std. D-754-25 for flange channel mounting details.
 See Std. D-754-24 for square tube, perforated mounting details.

10-1-88		NORTH DAKOTA STATE HIGHWAY DEPARTMENT APPROVED: <i>David K. Olson</i> DESIGN ENGINEER
REVISIONS		
DATE	CHANGE	

STREET NAME SIGN ASSEMBLY DETAILS

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-RRS-1-006(005)066	D-754-76

MAXIMUM SUPPORT LENGTH POSSIBLE - PERFORATED TUBE

SIGN SIZE	Assemblies 438, 439, 440, 441 and 442						
	2"	2 1/4"	2 3/16"*	2 1/2"	2 3/4"	2 1/2" x 2 1/4"	2 1/4" x 2 1/4"
36x6	284	379	-	-	-	-	-
42x6	264	326	-	-	-	-	-
48x6	215	286	337	-	-	-	-
54x6	191	255	300	327	-	-	-
60x6	173	230	271	294	317	-	-
66x6	157	209	246	268	292	-	-
72x6	140	192	226	246	269	312	-
78x6	125	166	209	228	256	306	400
84x6	114	146	195	211	237	265	372
90x6	107	135	186	198	240	266	347
96x6	100	126	186	186	225	250	324

Assemblies 443, 444							
36x6	193	206	241	262	315	349	-
42x6	162	193	209	226	272	301	390
48x6	148	194	195	200	240	265	343
54x6	134	174	195	195	215	237	307
60x6	119	153	180	195	195	210	271
66x6	109	147	165	178	195	195	248
72x6	-	131	152	165	195	195	226
78x6	-	122	142	153	183	195	222
84x6	-	114	132	143	171	189	197
90x6	-	107	124	134	161	177	195
96x6	-	-	117	126	151	167	195

MAXIMUM SUPPORT LENGTH POSSIBLE - FLANGE CHANNEL

SIGN SIZE	Assemblies 438, 439, 440, 441 and 442						
	2"	2 1/4"	2 3/4"	2 3/4"	3"	4"	4"
36x6	256	288	327	-	-	-	-
42x6	216	246	280	319	-	-	-
48x6	190	215	245	279	342	-	-
54x6	184	191	218	248	304	422	-
60x6	184	184	195	222	273	379	-
66x6	171	184	184	202	247	343	-
72x6	153	176	184	184	226	316	-
78x6	141	161	184	184	208	291	-
84x6	128	148	171	184	192	269	-
90x6	117	135	158	181	184	251	-
96x6	106	124	146	168	184	234	-

Assemblies 443, 444						
36x6	173	193	193	201	243	343
42x6	149	167	179	193	210	288
48x6	130	146	166	188	193	253
54x6	115	130	148	167	193	225
60x6	-	113	129	147	179	199
66x6	-	-	107	133	162	193
72x6	-	-	106	121	148	193
78x6	-	-	-	110	136	189
84x6	-	-	-	-	124	175
90x6	-	-	-	-	114	163
96x6	-	-	-	-	105	151

NOTE: The ground mounted street name sign areas have been calculated using a 6"x36" sign panel. The city shall determine the size needed and inform the contractor of the exact length required to accommodate the message in accordance with following legend.

Size and Series: Street name signs 24", 30", or 36" standard length shall be fabricated using the following size and series capital letters:

LENGTH	STREET NAME OR NUMBER
24" Length	4" B,C,D Series
30" Length	4" B,C,D Series
36" Length	4" A,B,C,D Series

To provide maximum legibility, the widest letter shall be used whenever possible for each of the standard lengths specified. A minimum distance of 1/2" shall be allowed between legend and ends of the sign. The actual area shall be paid for at the contract unit price.

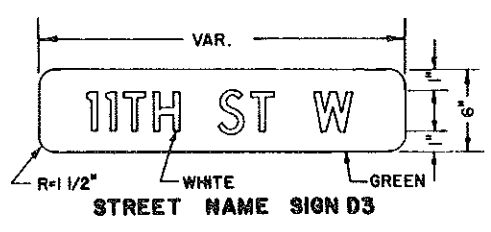
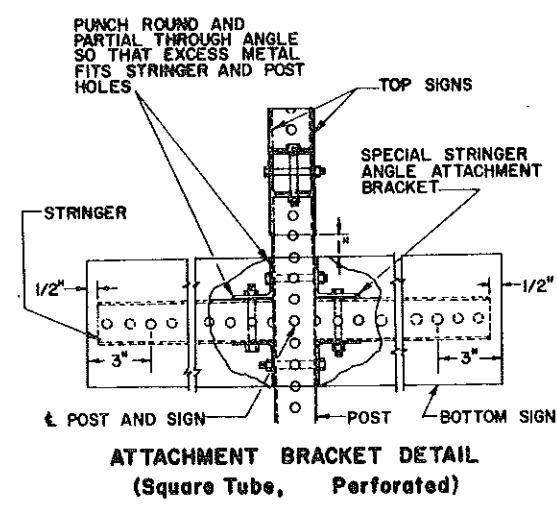
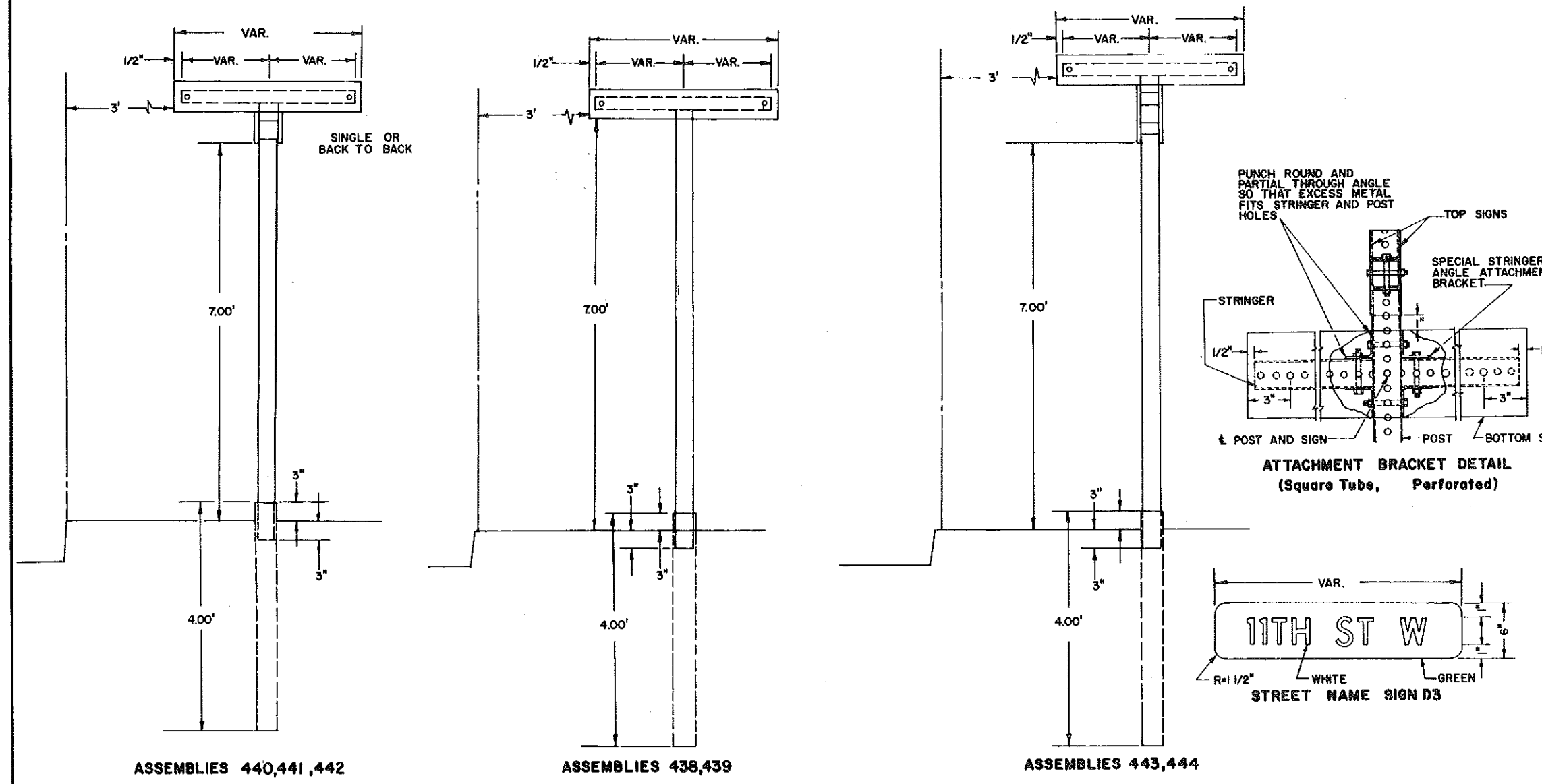
Material:
 Sign Backing: The sign backing material thickness shall be as follows:
 Steel: 14 Gauge
 Aluminum: Aluminum Alloy 6061-T6 shall have a minimum thickness of 0.080 inch.

Stringers:
 Perforated Tube: All stringers shall be square tube perforated, the same size as support post.
 Flange Channel: All stringers shall be flange channel, 1.12" per foot.
 Holes: All holes shall be punched round for 3/8" diameter bolts.

General: See Std. D-754-24 for square tube, perforated mounting details.
 See Std. D-754-25 for flange channel mounting details.

* 10 gauge material has been used in the manufacturing of these supports.

Assembly:	Description
438	Single sign
439	Back to Back
440	Single sign each direction
441	Single sign one direction back to back other direction
442	Back to Back both directions
443	Back to Back single other direction
444	Back to Back all directions



10-1-88 REVISIONS		APPROVED
DATE	CHANGE	
		NORTH DAKOTA STATE HIGHWAY DEPARTMENT Approved: <i>Rand K. Ober</i> Design Engineer

FED. REGION	STATE	FED. PROJ. NO.	SHEET
8	N. D.	F. RRS-1-006(005)066	

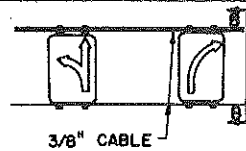
D-754-80

LIGHT STANDARD, SIGNAL STANDARD AND SPAN WIRE MOUNTED SIGN ASSEMBLY DETAIL

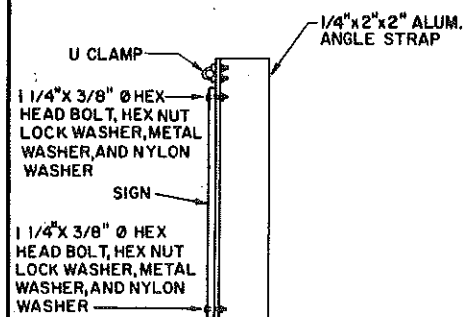
- ① Z-Bar - Use 1 3/4" x 3/16" Thick 108 Lbs./Ft Aluminum Alloy. In lieu of Z-Bar, two angles bolted together may be used, or a channel. (1 3/4" x 1 3/4" x 3/16" angles) (1 3/4" x 2" x .188" Channels)
- ② 3/8" U-Bolt, Hex Nut, Lock Washer & Length depends on Dia. of Mast Arm or Post.
- ③ 3/8" U-Bolt, Hex Nut, Lock Washer & Length depends on Dia. of Mast Arm. Paint Perforated Tube the same color and specification as Mast Arm.
 2 1/2" Maximum support length 9.9 ft.
 2 1/4" x 2 1/8" Maximum support length 12.6 ft.
 2 1/2" x 2 1/2" Maximum support length 15.7 ft.

NOTE:

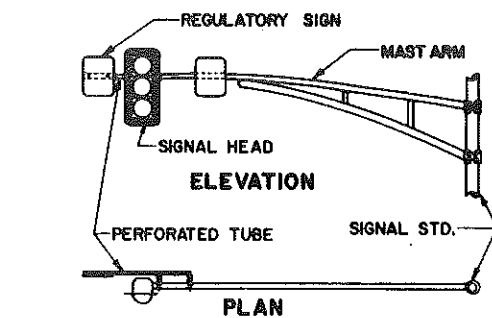
Metal washers and Nylon washers used on sign face shall have a minimum outside dia. of 15/16 inch ± 1/16 inch and 10 gauge thickness.



3/8" CABLE

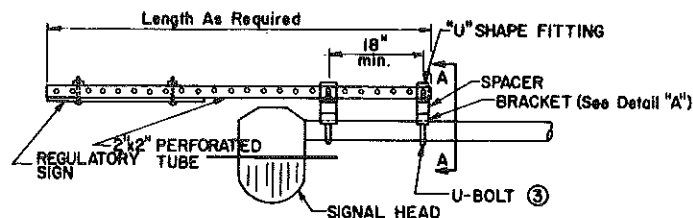


SPANWIRE MOUNTED SIGN DETAIL

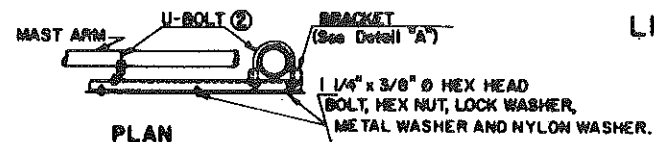


PLAN

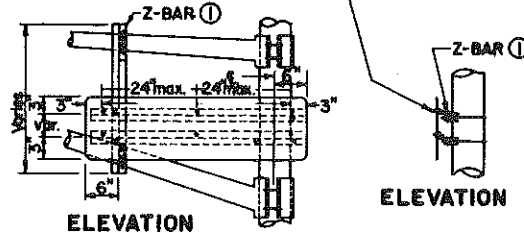
ELEVATION



SIGN MOUNTED BEYOND END OF MAST ARM DETAIL



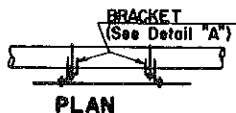
PLAN



ELEVATION

ELEVATION

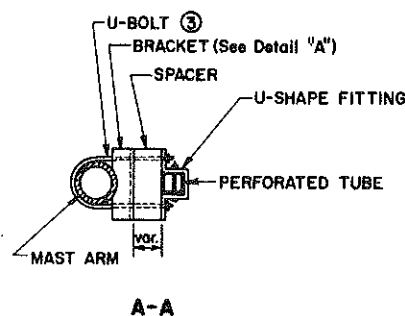
MAST ARM MOUNTED STREET NAME SIGN DETAIL



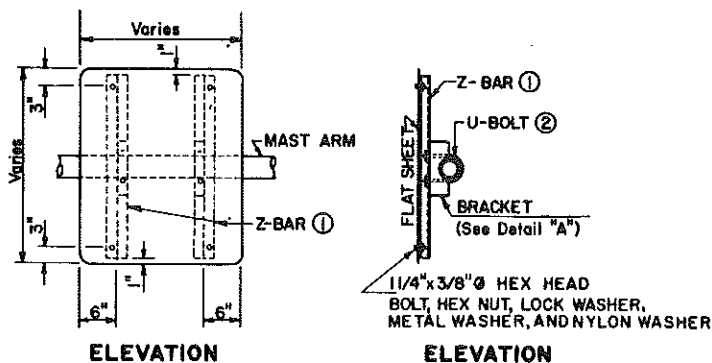
PLAN

LT. STD. MOUNTED SIGN BRACKET DETAIL (MAX. 24" x 30" SIGNS)

Bracket shall be of galv. steel consisting of strap & sign attachment bracket similar to the one shown in the detail. Cost of the bracket assembly to be included in the price bid for flat sheet signs. Punching shall be as shown on the Standard Drawings. The Engineer in the field shall determine the exact location of the light standard for sign attachment. There shall be a 7" vertical clearance to the bottom of all signs mounted on light standards.



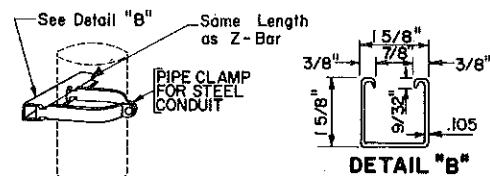
A-A



ELEVATION

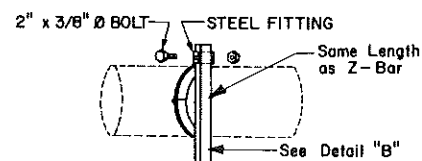
ELEVATION

MAST ARM MOUNTED REGULATORY SIGN DETAIL



VERTICAL MOUNTING

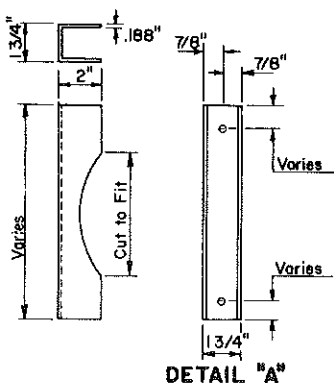
Two (2) Clamps Required Per Sign



HORIZONTAL MOUNTING

Two (2) Clamps Required Per Sign

ALTERNATE CLAMP MOUNTING

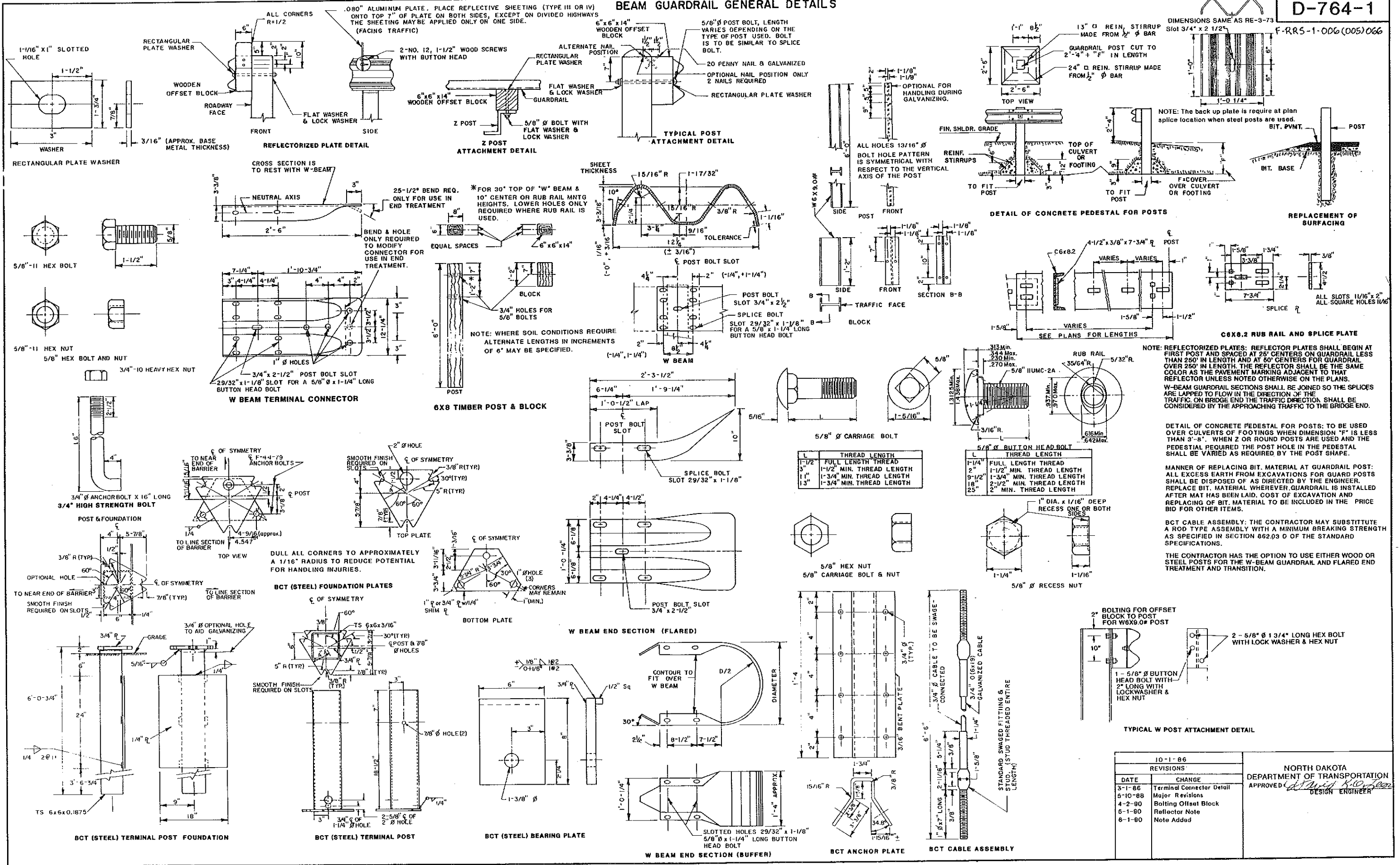


DETAIL "A"

10-1-88		NORTH DAKOTA STATE HIGHWAY DEPARTMENT
REVISIONS		
DATE	CHANGE	APPROVED <i>David K. Brown</i> DESIGN ENGINEER

BEAM GUARDRAIL GENERAL DETAILS

D-764-1



NOTE: REFLECTORIZED PLATES: REFLECTORIZED PLATES SHALL BEGIN AT FIRST POST AND SPACED AT 25' CENTERS ON GUARDRAIL LESS THAN 250' IN LENGTH AND AT 60' CENTERS FOR GUARDRAIL OVER 250' IN LENGTH. THE REFLECTORIZED SHALL BE THE SAME COLOR AS THE PAVEMENT MARKING ADJACENT TO THAT REFLECTORIZED UNLESS NOTED OTHERWISE ON THE PLANS.

W-BEAM GUARDRAIL SECTIONS: SHALL BE JOINED SO THE SPLICES ARE LAPPED TO FLOW IN THE DIRECTION OF THE TRAFFIC. ON BRIDGE END THE TRAFFIC DIRECTION SHALL BE CONSIDERED BY THE APPROACHING TRAFFIC TO THE BRIDGE END.

DETAIL OF CONCRETE PEDESTAL FOR POSTS: TO BE USED OVER CULVERTS OF FOOTINGS WHEN DIMENSION "F" IS LESS THAN 3'-8". WHEN Z OR ROUND POSTS ARE USED AND THE PEDESTAL REQUIRED THE POST HOLE IN THE PEDESTAL SHALL BE VARIED AS REQUIRED BY THE POST SHAPE.

MANNER OF REPLACING BIT MATERIAL AT GUARDRAIL POST: ALL EXCESS EARTH FROM EXCAVATIONS FOR GUARD POSTS SHALL BE DISPOSED OF AS DIRECTED BY THE ENGINEER. REPLACE BIT MATERIAL WHEREVER GUARDRAIL IS INSTALLED AFTER MAT HAS BEEN LAID. COST OF EXCAVATION AND REPLACING OF BIT MATERIAL TO BE INCLUDED IN THE PRICE BID FOR OTHER ITEMS.

BCT CABLE ASSEMBLY: THE CONTRACTOR MAY SUBSTITUTE A ROD TYPE ASSEMBLY WITH A MINIMUM BREAKING STRENGTH AS SPECIFIED IN SECTION 622.03 D OF THE STANDARD SPECIFICATIONS.

THE CONTRACTOR HAS THE OPTION TO USE EITHER WOOD OR STEEL POSTS FOR THE W-BEAM GUARDRAIL AND FLARED END TREATMENT AND TRANSITION.

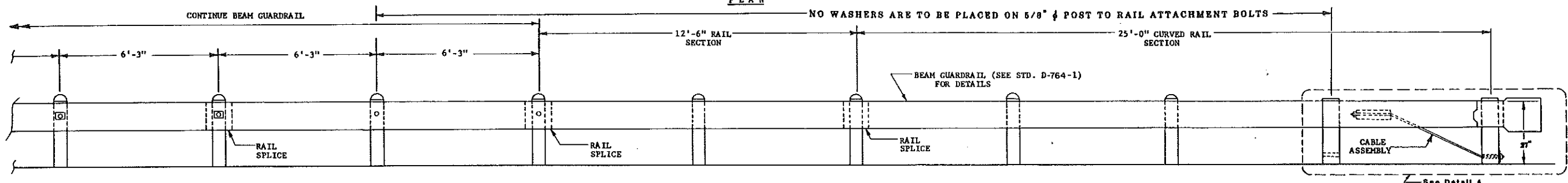
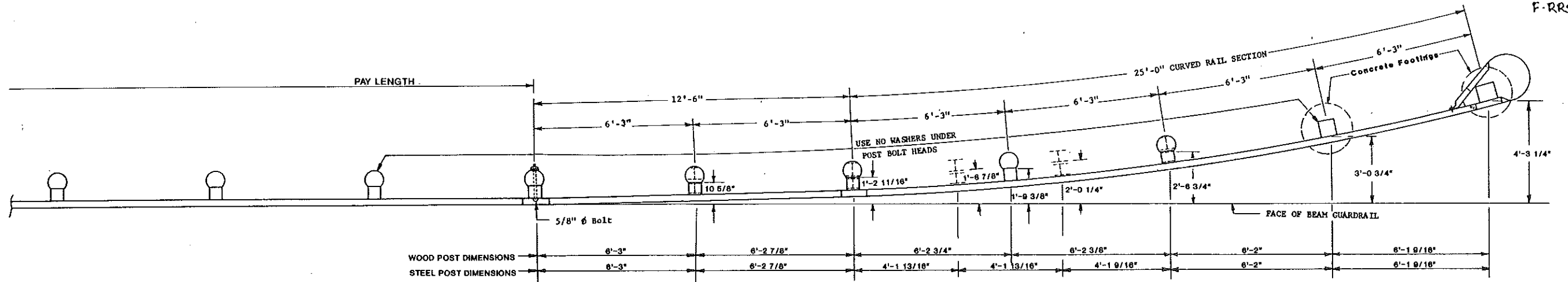
10-1-86 REVISIONS	
DATE	CHANGE
3-1-86	Terminal Connector Detail
5-10-88	Major Revisions
4-2-90	Bolting Offset Block
5-1-90	Reflector Note
6-1-90	Note Added

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION
APPROVED: *[Signature]*
DESIGN ENGINEER

BEAM GUARDRAIL-FLARED END TREATMENT AND TRANSITION

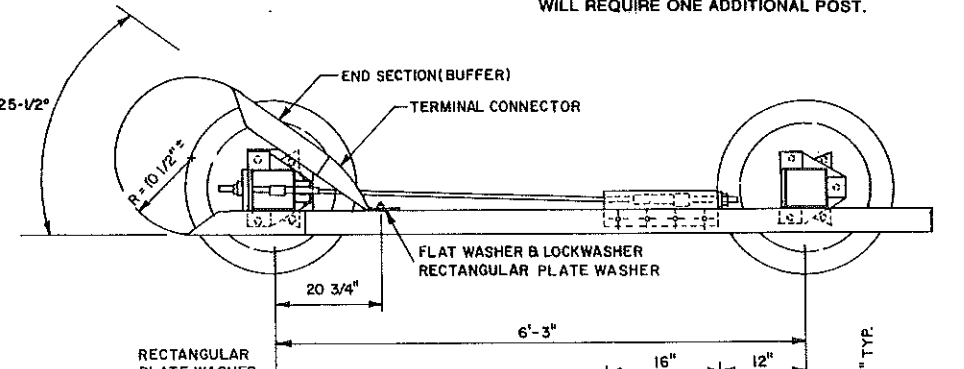
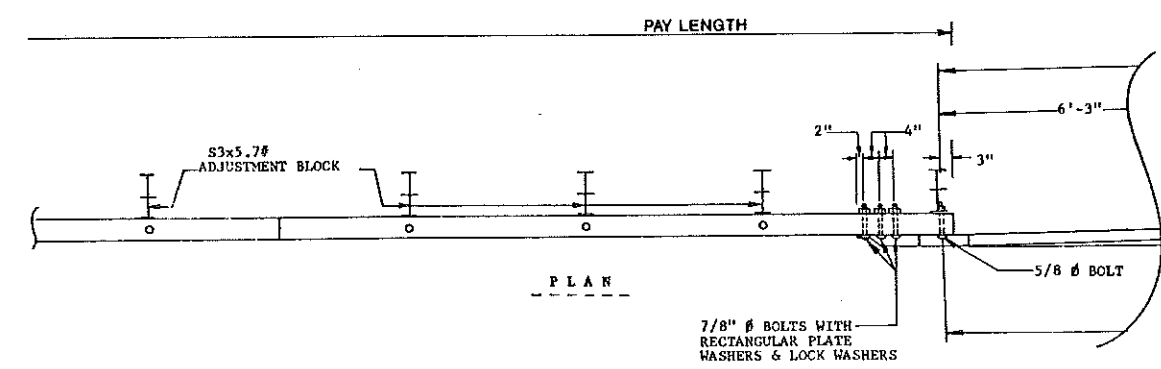
D-764-2

F-RRS-1-006(005)066



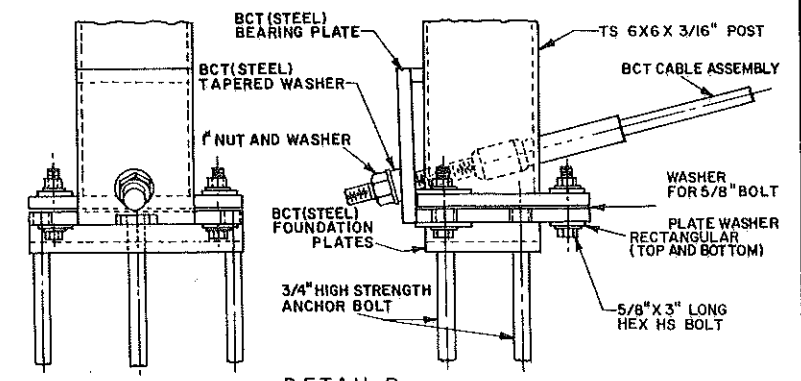
ELEVATION

NOTE: IF STEEL POSTS ARE USED THE POST SPACING SHALL BE CHANGED AS FOLLOWS. THE POST SPACING WILL REQUIRE ONE ADDITIONAL POST.



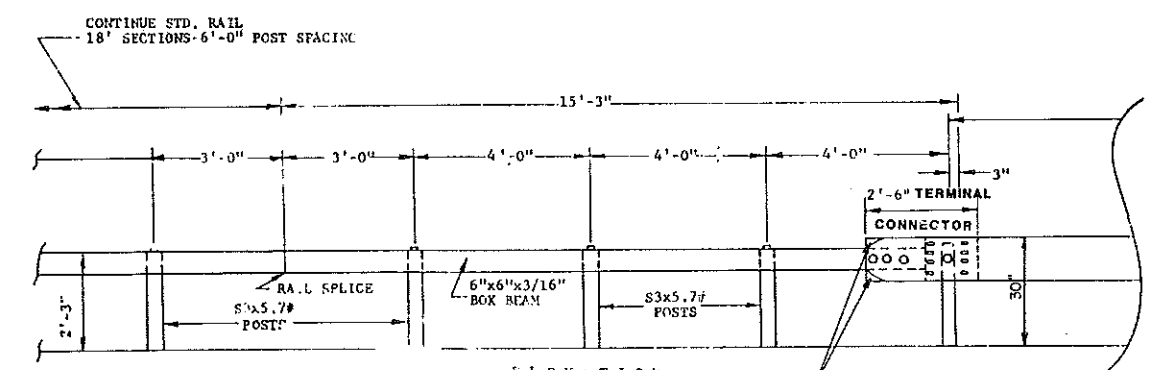
DETAIL A

NOTE: IN LIEU OF CONCRETE FOUNDATION A BCT(STEEL) TERMINAL POST FOUNDATION MAY BE USED



DETAIL B

NOTE: THE BEARING PLATE SHALL HAVE A SINGLE WRAP OF 14-GAUGE GALVANIZED WIRE AROUND THE STEEL POST AND THE PLATE NEAR THE TOP OF THE PLATE SO IT WILL REMAIN IN PLACE IF THE CABLE TENSION IS LOST IN TIME.



ELEVATION

10-1-86	
DATE	REVISIONS
2-23-87	Standard Number
2-23-87	Wood Post
3-1-88	Terminal Connector Detail
8-1-88	Detail A, B & Note
4-2-90	Pay Length
8-1-90	Steel Post Spacing

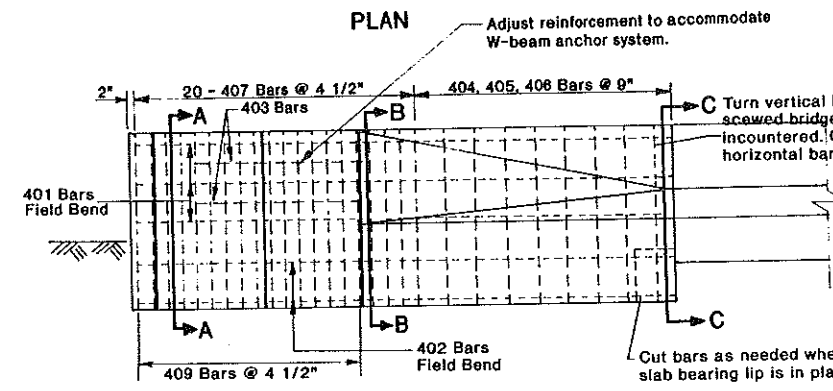
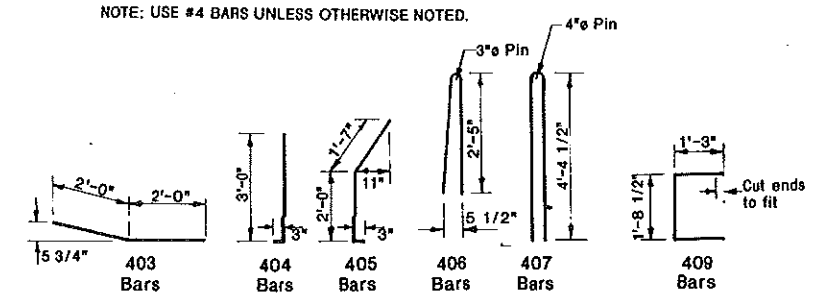
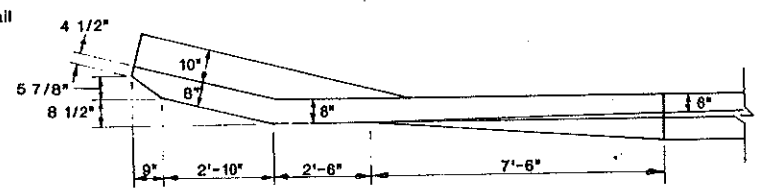
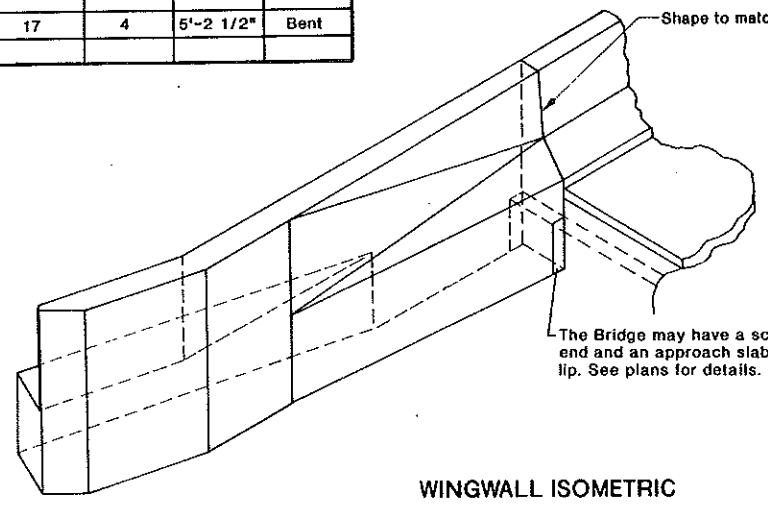
NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION
APPROVED: *[Signature]*
Design Engineer

BAR LIST				
MARK	NUMBER	SIZE	LENGTH	SHAPE
401	6	4	13'-3"	Field Bend
402	4	5	13'-3"	Field Bend
403	2	4	4'-0"	Bent
404	9	4	3'-3"	Bent
405	9	4	3'-10"	Bent
406	9	4	4'-10"	Bent
407	20	4	9'-1"	Bent
409	17	4	5'-2 1/2"	Bent

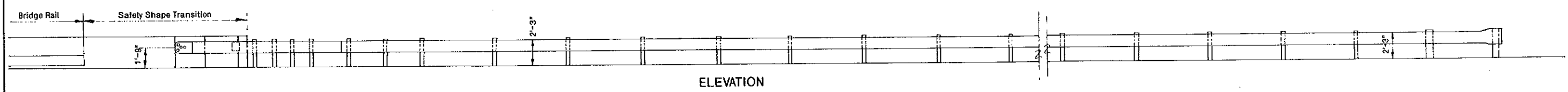
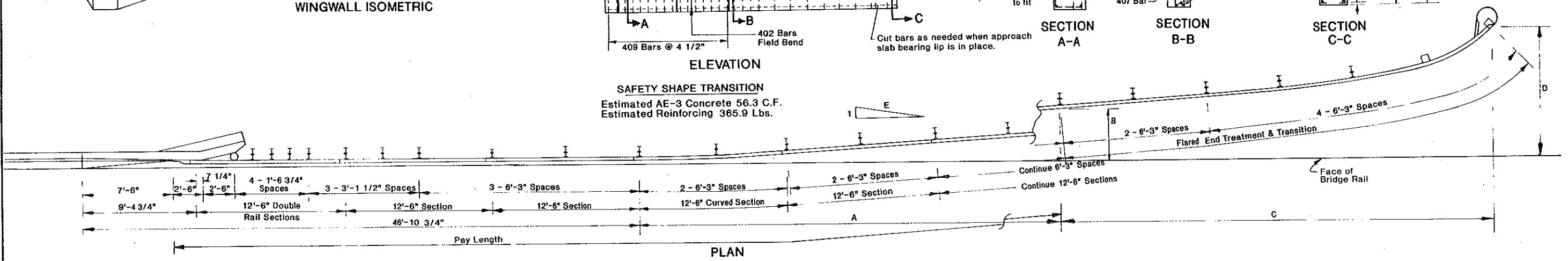
NOTE: WHEN THE SAFETY SHAPE TRANSITION SECTION IS PRECAST THE JOINT BETWEEN THE BRIDGE RAIL AND THE SAFETY SHAPE SHALL BE SEALED LOW MODULUS SILICONE SEALANT MEETING THE REQUIREMENTS OF SECTION 826.02A4 OR EQUAL. WHEN THE SAFETY SHAPE TRANSITION IS CAST IN PLACE A 1" EXPANSION JOINT FILLER SHALL BE INSTALLED. COST OF SEALANT OR FILLER SHALL BE INCIDENTAL TO "CONCRETE CLASS AE3 FOR SAFETY SHAPE TRANSITION."

W BEAM GUARD RAIL AT BRIDGE END General Layout & Details Flared Guard Rail Section

NOTE: USE #4 BARS UNLESS OTHERWISE NOTED.



SAFETY SHAPE TRANSITION
Estimated AE-3 Concrete 56.3 C.F.
Estimated Reinforcing 365.9 Lbs.



NOTE: THE SAFETY SHAPE TRANSITION SHALL BE MEASURED BY THE NUMBER. THE COST OF EXCAVATION FORMING, AGGREGATE BASE, SHEET METAL, REINFORCING STEEL, EQUIPMENT AND LABOR SHALL BE INCLUDED IN THE PRICE BID FOR "CONCRETE AE3 FOR SAFETY SHAPE TRANSITION"

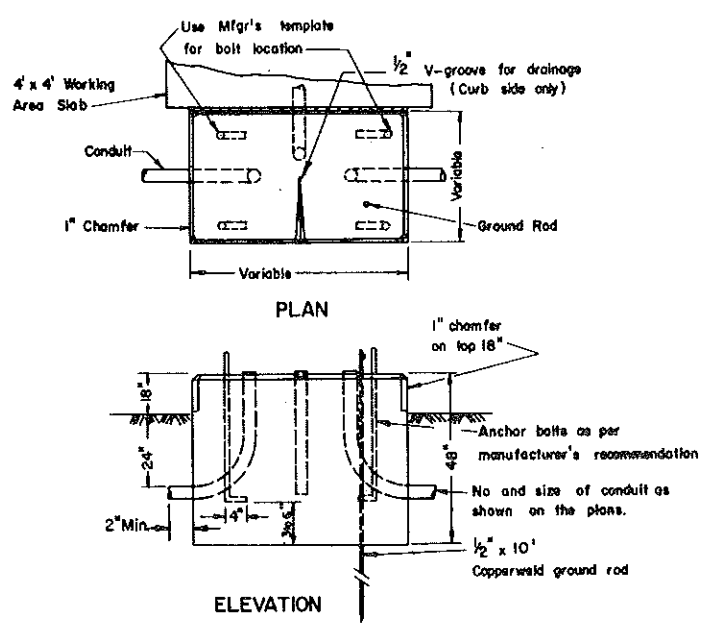
THE CONTRACTOR HAS THE OPTION TO USE EITHER WOOD OR STEEL POSTS FOR THE W-BEAM GUARDRAIL AND FLARED END TREATMENT AND TRANSITION.

4-28-89	
DATE	REVISIONS
10-10-89	Revised AE-3 Concrete and Note
1-2-90	STANDARD NUMBER
4-2-90	PAY LENGTH
6-1-90	NOTE ADDED
8-1-90	SAFETY SHAPE

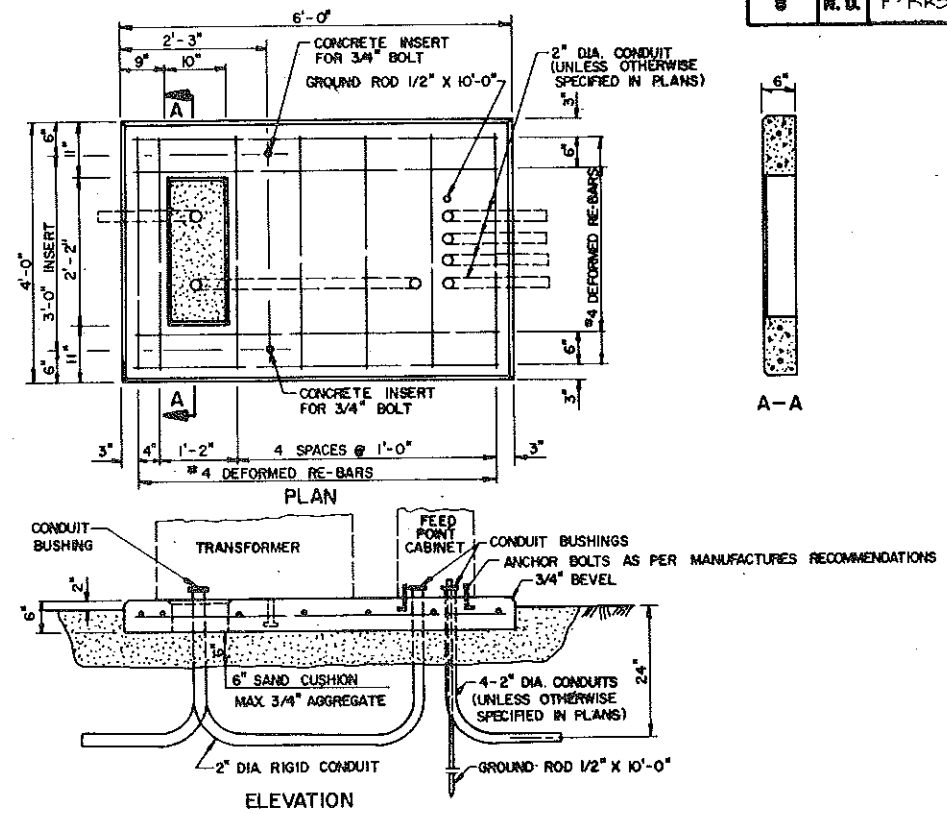
NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION
APPROVED: *David R. Olson*
DESIGN ENGINEER

LIGHT & SIGNAL STANDARD FOUNDATION SELECTION TABLE				
Description	Reinforcing Bars Required	Footng Depth "D" 24" Diameter	Reinforcing Bars Required	Footng Depth "D" 36" Diameter
Light Standard				
30' Mounting Height	8-#5	8'	8-#4	5'
40' Mounting Height	8-#5	8'	8-#4	5'
50' Mounting Height	8-#5	8'	8-#4	7'
Combination 30' Mounting Height				
0-25' Signal Mast Arm	8-#6	10'	8-#5	8'
26'-44' Signal Mast Arm	8-#6	10'	8-#5	8'
45'-50' Signal Mast Arm	8-#8	11'	8-#7	9'
Combination 40' Mounting Height				
0-25' Signal Mast Arm	8-#6	10'	8-#5	8'
26'-44' Signal Mast Arm	8-#7	11'	8-#6	9'
45'-50' Signal Mast Arm	8-#8	12'	8-#7	10'
Combination 50' Mounting Height				
0-25' Signal Mast Arm	8-#6	10'	8-#5	9'
26'-44' Signal Mast Arm	8-#8	12'	8-#7	10'
45'-50' Signal Mast Arm	8-#8	13'	8-#7	11'
Type IV Signal Standard	8-#7	10'	8-#6	9'
Type I, II, III, V, VI, & VII Signal Std.	4-#5 ①	4'	4-#5 ①	3'

CONCRETE FOUNDATIONS (TRAFFIC SIGNALS & HIGHWAY LIGHTING)



CONTROLLER CABINET FOUNDATION PAD MOUNT
The Controller Cabinet Foundation shall be bid as Concrete Foundations-Traffic Signals.

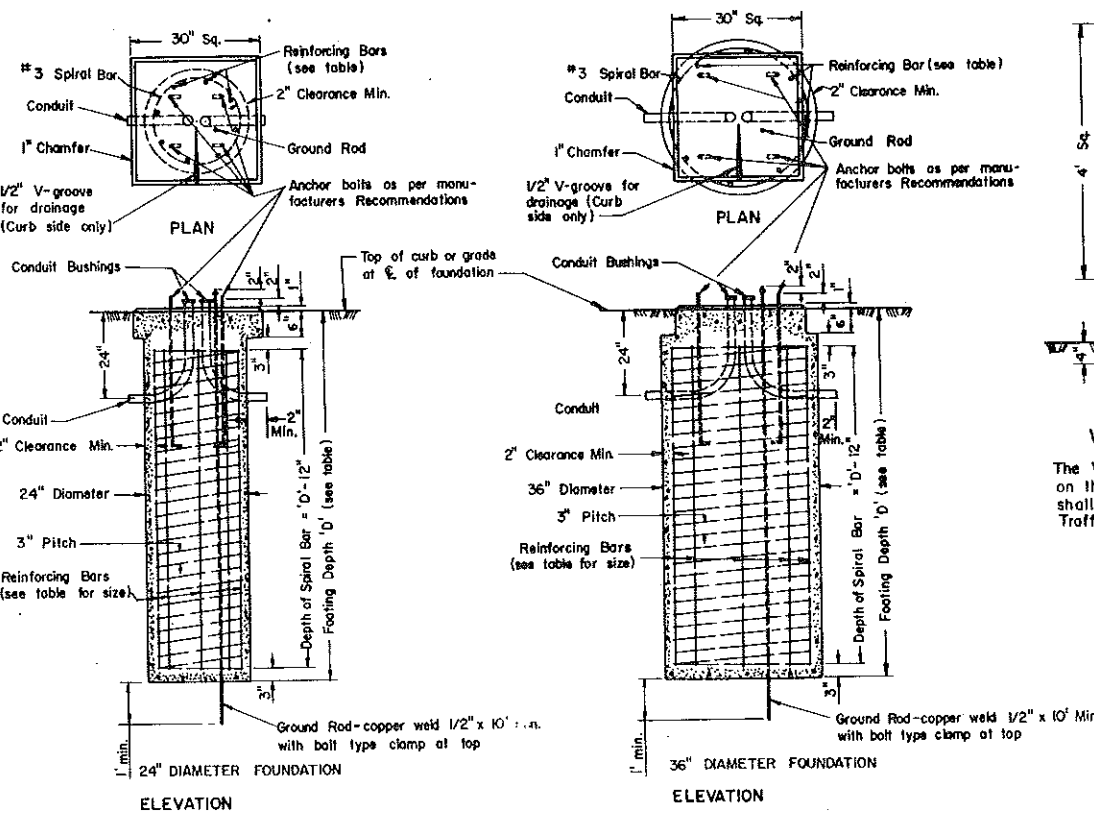


TRANSFORMER & FEED POINT CABINET FOUNDATION PAD MOUNT
The Transformer & Feed Point Cabinet Foundation Pad Mount shall be bid as Concrete Foundations-Feed Point Pad-Type A.

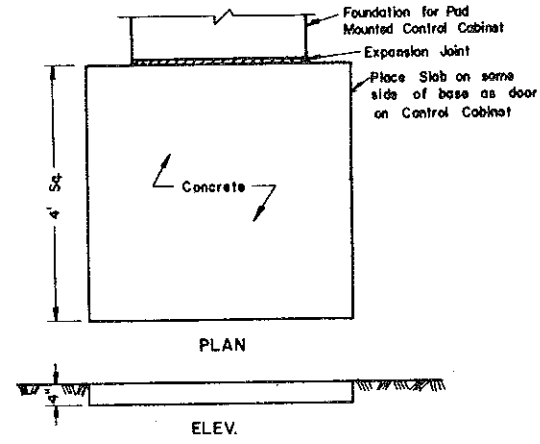
NOTES:
Light & Signal Standard Foundations:
See plans for conduit size, number of bands and correct positioning for each foundation.
When conduit does not continue beyond the foundation, conduit with a 105° bend and bushings on both ends may be substituted for the 90° bends shown.
See plans for correct location of foundations. The grade and exact location shall be established by the Engineer in the field.

① No reinforcement is required if the anchor bolts extend to within 3" to 6" above the bottom of the foundation.

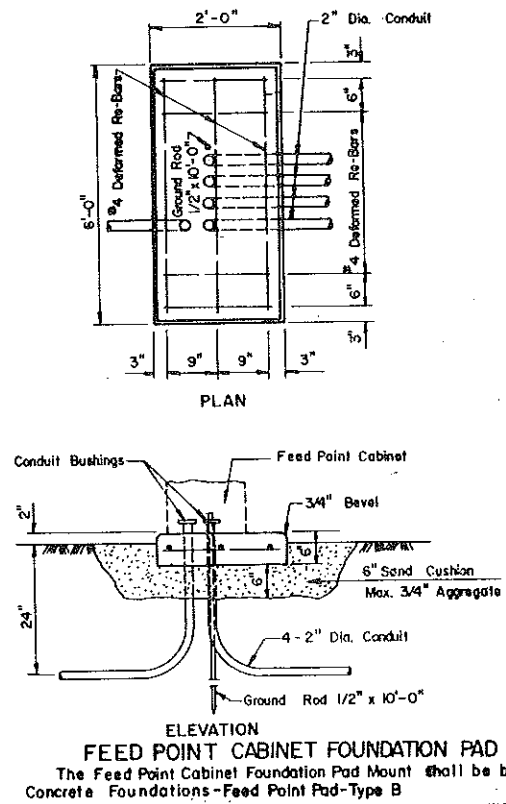
All reinforcing steel to be Grade 40 or 60.
If the Contractor elects to use a 24" square foundation, the next size smaller reinforcement bars may be substituted for those shown in the table. No substitutions may be made for a 36" square foundation. #4 tie bars on 12" c-c may be substituted for the spiral when a 24" square foundation is used. #4 round tie bars on 12" c-c may be substituted for the spiral when a 24" or 36" round foundation is used. Round tie bars shall have a min. of 12" lap.



LIGHT & SIGNAL STANDARD FOUNDATION



WORKING AREA SLAB
The Working Area Slab shall be installed where shown on the plans, and shall not be bid separately but shall be included in the price bid for Concrete Foundations-Traffic Signals.

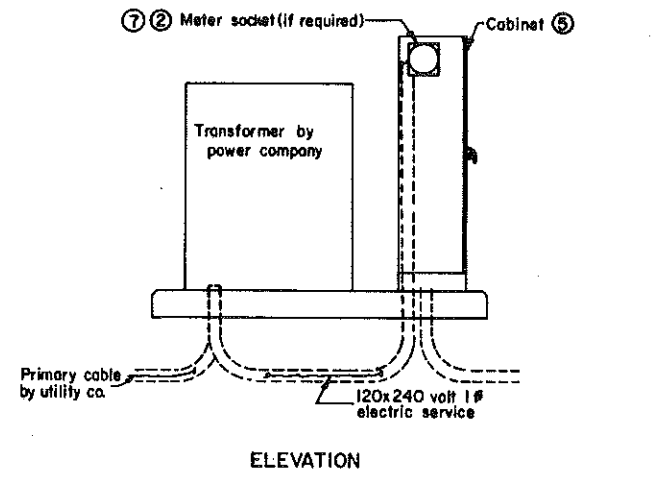


FEED POINT CABINET FOUNDATION PAD MOUNT
The Feed Point Cabinet Foundation Pad Mount shall be bid as Concrete Foundations-Feed Point Pad-Type B.

10-1-88		NORTH DAKOTA STATE HIGHWAY DEPARTMENT APPROVED: <i>David R. [Signature]</i> DESIGN ENGINEER
DATE	CHANGES	

FEED POINTS (ROADWAY LIGHTING)

F.W.A. REGION	STATE	FED. AID PROJ. NO.
8	N. D.	F-RRS-1-006(005)066
		D-770-2



ELEVATION

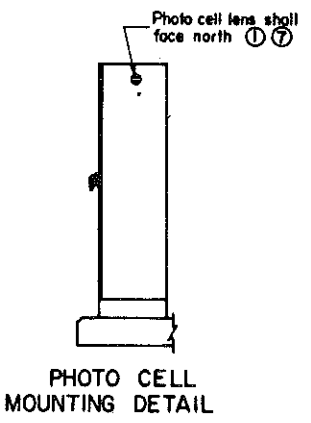
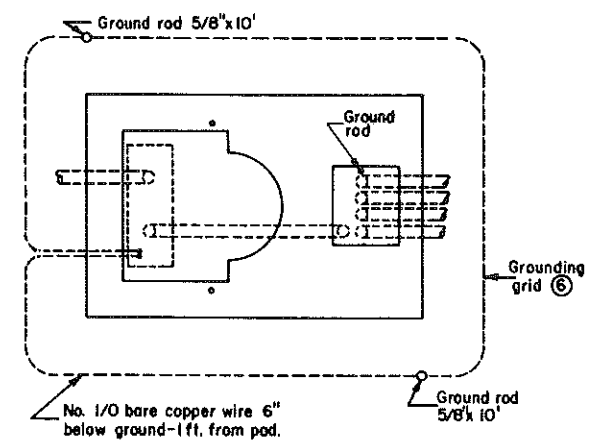
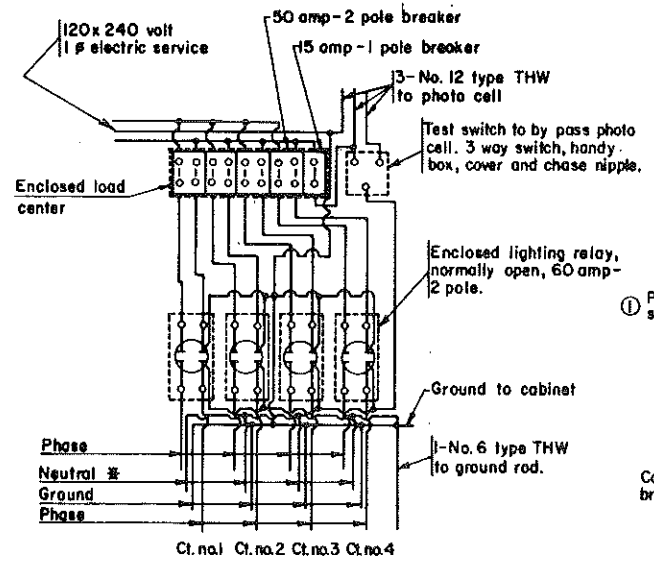


PHOTO CELL MOUNTING DETAIL



PLAN

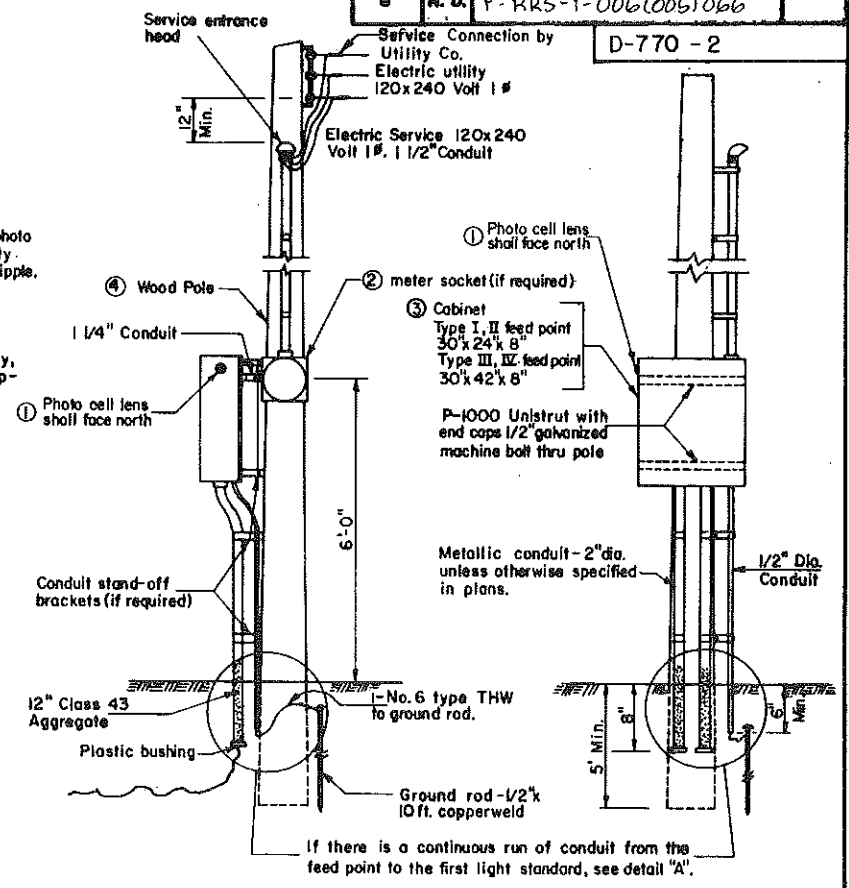
TRANSFORMER AND CIRCUIT BREAKER CABINET PAD MOUNTED



※ Install when festoon circuit is required.

FEED POINT TYPE IV

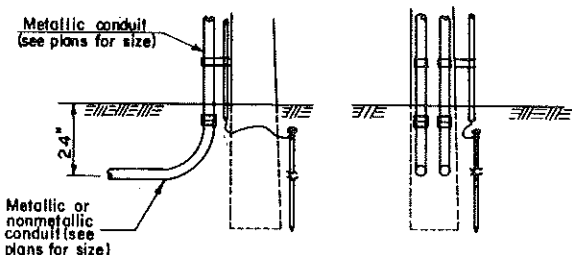
Type I feed point is similar to type IV except only one electrical circuit, one 50 amp-2 pole breaker and one lighting relay, normally open, shall be installed. Type II feed point is similar to type IV except only two electrical circuit, two 50 amp-2 pole breaker and two lighting relays, normally open, shall be installed. Type III feed point is similar to type IV except only three electrical circuits, three 50 amp-2 pole breakers and three lighting relays, normally open, shall be installed.



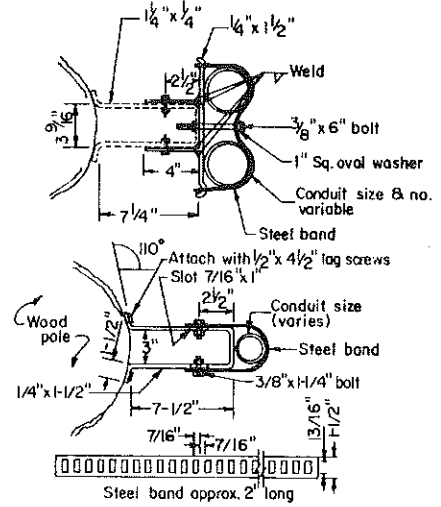
POLE MOUNTED

NOTES:

- PHOTO CELL: The Electrical Contractor shall furnish and install the photoelectric cell.
- METER SOCKET: The contractor shall install the meter socket and trim if meter is required by local utility company. Meter to be furnished and installed by utility company.
- CABINET: Cabinet shall be N. E. M. A. 12 rating with lock drip shield and 1/2" plywood backing, stainless steel hardware. Paint plywood with 2 coats of oil base gray. Cabinet shall be shop coated with one coat of red lead and have two coats of exterior gray enamel.
- WOOD POLE: Minimum 20 ft. Class VII full length penta pressure treated wood pole. (if required, see layout sheets)
- CABINET: Cabinet shall be 56" high x 26" wide x 14" deep. Minimum 12 ga. steel with provisions for padlock. Cabinet shall be weatherproof. Cabinet shall have one shop coat of red lead and two field coat of exterior dark green enamel.
- GROUNDING GRID: The grounding grid shall have a ground resistance not to exceed 25 ohms. This shall be obtained by one or more 5/8" x 10" copperweld ground rods in parallel or series of two corners. Minimum distance between ground unit assemblies shall be 6'-0".
- METER LOCATION: The Meter (if required) shall not be mounted on the same side of the cabinet as the photo-cell is mounted.

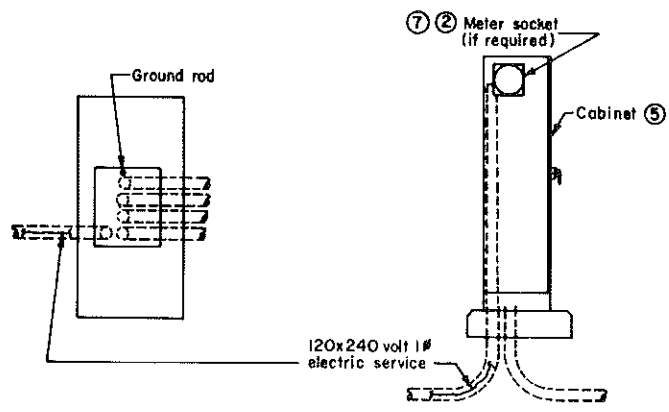


DETAIL "A"



CONDUIT STANDOFF BRACKET

The conduit standoff brackets may be omitted if not required by the local utility company.



PLAN

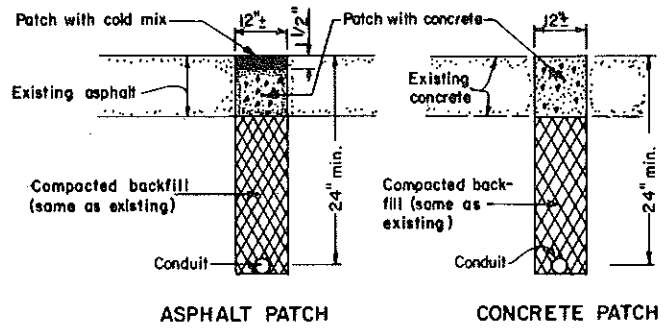
ELEVATION

CIRCUIT BREAKER CABINET PAD MOUNTED

10-1-88	
REVISIONS	
DATE	CHANGES

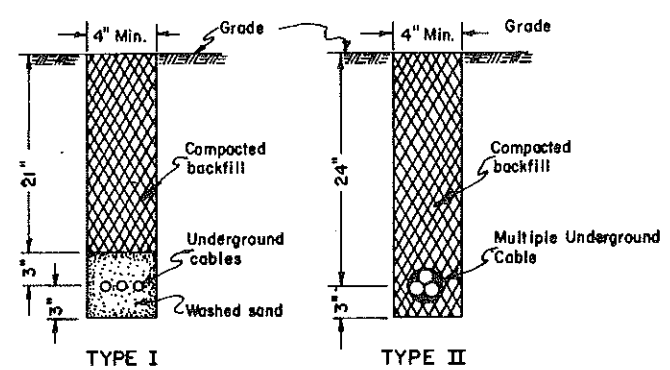
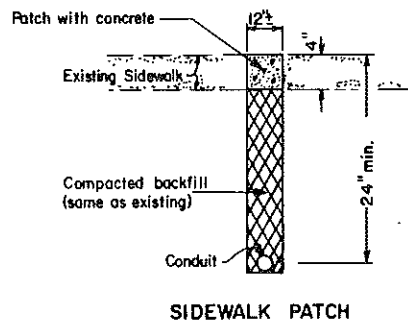
NORTH DAKOTA
STATE HIGHWAY DEPARTMENT
APPROVED: *David K. O. [Signature]*
DESIGN ENGINEER

LIGHTING & SIGNAL DETAILS



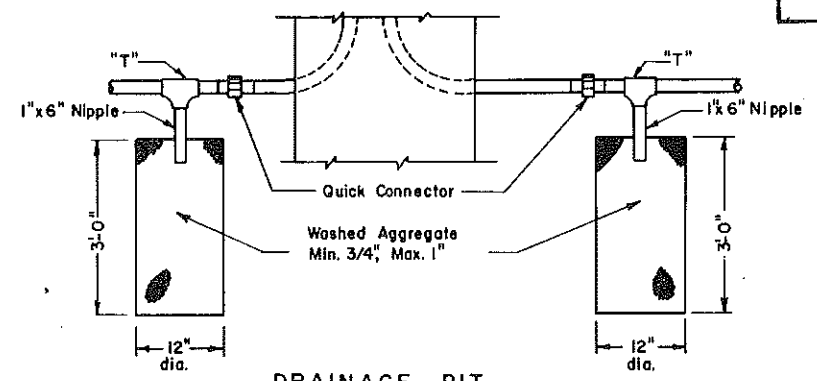
SURFACE PATCH DETAILS

NOTE:
PATCHES: All trenches shall be saw-cut. The replacement concrete shall be P.C.C. pavement and the coarse aggregate gradation, maximum size and method of curing shall be as approved by the Engineer. The cost shall be included in the price bid for Conduit.
 Immediately prior to pouring replacement concrete, all surfaces shall be painted with an approved epoxy compound.

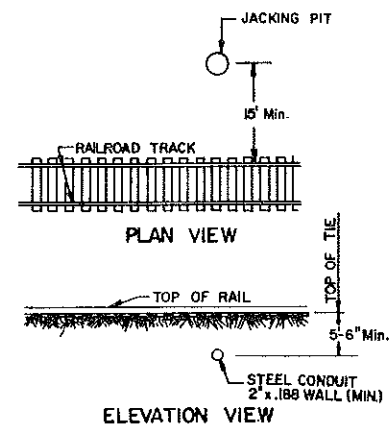


CABLE TRENCH

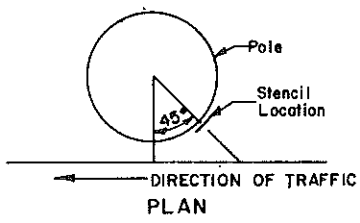
The entire area which is disturbed by the trenching shall be sodded or as directed by the Engineer. The cost shall be included in the price bid for "Cable Trench".



Drainage pits shall be installed in both ends of the conduit runs. Except where conduit slopes enough for drainage to one end. (To be used for Traffic Signal Conduit Runs Only)

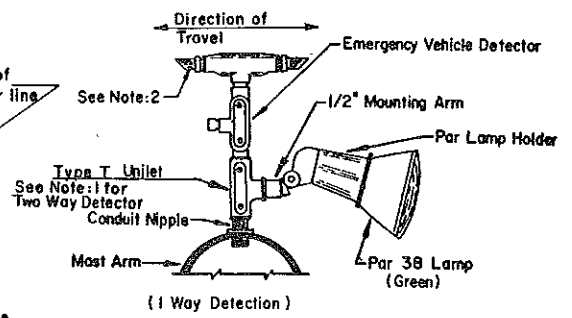
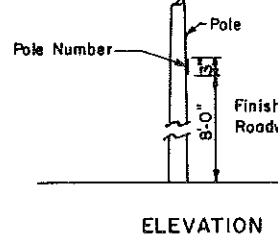


RAILROAD TRACK CONDUIT PLACEMENT



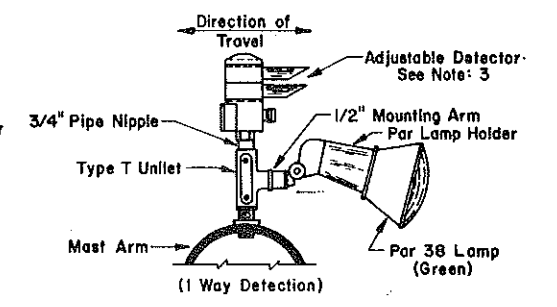
LIGHT STANDARD NUMBERING

NOTE:
POLE NUMBERING: The contractor shall stencil on each light standard the pole number in black paint on the roadway side of the pole, or adhesive coated plastic such as *Scotch-co*, Manufactured by 3M as approved by the Engineer. See layout sheets for pole numbers.



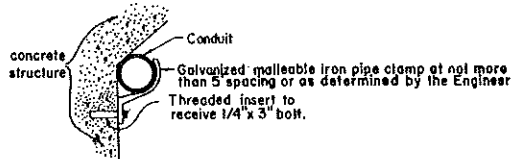
EMERGENCY VEHICLE DETECTOR DETAIL (Location As Shown in Plans)

- Notes:**
- Two-way Detector shall have Type X Unilet with two Par lamp holders and lamps (one in each direction).
 - One-Way Detector shall have the unused end plugged with metal pipe plug.

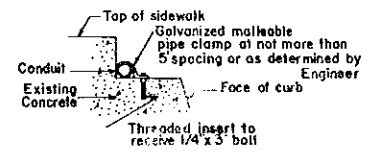


ALTERNATE EMERGENCY VEHICLE DETECTOR DETAIL (Adjustable) (Location As Shown in Plans)

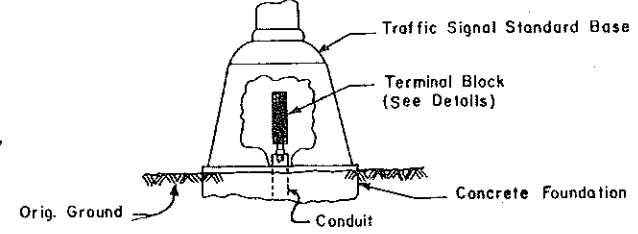
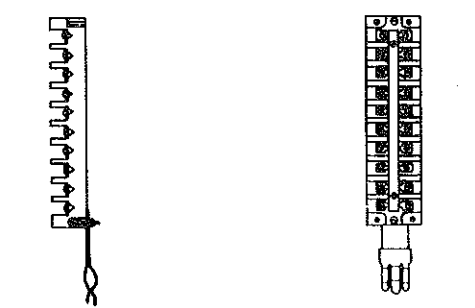
- Notes:**
- Two-way Detector shall have the detector lens rotated to face the direction of travel, and shall have Type X Unilet with two Par lamp holders and lamps (one in each direction).



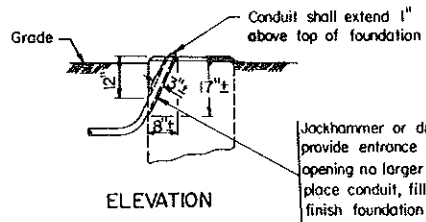
BRIDGE MOUNTED CONDUIT HANGER



CURB MOUNTED CONDUIT



TERMINAL BLOCK (Rigid Mounted)

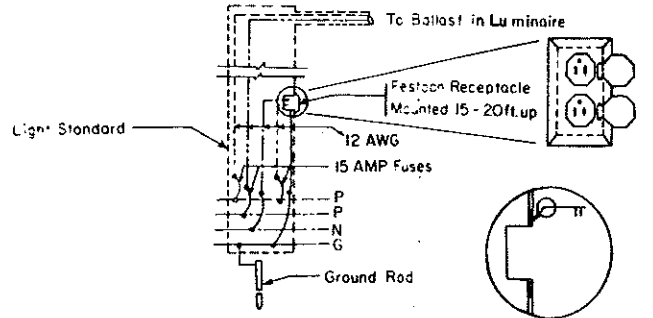
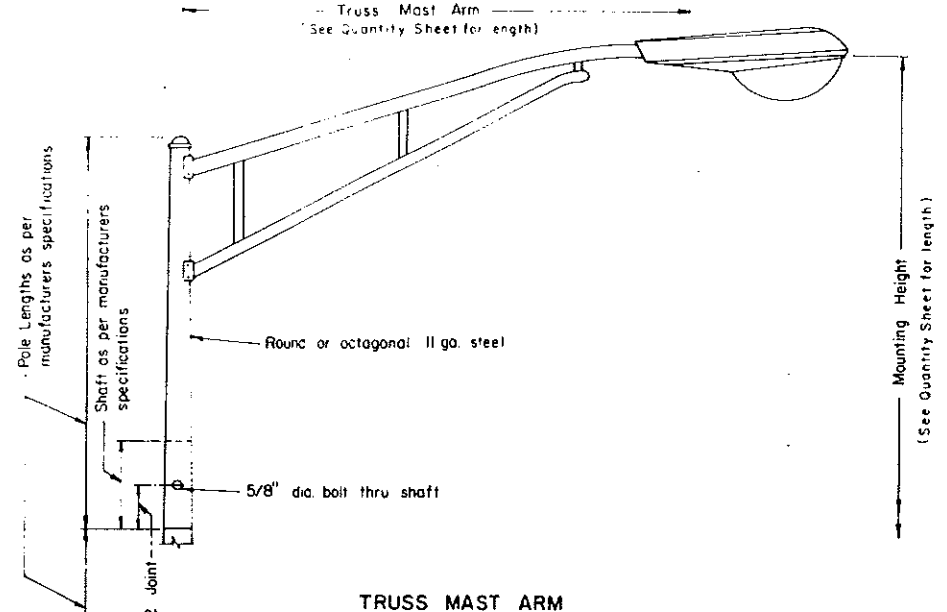
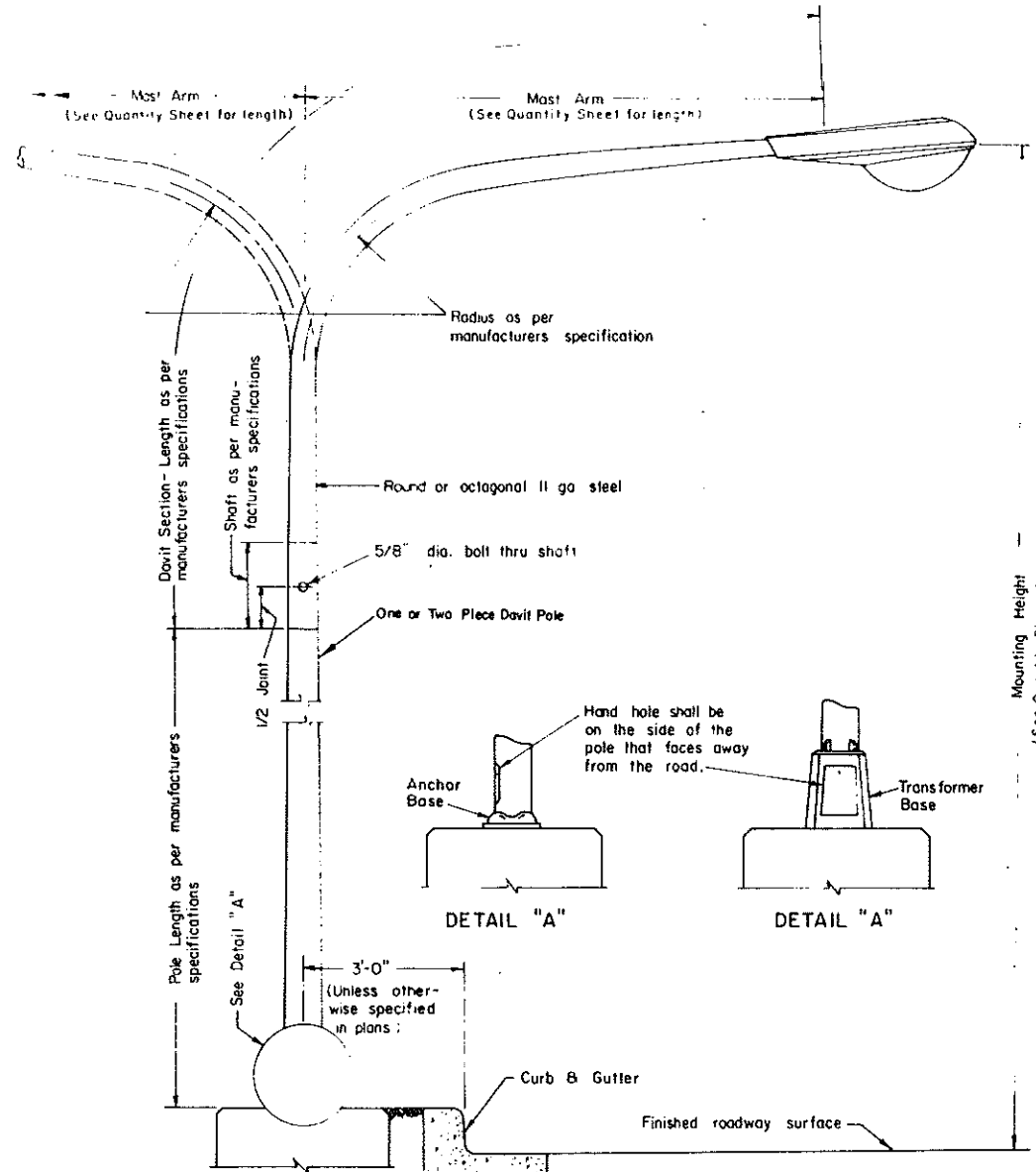


Jackhammer or drill material out to provide entrance for conduit. Make opening no larger than necessary, place conduit, fill with concrete and finish foundation to original appearance.

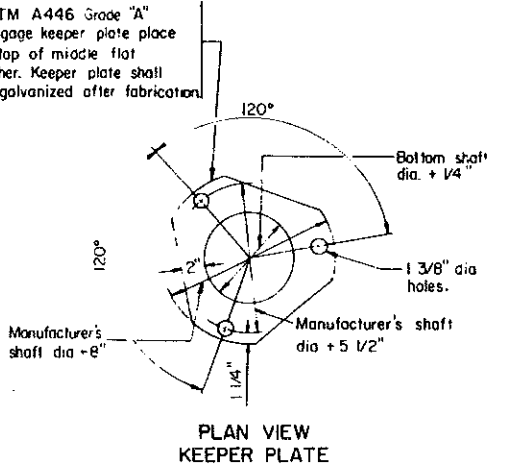
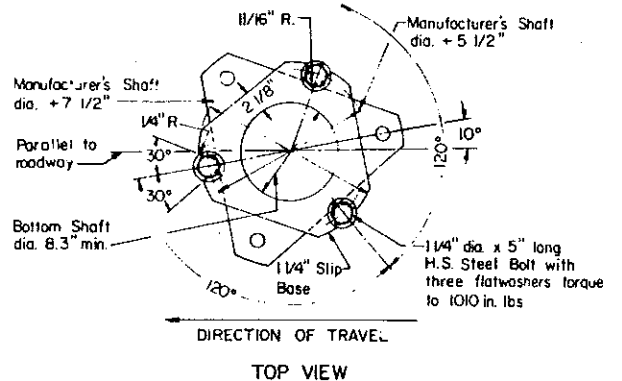
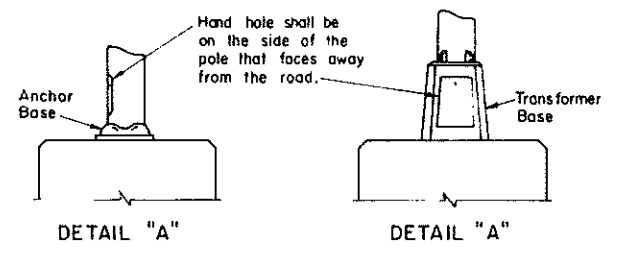
10-1-86		NORTH DAKOTA STATE HIGHWAY DEPARTMENT
DATE	REVISIONS	
	CHANGES	APPROVED: <i>David K. Lee</i> DESIGN ENGINEER

LIGHT STANDARD DETAILS

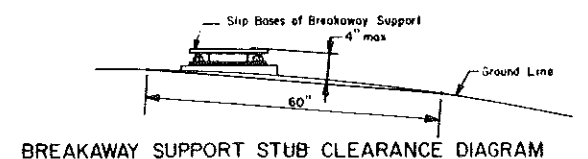
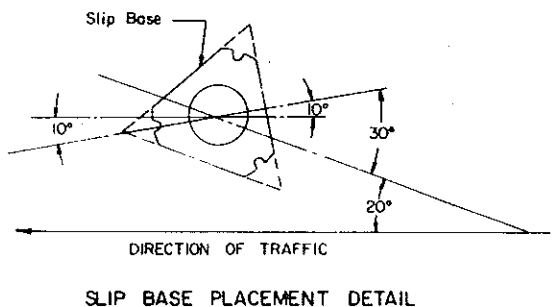
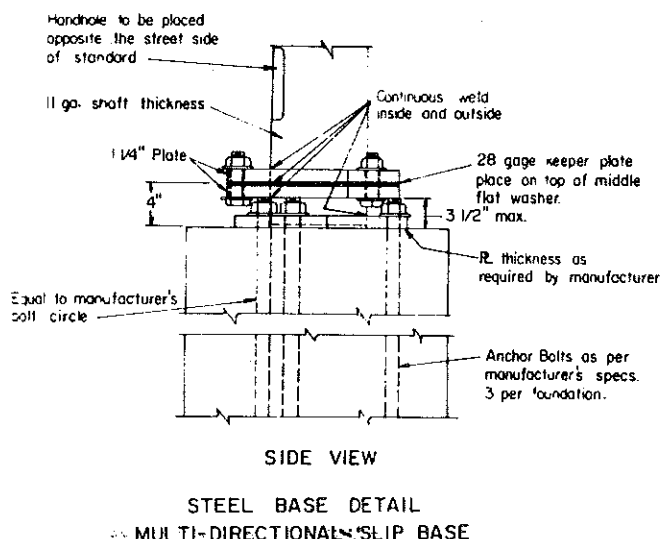
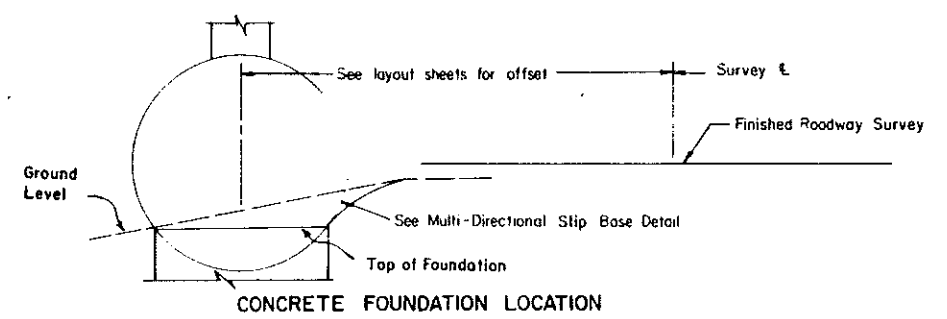
FHWA REGION	STATE	FED AID PROJ. NO.	SHEET NO.
8	N.D.	F-RS-1-006(005)066	
D-770-5			



POLE WIRING DIAGRAM
RECEPTACLE MOUNTING DETAIL
 Receptacle shall be mounted on the side of the pole that faces the street side.
 (Festoon Receptacle shall be installed only when specified in the plans.)



- NOTES:**
- STEEL STANDARDS:** Steel light standard shall be galvanized in accordance with ASTM A123. Marred or scratch areas shall be touched up after erection.
 - Mast Arm:** See Quantity Sheet for length.
 - LUMINAIRE:** Shall be internal ballast - constant wattage 120 x 240 voltage. See layout sheets for type of luminaire, wattage, I.E.S. distribution, operating voltage.
 - FUSING:** Fusing in base, see specifications.
 - SLIP BASE BOLT TORQUE PROCEDURE:**
 - Tighten all bolts the maximum possible with 12" to 15" wrench to bed washers and to clean bolt threads, then loosen.
 - Retighten bolts in a systematic order to prescribed torque.
 - Loosen each bolt and retighten to prescribed torque in same order as initial retightening.
 - Burr threads of junction with nut using center punch to prevent nut loosening.



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REVISIONS		
DATE	CHANGE	APPROVED: <i>David R. Lan</i> DESIGN ENGINEER
6-1-89	Breakaway Support	

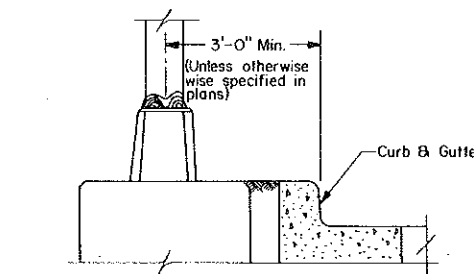
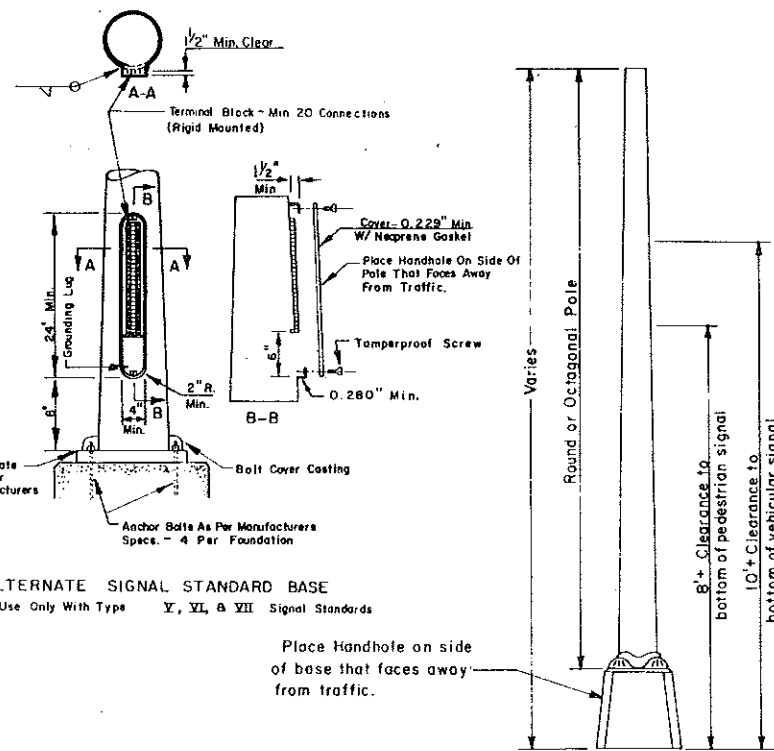
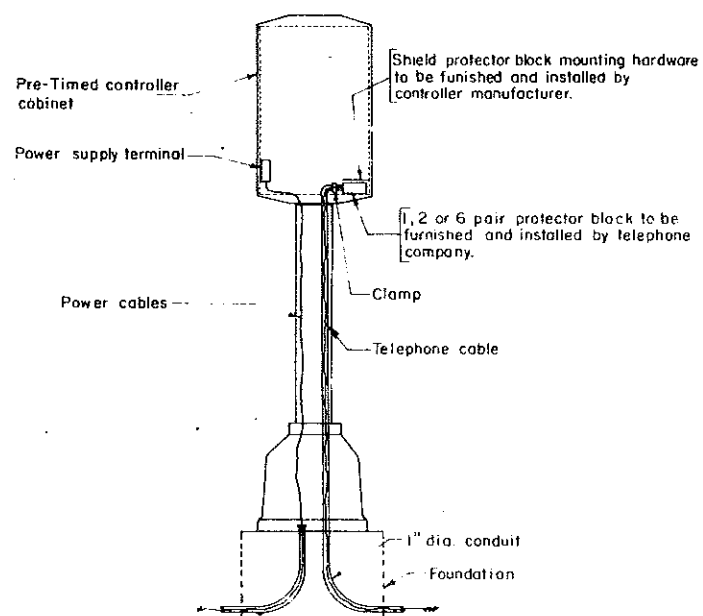
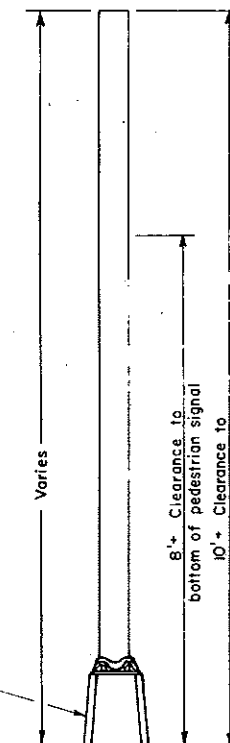
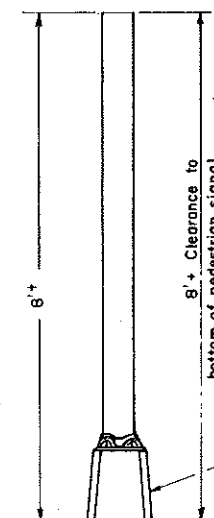
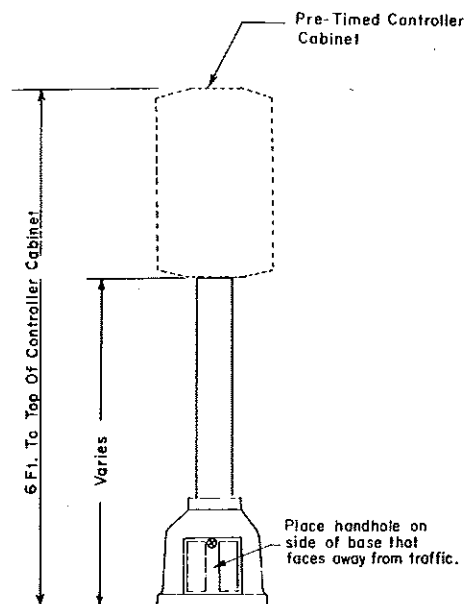
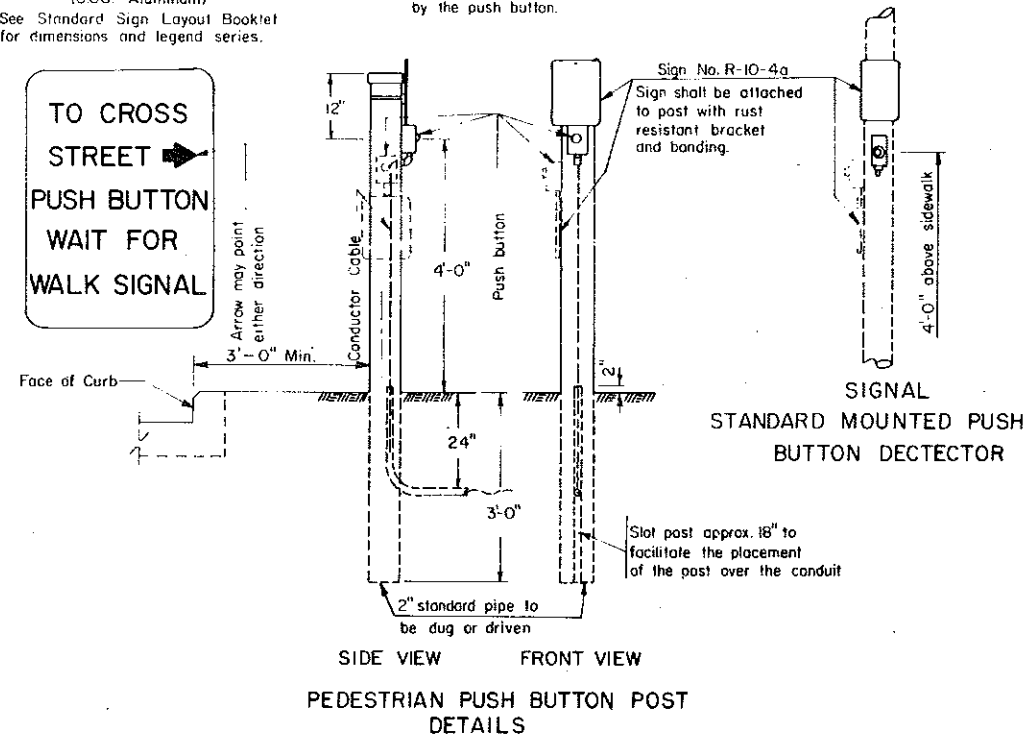
TRAFFIC SIGNAL STANDARDS

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	F-RRS-1-006(005)066	
			D-772-2

SIGN NO. R-10-4a
(0.08' Aluminum)
See Standard Sign Layout Booklet for dimensions and legend series.



The positioning of sign & pushbutton & direction of arrow shall clearly indicate which crosswalk is actuated by the push button.



NOTES:
Signal Heads:
See Traffic Signal Layout for correct mounting position, number, size and arrangement of lenses.

Steel Standards:
The ℓ of the signal standard shall be a minimum of 3ft. from the face of the curb unless shown otherwise on the layout sheets.

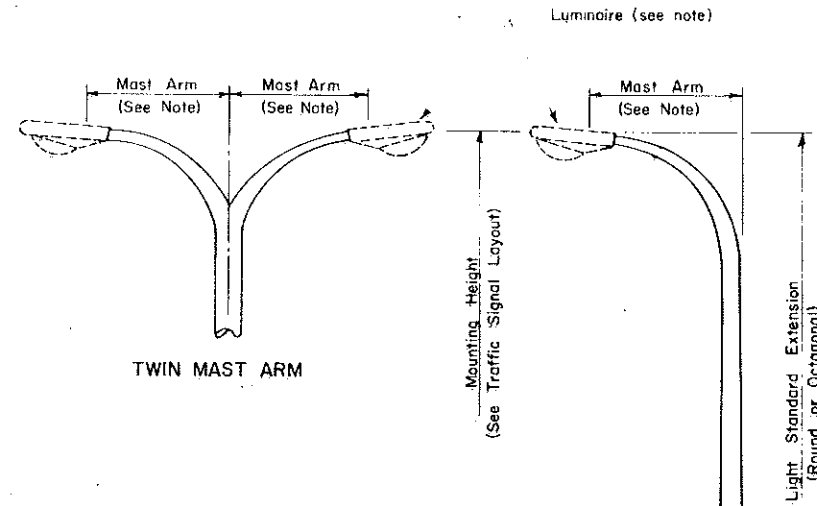
Paint:
See note sheet for required color of paint.

TRANSFORMER BASE:
In lieu of the transformer base the contractor may use the alternate signal standard base.

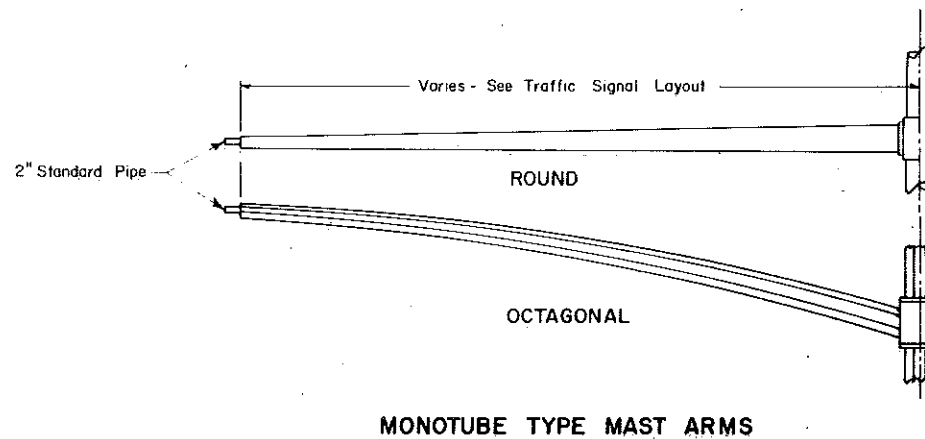
10-1-86 REVISIONS		NORTH DAKOTA STATE HIGHWAY DEPARTMENT APPROVED: <i>David R. Lee</i> DESIGN ENGINEER
DATE	CHANGES	
12-1-88	Min. Clearance	

TRAFFIC SIGNAL STANDARDS (Mast Arm Type)

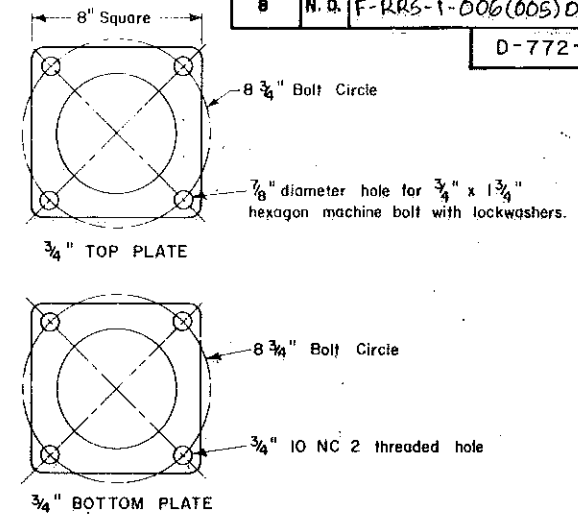
FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N. D.	F-RRS-1-006(005) 066	
			D-772-3



TWIN MAST ARM



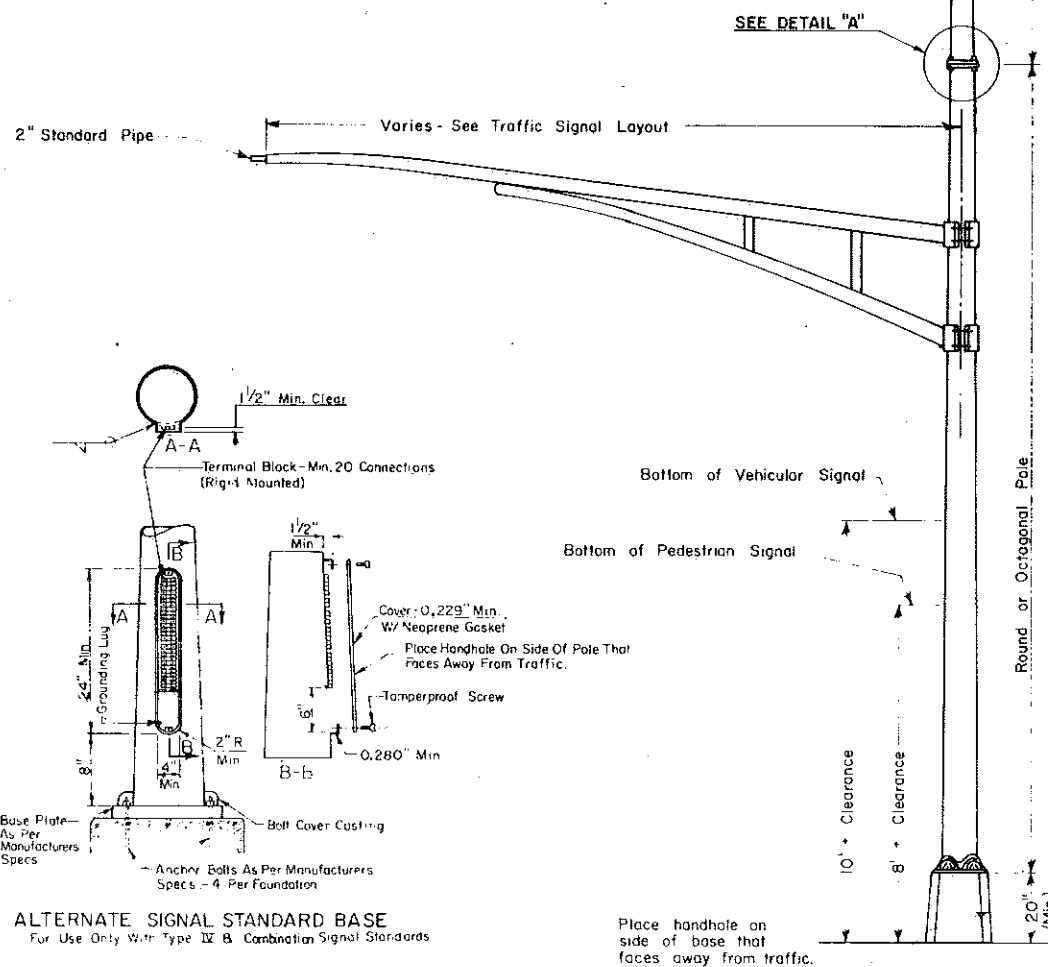
MONOTUBE TYPE MAST ARMS



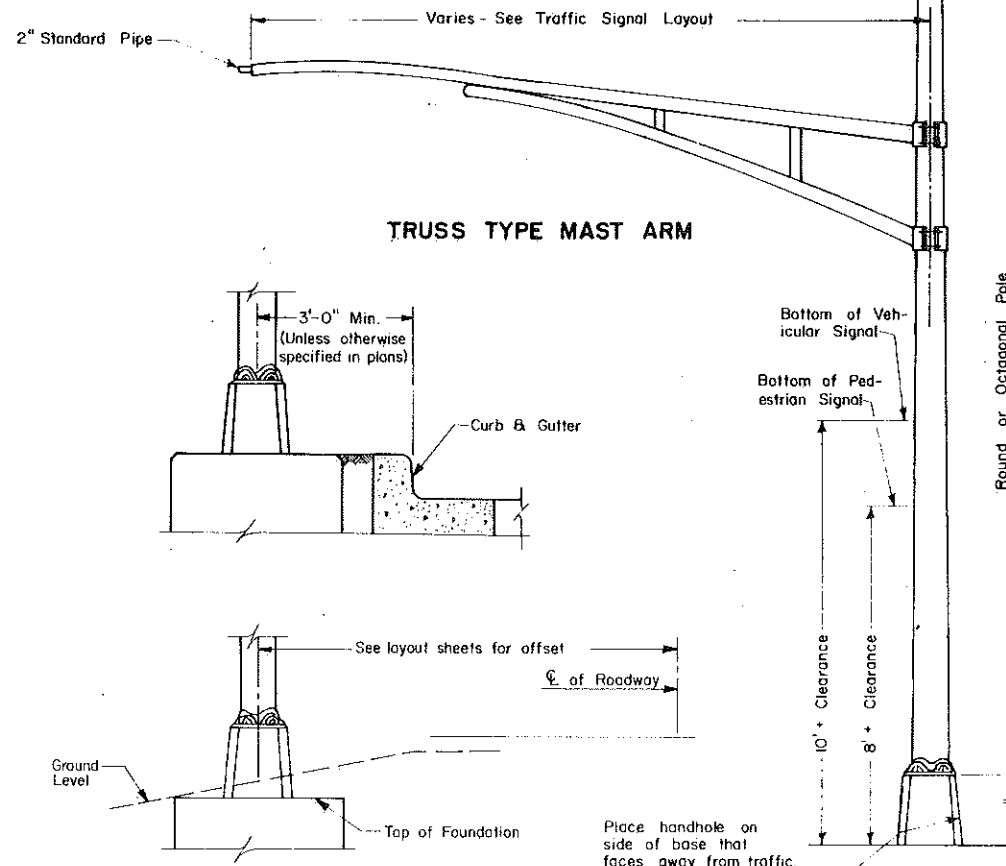
DETAIL "A"

NOTE: In lieu of the plate type connection a telescoping clamp type extension may be used.

NOTE: On Combination Signal & Light Standards Type B, D, F and H and on all Type IV Signal Standards install a suitable pole cap as per manufacturer's specifications.



COMBINATION SIGNAL AND LIGHT STANDARD



SIGNAL STANDARD MIN. CLEARANCE DETAIL

TYPE IV SIGNAL STANDARD

NOTES:

COMBINATION SIGNAL AND LIGHT STANDARD:

Signal Standard Type	Luminaire Mounting Height	Install Light Standard Extension and Luminaire	Luminaire Mast Arm
A	30 ft.	Yes	Single
B	30 ft.	*	Single
C	40 ft.	Yes	Single
D	40 ft.	*	Single
E	30 ft.	Yes	Twin
F	30 ft.	*	Twin
G	40 ft.	Yes	Twin
H	40 ft.	*	Twin

* The Light Standard Extension for these signal standards shall be installed at a later date under a separate contract.

LIGHT STANDARD EXTENSION:

The Mast Arm shall be 6 ft., unless otherwise noted on the plans. The Light Standard Extension shall be galvanized. Galvanizing shall be in accordance with ASTM A 123.

LUMINAIRE:

Luminaires shall be internal ballast - constant wattage 120 x 240 voltage. See layout sheets for type of luminaire, wattage and E.S. distribution. See note sheet for operating voltage.

SIGNAL HEAD:

See Traffic Signal Layout for correct mounting position, number, size and arrangement of lenses. Clearance from the C of the roadway to the bottom of mast arm mounted signal heads shall be 16 ft. minimum and 19 ft. maximum.

STEEL STANDARD:

The C of the signal standard shall be a minimum of 3 ft. from the face of the curb unless shown otherwise on the layout sheets.

PAINT:

See note sheet for required color of paint.

OCTAGONAL POLES:

Shall have a means that will not allow the mast arm to be rotated by wind forces other than friction. This means shall be so fabricated so that the mast arm is rotatable. This feature shall be approved by the Engineer.

TRANSFORMER BASE:

In lieu of the transformer base the contractor may use the alternate signal standard base.

ALTERNATE SIGNAL STANDARD BASE
For Use Only With Type IV B Combination Signal Standards

Place handhole on side of base that faces away from traffic.

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12-1-88	Min. Clearance	

TRAFFIC SIGNAL HEAD MOUNTING

D-772-4

F-RRS-1-006(005)060

NOTES:

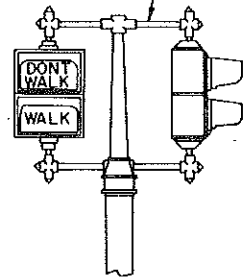
CLEARANCE: CLEARANCE FROM THE GROUND LINE OR SIDE-WALK TO THE BOTTOM OF POST OR PEDESTAL MOUNTED VEHICULAR SIGNAL HEADS SHALL BE 10 FT. MINIMUM, FROM PEDESTRIAN SIGNAL HEADS SHALL BE 8 FT. MINIMUM.

SIGNAL HEADS: SEE TRAFFIC SIGNAL LAYOUT FOR CORRECT MOUNTING POSITION, NUMBERS, SIZE AND ARRANGEMENT OF LENSES.

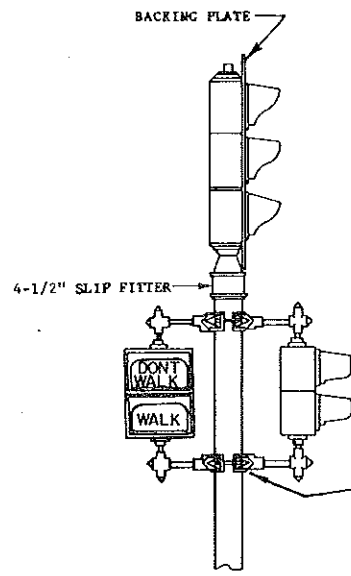
POLE CLAMPS: A POLE PLATE WITH SUITABLE BANDING MATERIAL AS APPROVED BY THE ENGINEER IN THE FIELD MAY BE SUBSTITUTED FOR THE POLE CLAMPS. WHERE TRAFFIC SIGNAL HEADS AND PEDESTRIAN SIGNAL HEADS ARE MOUNTED ONE ABOVE THE OTHER, ONE POLE CLAMP ASSEMBLY MAY BE USED.

PAINT: SIGNAL HOUSING SHALL BE PAINTED YELLOW. BACK PLATES SHALL BE PAINTED DULL BLACK. POLE CLAMPS AND SIGNAL HEAD MOUNTING HARDWARE SHALL BE PAINTED THE SAME COLOR AS THE SIGNAL STANDARD SHAFT.

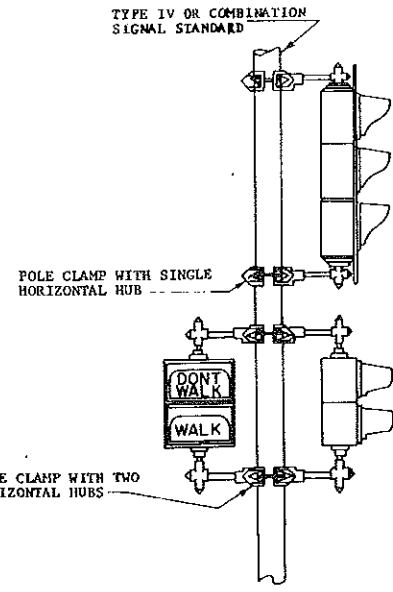
PIPE ARM ASSEMBLIES FOR PEDESTRIAN SIGNALS.



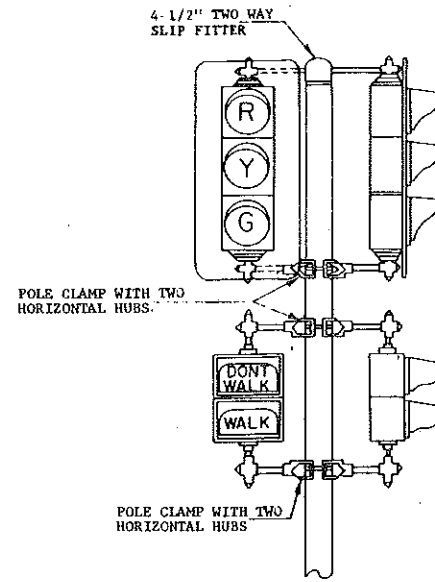
TYPE II
PEDESTAL MOUNTED
PEDESTRIAN



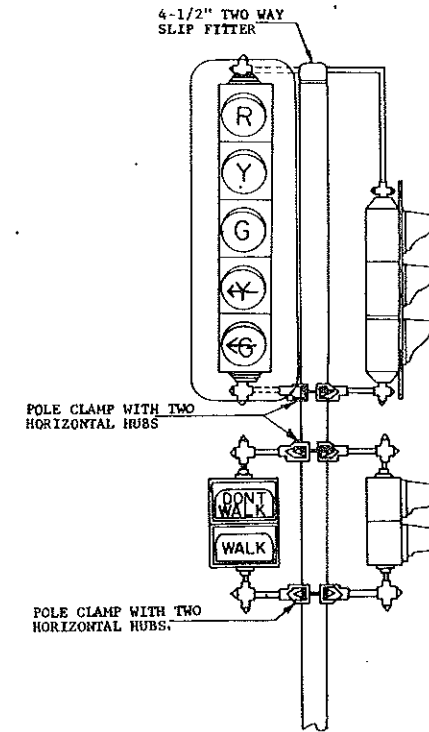
TYPE III
PEDESTAL MOUNTED - VEHICULAR
POST MOUNTED - PEDESTRIAN



TYPE IV
POST MOUNTED - VEHICULAR
POST MOUNTED - PEDESTRIAN

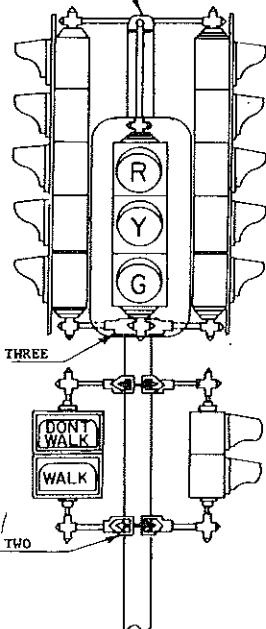


TYPE V
POST MOUNTED - VEHICULAR
POST MOUNTED - PEDESTRIAN

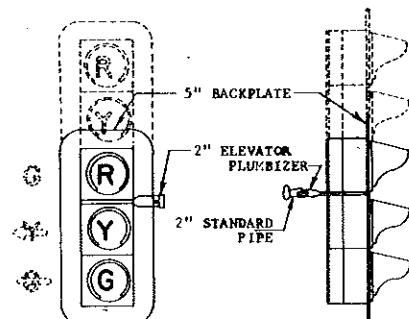


TYPE VI
POST MOUNTED - VEHICULAR
POST MOUNTED - PEDESTRIAN

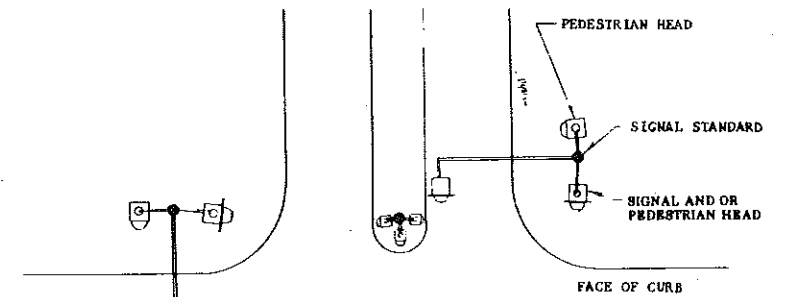
4-1/2" THREE WAY SLIP FITTER



TYPE VII
POST MOUNTED - VEHICULAR
POST MOUNTED - PEDESTRIAN



FRONT VIEW
SIDE VIEW
END MOUNTED
MID-SPAN MOUNTED
MAST ARM RIGID MOUNTED SIGNAL HEADS



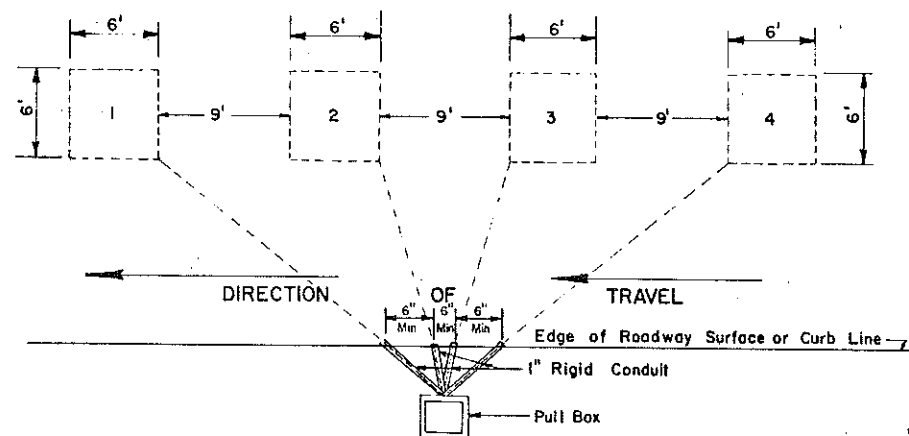
PLAN LAYOUT

(TYPICAL)
HEADS SHALL NOT PROTRUDE OVER THE FACE OF THE CURB.

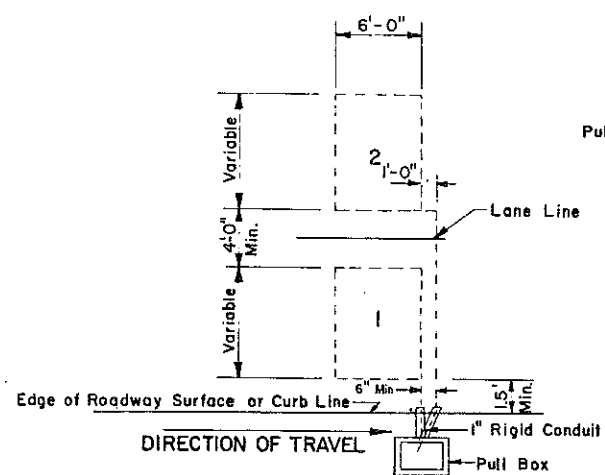
10-1-86		NORTH DAKOTA STATE HIGHWAY DEPARTMENT
REVISIONS		
DATE	CHANGES	APPROVED: <i>David K. Lee</i> DESIGN ENGINEER
5-1-90	PLAN LAYOUT	

LOOP DETECTORS DETAILS

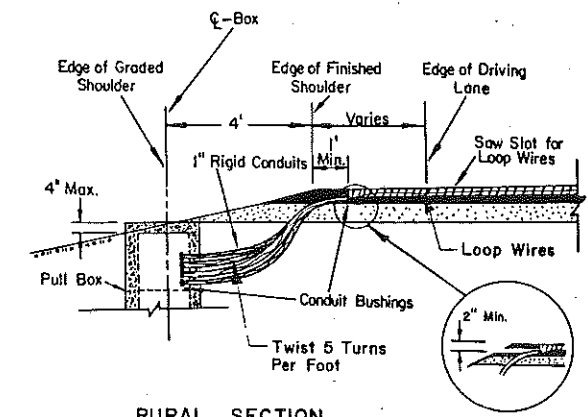
FHWA REGION	STATE	FED. AID PROJ. NO.	DRAWING NO.
8	N.D.	F-RRS-1-006 (005) 066	D-772-5



MULTIPLE LOOP DETECTOR DETAIL
(PRESENCE LOOPS)

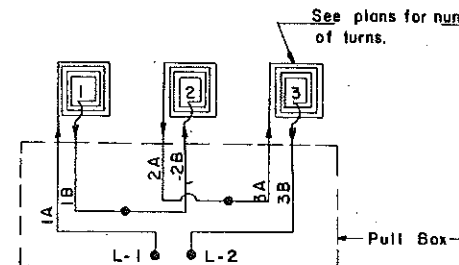


CURB SECTION

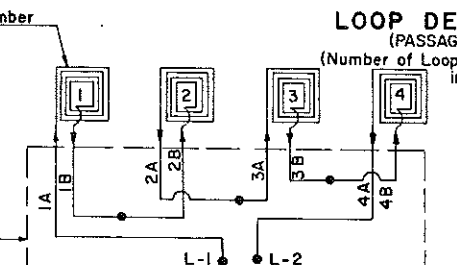


RURAL SECTION

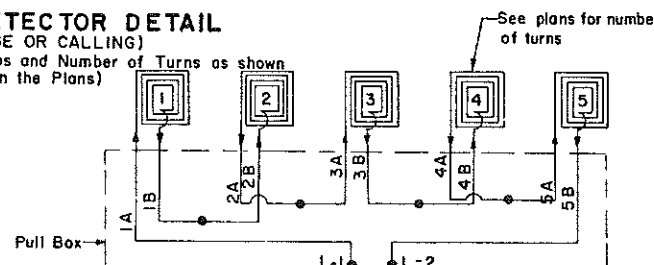
**SAW SLOT TO PULL BOX
DETAILS**



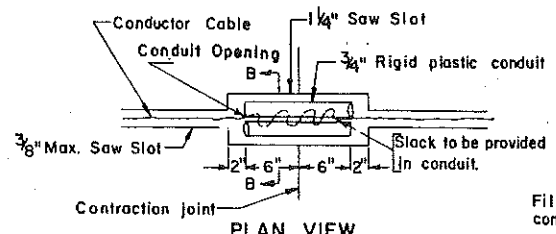
MULTIPLE LOOP CONNECTION
All conductors shall be labeled in the pull box as shown. (1A, 1B, 2A, etc.)
The loop connections shall be spliced in the pull box: 1A to L-1, 1B to 2B, 2A to 3A, and 3B to L-2



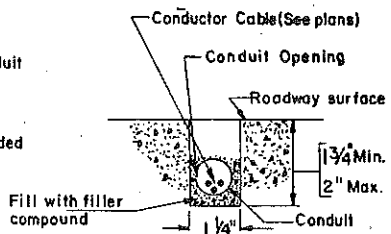
MULTIPLE LOOP CONNECTION
All conductors shall be labeled in the pull box as shown. (1A, 1B, 2A, etc.)
The loop connections shall be spliced in the pull box: 1A to L-1, 1B to 2B, 2A to 3A, 3B to 4B, and 4A to L-2



MULTIPLE LOOP CONNECTION
All conductors shall be labeled in the pull box as shown. (1A, 1B, 2A, etc.)
The loop connections shall be spliced in the pull box: 1A to L-1, 1B to 2B, 2A to 3A, 3B to 4B, 4A to 5A, and 5B to L-2

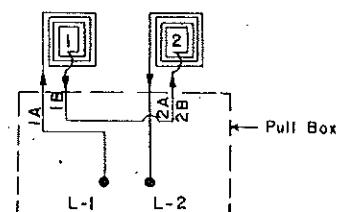


PLAN VIEW



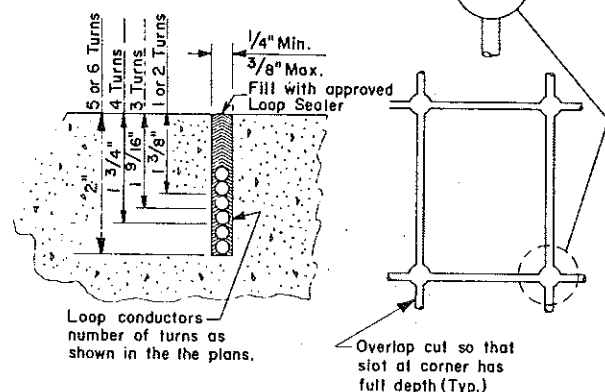
SECTION BB

CONTRACTION JOINT DETAIL
(This detail shall also be used whenever a crack in the roadway is encountered.)

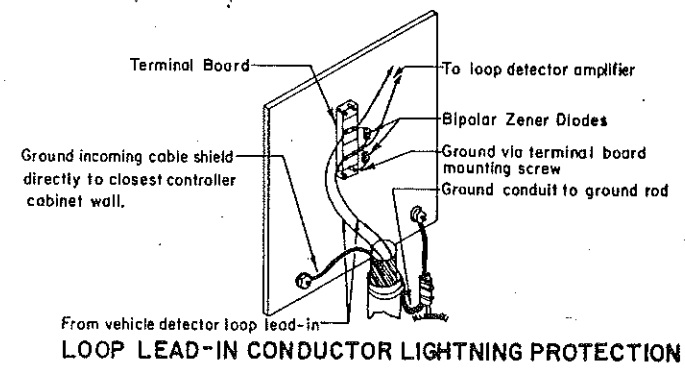


MULTIPLE LOOP CONNECTION
All conductors shall be labeled in the pull box as shown. (1A, 1B, 2A, etc.)
The loop connections shall be spliced in the pull box: 1A to L-1, 1B to 2B, and 2A to L-2.

- NOTES:**
- Each loop shall be saw cut in the roadway.
 - The number of turns, size of loop and size of conductor shall be as shown on the plans. The first loop dimension figure is the length in the direction of travel and the second dimension is the width across the traffic lane.
 - The lead routing shall be in separate slots to conduit leading to pull box to minimize interaction.



SAW SLOT DETAILS
Drill detector loop corners 2" deep then saw pavement slots to form loops. Dimensions and location shall be as shown in plans.



LOOP LEAD-IN CONDUCTOR LIGHTNING PROTECTION

10-1-86		NORTH DAKOTA DEPARTMENT OF TRANSPORTATION APPROVED: <i>David K. Lee</i> DESIGN ENGINEER
DATE	REVISIONS	
8-3-87	NOTE	
11-20-89	RIGID CONDUIT AT CURB SPACING	
12-8-89	MULTIPLE LOOP CONNECTION	